

# Validation of Real Life Silicone Array Efficiency Gains

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Dow Corning Corporation Installed Array Field Studies

## Dow Corning SSAC in Freeland, Michigan



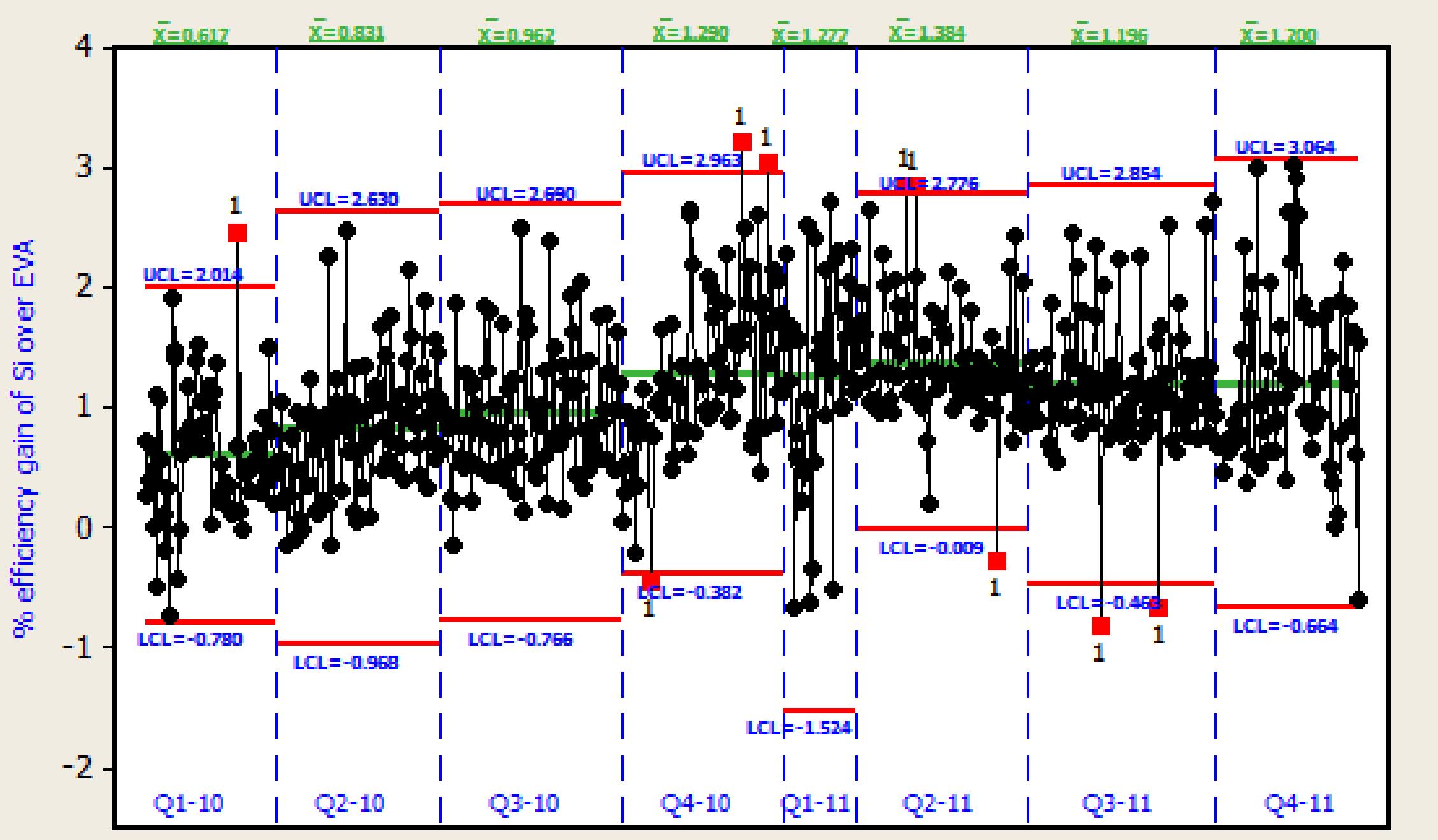
**10 kWP - Multi-crystalline (5 kWp Si & 5kWp EVA)**

## Dow Corning in Auburn, Michigan



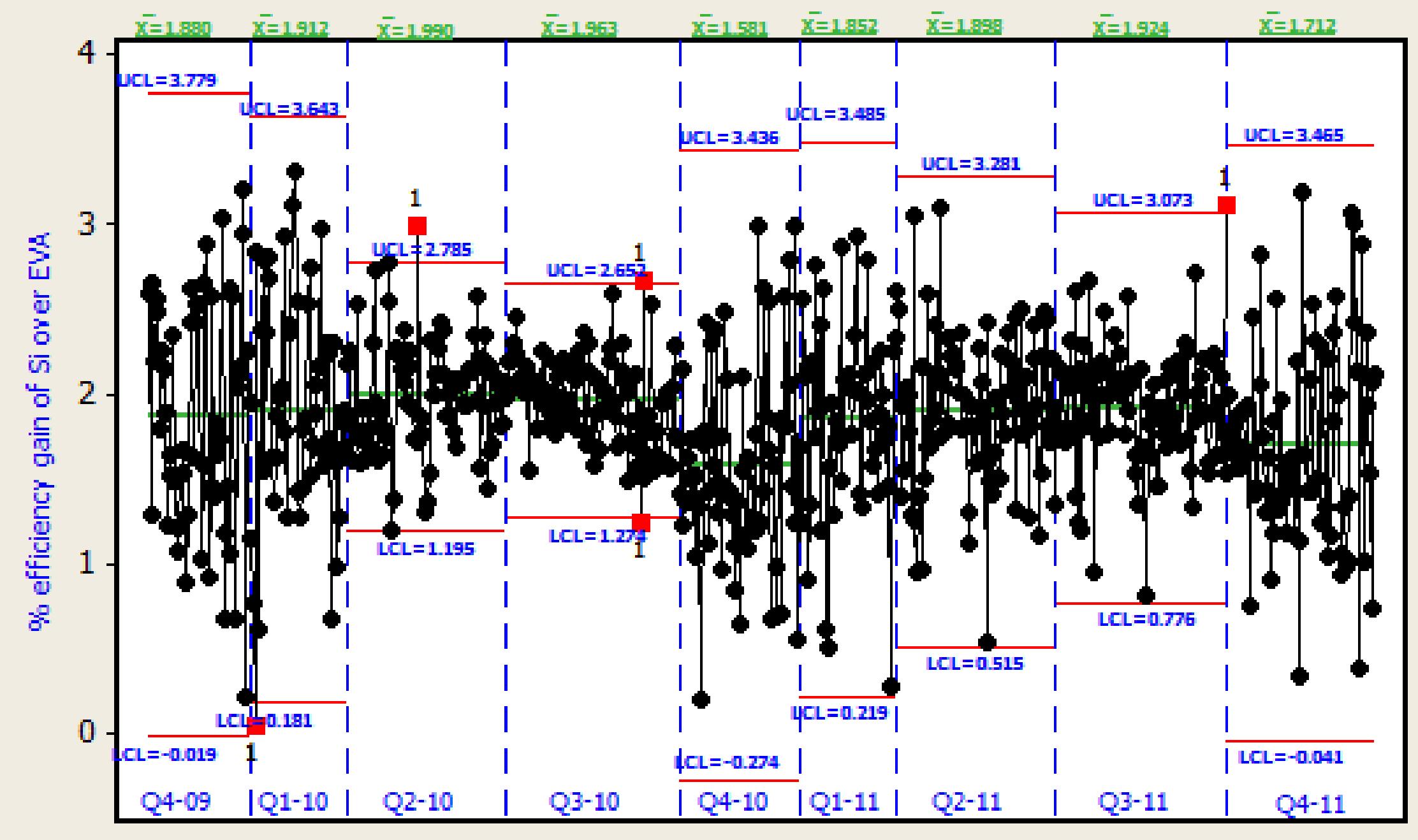
**30 kWP - Mono-crystalline (15 kWp Si & 15kWp EVA)**

I Chart of % Efficiency Gain by Quarter of Si vs EVA  
Freeland, Michigan



**1.1% average efficiency gain since Q4-2009**

I Chart of % Efficiency Gain by Quarter of Si vs EVA  
Auburn, Michigan - DC Corporate Headquarters



**1.9% average efficiency gain since Q4-2009**

Field study results are able to be validated in the lab utilizing a sun simulator certified below 400nm, previously not possible due to instrumentation that filtered out the UV spectrum. The inherent properties of silicone allow the cells to utilize light below 400nm independent of cell type or size.

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**Report-No.: 21213889b**  
on  
Solar Simulator Performance Measurement  
Dow Corning Corporation  
Freeland, MI 48623, USA

The spectral irradiance curves are shown in Figures 1 and 2. The diagrams also include a comparison between spectral irradiances of the Xeon flash lamp and the AM 1.5 reference spectral irradiance distribution (IEC 60904-9 Ed. 2). The results of spectral match classification are summarized in Table 2. They prove that Class A requirements of IEC 60904-9 are fulfilled.

Flasher setting No.	Irradiance level [W/m <sup>2</sup> ]	Power setting	Spectral irradiance evaluation Wavelength range [nm]	Spectral Class
1 / 1	1000	85.0%	400-500	A
			500-600	A
			600-700	A
			700-800	A
			800-900	A
			900-1000	A
1 / 1	500	85.0%	400-500	A
			500-600	A
			600-700	A
			700-800	A
			800-900	A
			900-1000	A

Table 2: Results of spectral match calculation, pulsed solar simulator PSS10

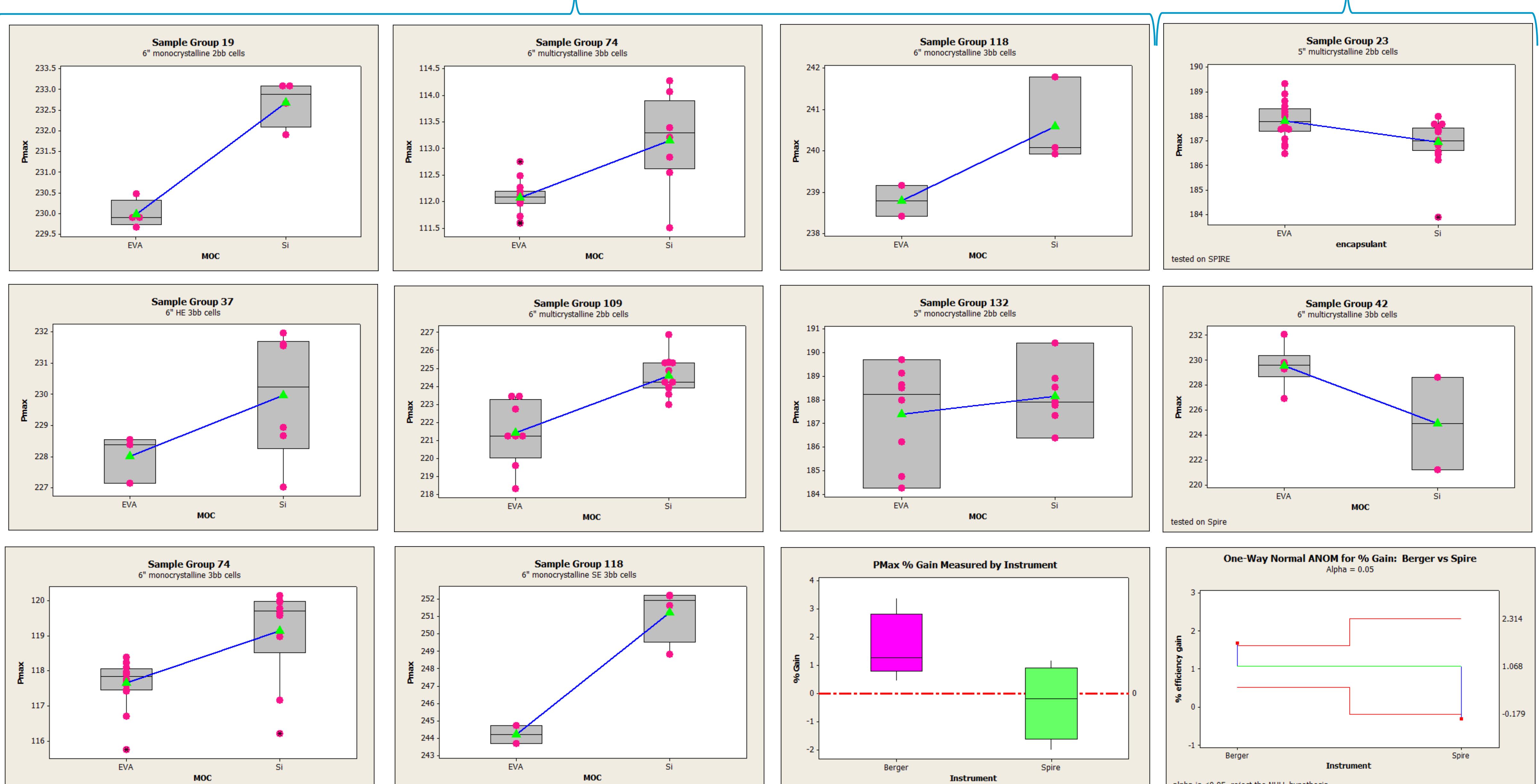
Although this evaluation is not within the scope of IEC 60904-9 Ed. 2, Table 3 shows the results of a comparison of the measured spectra to the AM 1.5 reference spectral irradiance distribution extended to the wavelength interval 300-1100 nm.

Flasher setting No.	Irradiance level [W/m <sup>2</sup> ]	Power setting	Spectral irradiance evaluation Wavelength range [nm]	Spectral Class
1 / 1	1000	85.0%	300-400	A
			400-500	A
			500-600	A
			600-700	A
			700-800	A
			800-900	A
			900-1000	A
1 / 1	500	85.0%	300-400	A
			400-500	A
			500-600	A
			600-700	A
			700-800	A
			800-900	A
			900-1000	A

Table 3: Results of spectral match calculation for an extended wavelength interval

Panels Tested Between 300-1100 nm

Panels Tested Between 400-1100 nm



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