



Low-Platinum and Platinum-Free Catalysts for Oxygen Reduction at Fuel Cell Cathodes

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DOE Lab Fuel Cell Review
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Objective(s)

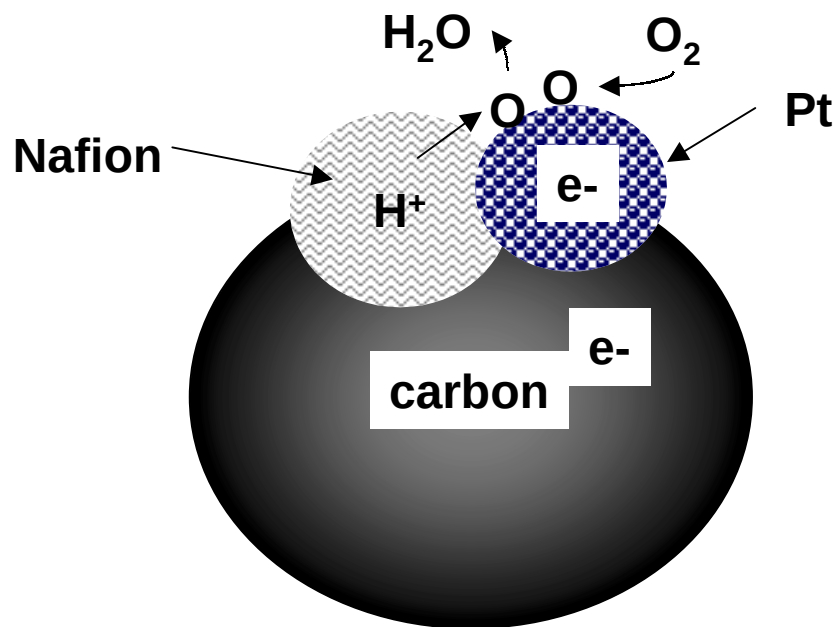
1. Reduce Pt loading in fuel cell cathodes by at least a factor of 20 (or eliminate all Pt)
 - ★ Decrease cost of fuel cells to consumers
 - ★ Lower national security risk
2. Improve oxygen reduction reaction (ORR) catalysis

Major milestone:

Prove that our low-Pt catalysts can beat or meet the electrochemical performance AND stability of the standard 10 wt% Pt/Vulcan carbon in a working fuel cell

The Problem

Cathode

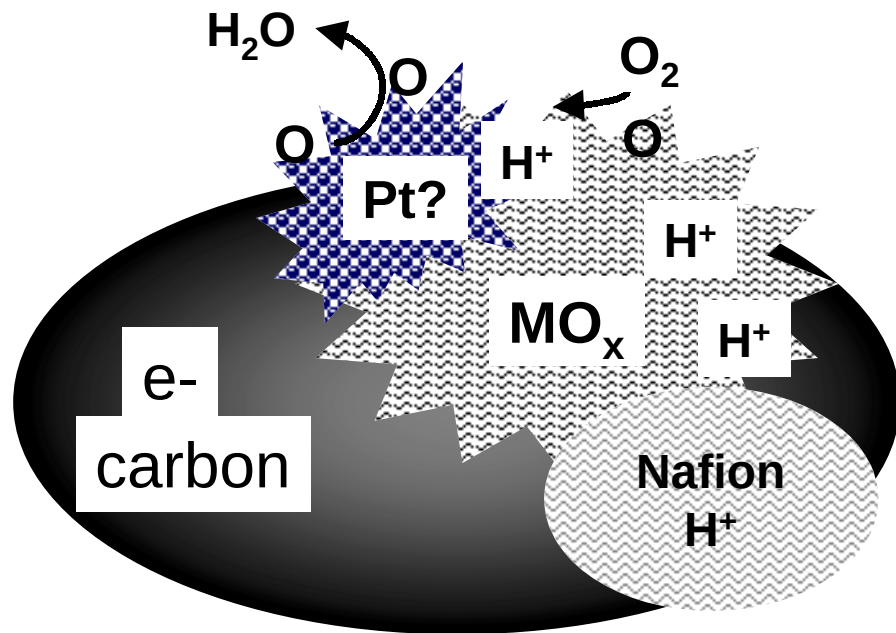


balance {
H⁺
O₂
H₂O
e⁻

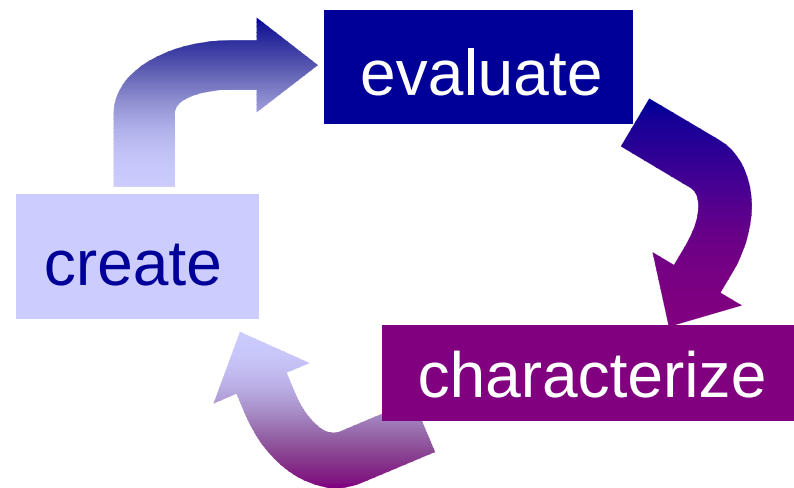
Reaction is transport limited

Approach

Design and understand new nano-composite catalysts having little or no platinum



Pt supported on MO_x • H_2O supported on carbon



- Leverage properties of hydrous transition metal oxides
★ High proton transport
- Select transition metals that adsorb and dissociate oxygen
- Use advanced characterization tools to identify structure property relationships

Timeline

April 01 Start Program

FY01 Lab review

March 03 End Program

FY02 Lab review

Observe 20 X
catalytic activity
of Pt-FeO_x
compounds

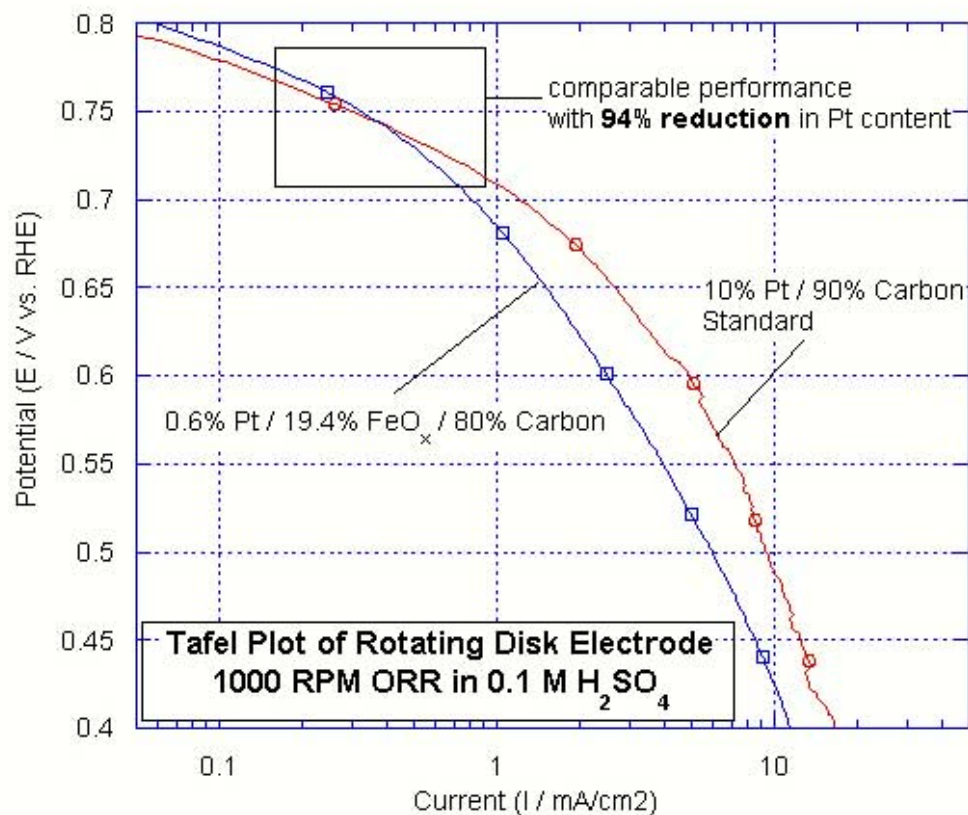
Receive LANL test results
for Pt-FeO_x catalyst
performance in a PEMFC

Identify local structural
differences between active
and inactive Pt-FeO_x catalysts

Observe high
catalytic activity
of Pt-NbO_x
compounds

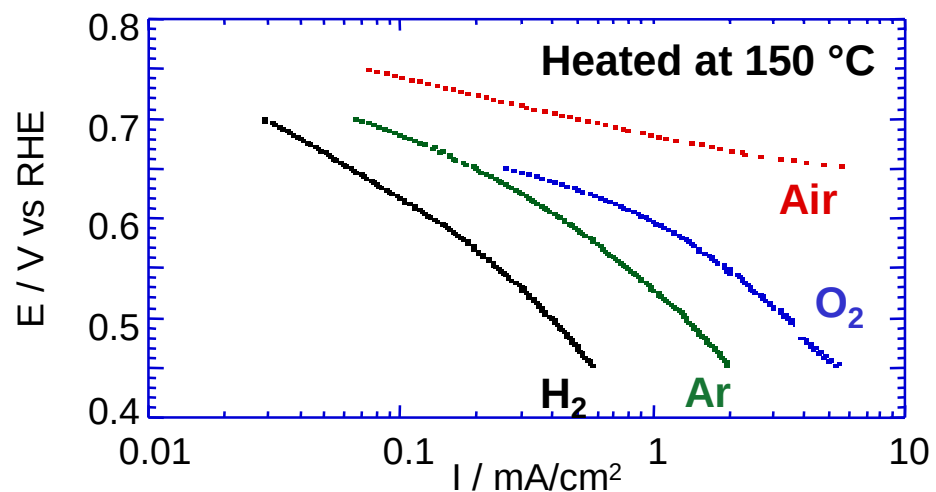
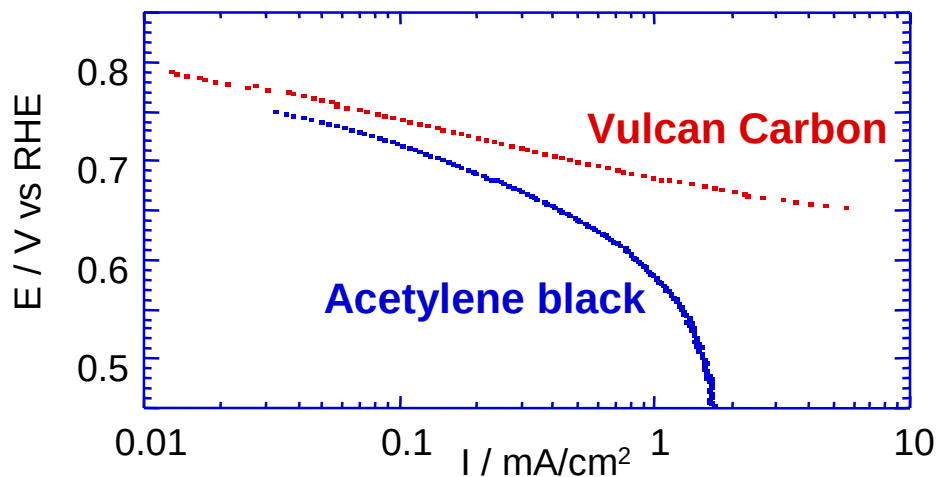
- Acquire fuel cell test station
- Identify new STABLE Pt-MO_x catalysts
- Test stability of all active catalysts in fuel cells
- Determine structure-property relationships of catalysts

Results - Pt-FeO_x



Amorphous composites of Pt and hydrous FeO_x can perform with the same ORR activity as 10% Pt/Vulcan carbon, despite 20X less Pt

Effects on Electrocatalyst Performance



Catalyst performance is sensitive to processing conditions

- Carbon type

- ★ Vulcan carbon is best

- Heating atmosphere

- ★ Air is best

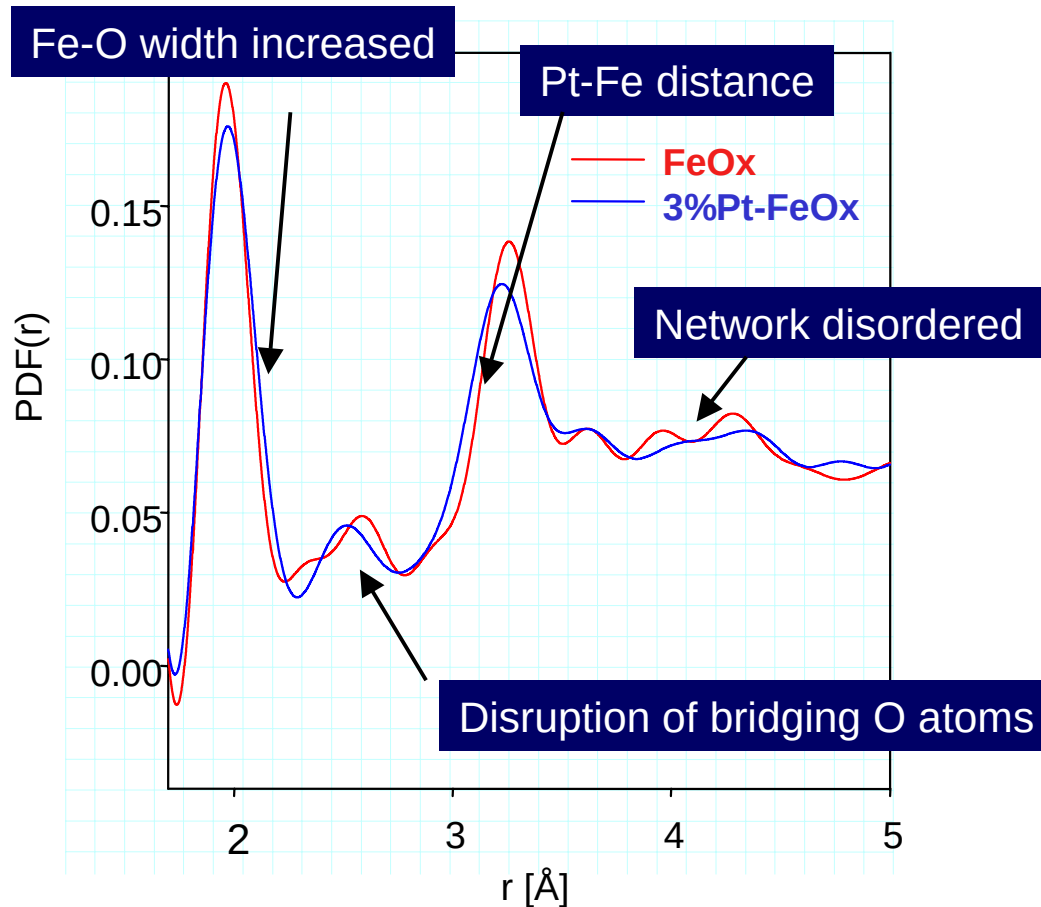
- Heating temperature

- ★ 150 °C is best

Conditions: rotating disk half-cell reactions
0.1M H₂SO₄, 60°C, 1000 rpm, Ar vs O₂

Physical characterization of active catalysts

PDF-XRD of Pt-FeO_x vs. FeO_x



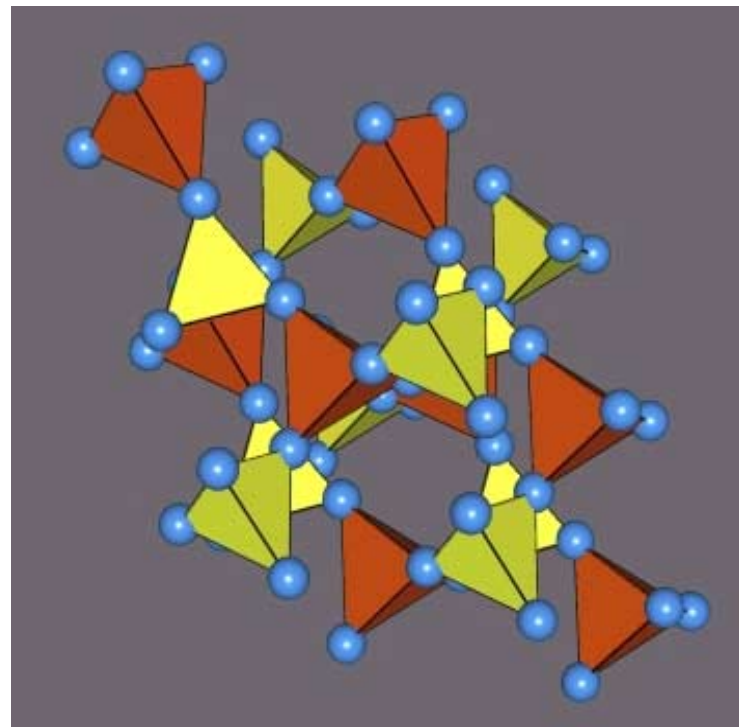
Atomic pair distribution analysis of high energy X-ray scattering reveals key structural elements of active material

- Glassy network of FeO_x polyhedra
- Pt built-in as a "glass modifier"

Neither TEM nor XPS show detectable differences between characteristics of active and inactive catalysts

Structure-property relationships in Pt-FeO_x

- The atomic structure of the active Pt-FeO_x electrocatalysts are best described as a glassy corner-linked tetrahedral network.
- Fe atoms are tetrahedrally coordinated in all of the FeO_x structures
- Fe atoms in active catalysts have lower nominal valence/charge disproportionation (to 2^+ and 3^+)
- The Pt atoms have close proximity to the Fe sites in active catalysts
- Partial crystallization is observed in inactive catalysts (those heated under H_2 , O_2 , etc)



The tetrahedral framework is relatively open: front view shows pores that can easily accommodate water and provide efficient transport of protons.

Results of LANL Fuel Cell test

- Pt-FeO_x catalysts cast into MEAs using LANL inking procedures
- NRL catalysts performed poorly in LANL fuel cells
- LANL also got very poor cyclic voltammetry results for NRL catalysts

NRL catalysts were clearly dead



What happened??

- LANL inking process takes longer than NRL's method so full degradation had not been observed at NRL
- LANL cyclic voltammetry results repeated at NRL confirming that both labs have uniform testing methods
- NRL Pt-FeO_x catalysts decompose in Nafion

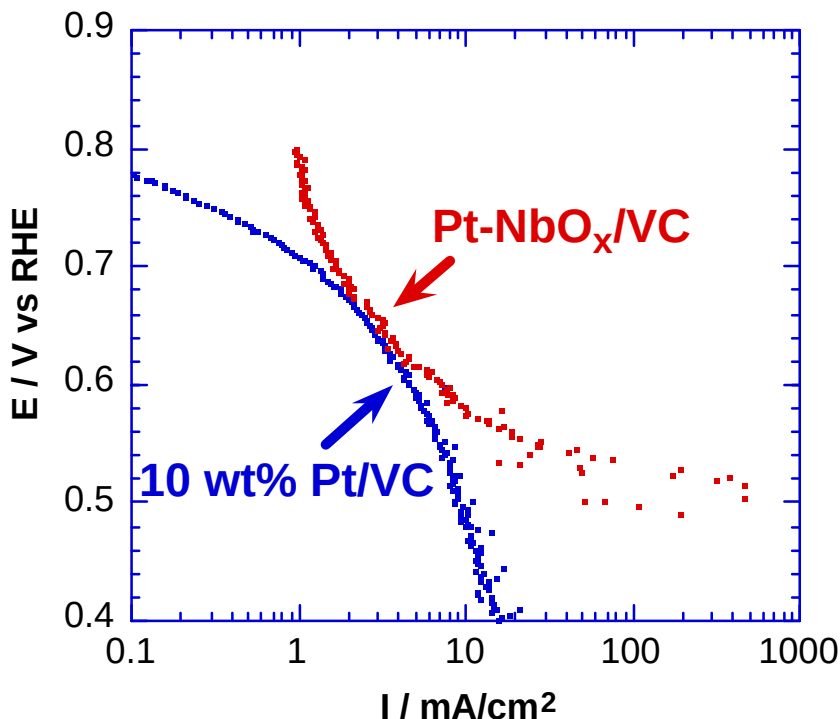
Solutions to problem

- Use LANL inking process at NRL
- Test CV of catalyst inks over time at NRL

Some things we have learned

- Oxygen reduction reaction activity can be significantly increased when Pt is combined with appropriate nano-structured hydrous metal oxide
- The ORR activity of the catalysts is sensitive to the local structure of the hydrous metal oxides
- Open-framework structures provide the best supports for the Pt catalysts
- High ORR activity measured when Pt and Fe have close proximity in structures (like alloys)
- Stability/durability is the biggest problem with these materials
- Avoid transition-metal oxides that have 2^+ and 3^+ oxidation states under cathode conditions (e.g., Fe, Co, Ni)
- Avoid transition-metal oxides that form volatile oxides under cathode conditions (Ru)

Pt-NbO_x



**ONLY 0.06 wt% Pt in NbO_x
sample is comparable to
10 wt%Pt/VC
(~150x lower Pt)**

- Niobium is **VERY** stable to dissolution
- High ORR activity observed when surface of NbO_x phase is decorated with Pt
- Electrocatalytic activity of Pt-NbO_x very sensitive to NbO_x preparation method
- Stability testing underway at NRL

External collaborations/support



- ONR provided financial support toward purchase of fuel-cell test station



- LANL tested Pt-FeO_x catalysts and transferred method to make fuel-cell inks



- H₂Gen Innovations Inc. entered into catalyst characterization program with NRL

Response to FY01 reviewers

Range of positive and negative comments - reviewers either liked the program for being different or criticized it for being too unconventional

Approach

R: Some reviewers liked our new approach which others thought we should use a more conventional approach and look at bimetallic alloy systems

U: We did not change our approach because we were too early in the program a year ago to make this decision

Progress

R: Program too young to assess

U: We think we have made a lot of progress this year, let us know what you think

Collaborations

R: Work with LANL and UPenn

U: We did and it worked out well

R = reviewers

U = us

Recommendations

R: Determine stability of Pt-FeOx catalysts

U: We did, and they aren't stable, but we learned a lot and now we can make more stable catalysts

Summary and Outlook

- Low-Pt catalysts supported on nanostructured hydrous transition-metal oxides meet DOE FreedomCAR goals for low Pt-loading and cost
- Stability and durability are the major issue for this class of catalysts and efforts are underway to solve this problem
- Structural characterization of catalysts by UPenn is guiding design of new electrocatalytically active materials
- Capability to test the fuel-cell performance of catalysts internally at NRL will greatly improve progress in next year

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