



“PVResQ!”

PV Module Failures Observed in the Field

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Fukushima Nuclear Power Plant Accident and PV

PV RessaQ!



Our government and nuclear scientists had de
nuclear power plants were safe and economical for long time. But people have realized that the story was a **"myth"**.

Now expectations for PV have been drastically increasing after the accident of *Fukushima* Nuclear Power Plant.



Are there any "myths" in PV market? How about "reliability" ? In Japan, people religiously believe in reliability of PV.

General understandings of PV in Japan

The government and many PV manufacturers/installers say...



"PV module has over 20-year expected lifetime in average."

"PV system is easy-maintenance or almost no-maintenance."



PV manufacturers and installers have **no legal obligation** to check PV systems with less than 50kW capacity.

They just **recommend** periodic inspection every four year to PV users.

They provide **10-year warranty** on **each PV module** for nominal power output. (Some new comers do 25-year warranty.)



“PVResSQ!” activity

(**PV** - **R**eliable, **S**afe and **S**ustainable **Q**uality!)

P ResSQ!

- ☀ Started in 2006.
- ☀ One from AIST (Kato), others from local installer (not manufacturer)
- ☀ Independent research activity supported by donations from the people (always poor because no budget from METI nor AIST)

- ☀ Main task
 - Field survey on faults/failures of residential PV systems in operation
 - Statistical survey on PV system reliability

- ☀ Goal
 - Proposal of practical maintenance techniques to detect all PV system failures (technical issue)
 - Proposal of inspection system for PV system (social issue)



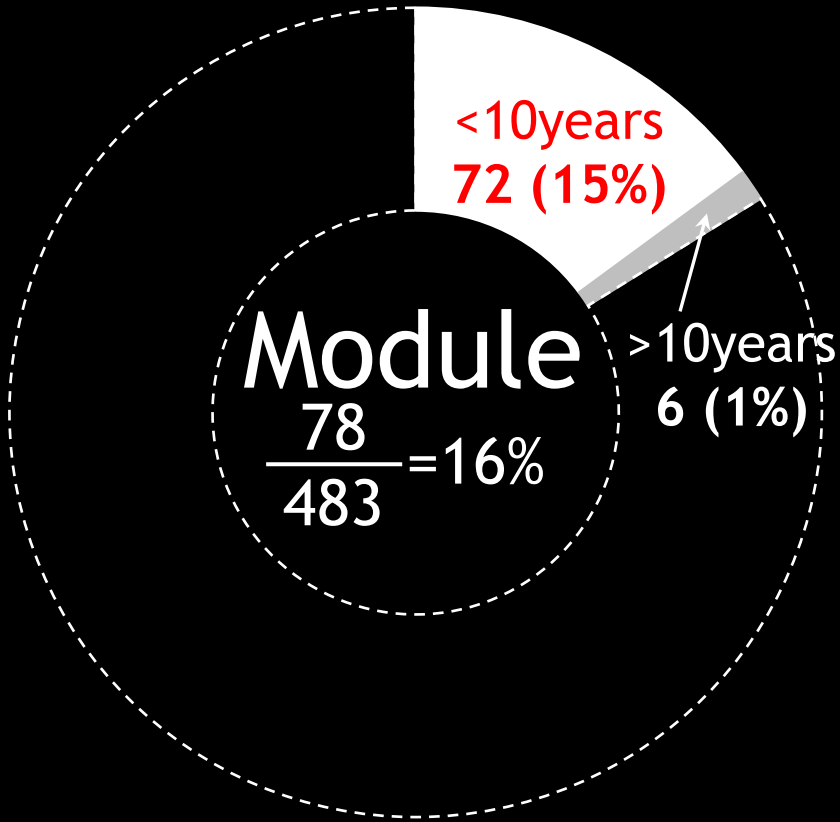
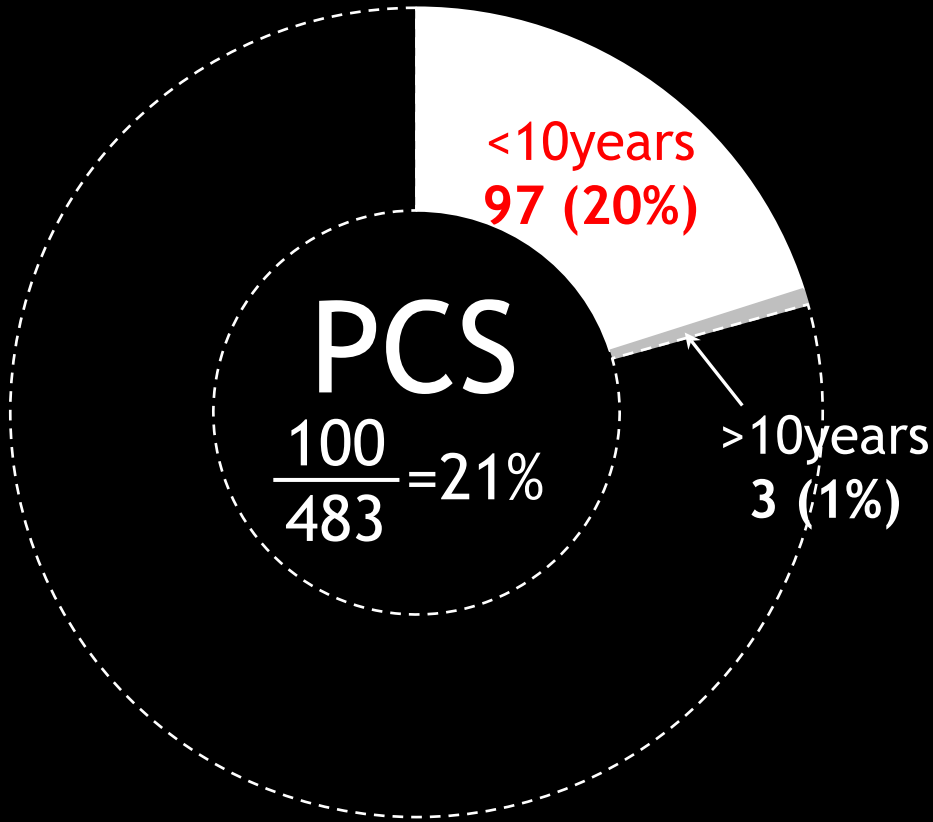
A statistical survey for PV-user records

483 residential PV systems installed in 1993-2006



Experienced repair/replacement of PCS

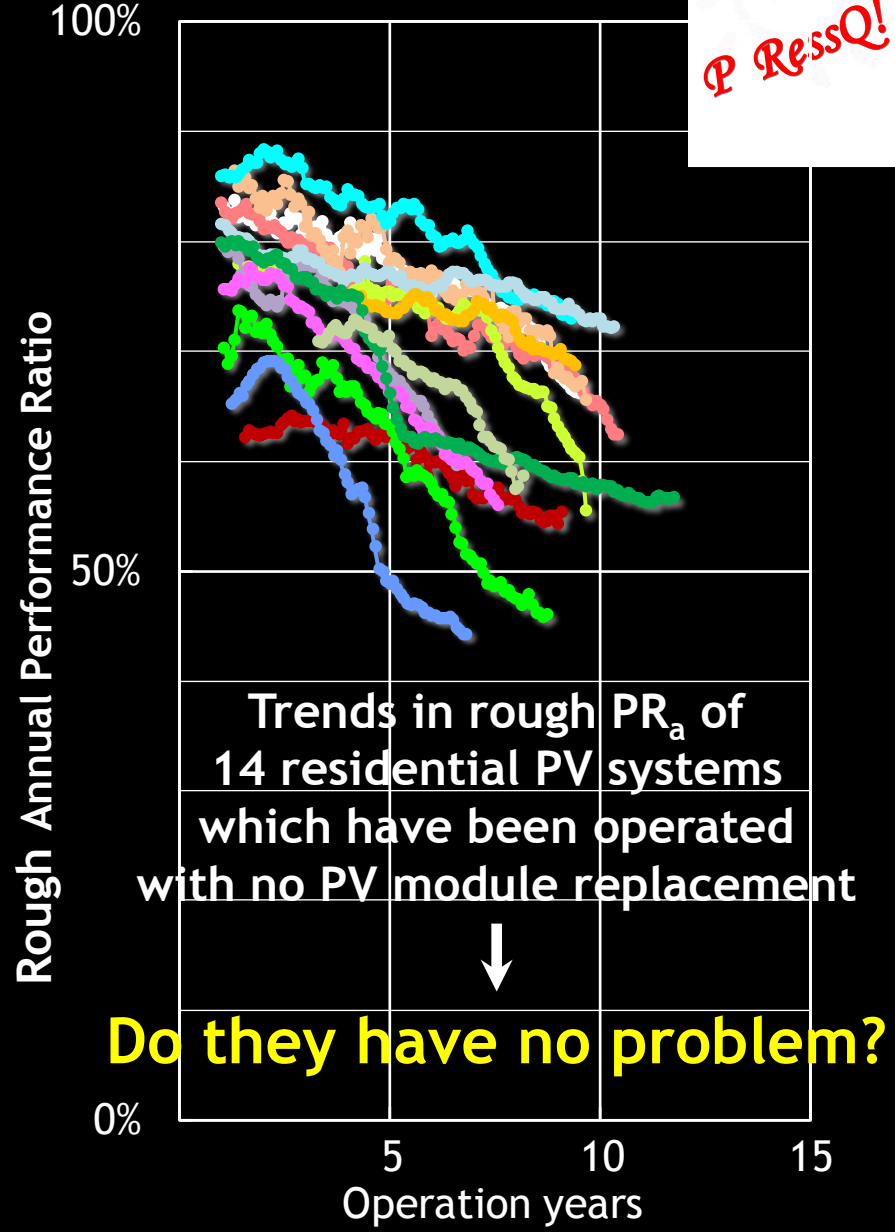
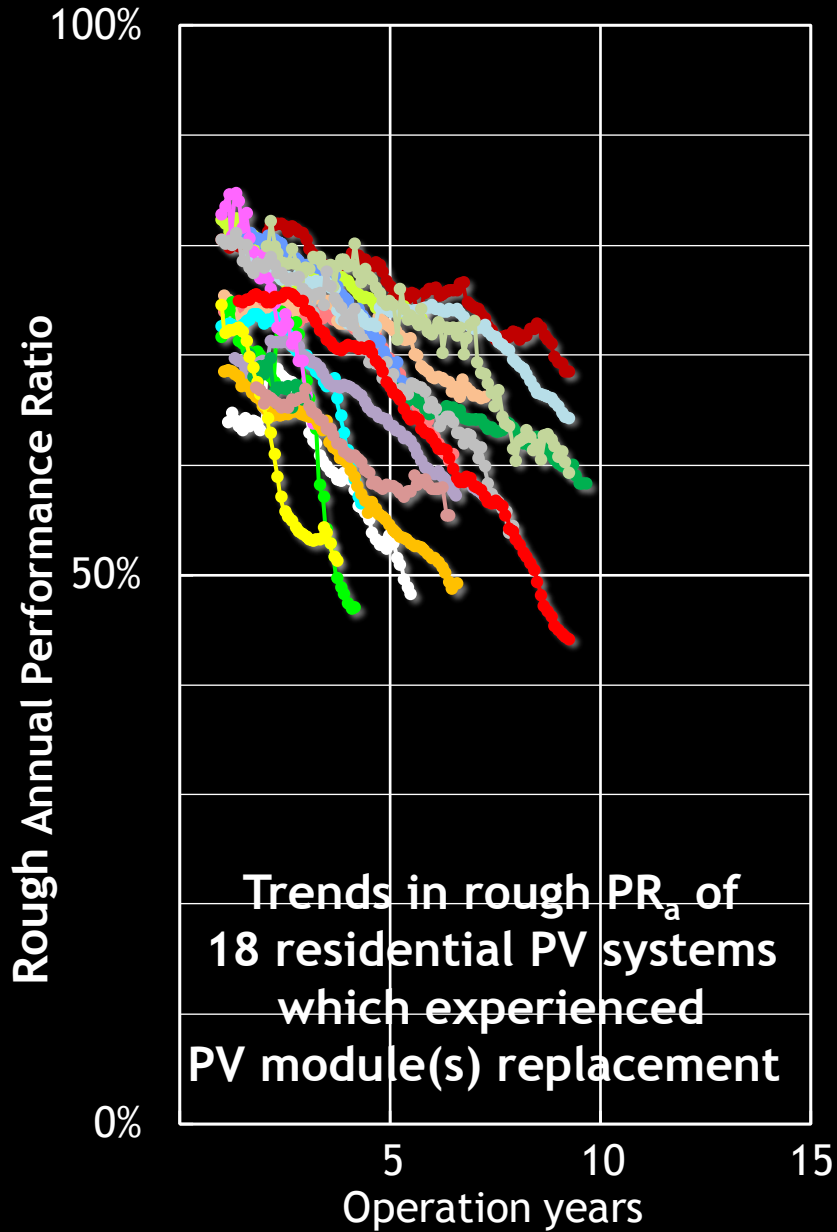
Experienced whole/partial replacement of PV modules



Is PV System Reliable for users ?

Trends in rough annual performance ratio (PR_a)

P R_{ess}Q!



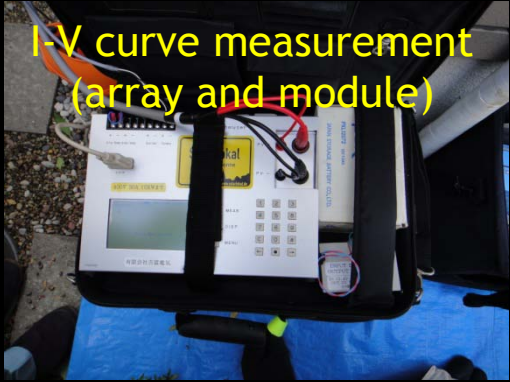
Field Survey for Residential PV Systems



32 residential PV systems have been surveyed so far.



Infrared camera



I-V curve measurement (array and module)



combiner box specially made by PVRessQ!



Visual inspection



Insulation tester



Circuit/Bypass Diode fault detector

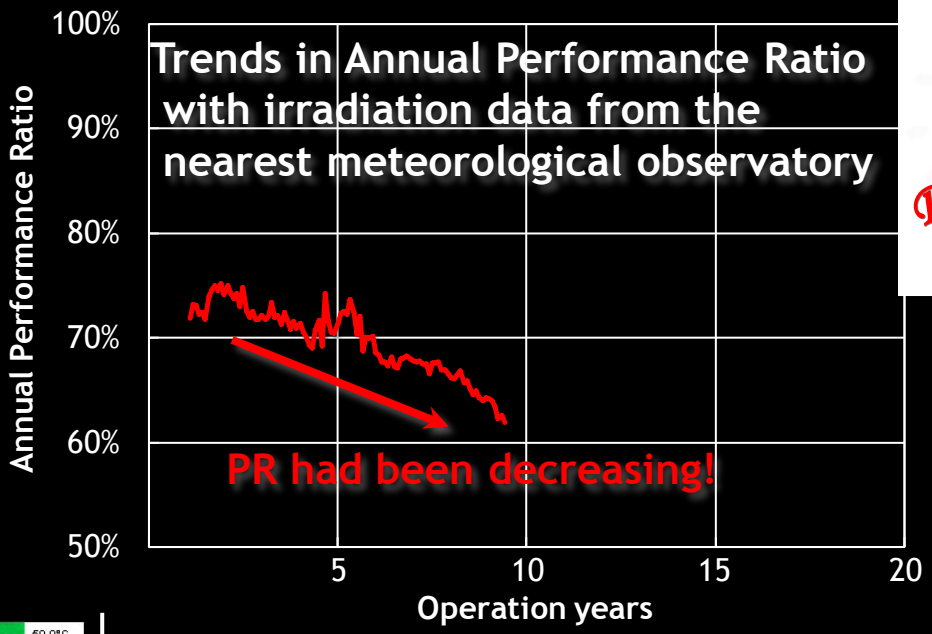
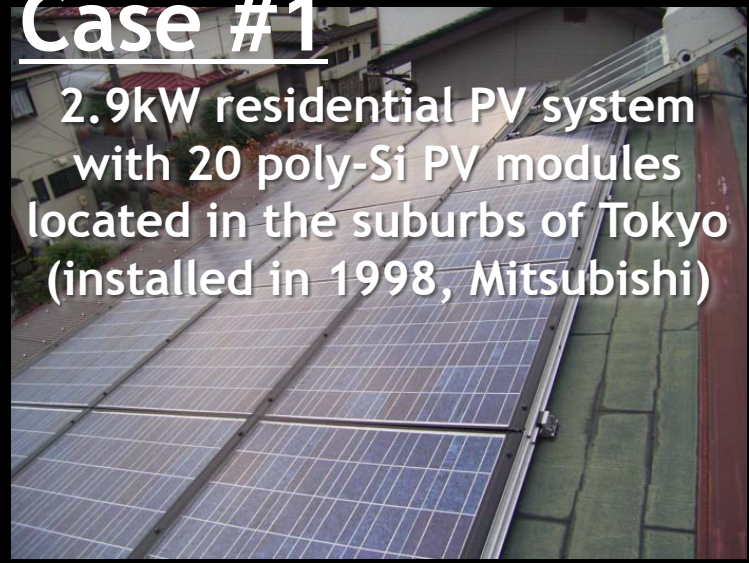


Module surface cleaning

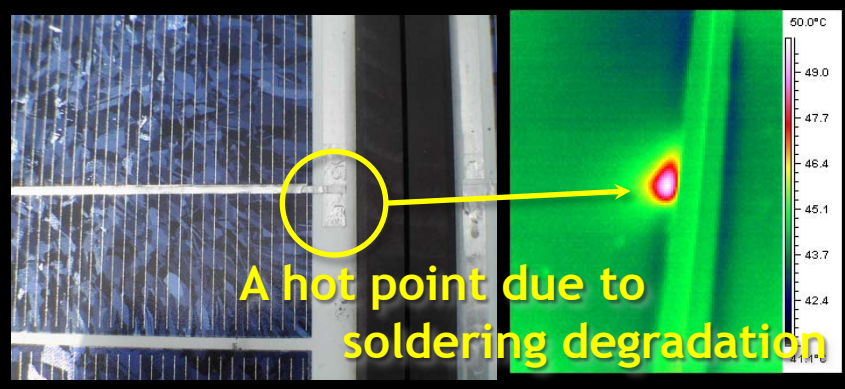
Many failures have been found in PV modules!

Case #1

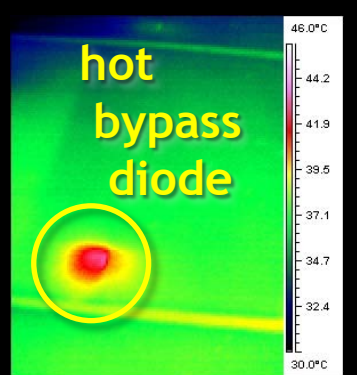
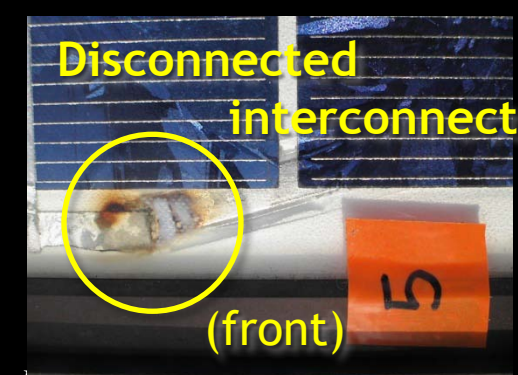
2.9kW residential PV system with 20 poly-Si PV modules located in the suburbs of Tokyo (installed in 1998, Mitsubishi)



P RessaQ!

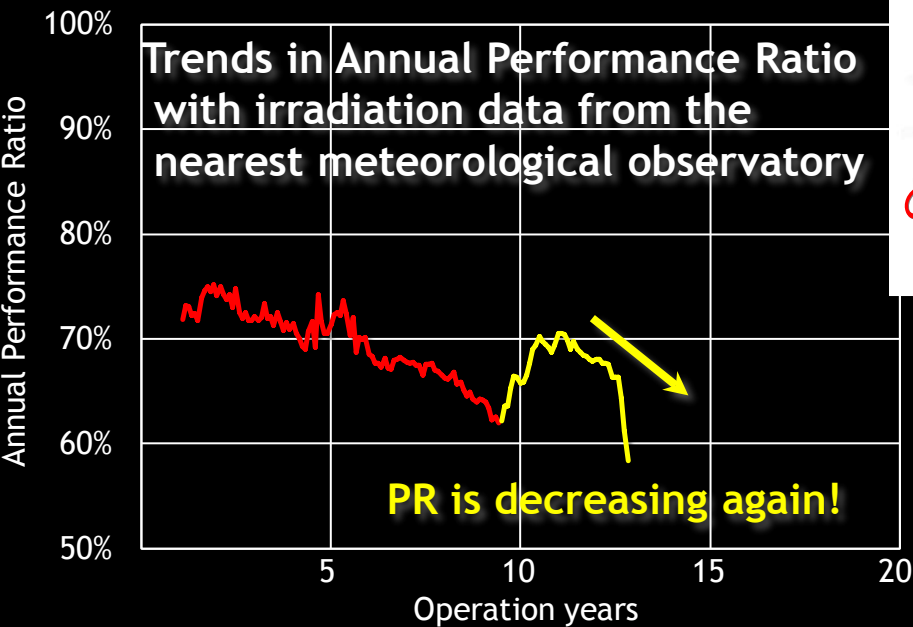


- Inspection by the installer reported **“No roblem”**.
- The survey by PVResQ! Judged that 10 of 20 PV modules had **serious failures**.
- The **10 modules were replaced** by the manufacturer with no charge in the end.
- The others were not (the manufacturer said they would never have any problems.)

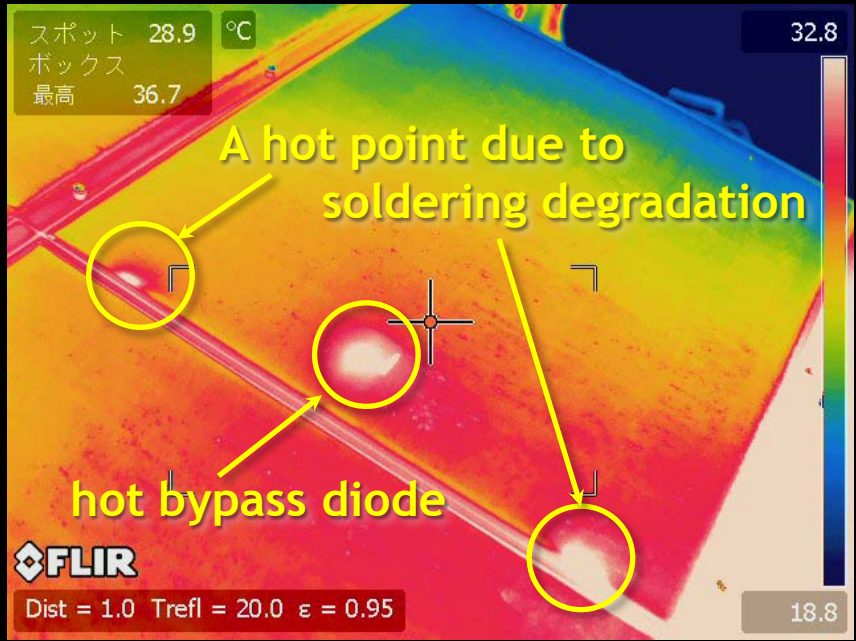


...and three years later

- The same kind of failure as before was found in old 5 modules.
- One of them could not generate voltage due to disconnection of internal circuit.
- The manufacturer replaced all the old modules with no charge, though their warranty period (10 years) was over



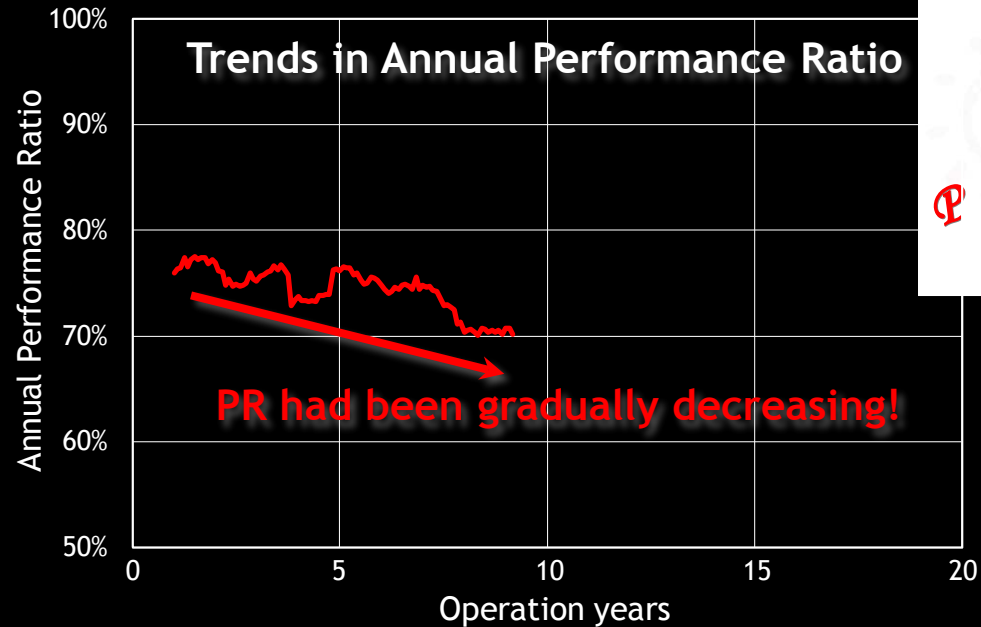
P R_{ess}Q!



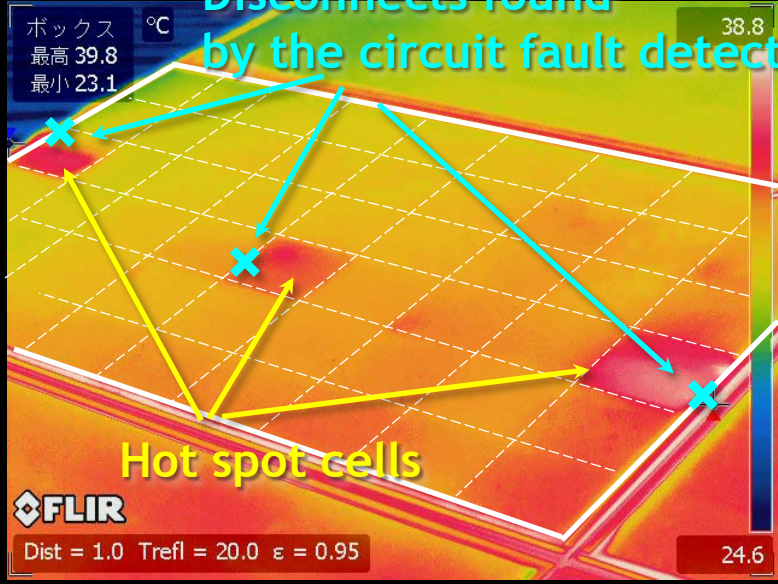
PV RessaQ!

Case #2

3.0kW residential PV system with 24 poly-Si PV modules located in Gifu prefecture (installed in 2002, Sharp)

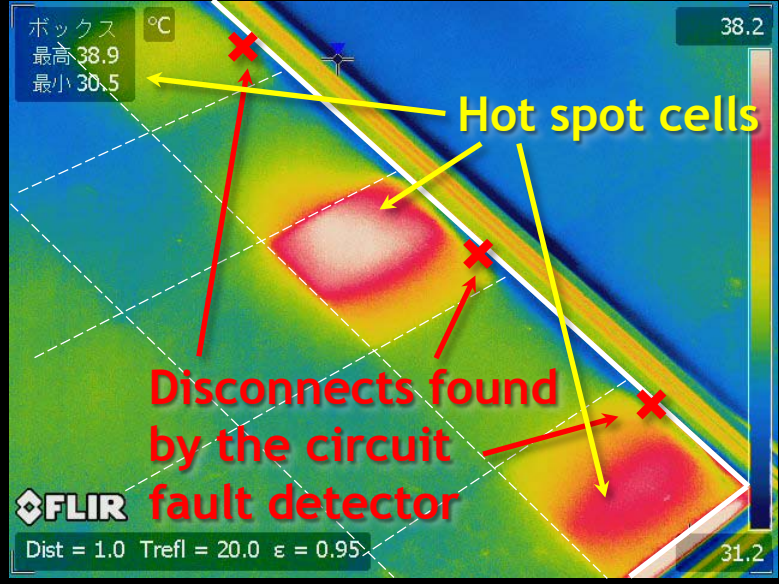


Disconnects found by the circuit fault detector



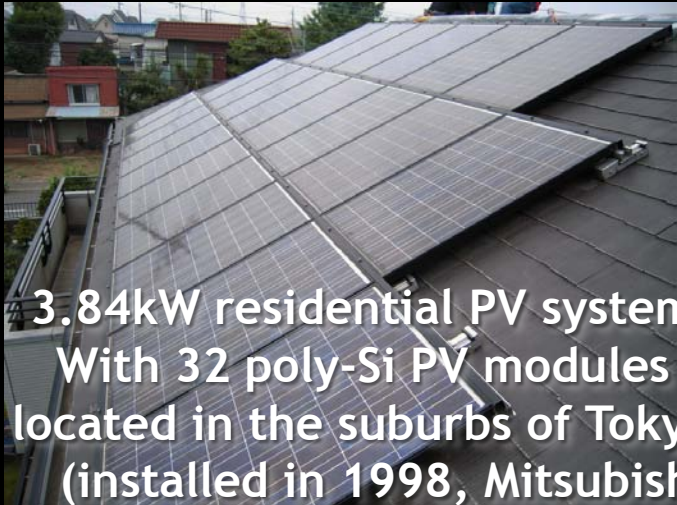
Hot spot cells

Disconnects found by the circuit fault detector

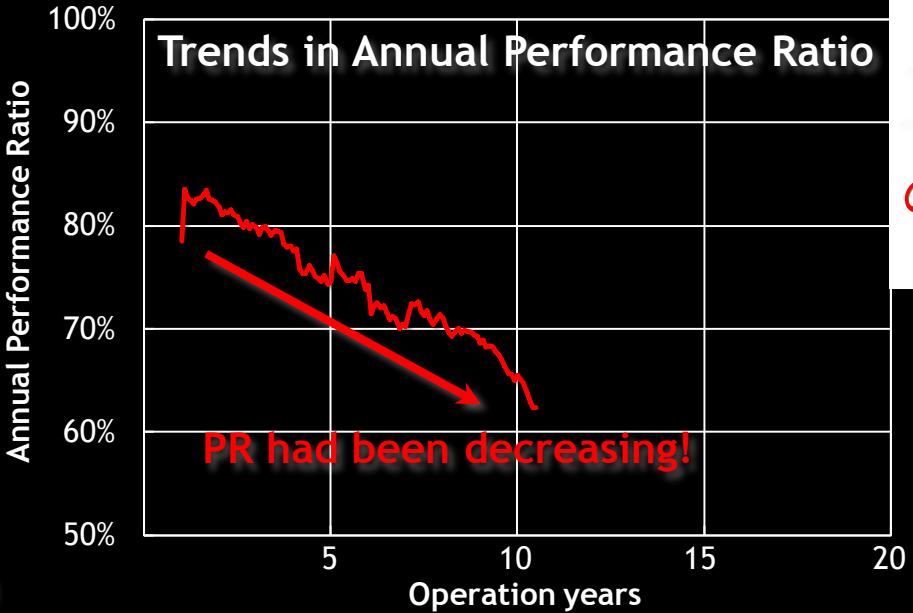


- PV RessaQ! survey found failures in many PV modules.
- Discussion about module replacement is in preparation.

Case #3

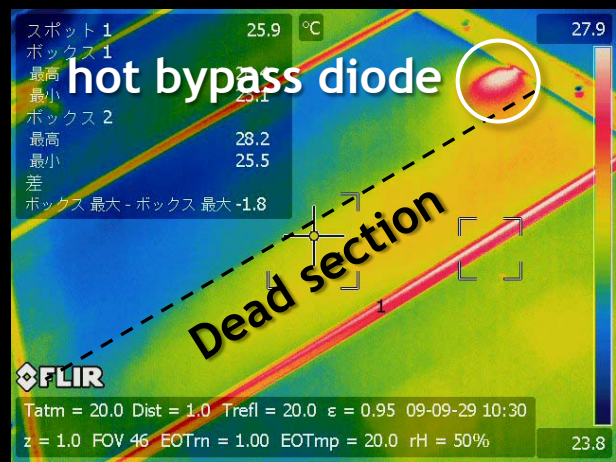
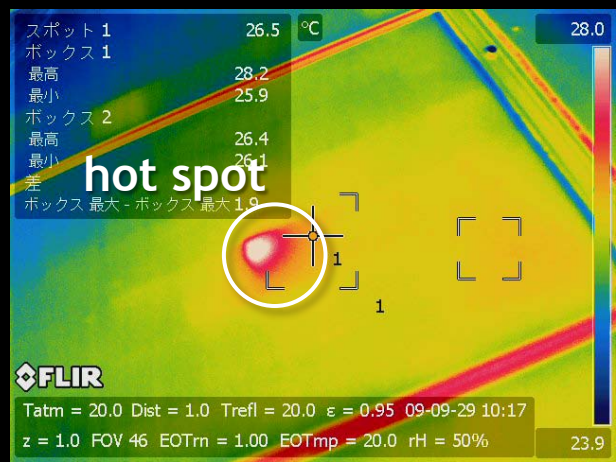


3.84kW residential PV system
With 32 poly-Si PV modules
located in the suburbs of Tokyo
(installed in 1998, Mitsubishi)



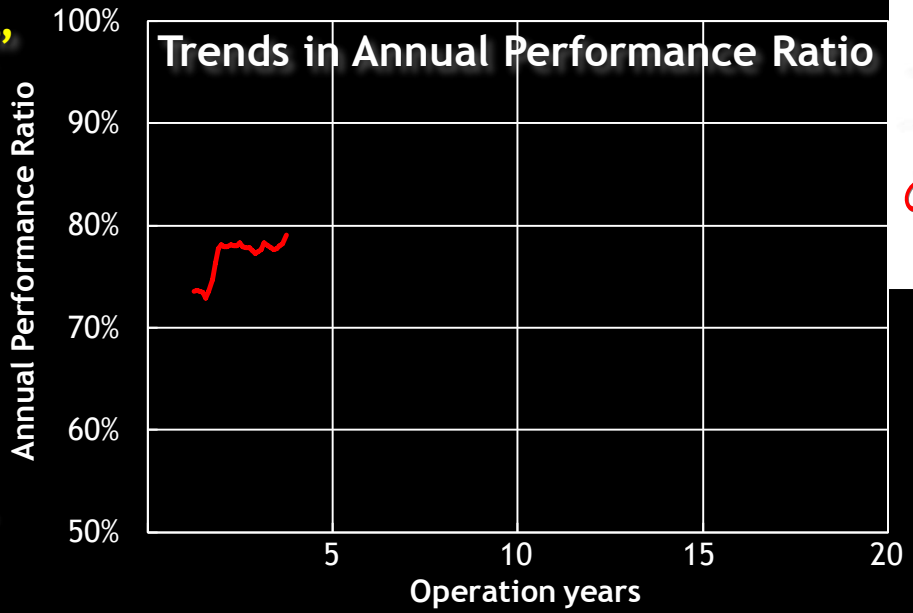
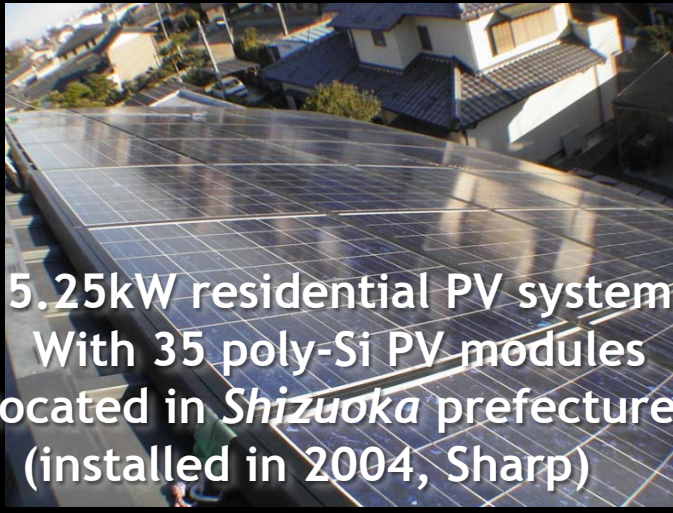
PV ResQ!

PR had been decreasing!

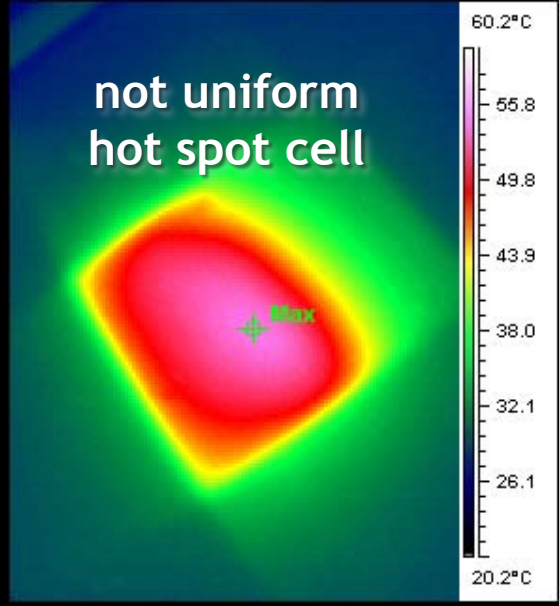
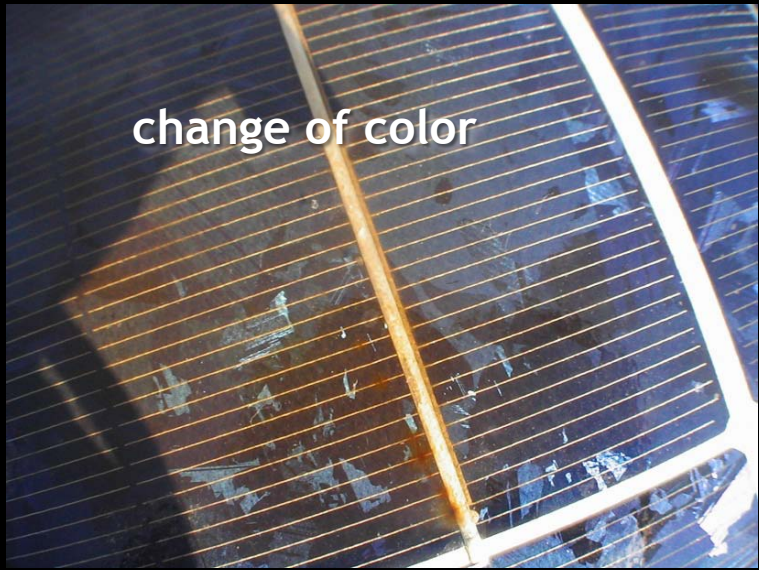


- PVResQ! survey found **15 PV modules had serious failures.**
- Though the warranty period (10 years) was over, all the PV modules were replaced with no charge.

Case #4 "Sharp ND-150AM"



P RessQ!



Four PV modules were replaced,
though high performance ratio and short operation years.

Part of PV installation in AIST

Operation start: April, 2004

Array configuration: 9s×3p=27 (4.05kW)

South by southwest/15°

Power conditioner: 4.0kW

Total system number: 40 system (160kW)

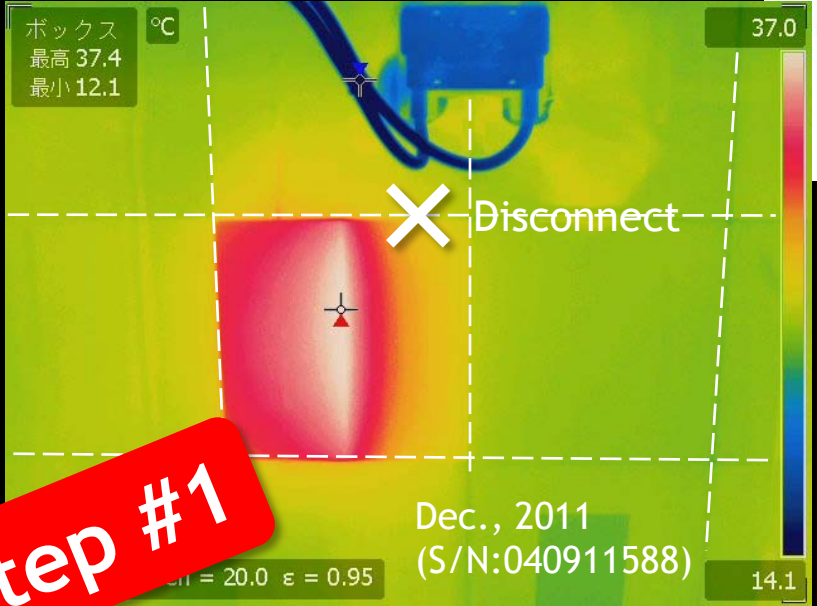
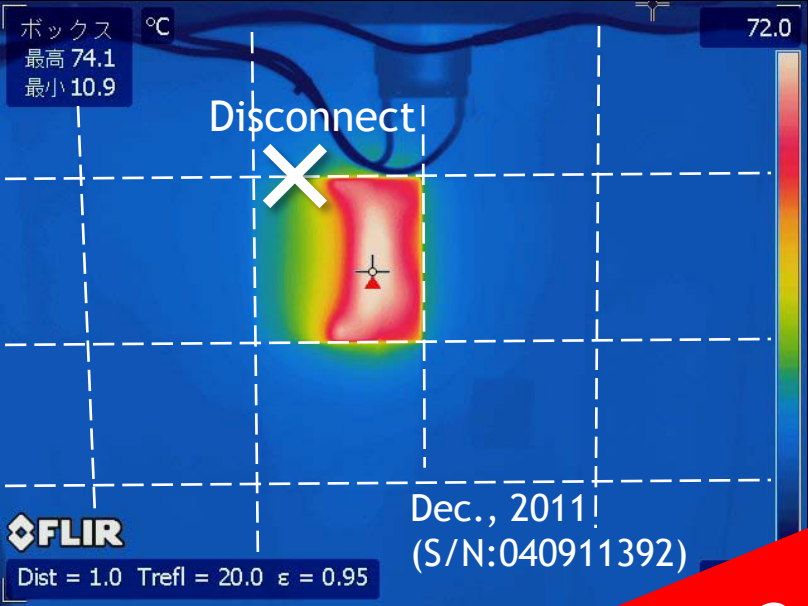
Total module number: 1,080

PV module: Sharp ND-150AM

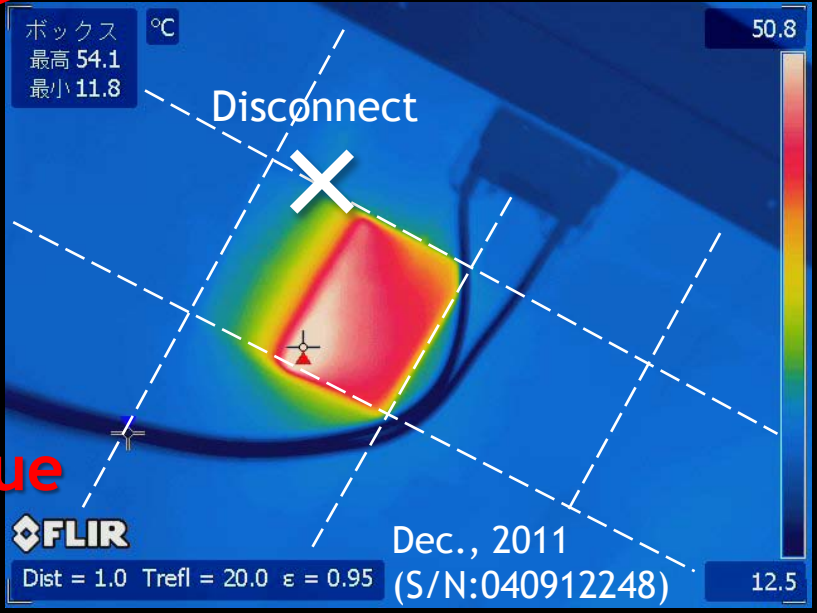
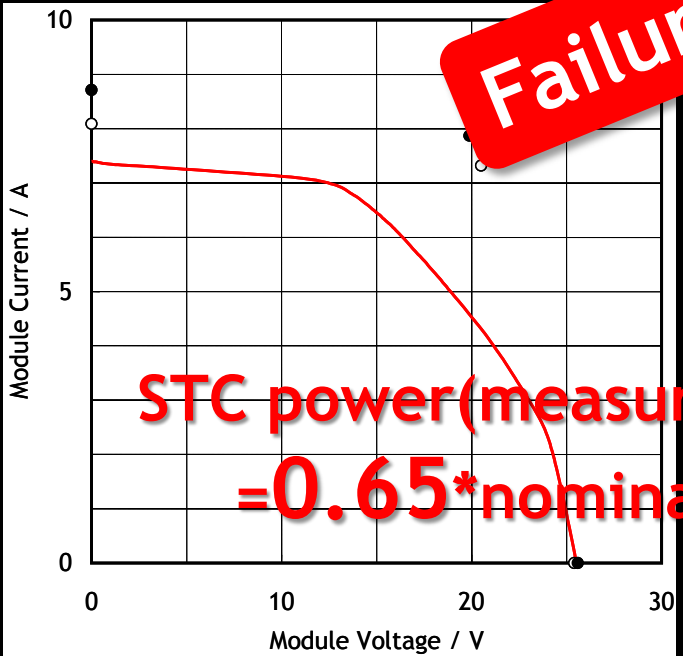


RessQ!

Part of PV installation in AIST

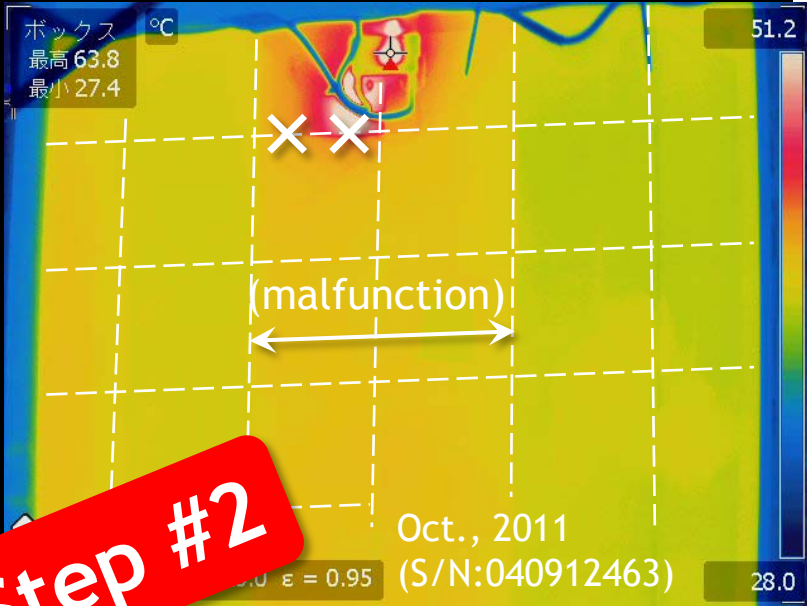
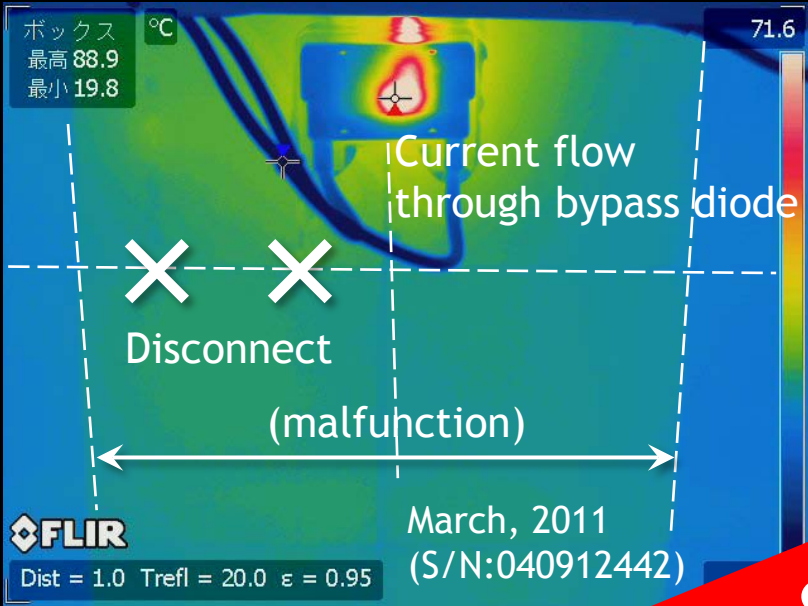


Failure Step #1

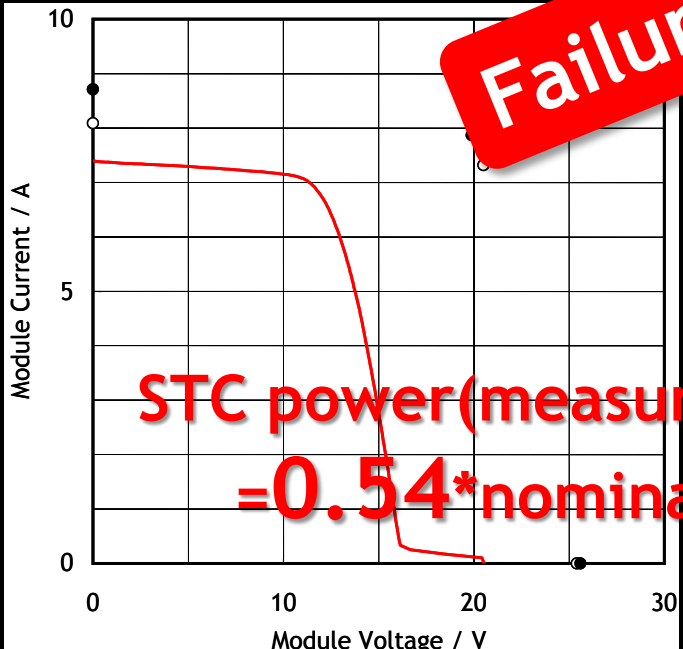


P RessQ!

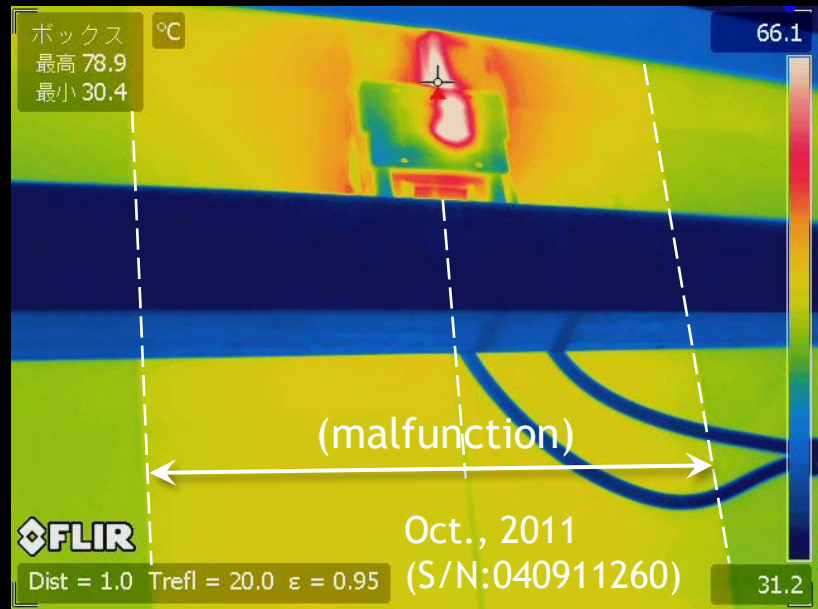
Part of PV installation in AIST



Failure Step #2



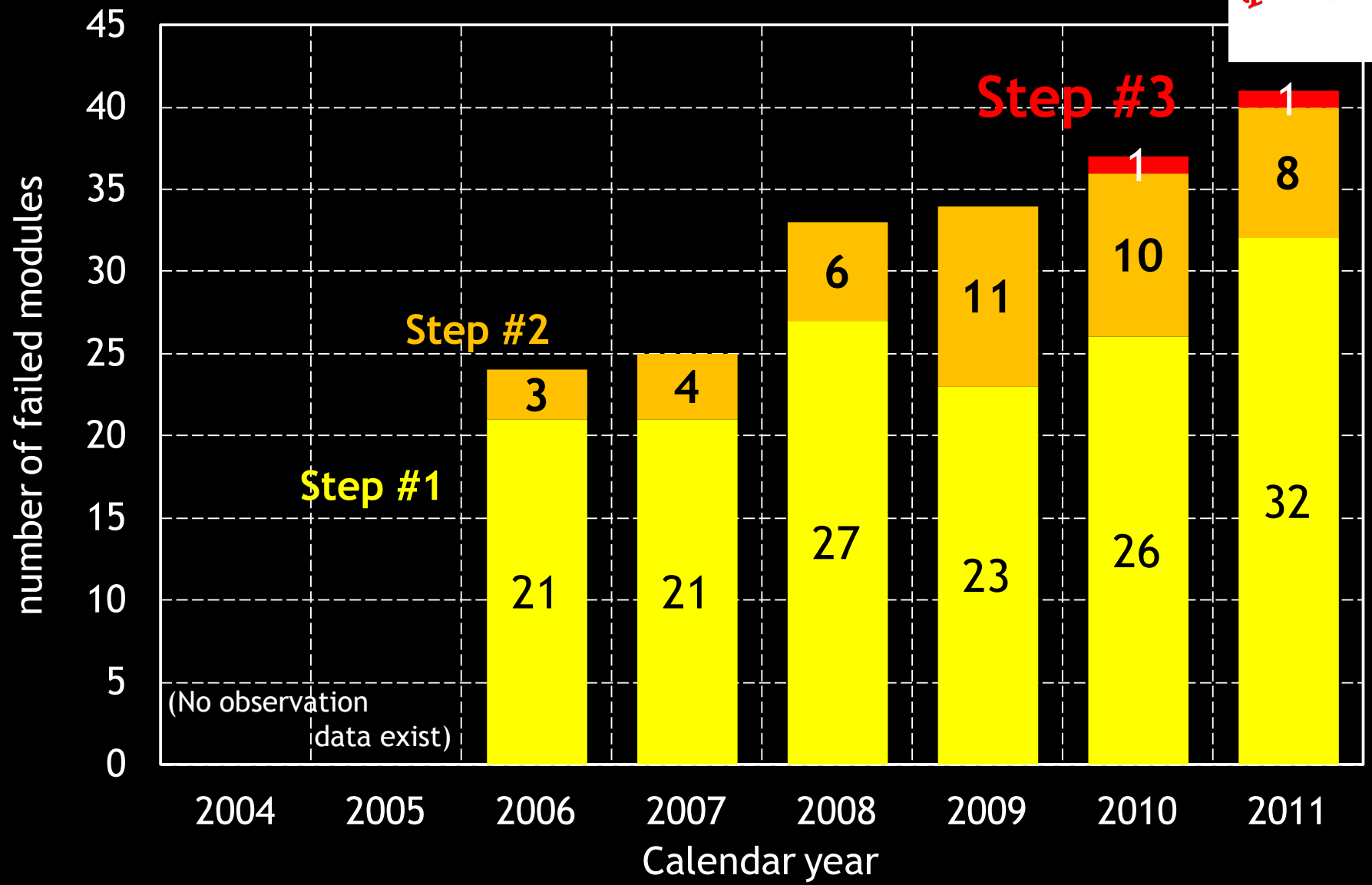
**STC power(measured)
=0.54*nominal value**



PV R^{ess}Q!

Part of PV installation in AIST

Trend in number of failed modules (out of 1,080 in total)

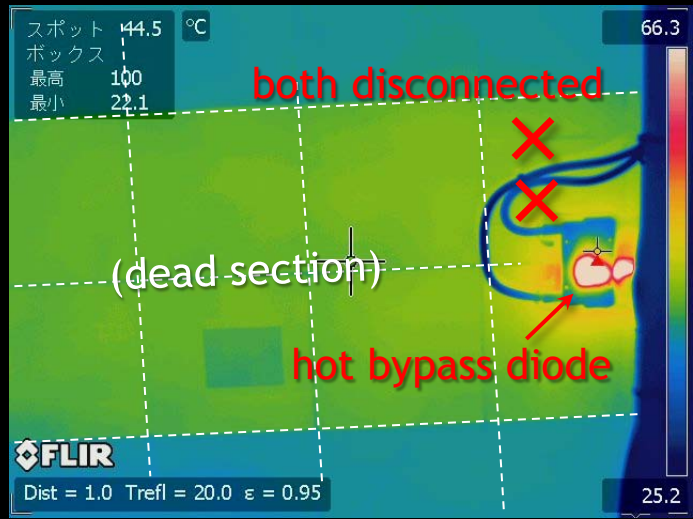


Part of PV installation in AIST

PV ResQ!

Observed
in March 2010

“Step 2”



New situation observed in June 2010

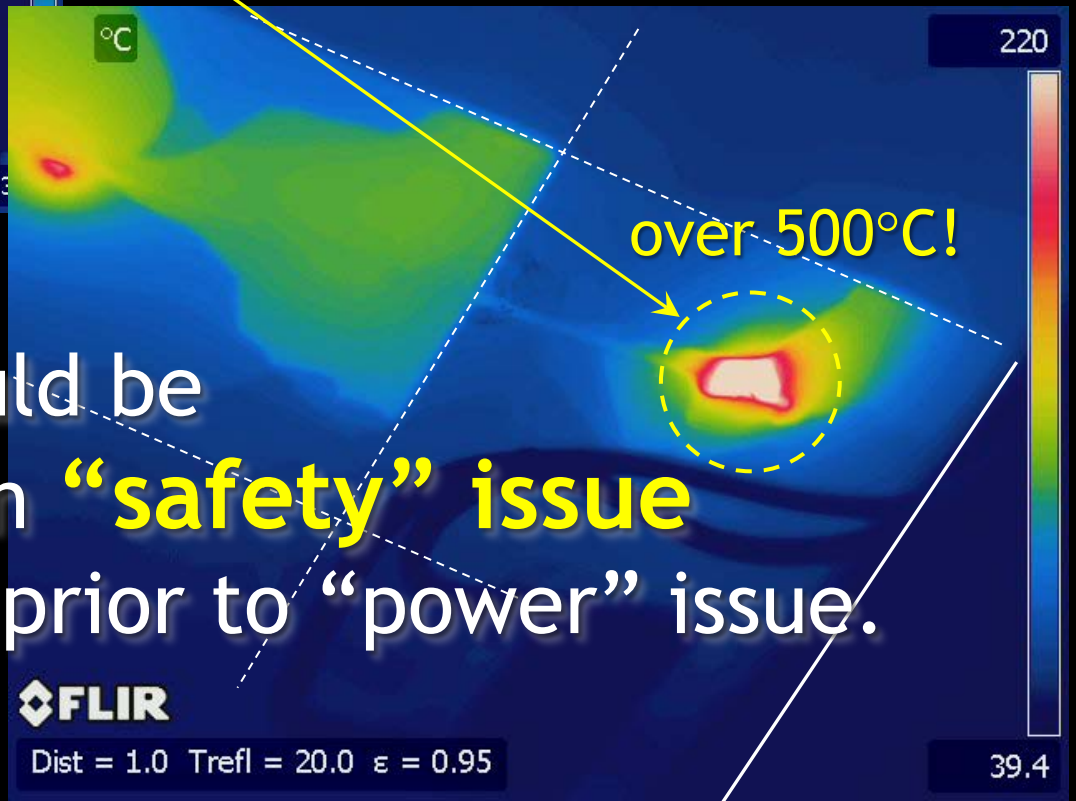
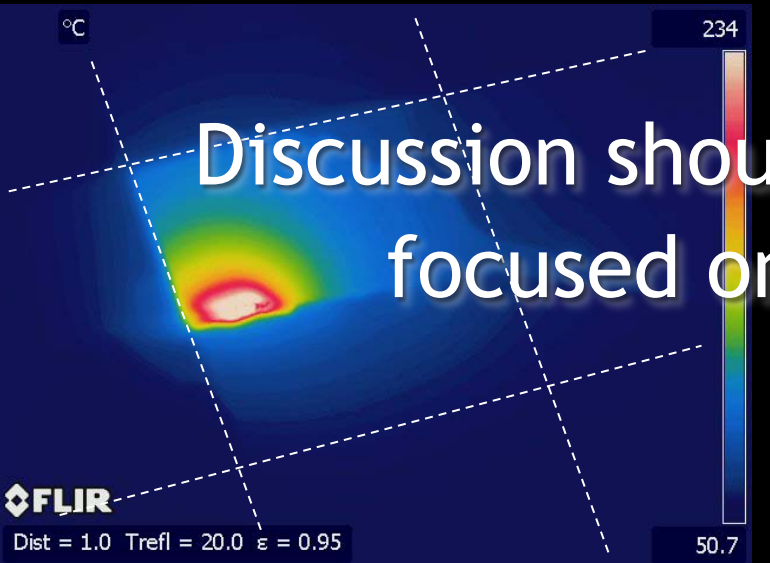
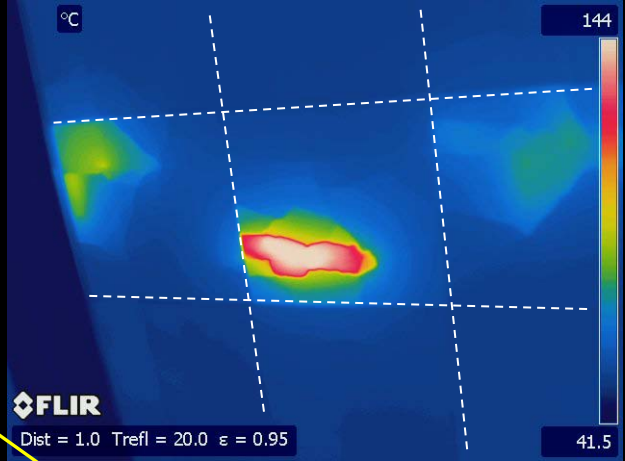
“Step 3”





Part of PV installation in AIST

IR images from back side



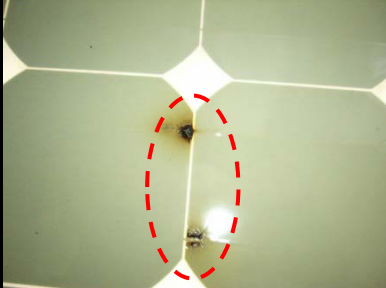
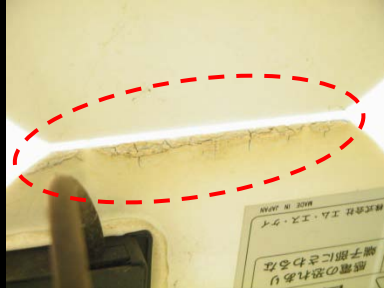
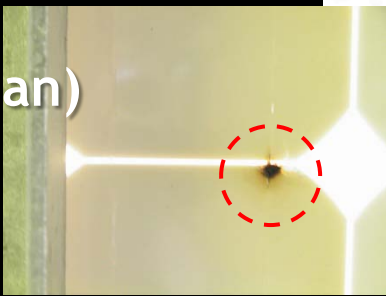
Discussion should be focused on **“safety”** issue prior to **“power”** issue.

Another Module Failure occurring in AIST

1,272 pieces of mono-Si PV module manufactured by MSK (now Suntech Power Japan)

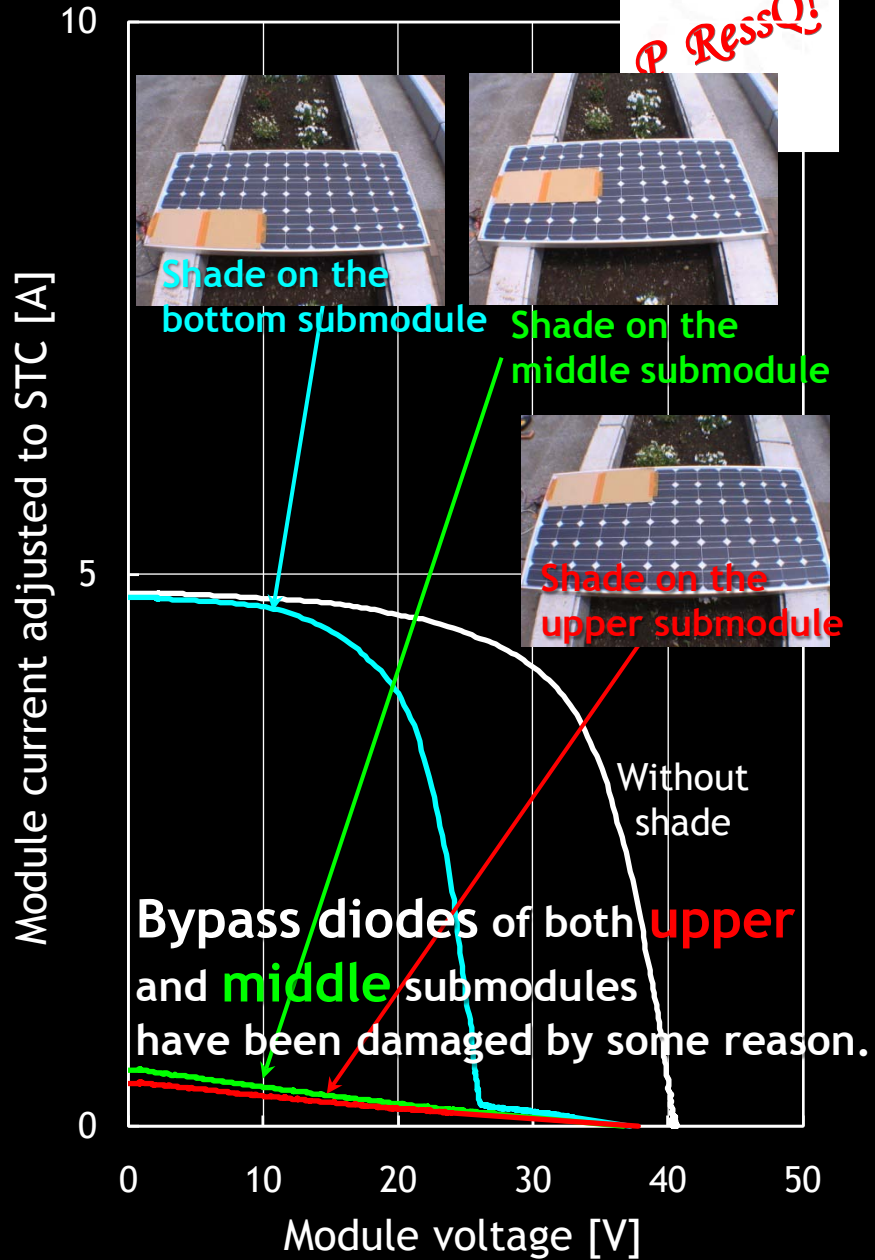
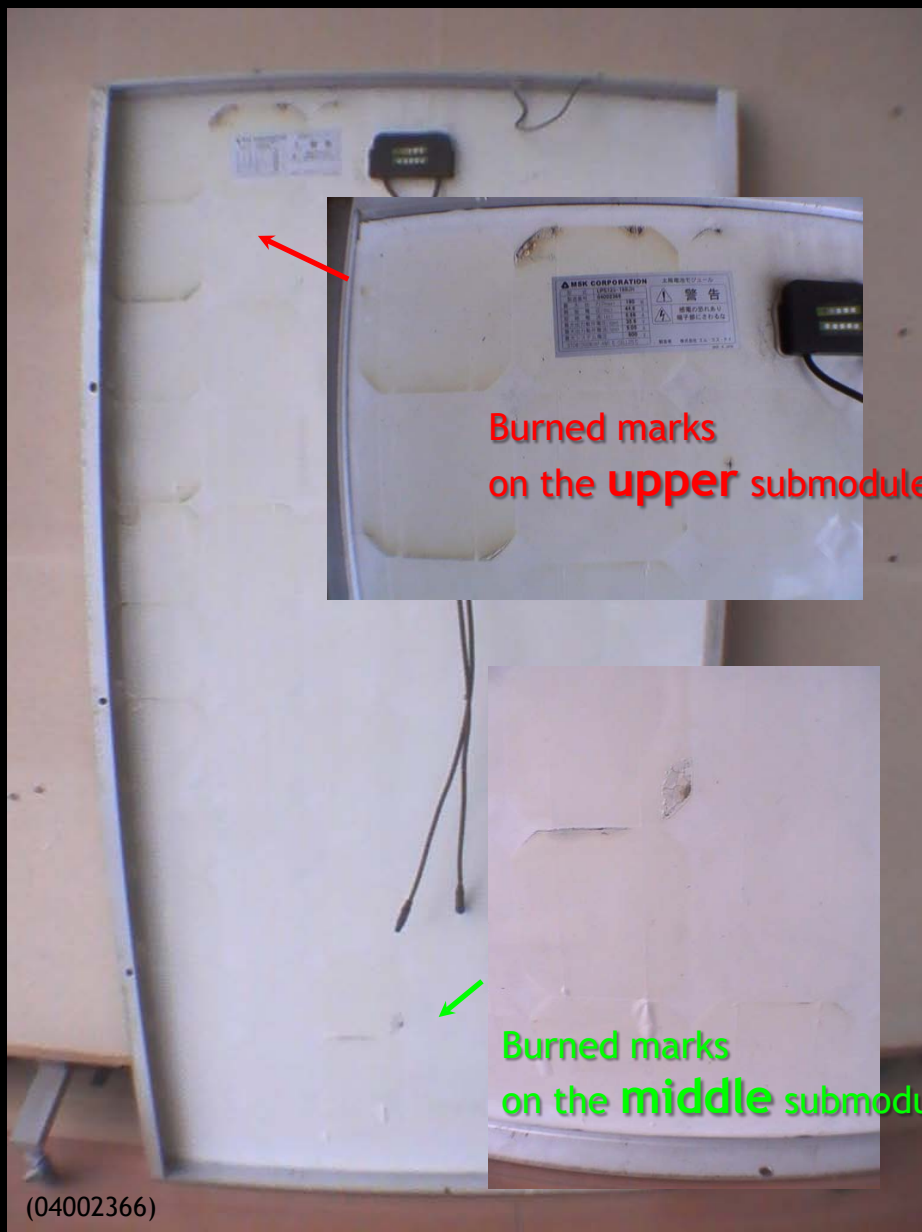


Many burned marks on the backsheet along cell edges!



PVResQ!

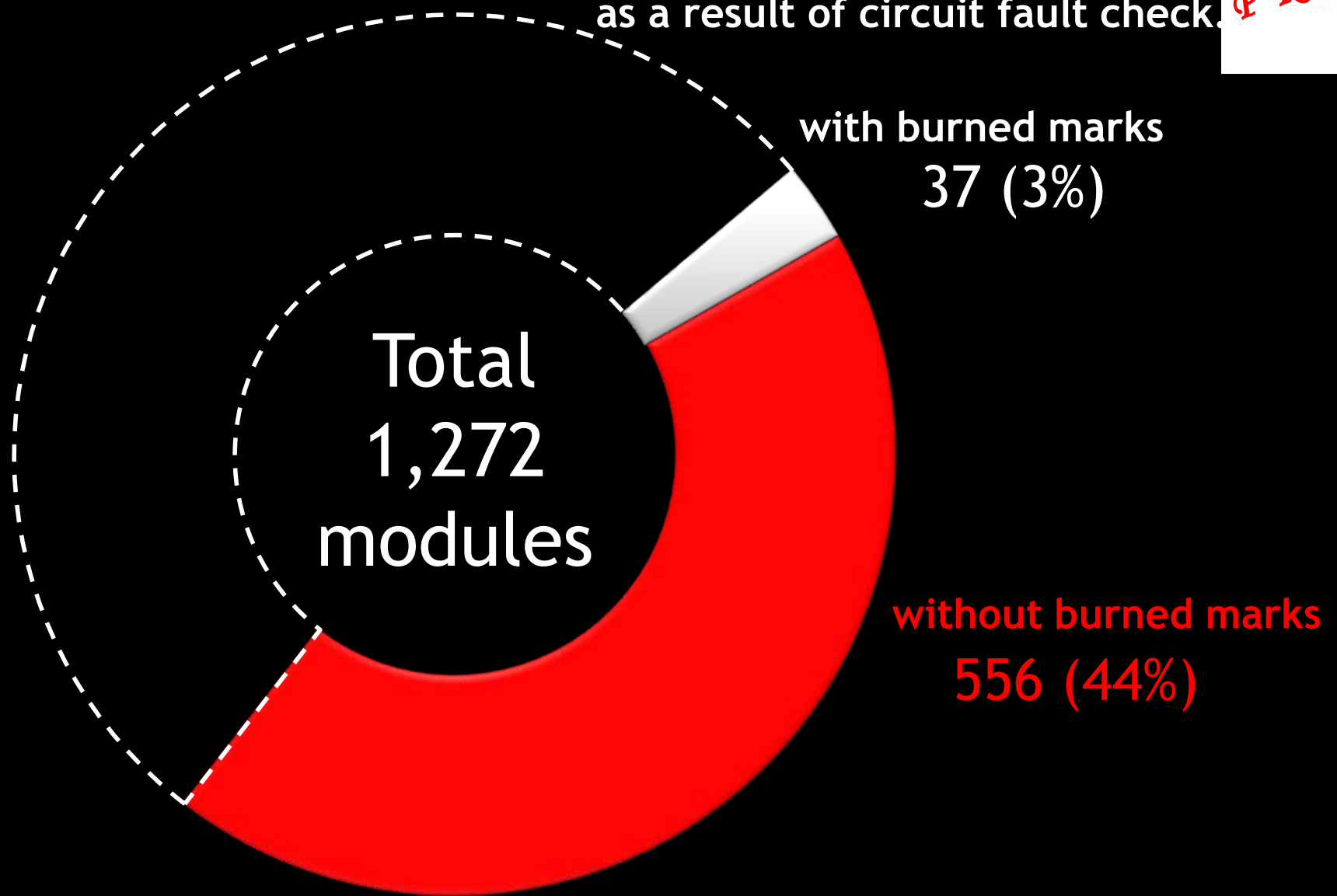
Another Module Failure occurring in AIST





Another Module Failure occurring in AIST

Fraction of PV modules in which bypass diodes do not work as a result of circuit fault check.



PV R^{ess}Q!

PVRessQ! tackling thin-film PV modules now

No experience, no info, no instrument...no solution.



Some remarks from PVResQ!

The logo for PVResQ! is written in a red, stylized, handwritten font. The 'P' is a circle with a dot, and the 'Q' has a tail that loops back. The text is slanted upwards to the right.

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- PV module failures are often invisible.
 - Visual inspection has less effect for casual field survey. Failures always hidden behind backdrop.
- What is “reliability” of PV module?
 - “Degradation” and “failure” must be discussed, respectively.
 - Harmless degradation damages nothing, but people might be injured with PV module failure.
 - long-term “Safety” is one important perspective of reliability, of course.
- What is “lifetime” of PV module?
 - A light bulb with 50% decrease in luminous flux may be not worth to use, but a harmless PV module with 50% drop in efficiency still can give you good-quality electricity.
 - Only power drop is not the indicator of lifetime of PV module.
- Higher quality must be required of PV module as an “industrial product”. But quality assurance without valid maintenance has less effect than your expectation.

We should pay attention to maintenance issue!

In conclusion...Back to Fukushima...

Some audience may think and laugh...

“You are only talking about PV modules with past and old-fashioned technologies.”

But, remember...

***Fukushima* nuclear power plant started its operation 40 years ago! And nobody could make decision to stop it before this accident.**



Another “China Syndrome” might be waiting for us...