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**Energy Efficiency
and Renewable Energy**

Bringing you a prosperous future where energy
is clean, abundant, reliable, and affordable

FreedomCAR & Vehicle Technologies Program

DOE's Launch of High-Efficiency Thermoelectrics Projects

John Fairbanks

Office of FreedomCAR and Vehicle Technologies Program
U.S. Department of Energy

10th Diesel Engine Emissions Reduction Conference
San Diego, California
August 29-September 2, 2004



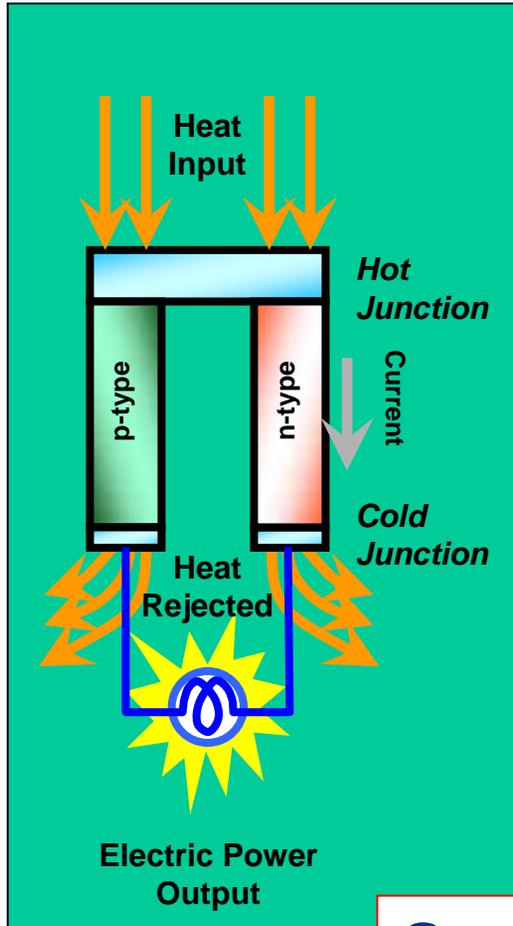
*Thomas Johann Seebeck
(1770-1831)*

Thomas Johann Seebeck conducted research applying a ΔT across a large number of material couples in the 1820's

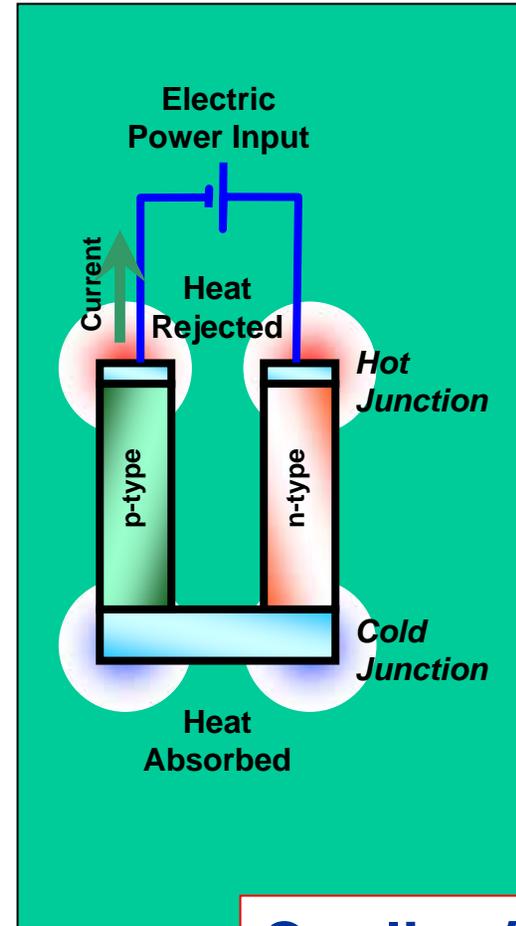
- ❑ Looking for magnetic effect
- ❑ Some of his couples later proved to be 3% efficient
- ❑ converting heat to electricity
 - Essentially the efficiency of contemporary steam engines
 - Imagine what could have happened, had Seebeck fully understood what he had discovered
- ❑ Mechanically-driven electrical generators would not appear till about 40 years later.



TE Generator and Cooler/Heater



Generator

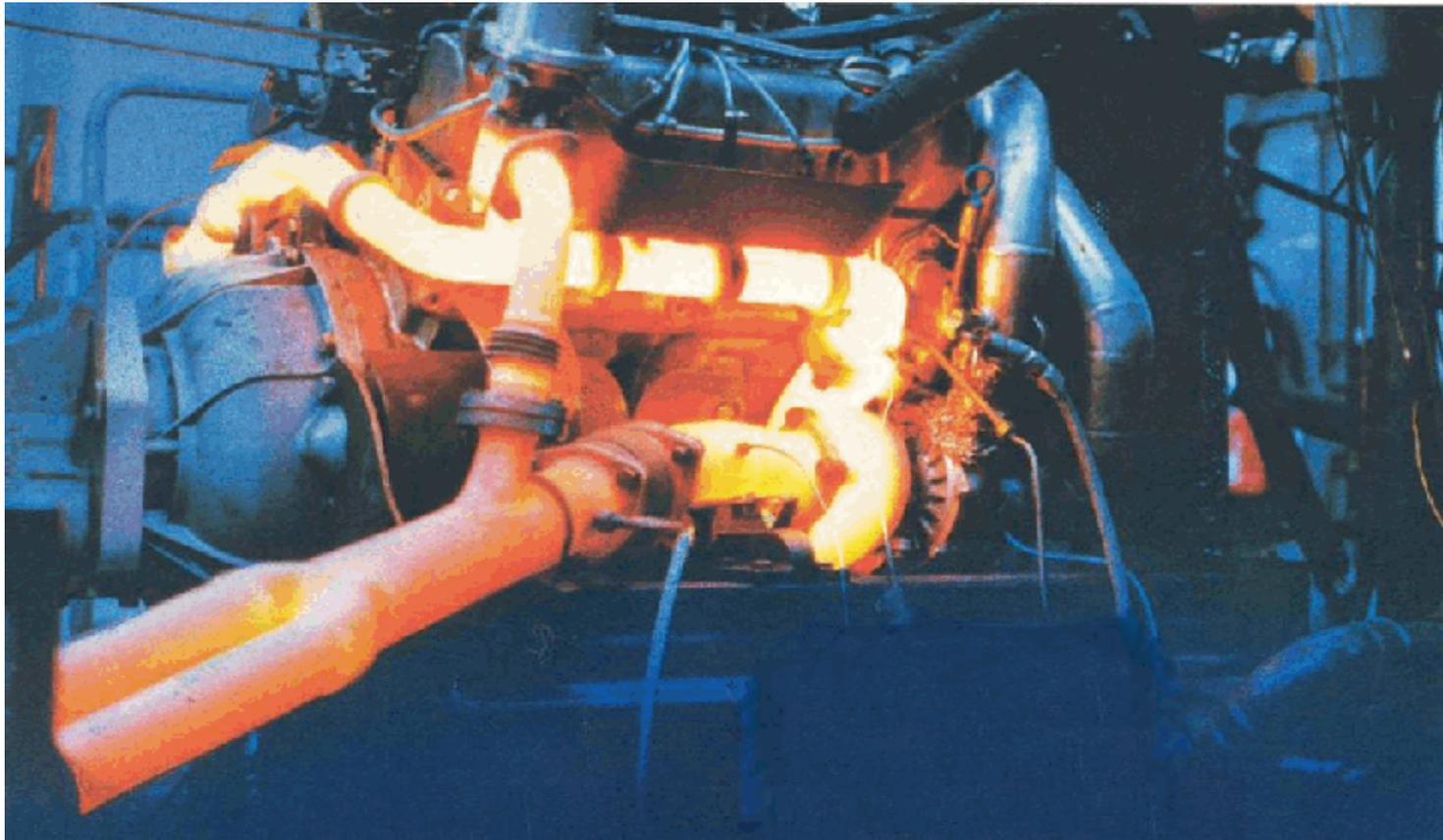


Cooling/Heating



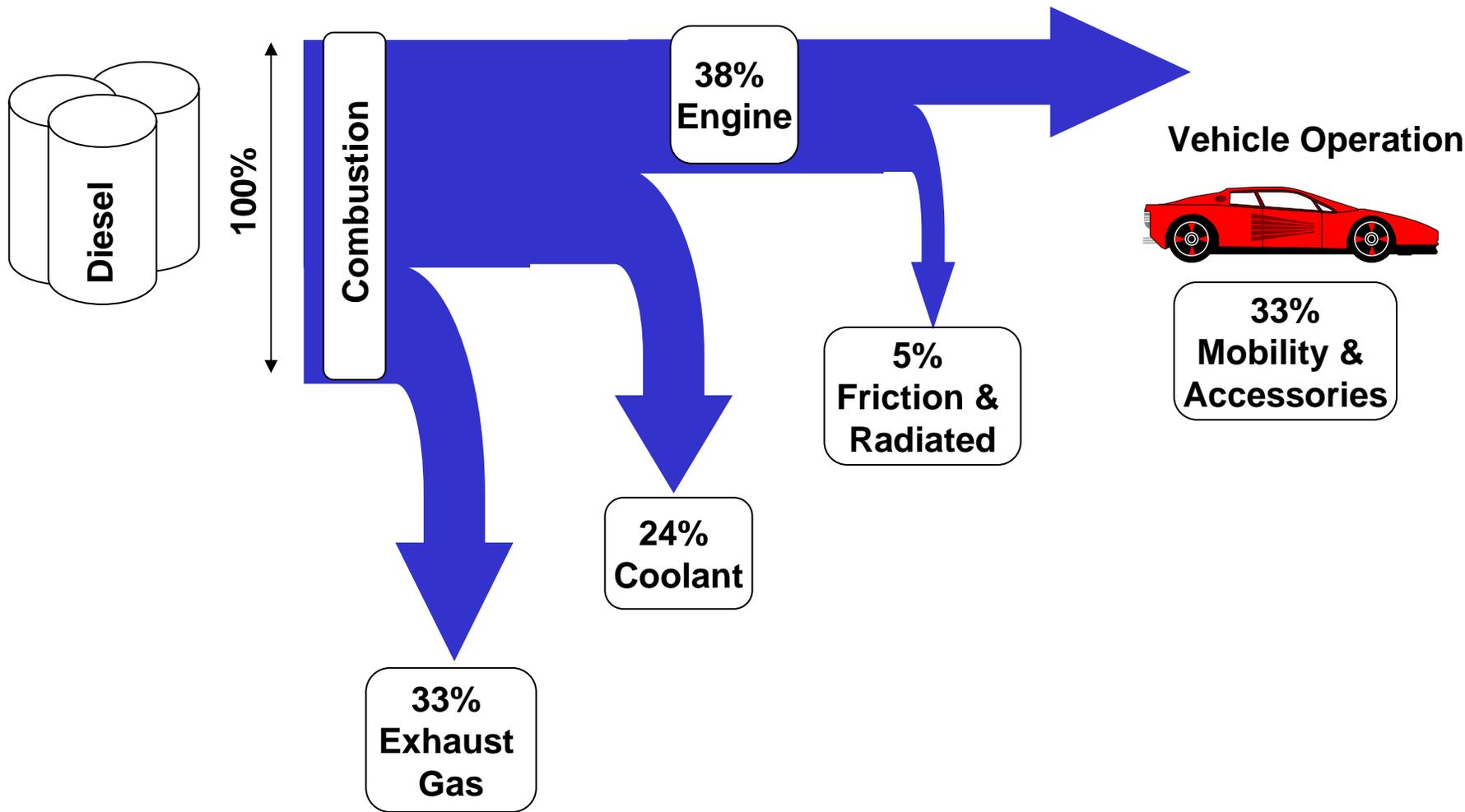
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Available Energy in Engine Exhaust





Potential Thermoelectric Heat Sources



Diesel Engine (Light Truck or Passenger Vehicle)



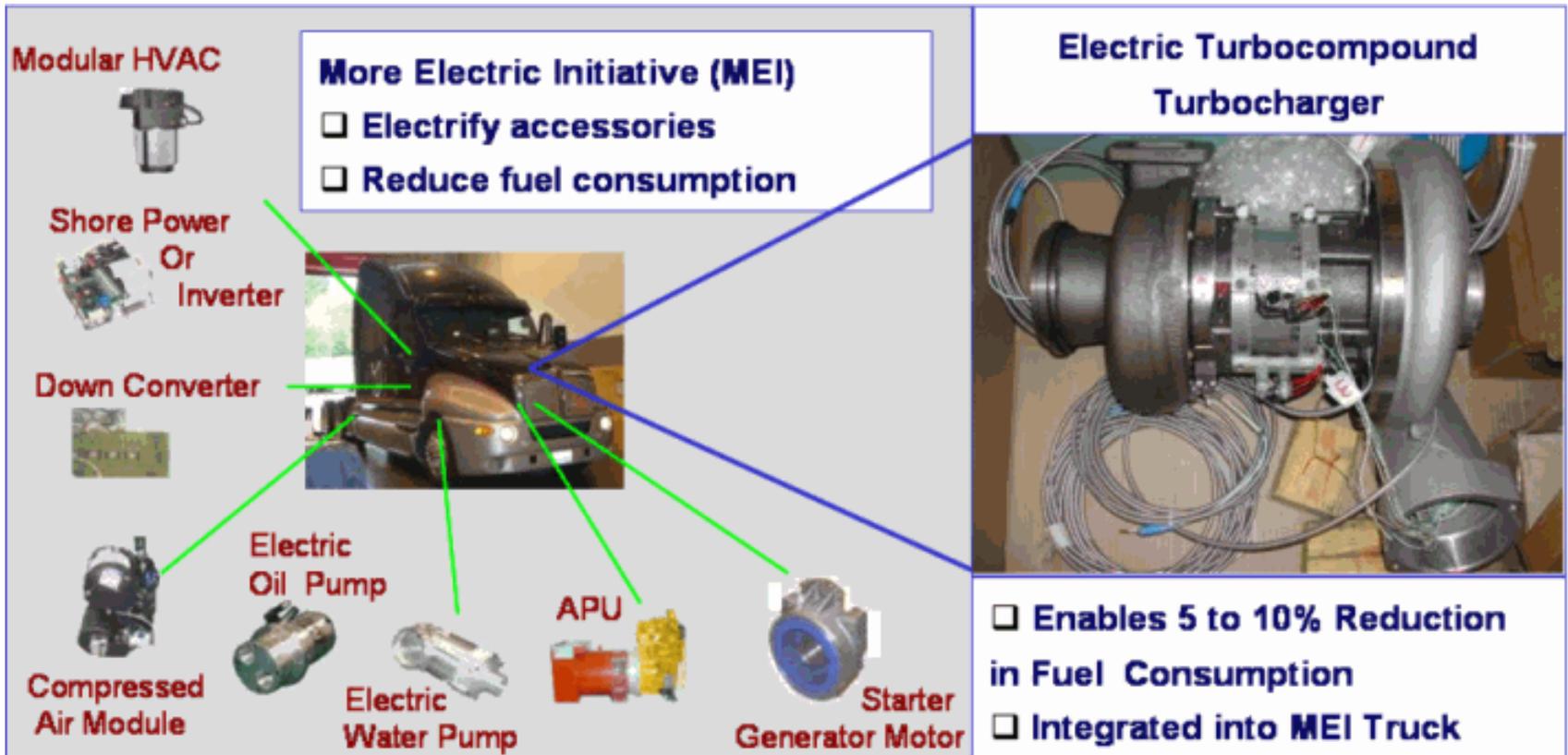
Typical Diesel Engine Waste Heat ΔT 's

Component	ΔT
Radiator	$\approx 70^{\circ}\text{C}$
Lube Oil Sump	$\approx 70^{\circ}\text{C}$
Brakes	$\leq 350^{\circ}\text{C}$
Exhaust System	$\leq 400^{\circ}\text{C}$
EGR Loop	$\approx 250^{\circ}\text{C}$
Turbocharger Compressor (Output)	$\approx 33^{\circ}\text{C}$





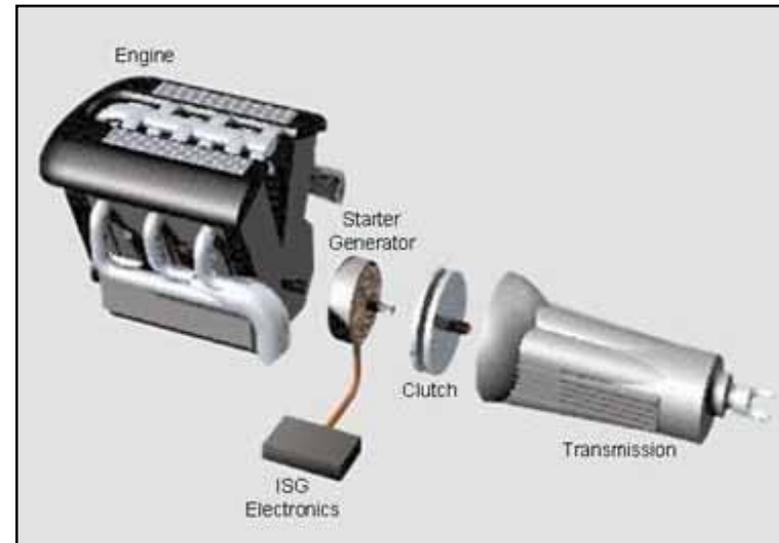
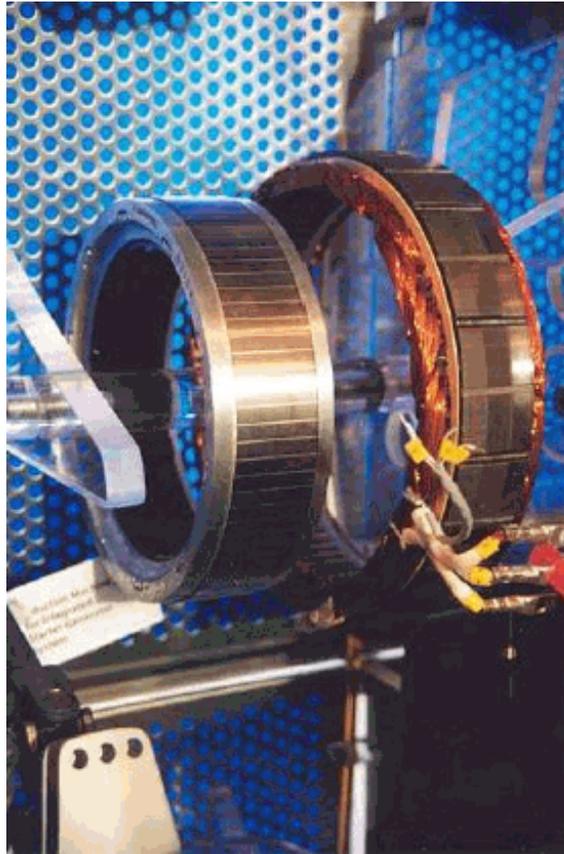
Diesel Engine Waste Heat Recovery Utilizing Electric Turbocompound Technology





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Integrated Starter, Alternator/Motor Damper (ISAD)





Carbon Balance Through Internal Combustion Engine

Gasoline C_7H_{16}

Diesel $C_{18}H_{30}$

Methanol $CH_3 OH$

Ethanol C_2H_5OH

Natural Gas (Primarily
Methane, CH_4)

Propane C_3H_8



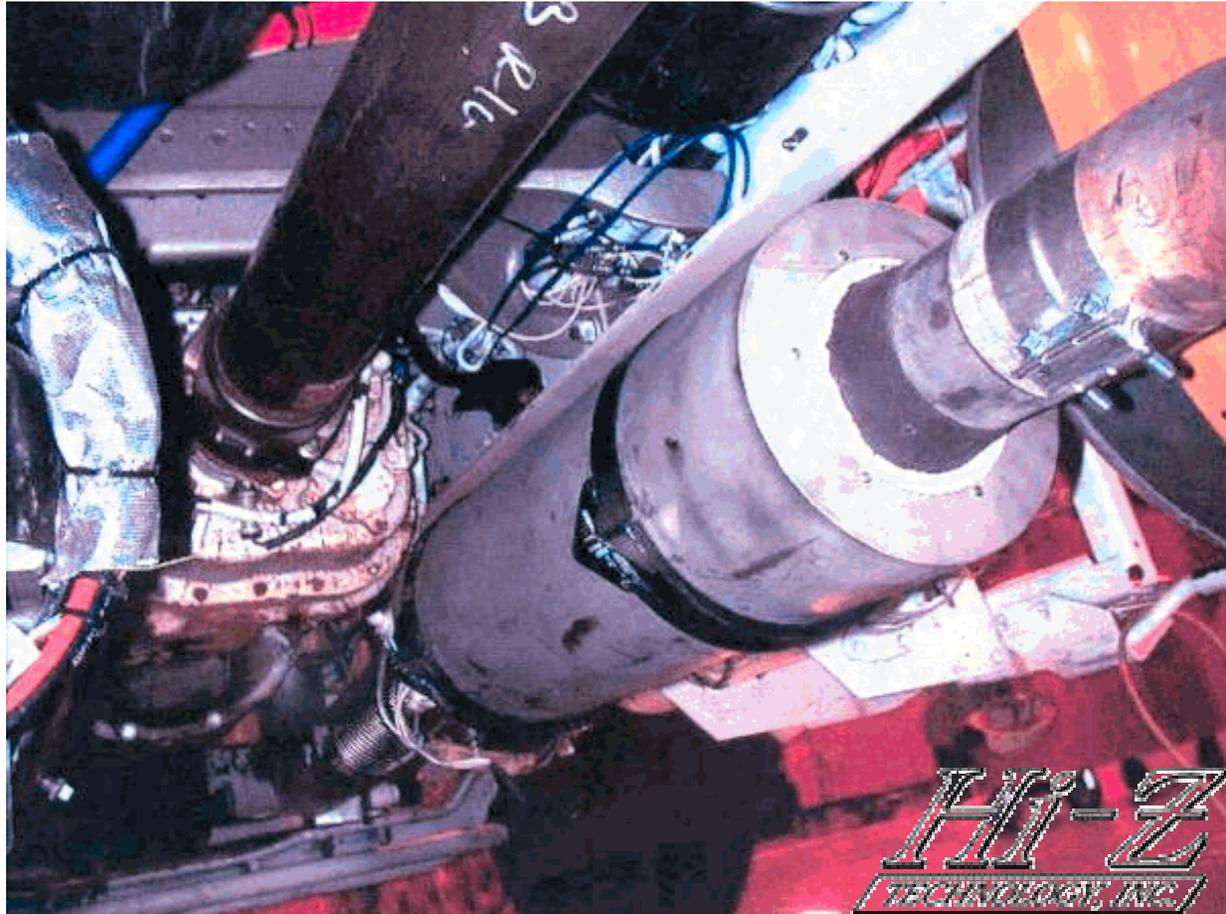
Carbon

- PM
- HC
Unburned
Fuel, Lube Oil
- CO
- CO₂



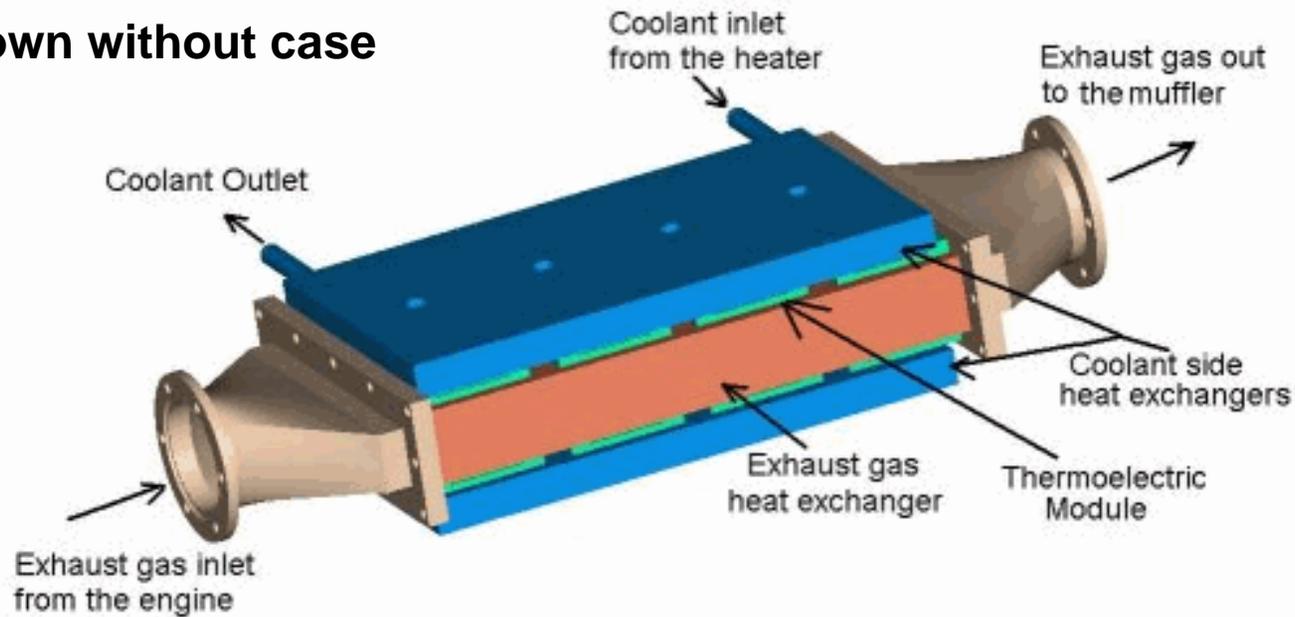
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Potential Location for the Thermoelectric Generator





Shown without case



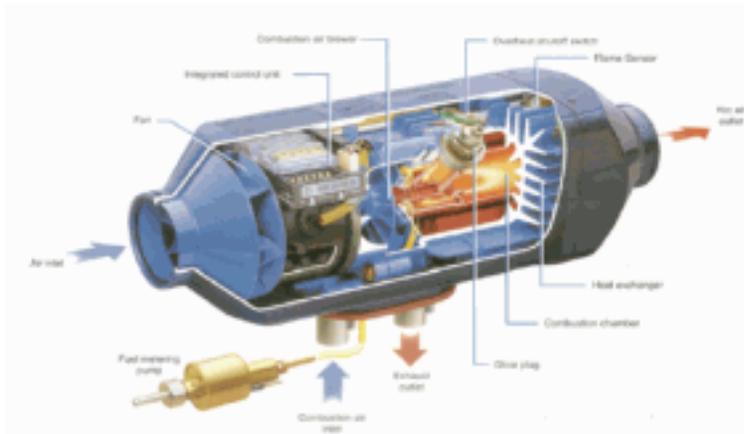
Clarkson
UNIVERSITY

Potsdam, New York 13699





U.S. Patent #6,527,548



Diesel Firing Heater

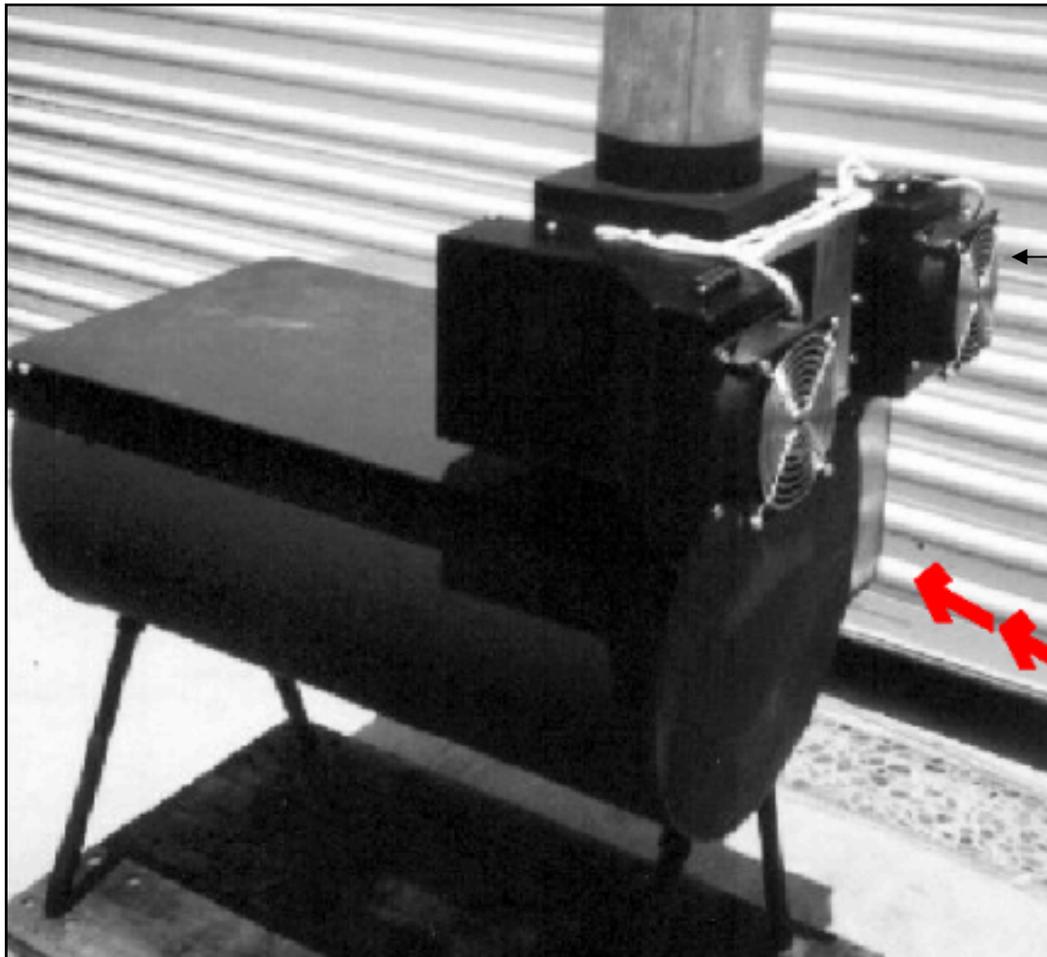


Thermoelectric Powered
Heater Prototype



CITIZEN
Eco-Drive Thermo
Watch

- Converts temperature difference between body and surrounding air into electrical energy
- No battery change needed
- When not being worn, second hand moves in 10-second increments (non-power generation mode), returning to normal when put on (power generation mode)
- No. of semiconductors in thermocouple array: 1,242 pairs
- Operating time from a full charge: Approx. 6 months (approx. 16 months in power saving mode)



Cooking surface →

← Exhaust Hot Gases
Converted to
Electricity



Hot Water
Container



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TE Wine Cooler



Holds 47 Wine Bottles!



SPECIAL BUY

\$139

47 Bottle Wine Cooler

- 4.6 cu. ft. capacity
- Black interior, exterior and shelves
- Reversible double paned amber tinted door
- Light with manual ON/OFF switch
- Temperature range from 39-61 °F
BC130D (562911)

Sunbeam



You can do it.
We can help.

SE NE SW MW NW PW

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HDCLAMP1203A

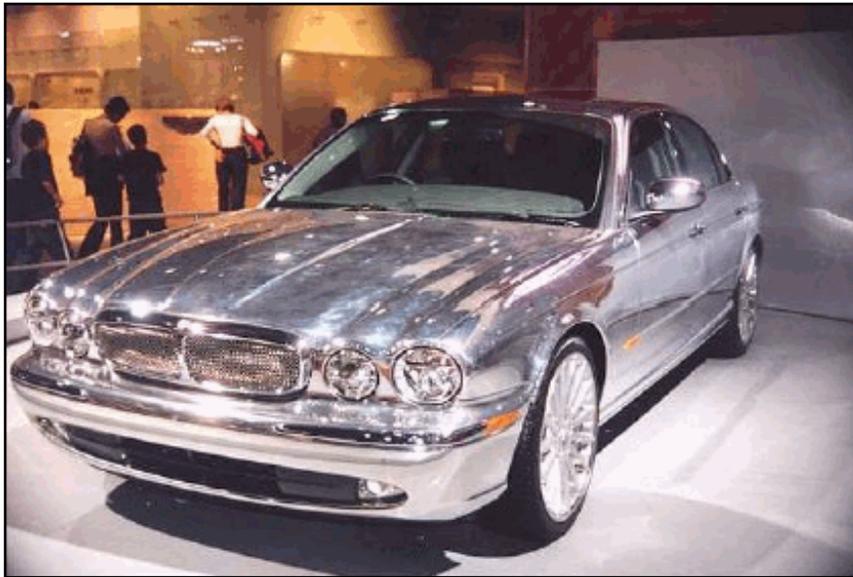


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TE Fruit Saver



***Thermoelectric Cooling
Fruit Saver***



2004 Jaguar XJ

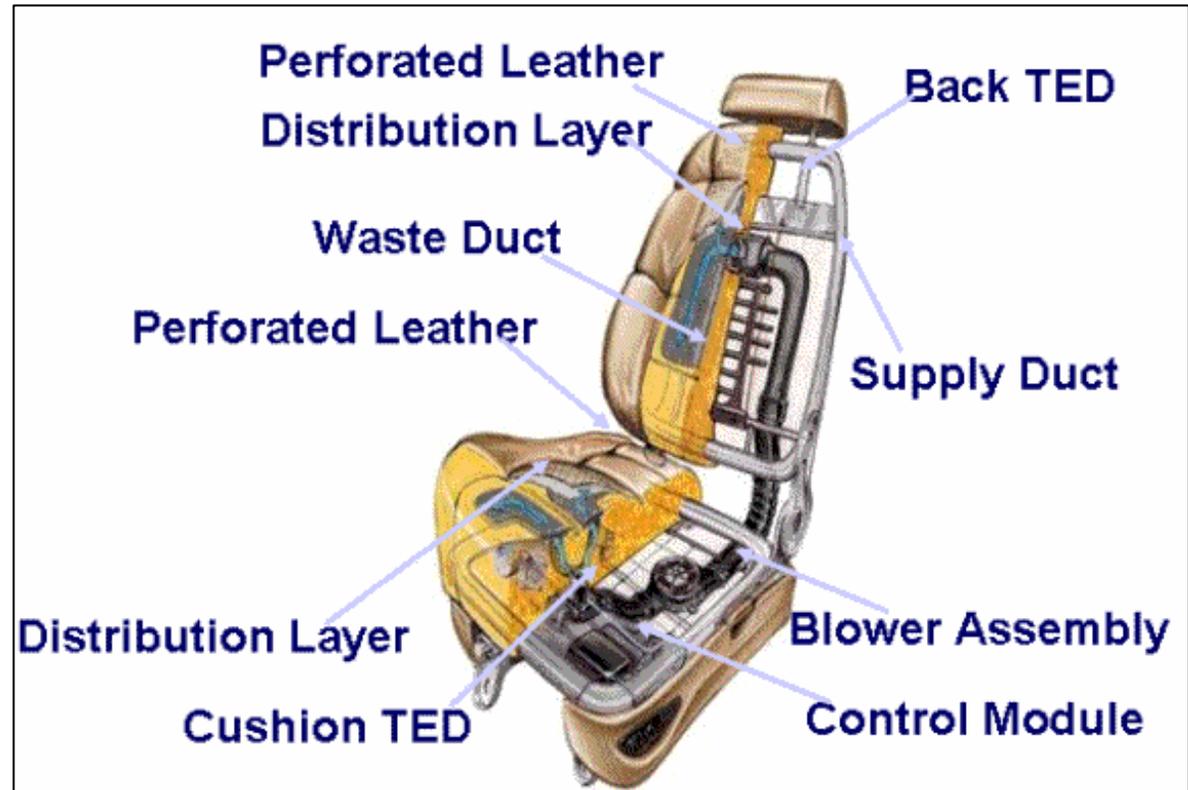
- Use of aluminum results in a 500 lb weight reduction, with consequent fuel saving
- Currently, only luxury cars use Aluminum frame and body, due to high cost.
- If we can recover sufficient energy from the Aluminum manufacture process, it may become feasible to use it for mass-produced cars, due to reduced cost.



CCS™ Vehicle Seat Application



**Production CCS™
Assembly**

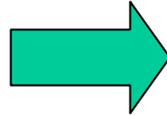




Now



***Thermoelectric
Hot & Cold Mini Fridge
(1.5 ft³)***



Future?



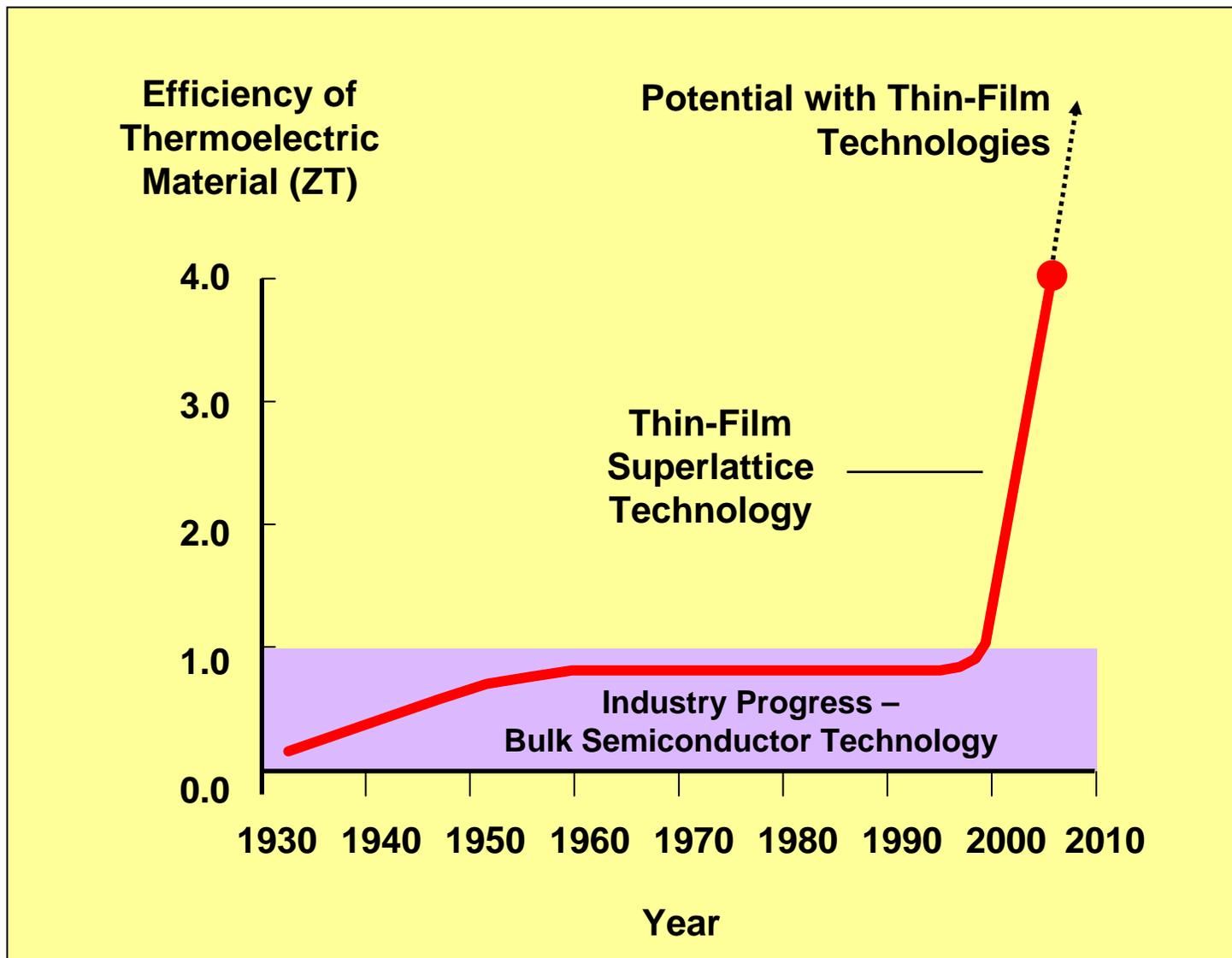
***Side-by-side
Refrigerator/Freezer
(27.5 ft³)***



- Use of thermoelectrics for air conditioning and refrigeration would proportionally reduce R-134a usage
- R-134a has 1,800 times greater greenhouse gas impact than CO₂ on a per molecule basis.

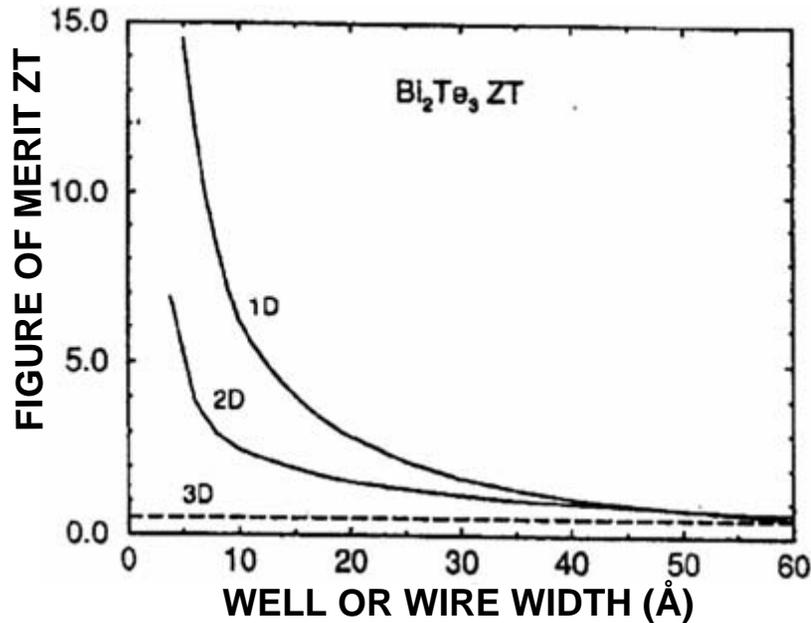


Recent Breakthrough in Thermoelectric Efficiency





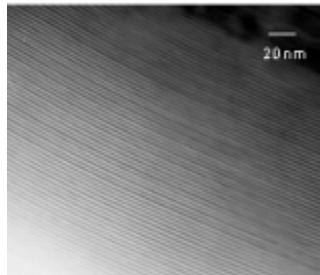
Prediction of Quantum Confinement Effects in Low-D Systems



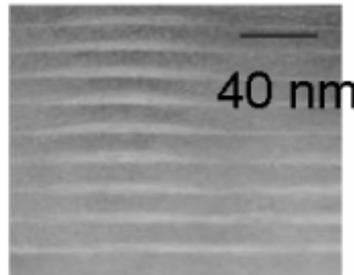
Note: Conduction is assumed to be along the extended dimension

2D, 3D: Hicks and Dresselhaus, Phys. Rev. B47 (1993), p. 12727-31

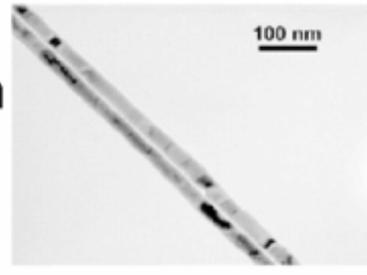
1D: Hicks and Dresselhaus, Phys. Rev. B47 (1993), p. 16631-34



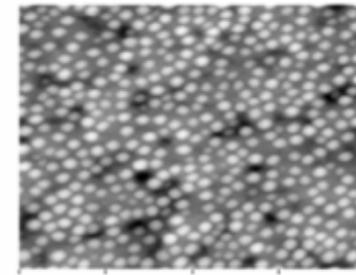
Bulk



Superlattice
2D



Nanowire
1D



Quantum Dots
0D



Size Comparison: Nanowire vs. the Human Hair

→ | ←
Width of a
Nanowire
(1,200 times
smaller)

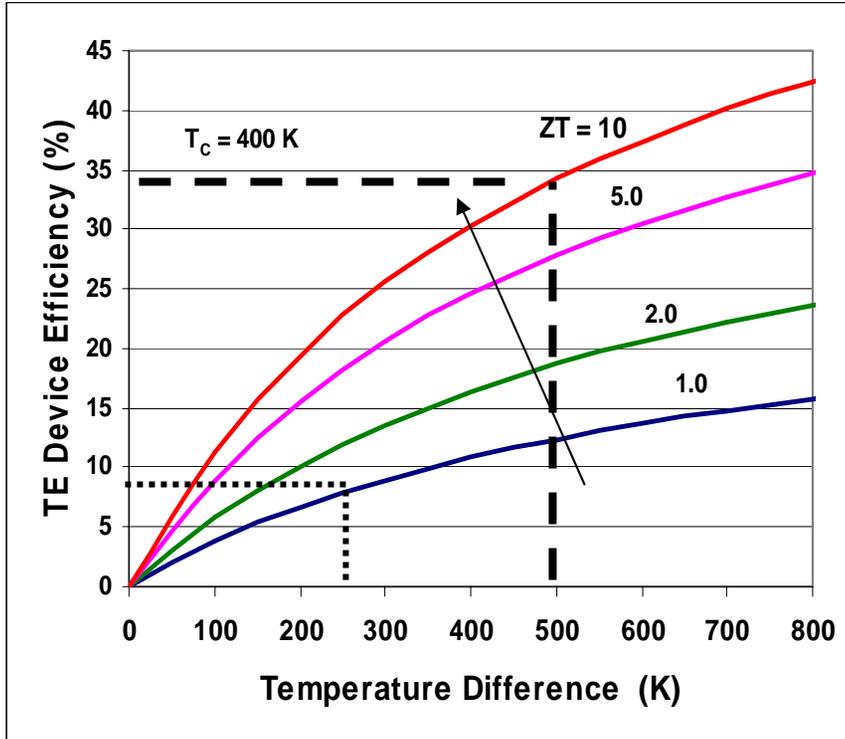


←———— Width of the Human Hair —————→

	Width
Human Hair	~60 μm (60,000 nm)
Nanowire	~50 nm



Replacing Vehicular Internal Combustion Engines



For a given ΔT , higher the ZT, higher the heat-to-electric conversion efficiency

If a ZT value of 10 could be achieved, a theoretical conversion efficiency of $\sim 35\%$ would be possible (for $\Delta T \sim 500\text{ }^\circ\text{C}$)



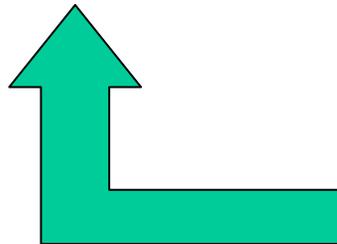
Thermoelectric Efficiency as a Percentage of Carnot Efficiency

- The Heat-to-electricity conversion efficiency (η) depends on the material-specific figure of merit (Z)

$$Z = \frac{S^2 \sigma}{k}$$

$$\eta = \left\{ \frac{T_{hot} - T_{cold}}{T_{cold}} \right\} \left\{ \frac{\sqrt{1 + ZT_{avg}} - 1}{\sqrt{1 + ZT_{avg}} + \frac{T_{cold}}{T_{hot}}} \right\}$$

S: Seebeck coefficient (dV/dT),
 σ : electrical conductivity, and
k: thermal conductivity



Carnot efficiency.



Thomas Johann Seebeck
(1770-1831)

Two centuries after Seebeck's work, which was not understood or exploited by his contemporaries, we face another challenge

- ❑ Recognize the potential of emerging high ZT thermoelectric technology
- ❑ Further understand the fundamentals
- ❑ Measure nano-scale properties
- ❑ Scale-up to commercial size
- ❑ Fabricate a waste heat recovery device for vehicle application