

Breakout session: CPV1

Discussion leaders: Peter Hebert & Greg
Flynn

8:00 – Daryl Myers (NREL) – Solar Resource Data for CPV

8:30 – Matthew Muller (NREL) – Spectral Effects in CPV Performance

9:00 – Discussion of Solar Resource Issues for CPV

9:30 – Break

10:00 – Ian Aeby (Emcore) – Failure Modes of CPV Modules and How to Test for
Them

10:30 – Nick Bosco (NREL) – Thermal and Current Cycling for CPV Qualification

11:00 – Discussion of Failure Modes in CPV

MYERS SUMMARY

- Measured data SPARSE and EPISODIC
- Specialized Measured Data available
- Measured-Model broadband difference patterns ~ 10% - 15% Typical
- Uncertainty Function of Site, INPUT data and REFERENCE DATA uncertainties
- Data Sources PROLIFERATING; benchmarking is a RESEARCH project !!
- International Energy Agency Task 36 on Solar Radiation Knowledge Management
<http://www.iea-shc.org/task36/index.html>
- U.S. Satellite (SUNY) Uncertainty comparable European Estimates (state of the art)

NOTE: MODELS CONTINUOUSLY EVOLVING !

Measurements AND models: Similar Uncertainty Limits:

5% - 10% Global Month Mean Daily Total

10%- 15% Direct Month Mean Daily Total

Statistics help, but this is essentially WEATHER data!

**Rating Conditions: DNI ~ 900 W/m² appropriate compromise with GNI,
Flat Plate ~ 1000, and DNI Reference spectrum**

Muller Summary

- CPV module performance data clearly shows spectral sensitivity
 - Clearly defined AM response peak
 - Relative sensitivity to changing AM can be determined
- PVUSA ratings taken on a monthly basis vary from 5-10%, most likely a result of spectral sensitivity
- Spectral sensitivity, as measured through an AM correction factor for 2009 data, results in significant deviations in energy production.
 - 2.2% deviation between modules
 - 7% deviation between spectrally sensitive module and a module with a fixed efficiency
- Future work will examine specific impact of AM, PWV, and Turbidity on Normalized I_{sc}

Discussion summary – CPV Spectral Issues

- Module sensitivity very dependent on optics and optical transfer function
 - varies between manufacturers
- Open question as to the source of AM-sensitivity variation
 - aerosols
 - thermal expansion can change the focus
 - water absorption changes the optics
 - temperature

continued...

- Need to revisit standards for measurement conditions
 - eg. actual cell temp or heat-sink temp
 - isotype cells instead of multijunction cells
- Proposal to package MJ reference cells with appropriate optics and deploy around the country
 - develop a more applicable data set
 - Is the data transferable if the cell design changes?

Aeby - In Conclusion

- Rel Prediction is a tough business.
- CPV modules and systems are complex and opportunities for failure abound.
 - Examples:
 - EL can help discriminate shunting problems in the various subcells
 - Observations of “thermal runaway” following ESD damage
 - Electrolytic corrosion at contacts almost always seen in damp-heat tests
- The IEC 62108 suite of CPV module/system qualification tests provide an excellent baseline for beginning-of-life performance but little insight into long-term reliability.
 - Accelerated Life Tests at high concentration levels are difficult to implement.
- Hermeticity at the receiver subassembly level is critical.

summary: I and T cycling for CPV qualification

Nick Bosco, Cassi Sweet, Adam Stokes and Sarah Kurtz

- IEC 62108 Section 10.6: Thermal Cycling cannot be executed as written.
 - Additional temperature excursions due to current cycling does not accelerate damage.
 - Current application up to $4\text{A}/\text{cm}^2$ is benign to the cell though will cause failure if large cracks/voids exist under bus-bar.
 - Are these representative of on-sun failures?
 - Unacceptable amounts of and sized voids/cracks not detected through failure.
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- Proposed amendments to IEC 62108 Section 10.6: Thermal Cycling
 - Current application should be reduced to when $T > 25\text{ C}$ (similar to IEC 61215).
 - Cell current density level should be reduced to $4\text{ A}/\text{cm}^2$ or J_{sc} .
 - Additional requirement should limit the percentage of voids/cracks as detected via an appropriate imaging technique. Alternatively, modules should be subject to an on-sun exposure for a designated time and irradiance.

Discussion summary – CPV failure modes/mechanisms

- Thermal stresses between cell and substrate/dye vs stresses within cell
- 62108 under revision
- “Hermiticity” - how is it defined for the module vs the receiver
 - do we need a better test than wet-insulation qual test?
 - biased damp-heat test would be more informative

continued...

- General observations that real cell/receiver damage may not be reflected in the IV curves
 - eg. EL or IR images show voids despite good performance of the cell
 - Future work to estimate on-sun lifetime of these damaged cells