#### INDEPENDENT PROJECT ANALYSIS, INC.



## Commercialization of New Technology

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**BUSINESS PROPRIETARY-PROPERTY OF IPA** 



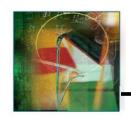
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- Independent Project Analysis Approach
- Innovative Projects
- Commercialization Best Practices



## **IPA's Background**

- IPA works for the process industry around the world, evaluating 800 to 900 major projects per year
- We analyze about 40 to 60 new technology projects per year
- We collect data on new technology projects at all phases, from R&D to operation
- This experience provides IPA a vantage point for what works and what doesn't work in new technology commercialization



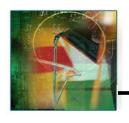
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## Why Is New Technology Important?

## New technology plays an important role in business success

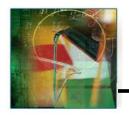
- In specialties, new technology is frequently required to bring a new product to market
- In commodity businesses, new technology is a driver of being the coveted "low-cost producer"
- For all customers, new technology creates business opportunities



## New Technology Database Project Characteristics

Number of Projects:	1000+ \$500 Thousand to \$2 Billion	
Project Size Range:		
Number of Organizations:		150
Authorization Year: Range:		1996 1973 - 2010
Project Types:	<ul><li> Greenfield and Brownfield</li><li> Sustaining Maintenance</li></ul>	<ul><li>Expansion</li><li>Revamp</li></ul>
Industry Sectors:	<ul><li> Minerals</li><li> Consumer Products</li><li> Commodity Chemicals</li></ul>	<ul><li>Specialty Chemicals</li><li>Refining</li><li>Pharmaceutical</li></ul>

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## New Technology Database Project Technology Characteristics

**Technical Difficulty:** 

 Ranges from new application for company to significant advance in technology

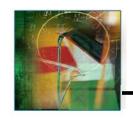
**Process Complexity** (Median):

Range:

6 Steps
1 Step to 16 Steps

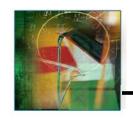
Feedstock:

- Raw Solids
- Process Solids
- Liquids and Gases



## **Lack of Coherent Approach**

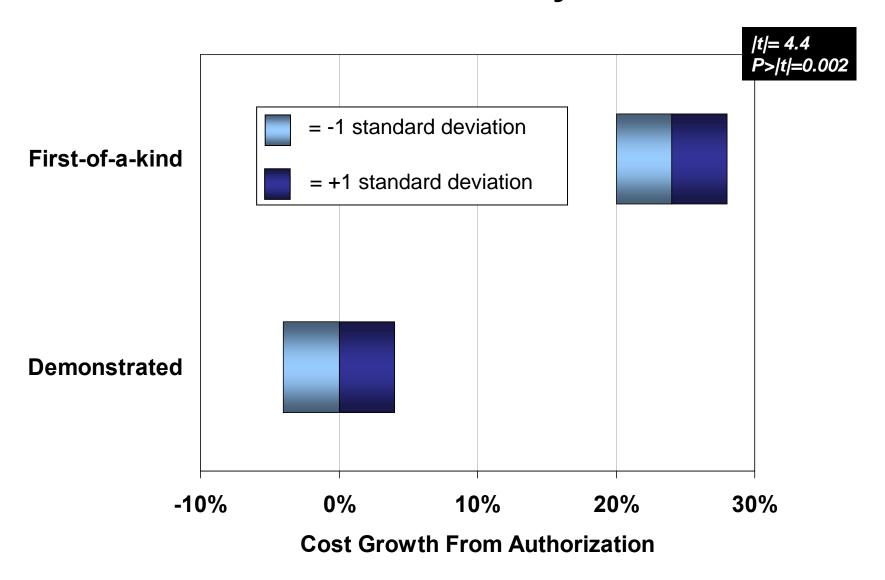
- Despite the importance of new technology, most companies today lack a coherent approach
  - Have no rules or guidelines on how to commercialize new technology
  - Would like to have A+ capability with D- resources
  - Are ignorant of the realities of new technology in the businesses
- Startup companies are often pushed by inexperienced investors to perform faster than humanly possible



## **New Technology Track Record**

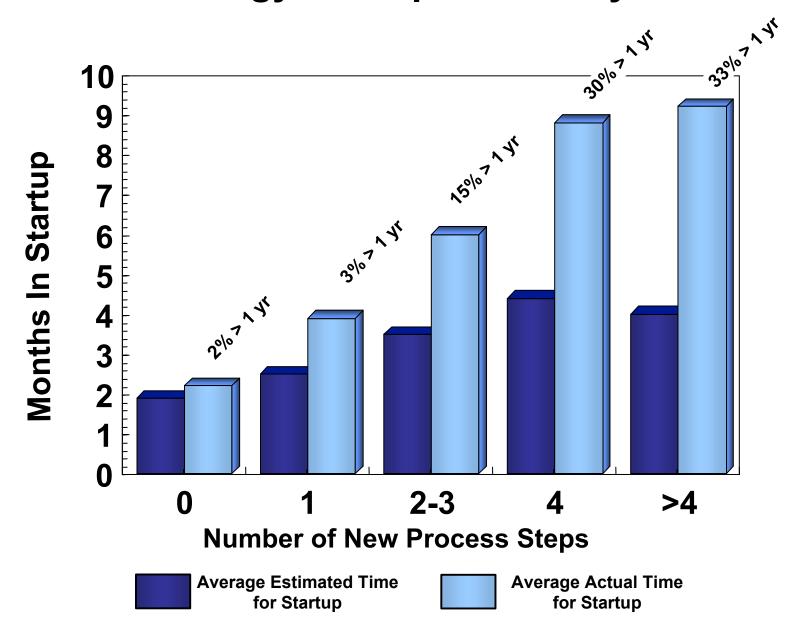
- Over 40 percent of the moderate and high innovation efforts were outright failures
- Fewer than 20 percent delivered all of what was promised at full-funds authorization
  - However, many of those delivered a bundle of money to the bottom line
- Success and failure do not necessarily reflect the technology, but often indicate process development and project practices

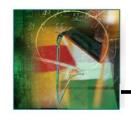
# First-of-a-Kind Processes Have Higher Cost Growth Than Those Previously Demonstrated



Not controlled for other factors

## **New Technology Startup Erodes Cycle Time**





- Independent Project Analysis Approach
- Innovative Projects
- Commercialization Best Practices
  - Recognize Risks of Innovation
  - Provide Adequate Resources
  - Complete Basic Data
  - Define Project Well



### **Recognize Risks of Innovation**

- New technology projects fail because risks business and technical – are underestimated or not recognized
  - Some project cultures seek to downplay all project risks for fear of turndown at authorization
  - Many project systems do not see enough innovative projects to develop the necessary respect for them
  - Many new ventures with no innovation experience in capital heavy process industries

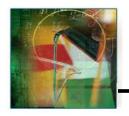


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## Resourcing the New Technology Project

- New technology projects need
  - A higher level of technical resources
  - Better team continuity
  - Better team integration
  - Much more business involvement
  - Willingness to pilot
  - Senior management buy-in to the new technology nature of the project
  - Substantial owner involvement—no "hands-off" approach
- Willingness to schedule by accomplishment



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## **Complete Basic Data**

- Every project is engineered from a Basic Technical Data package that governs design
- Basic Data reflect science underpinning technology
- Sometimes Basic Data are fully or almost fully developed before project starts scope development
- For many projects, however, Basic Data are to some degree uncertain or even unknown
  - Many projects containing new technology
  - All projects involving new raw materials supplies:
    - > New minerals deposit development
    - > New petroleum reservoir developments

## **Develop the Process Well**

Lab-scale Experiments

Small-scale experiments covering new reactions and possibly separations

Bench-scale Experiments **Experiments confirming new reactions** and separations at larger than lab scale

SCALE

Process

Development Units

Small-pilot scale, covering part(s) of the process; not fully integrated

**Relatively large scale:** 

• 1:500-1,000 for gases and liquids

Build Pilot Plant

Startup Pilot Plant

Operate Pilot Plant

- 1:100-200 for homogeneous solids
- 1:10-25 for "run-of-mine"

May or may not be fully integrated—a critical distinction

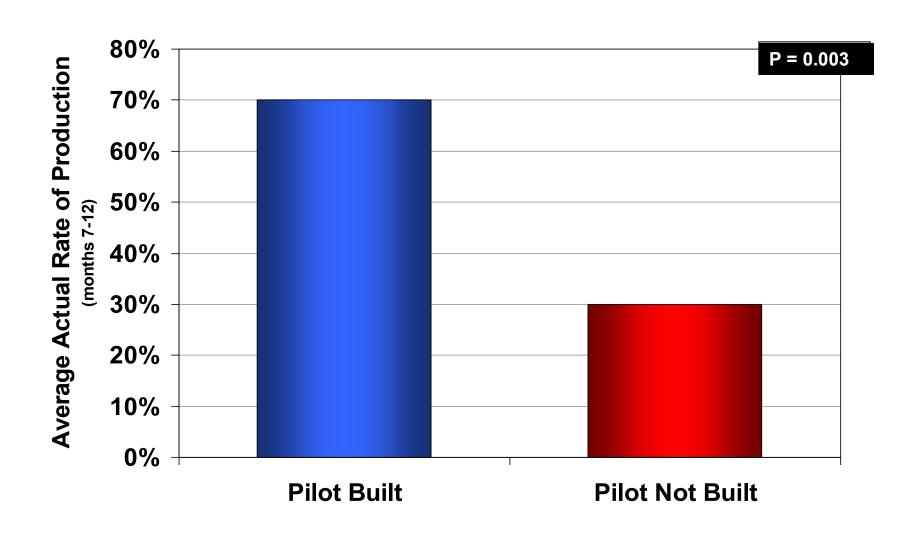
**Demonstration** 

**Semi-Works** 

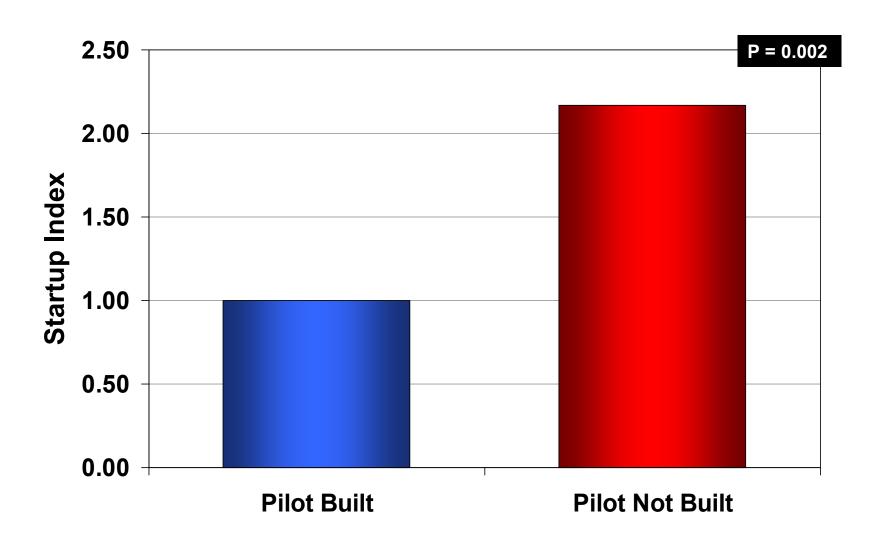
Commercial

**TIME** 

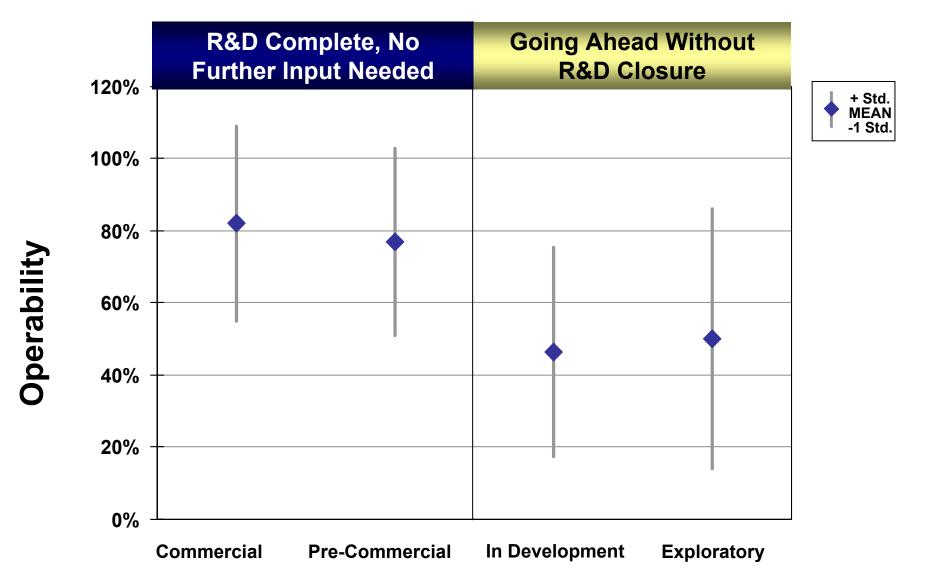
## **Pilot Plants Increase Operability**



## **Pilot Plants Decrease Startup Time**

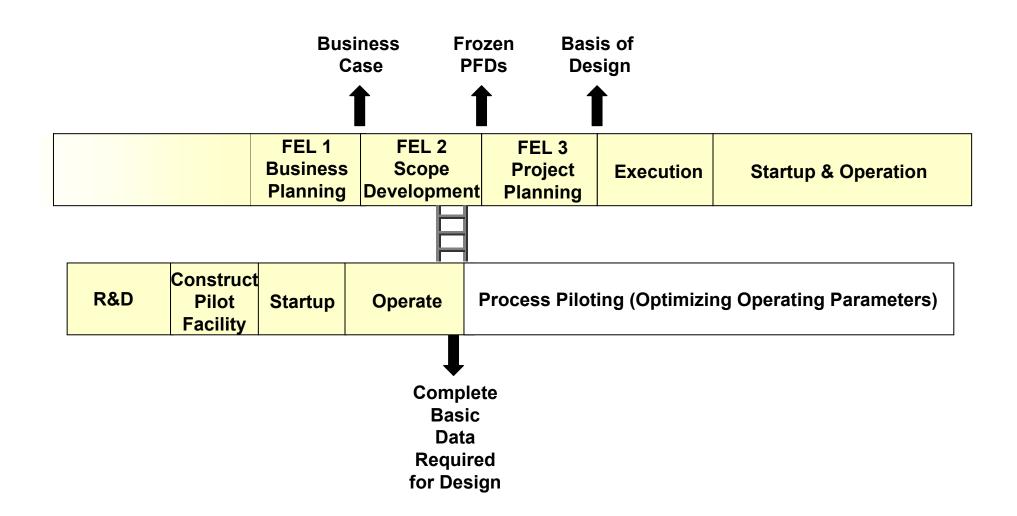


## **Process Development Is a Prerequisite**



**Process Development Status at Authorization** 

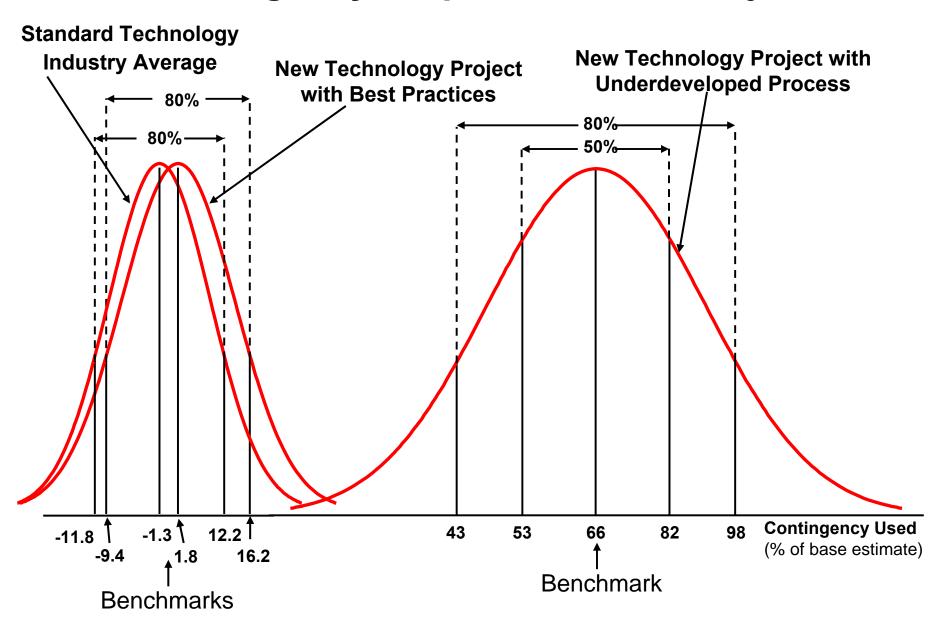
## Schedule by Accomplishment Only Project Delivery Roadmap





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## **Contingency Requirements of Projects**





## **Summary**

#### **Key Practices for Successful Commercialization of New Technology**

- ✓ Recognize the innovation
- Robust teams with all critical team members that are established early is essential to project success
- ✓ High owner involvement and early contractor participation are key elements to any contracting strategy
- ✓ A complete Basic Technical Data package is fundamental to the project's operational performance and overall success
- Project definition is key to controlling the risks inherent to innovative projects



### **Questions?**



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