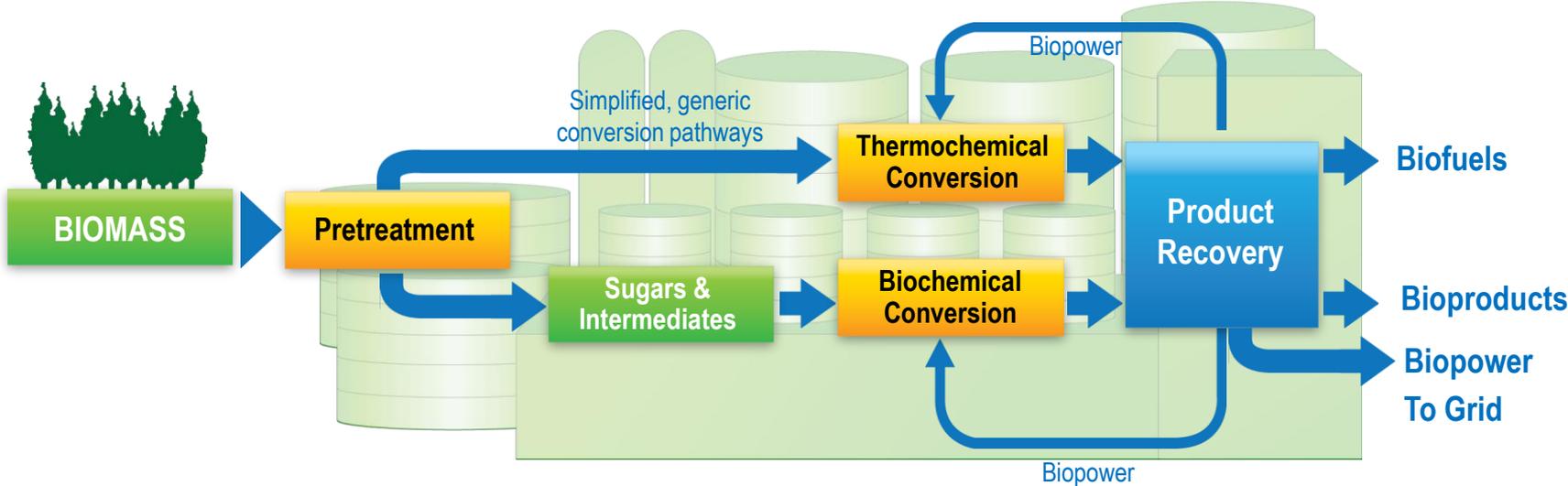




# Department of Energy Biomass Deployment Program

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Integrated biorefinery (IBR) projects prove the viability of various feedstock and conversion pathways and reduce technical and financial risks by following a progression from pilot, to demonstration, to commercial scale.



Biomass Key Challenges
<ul style="list-style-type: none"> <li>Reliable supply</li> <li>Consistent quality</li> <li>Affordable delivery</li> </ul>

Pretreatment Key Challenges
<ul style="list-style-type: none"> <li>Biomass feeding</li> <li>Biomass sizing and moisture</li> <li>Solids handling</li> </ul>

Conversion Key Challenges
<ul style="list-style-type: none"> <li>Product yields</li> <li>Construction materials</li> <li>Catalysts</li> <li>Fermentation organisms</li> </ul>

Product Key Challenges
<ul style="list-style-type: none"> <li>Separations</li> <li>Catalytic upgrading</li> <li>Recycle loops</li> </ul>

IBR project investments will accelerate U.S. bioindustry growth and ramp up the production of a range of biofuels and bioproducts.



*ZeaChem's fermentation seed train*

**More than \$1B in DOE investments in 29 IBR projects is helping bridge “Valley of Death”**

- Five projects have received loan guarantees to build first-of-kind commercial facilities
- At least three projects have IPOs that support their commercialization strategies
- The successful first-of-kind facilities will allow for rapid replication and expansion of capacity

- More than \$1 billion in Biomass Program investment is cost shared with more than \$1.7 billion from industry
- DOE investment has enabled equity investments, initial public offers (IPOs), venture capital (VC) funding, joint ventures (JVs), and joint development agreements (JDAs)

# Integrated Biorefinery Project Locations

Approximate locations of current IBR projects at R&D, pilot, demonstration, and commercial scale

