

The Role of Surface Chemistry and Bulk Properties on the Cycling and Rate Capability of Lithium Positive Electrode Materials

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Overview

Timeline

- Start date: March 2008
- End date: June 2010 - renewing
- Percent complete:
 - project on-going

Budget

- Total Project Funding: \$520K
- FY09 funding: \$315K
- FY08funding: \$205K

Barriers

- High cost
- Low energy density
- Poor cycle and calendar life
- Abuse tolerance limitations

Partners

- Lead PI: Yang Shao-Horn
- Co-PI: Azzam Mansour (NSWC)
- Collaborators: Michael M. Thackeray (ANL)

Research Objectives:

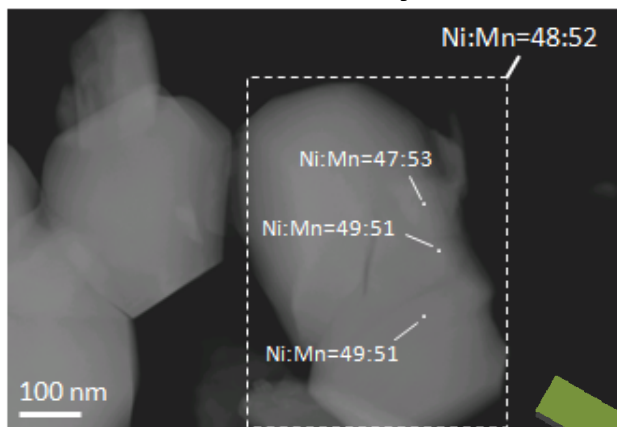
- To develop fundamental understanding of surface chemistry and bulk cation distributions on cycling performance and rate capability
- To design positive electrodes with stable electrode-electrolyte interface with improved cycling performance and rate capability

Research Approaches:

- Probing the surface chemistry of positive electrode materials before and after cycling using surface-sensitive electron microscopy, X-ray photoelectron spectroscopy and electron-yield X-ray adsorption spectroscopy.
- Studying the bulk structure of positive electrode materials before and after cycling using synchrotron X-ray diffraction and transmission X-ray absorption spectroscopy.
- Correlating surface chemistry and bulk structure information with electrochemical performance characteristics such as capacity retention and rate capability to determine the origin of surface instability.

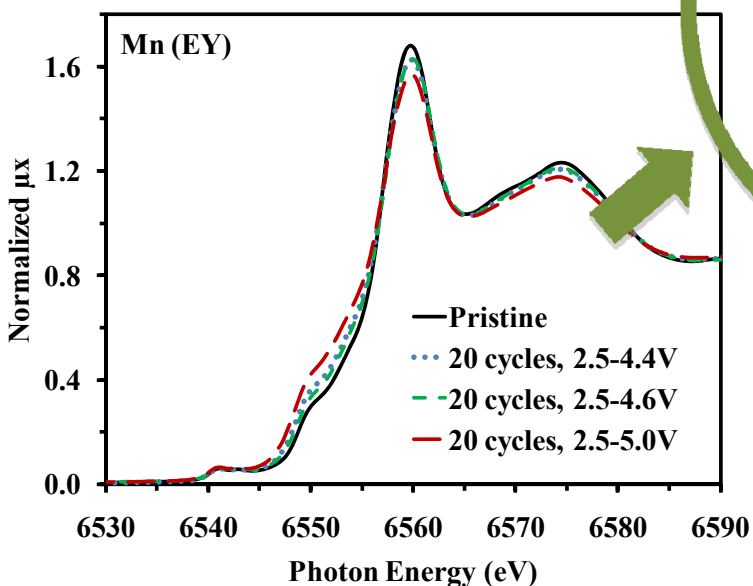
Research Approach Overview

Surface and Bulk Chemistry: Electron microscopy

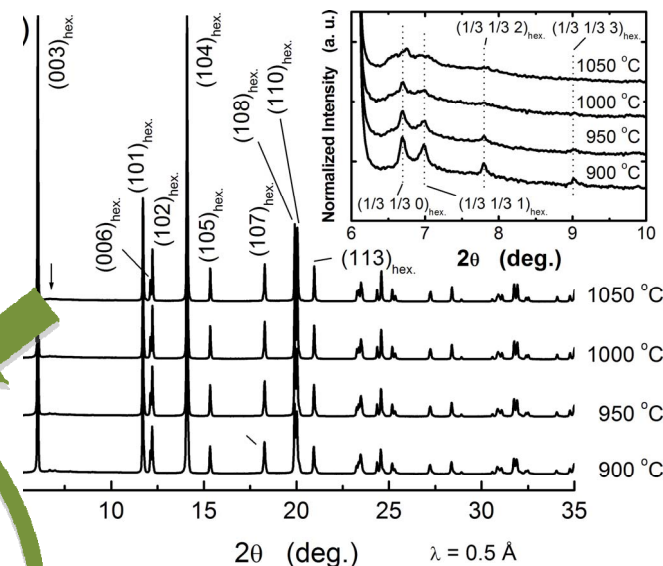


Surface Chemistry:

X-ray photoelectron spectroscopy (XPS)
X-ray absorption spectroscopy
(electron yield)



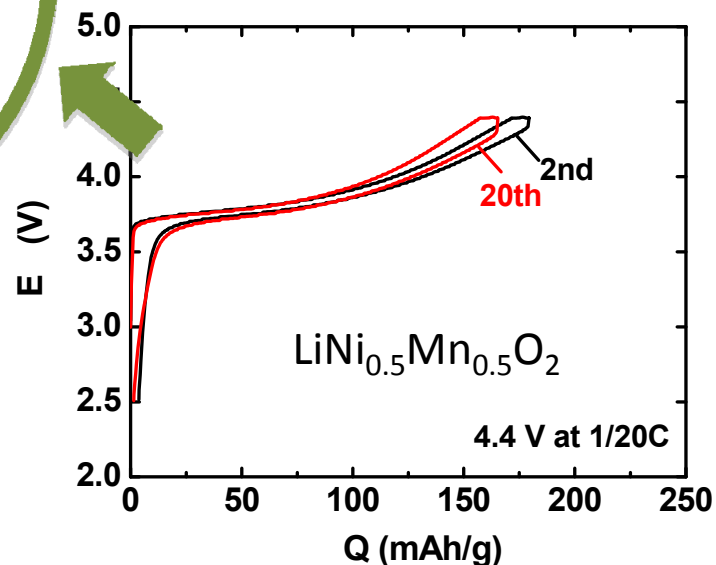
Bulk Structure: Synchrotron X-ray diffraction & X-ray absorption spectroscopy (transmission)



Determine the origin
of surface instability
& bulk degradation

Design materials
with improved
cycling and rate
capability

Electrochemical Reactivity:



Milestones FY10

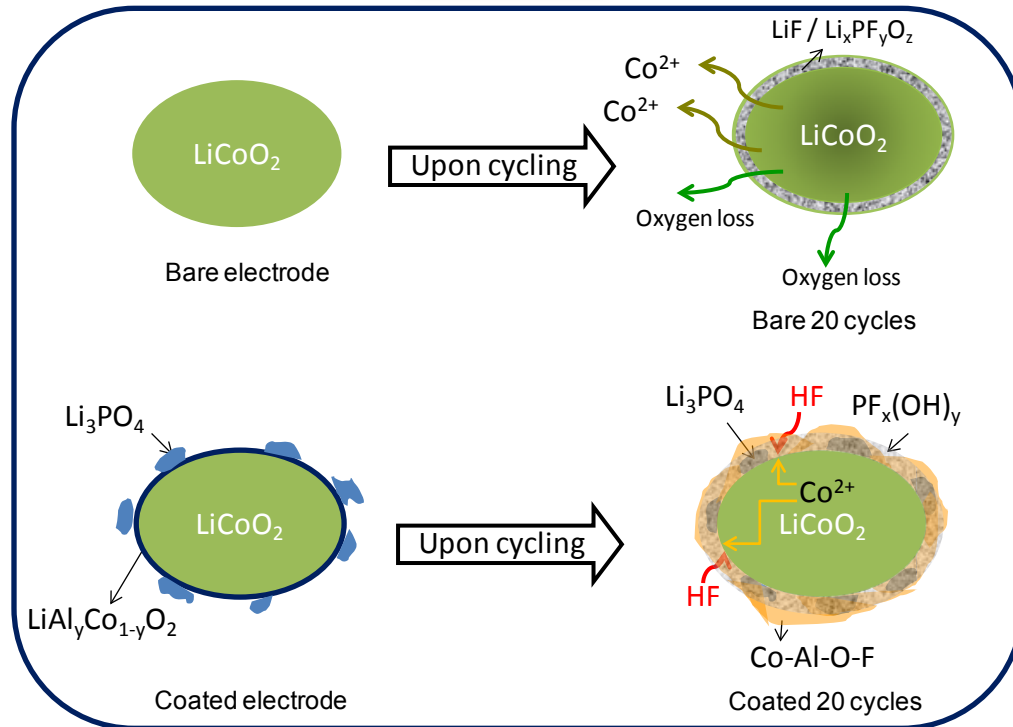
Develop fundamental understanding in the relationship between the surface chemistry of $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ (ref. LiCoO_2) and rate/cycle characteristics - ongoing

Apply the fundamental understanding to design and develop stable surfaces of cycled high-energy cathodes – initiated

Develop angle resolved X-ray photoelectron spectroscopy (ARXPS) to study the surface chemistry of $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ and LiCoO_2 as a function of depth from surface - ongoing

Technical Accomplishment – Identify the working principles of surface coatings

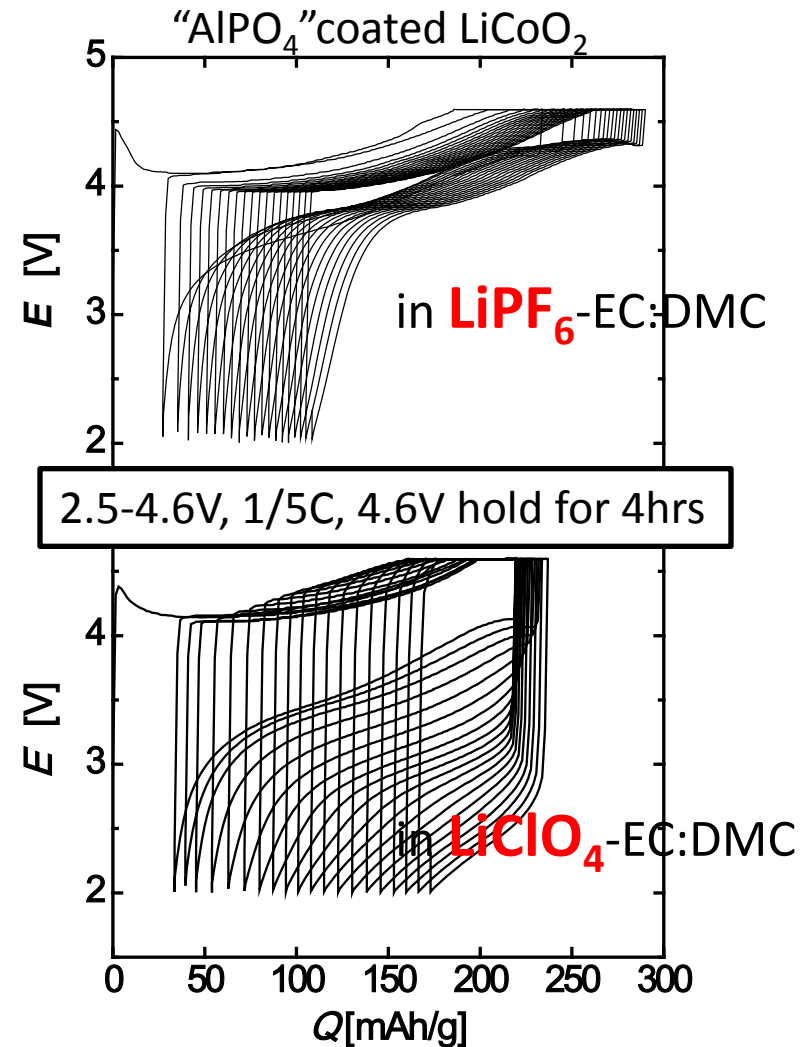
Recap:



Shao-Horn et al, CM 2009

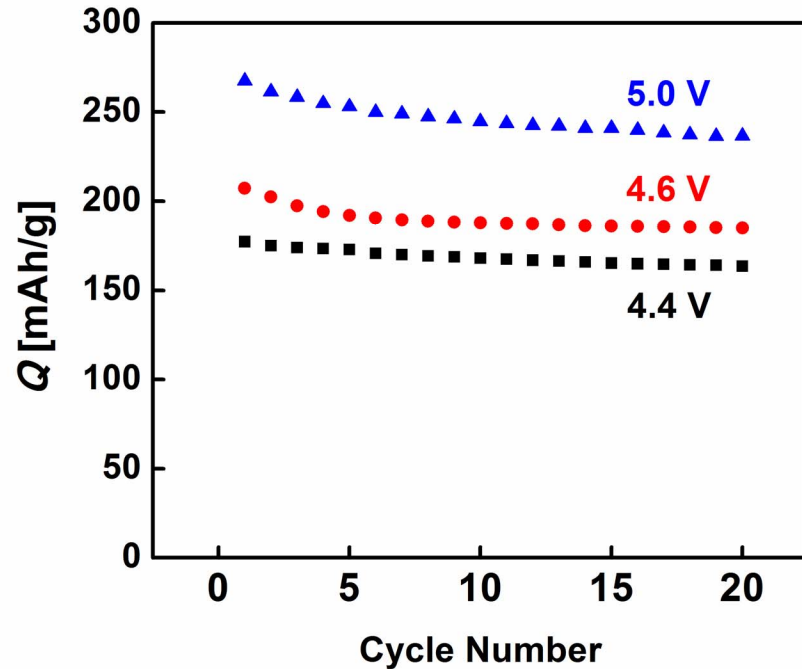
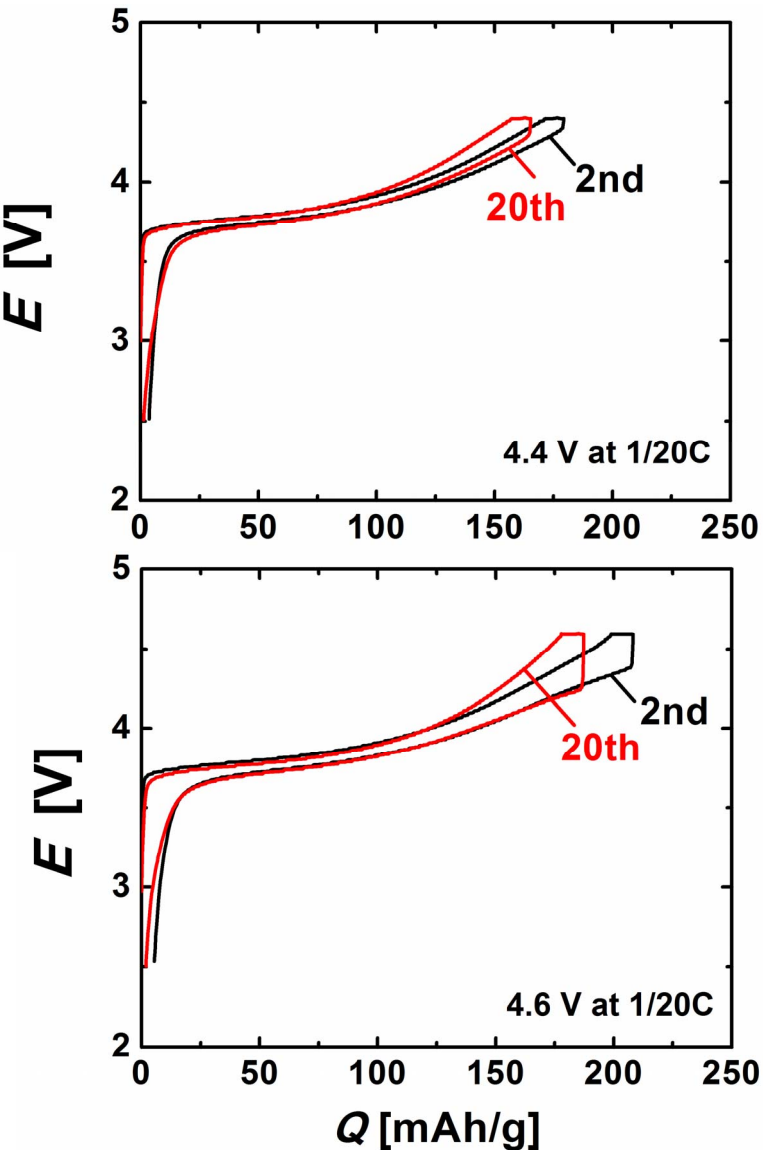
- Formation of Metal fluorides/oxyfluorides at the interface is key to achieve long cycle life and high efficiency
- Coating does not enhance capacity retention in LiClO_4 -based electrolyte

Further evidence



High-voltage cycling test of low-cost and high-energy cathode

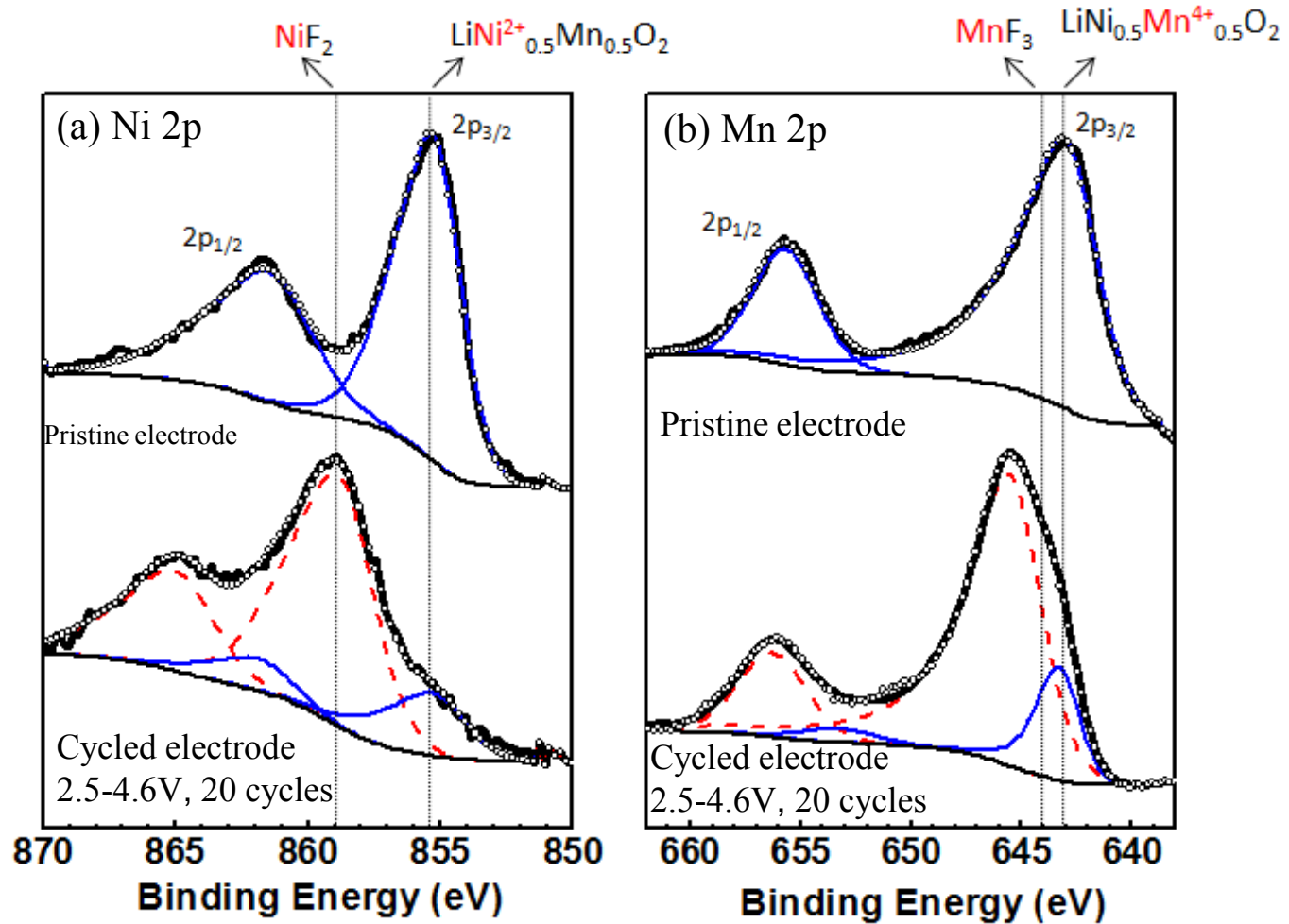
- Results: cycling performance of annealed $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$



- Small capacity loss $\sim 90\%$ after 20 cycles
- High round-trip efficiency $> 90\%$ after 20 cycles

Surface chemistry changes after cycling

- XPS Results of cycled annealed $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ electrodes

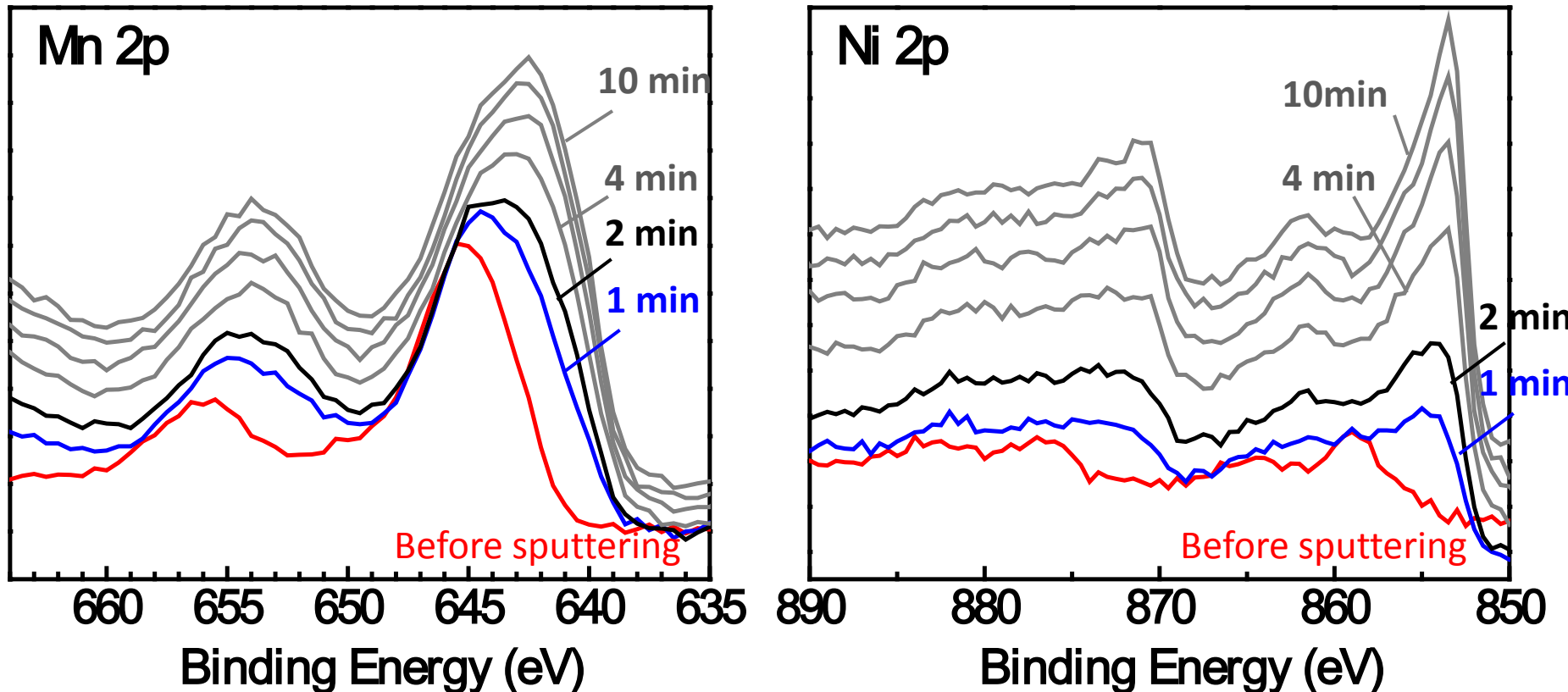


Formation of nickel and manganese fluorides in the surface region is confirmed; appears to be critical for good cycle life

Surface chemistry as a function of depth thickness

XPS – Ar-Sputtered Depth Profile of annealed $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$

20 cycles, 2.5-4.6 V

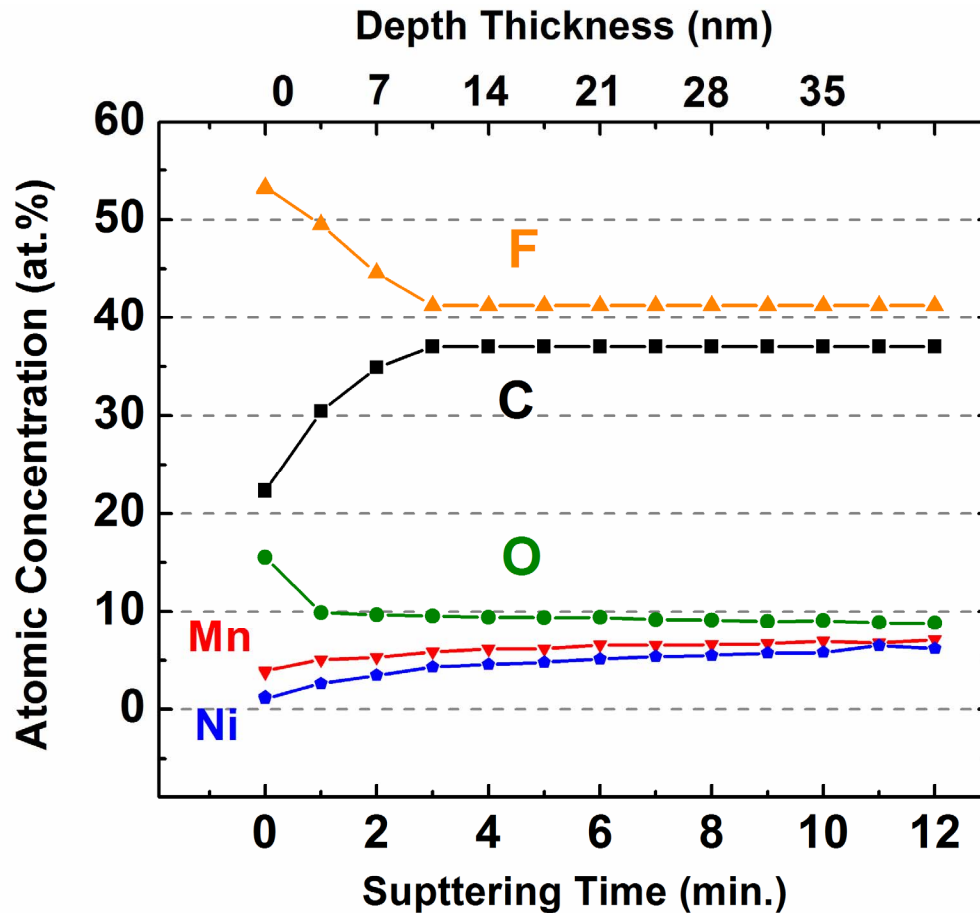


- The surface region with metal fluorides is about 7nm thick
- The sputtering rate is estimated to be $\sim 35 \text{ \AA/min}$ of SiO_2

Surface chemistry as a function of depth thickness

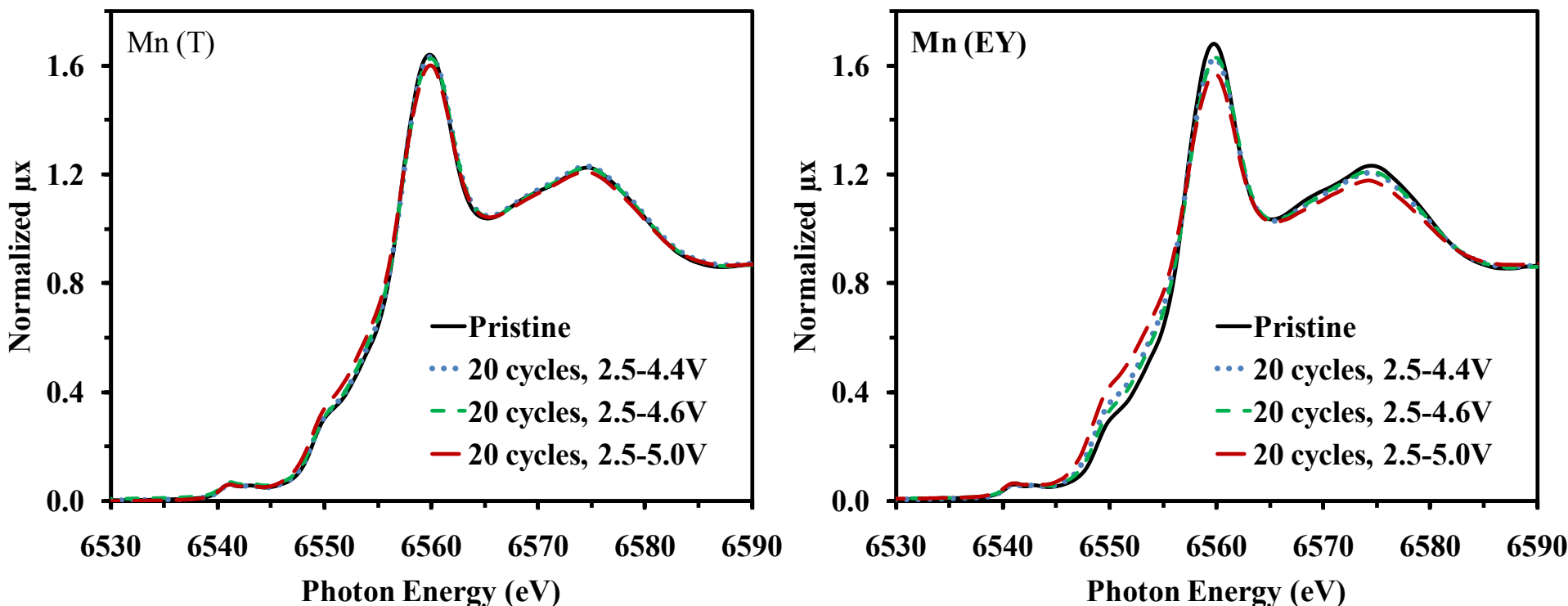
XPS – Ar-Sputtered Depth Profile of annealed $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$

20 cycles, 2.5-4.6 V



The surface of cycled electrodes is rich in Mn relative to Ni (~10 nm), which is not the case for pristine electrode with has similar amounts of Ni and Mn.

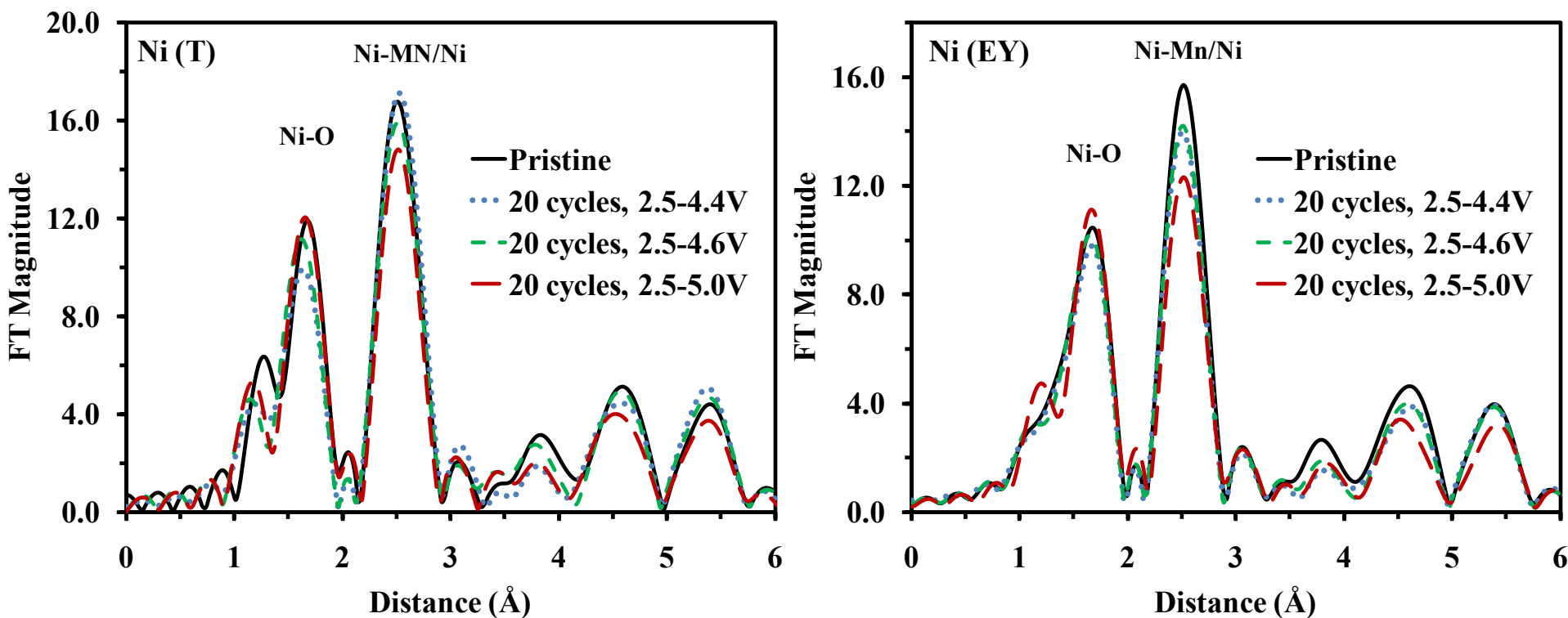
Mn K-edge Transmission (T) and Electron Yield (EY) XANES of Cycled Annealed $\text{LNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ Electrodes



At the bulk level (transmission): no noticeable changes in the Mn oxidation state

At the surface level (electron yield): lowered Mn oxidation state, which was pronounced after cycling to 5.0 V. This observation is consistent with metal fluoride formation by XPS.

Ni K-edge Transmission (T) and Electron Yield (EY) Fourier Transforms of Cycled Annealed $\text{LNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ Electrodes

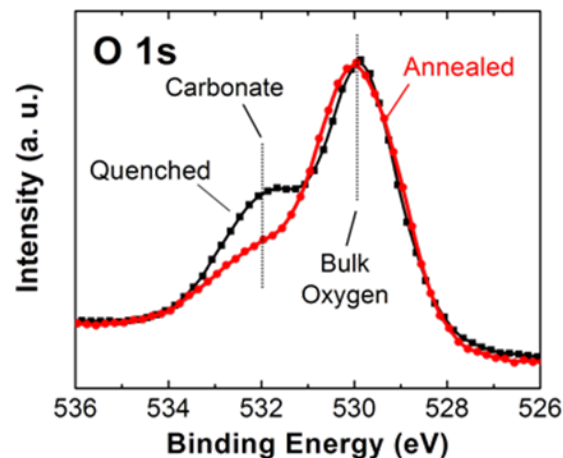
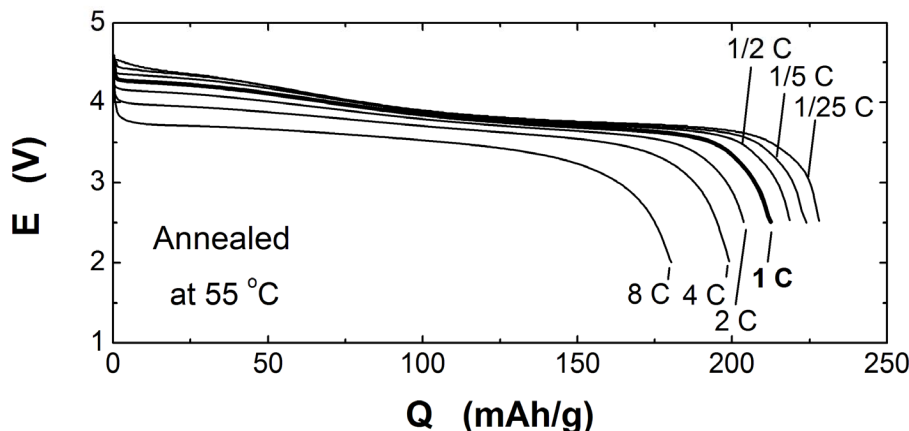
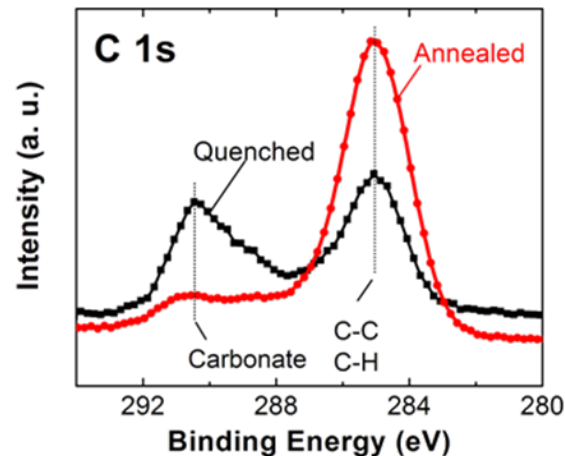
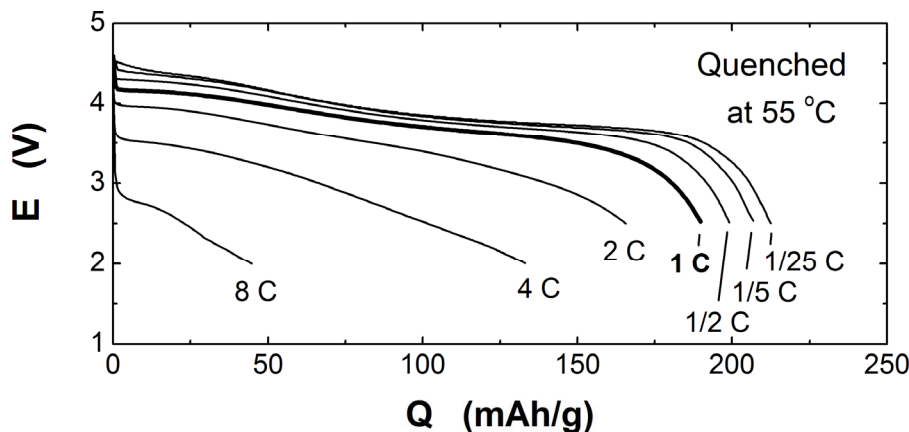


The bulk: no changes to 4.6 V but more layered upon cycling to 5.0 V

The surface: the formation of surface Ni fluorides. which was suggested by XPS.

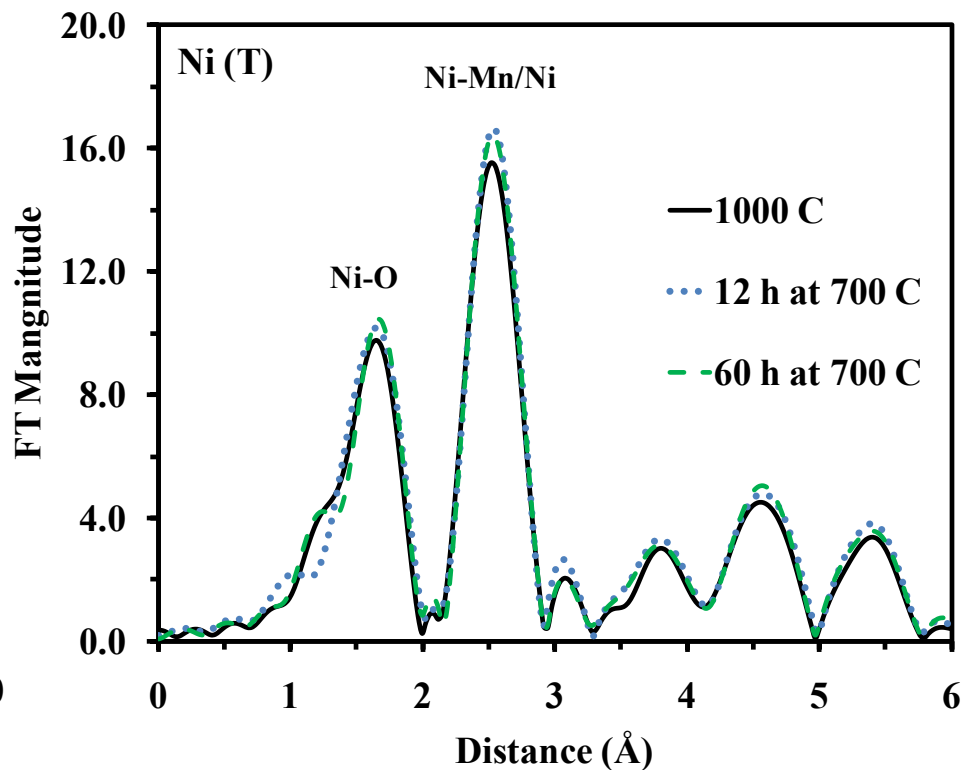
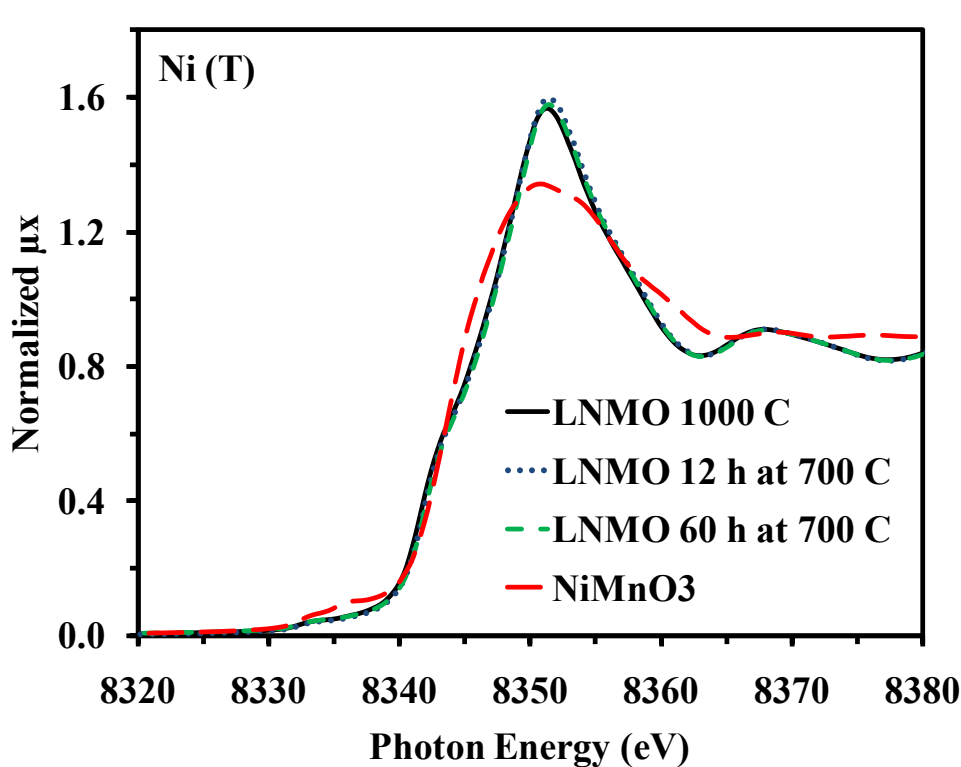
Surface fluorides is important for cycling performance

- What is important for rate capability?



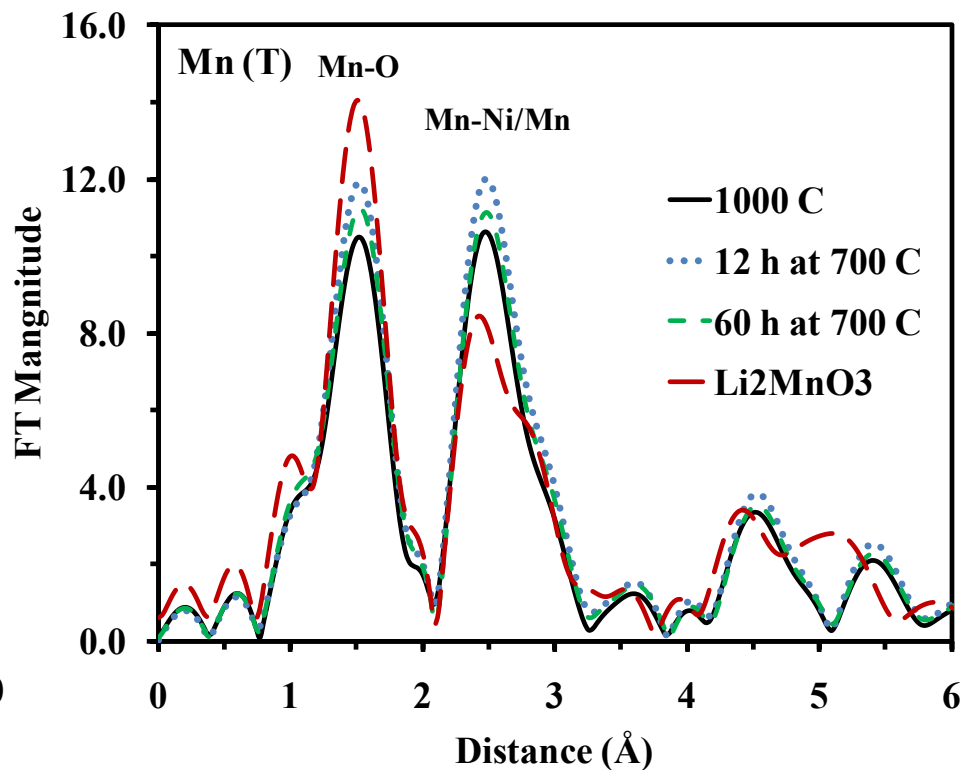
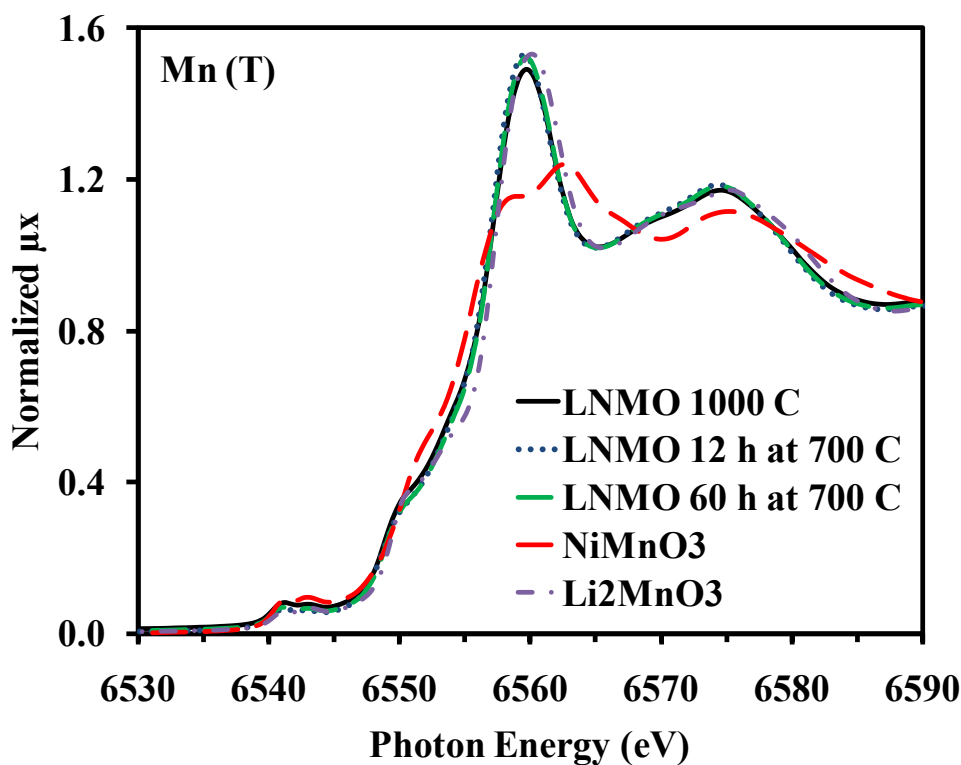
Reduction of surface carbonates upon annealing at 700 °C for 12 h improves rate capability

Transmission Ni K-edge XANES and Fourier Transforms of $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ – The Influence of Annealing



Changes in the oxidation state and local structure of Ni^{2+} as a result of annealing are small

Transmission Mn K-edge XANES and Fourier Transforms of $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ – The Influence of Annealing



Changes in the oxidation state and local structure of Mn^{4+} as a result of annealing are small

Summary of local structure parameters of $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$

– The Influence of Annealing

Quenching Temperature	X-Y pair	N	R (Å)	sigma ² (10 ⁻³ Å ²)
1000 °C quench	Mn-O	6	1.904(3)	5.3(4)
	Mn-Ni/Mn	5.0(4)	2.890(3)	5.1(6)
	Ni-O	6	2.054(6)	6.5(7)
	Ni-Mn/Ni	6.6(7)	2.930(5)	6.4(7)
1000 °C quench + 12 h anneal at 700 °C	Mn-O	6	1.908(3)	4.0(3)
	Mn-Ni/Mn	5.3(5)	2.893(3)	4.5(6)
	Ni-O	6	2.058(7)	5.8(8)
	Ni-Mn/Ni	6.9(8)	2.931(5)	6.3(8)
1000 °C quench + 60 h anneal at 700 °C	Mn-O	6	1.910(3)	4.5(3)
	Mn-Ni/Mn	5.2(4)	2.894(3)	5.0(5)
	Ni-O	6	2.057(3)	5.9(5)
	Ni-Mn/Ni	6.8(4)	2.932(2)	6.3(4)

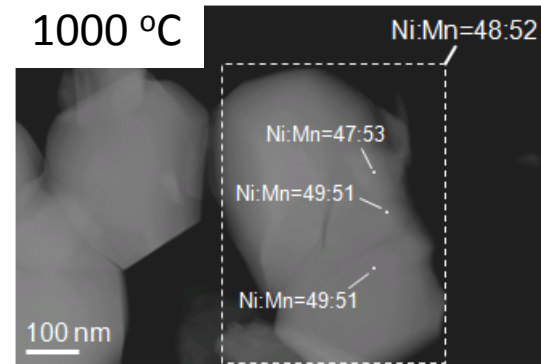
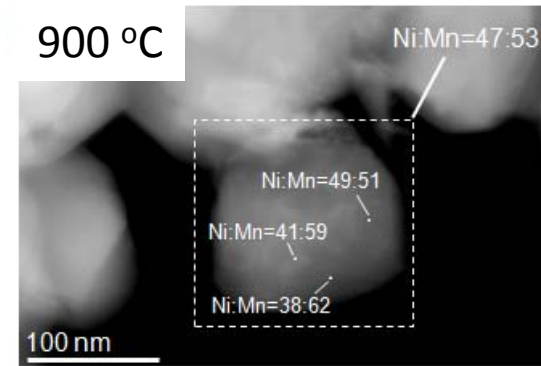
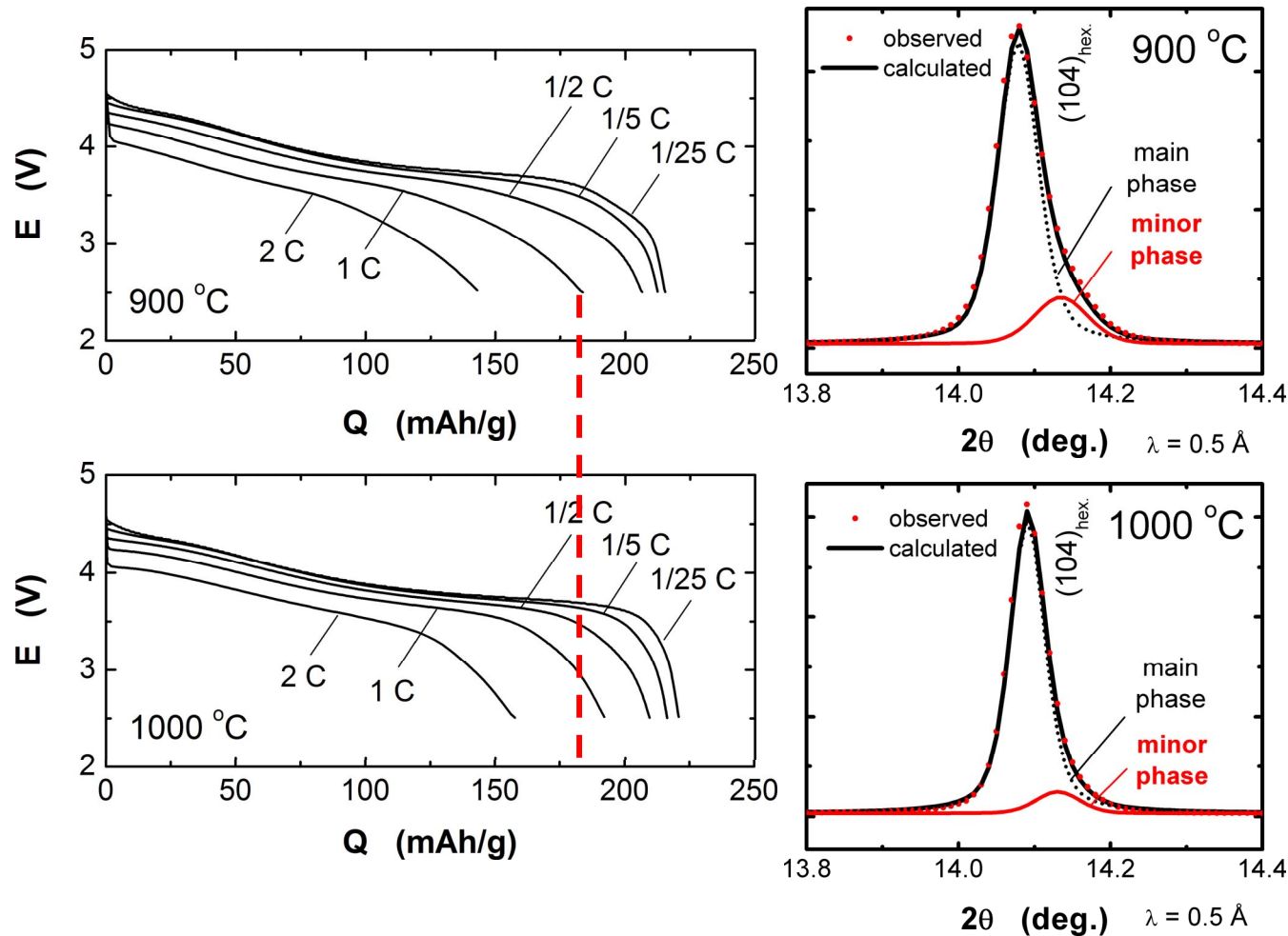
Annealing =>

No change in the local structure

Slightly higher order for Mn-O bonds

Uncertainties are given in parenthesis

Phase segregation also influences rate performance

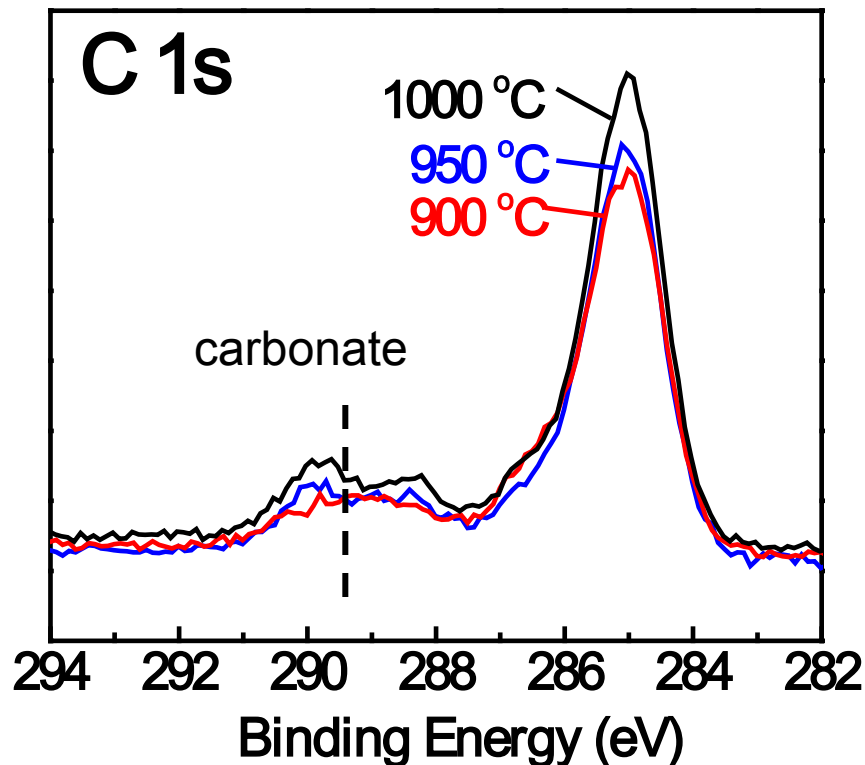


- Material segregated into a major Ni^{2+}O phase and a minor Li_2MnO_3 phase; phase segregation decreased when $T \uparrow$ to 1000 °C

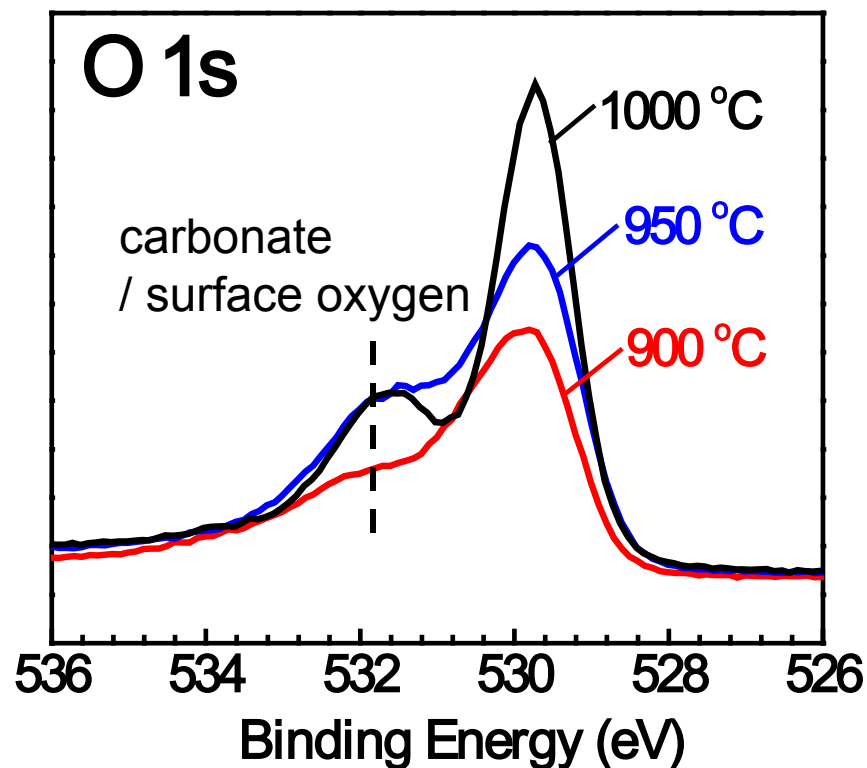
- STEM confirmed phase segregation within individual particle

✓ The rate-capability was improved by reducing phase segregation

XPS to probe the surface carbonate – $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ synthesized at – 900 °C, 950 °C and 1000 °C



- **C 1s** : comparable amount of surface carbonate for all temperatures.

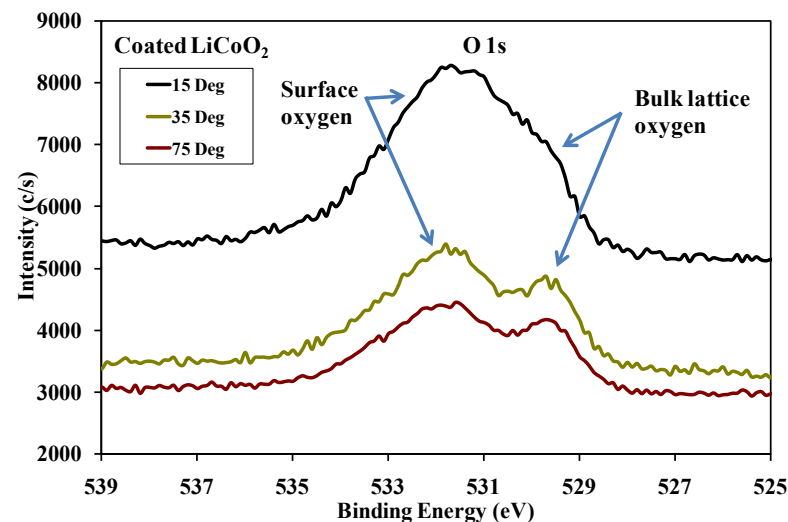
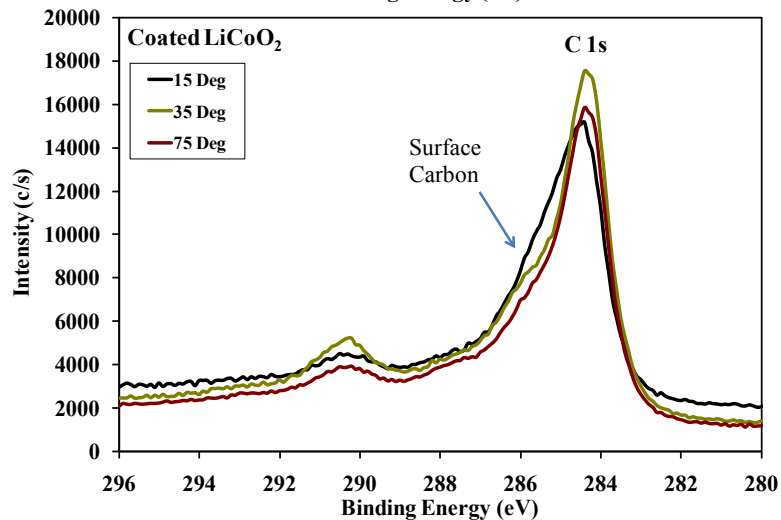
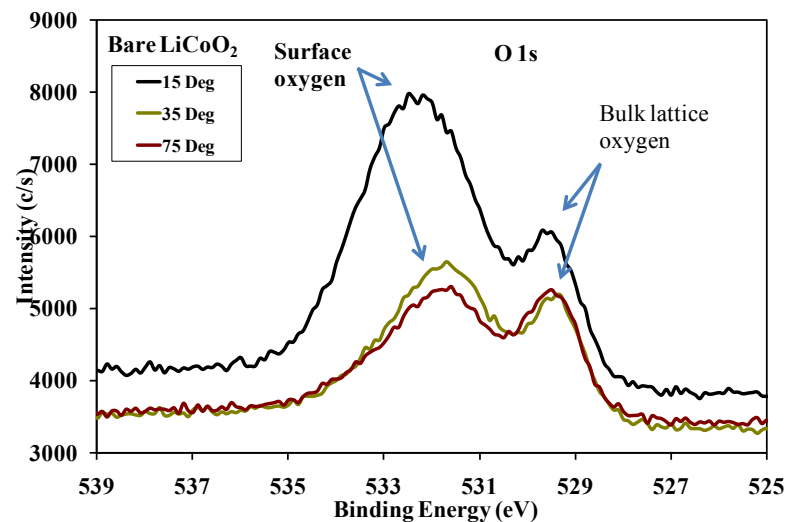
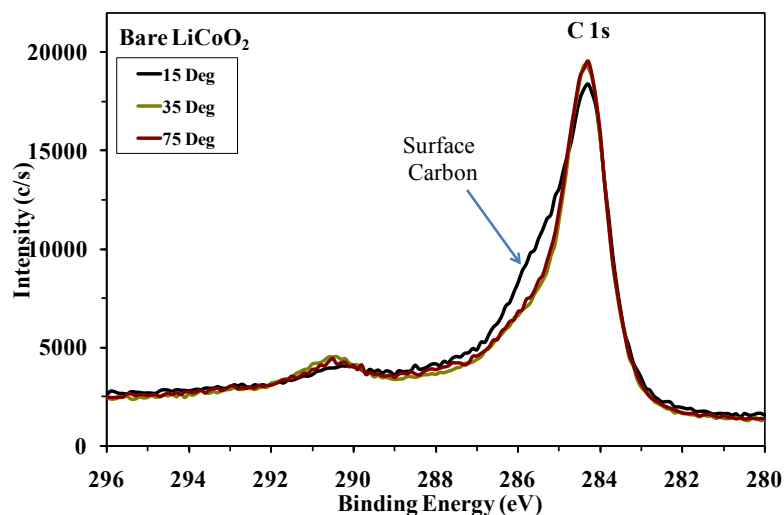


- **O 1s** : O lattice peak narrowing with increasing temperature

**All temperatures have comparable amount of surface carbonate
=> further support that phase segregation is the dominating factor**

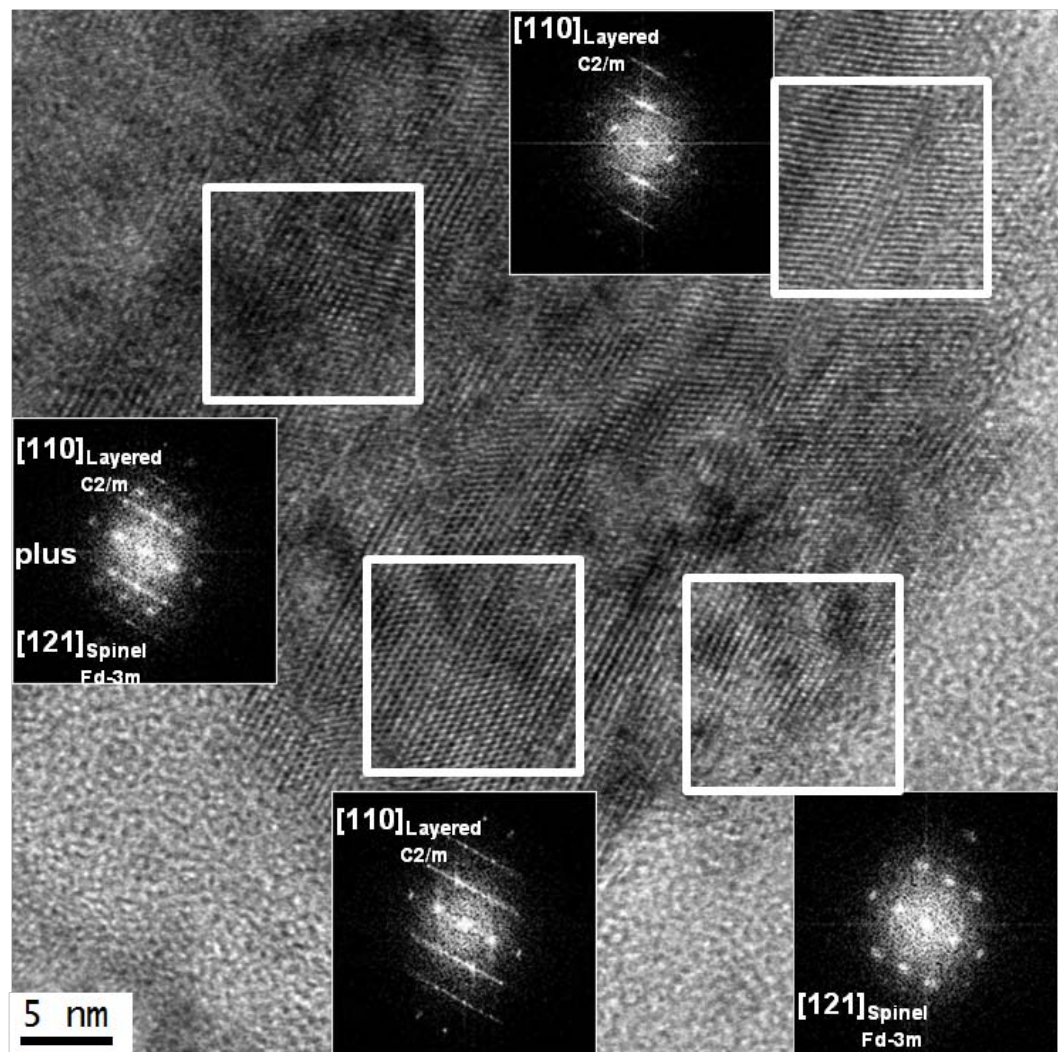
Angle Resolved-XPS to probe surface chemistry/composition

Test case, Bare LiCoO_2 vs. " AlPO_4 " coated LiCoO_2



✓ Obtain chemical and composition as a function of depth from the surface without Ar-ion beam induced damage to the sample

Collaboration with S.H. Kang and M.M. Thackeray



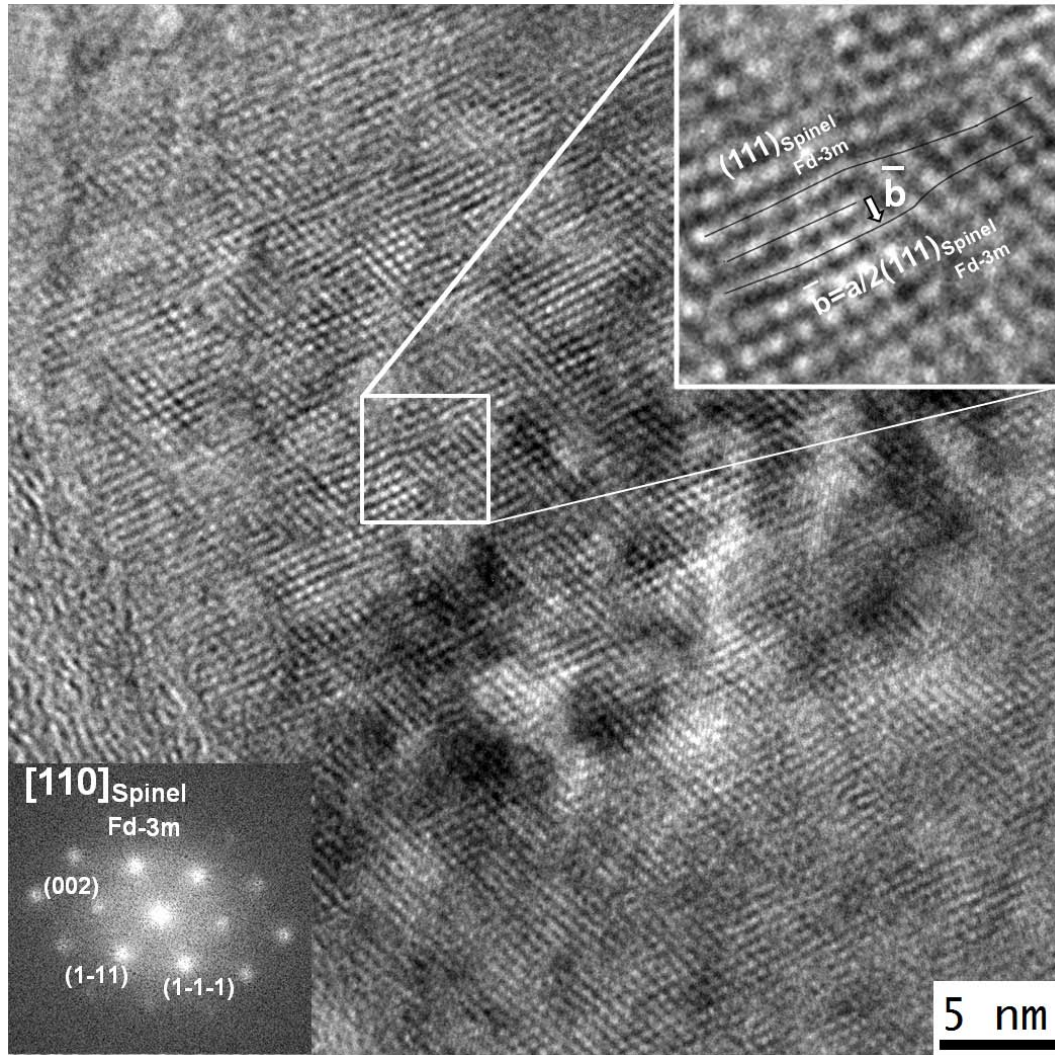
Direct evidence for the integration of spinel and layered material in the as-prepared $\text{Li}_{1.2}\text{Ni}_{0.25}\text{Mn}_{0.75}\text{O}_y$.

The fast Fourier transforms (FFTs) show the local symmetry of the material. In this case, they show that the material the micrograph consists of both Spinel Fd-3m and layered C2/m (Li_2MnO_3).

The streaks in the FFT of the Layered C2/m indicated stacking faults similar to those seen in Li_2MnO_3 by Boulineau et al. (Chem. Mater. 2009).

Collaboration with S.H. Kang and M.M. Thackeray

Cycled $\text{Li}_{1.2}\text{Ni}_{0.25}\text{Mn}_{0.75}\text{O}_y$ (900 °C) – 2.0-4.95 V – 50 cycles

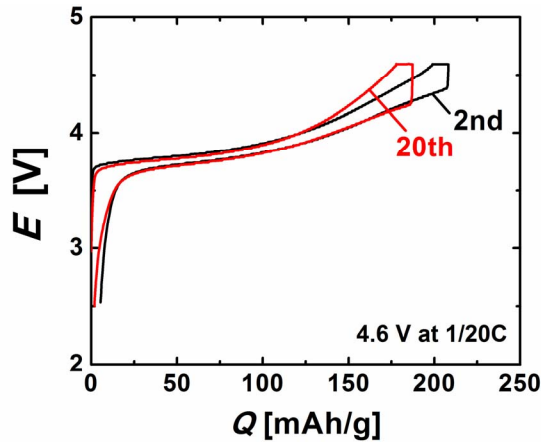


The cycled sample shows mostly the Spinel Fd-3m structure.

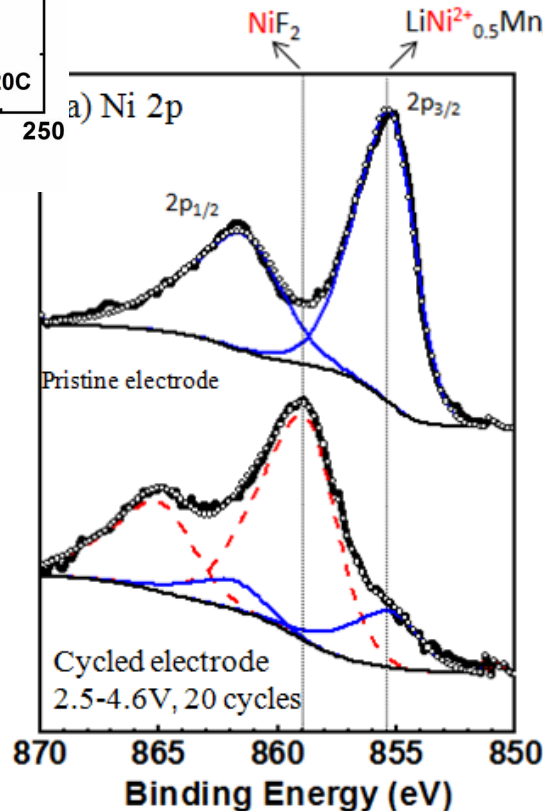
Some crystal contain dislocations. With very large Burgers vector of $a/2[111]$. This might be associated with oxygen loss during cycling.

Summary

Identifying the key criteria toward better cycle life upon cycling for low-cost and high-energy



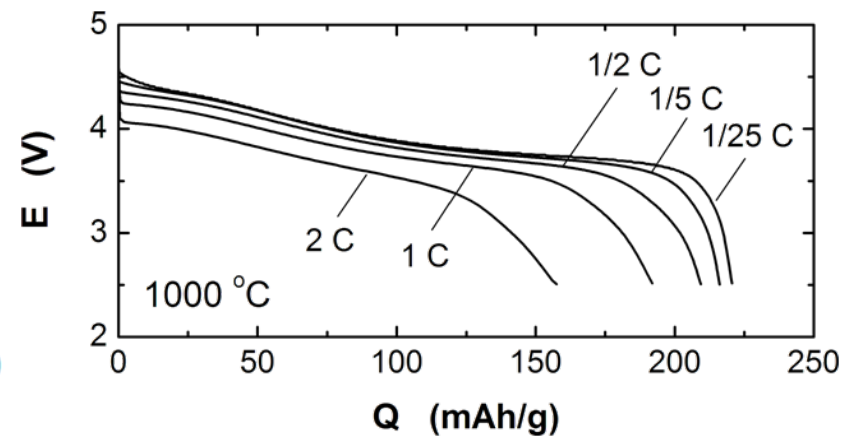
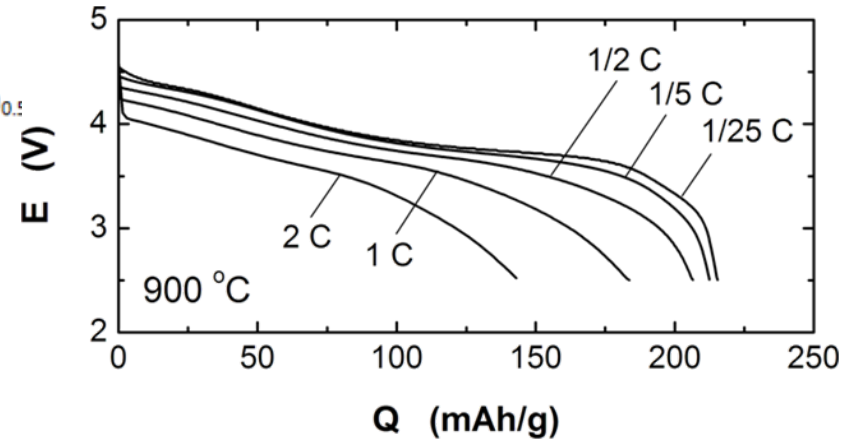
Formation of surface metal fluorides/oxyfluorides is key to achieve long cycle life and high efficiency



Probing the effects of surface chemistry and cation distribution on the rate capability of



The rate capability was improved by reducing surface carbonates and phase segregation by altering synthesis conditions



Ongoing and Planned Activities

- **Continue to examine the role of surface chemistry on cycle life and rate capability of low cost and high energy positive electrode materials such as $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ using angle-resolved XPS and electron yield XAS:**
 - Examine variations in the surface chemistry / composition of annealed $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ vs. quenched $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ powders.
 - Examine variations in the surface chemistry of cycled $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ electrodes. In this case, the electrodes will be transferred from an Ar filled glove box to the analysis chamber of the XPS system without exposure to ambient conditions.
- **Continue to examine the bulk structure of annealed and quenched $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ and their cycled electrodes using transmission XAS:**
 - We will use temperature dependent measurements in order to reduce the correlation between the disorder and the coordination number in order to reduce the uncertainties in the local structure parameters.
 - Explore the possibility of conducting the ARXPS measurement using hard X-rays at a synchrotron radiation facility . Using hard X-rays can increase the depth of analysis several folds relative to that when soft X-rays are used such Al and Mg K_{α} X-rays.