

Advanced Technology Vehicle Lab Benchmarking - Level 2 (in-depth)

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Sponsored by Lee Slezak



U.S. Department of Energy Energy Efficiency and Renewable Energy

Bringing you a prosperous future where energy is clean, abundant, reliable, and affordable

Project ID # VSS031



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Overview

Timeline

2010 Vehicle: Gen 3 Prius

- CAN Decoding Q2 2010
- Vehicle Instrumentation Q2/3 2010
- Vehicle Testing (Phase 1) Q3/4 2010
- Torque sensor design/install Q4 2010
- Vehicle testing (Phase 2) Q4 2010

2011 Vehicles

- Developing test/instrumentation plans
- Purchasing vehicles (OEM delays)

Budget

- FY 2010 \$350k
 - Gen3 Toyota Prius
- FY 2011 \$850k
 - Hyundai Sonata Hybrid
 - VW TSI with 7-speed DCT
 - Chevrolet Volt EREV

- DOE strategic goals/barriers addressed
 - Availability of detailed vehicle and component data/operation
 - Codes and standards development
 - Continued support for model development and validation (AUTONOMIE) with test data
 - Assist in technical goal setting

Partners

- DOE and other National Laboratories
- USCAR, OEMs, and Suppliers

<u>Approach/Strategy:</u> Focus on <u>In-depth</u> Testing and Analysis

Level 2: In-depth Testing Power sensors Other Sensors Charging Batteri Hybrid Electric Hybrid Engine Power

Invasive instrumentation:

- Incremental to level 1 ANL Benchmark Approach
- Engine, shaft torque & speed sensors
- All major power flows (mechanical, electric,...)
- Component specific instrumentation

Purpose:

- Energy analysis, efficiency analysis on vehicle and components
- Component characterization in vehicle system

In-depth Testing Provides:

- Power-flow assessment
- Component performance
- Component duty cycles
- Operating temperatures

 Nominal and de-rating
- In-situ component assessment

Extensive, publicly available data for advanced vehicles

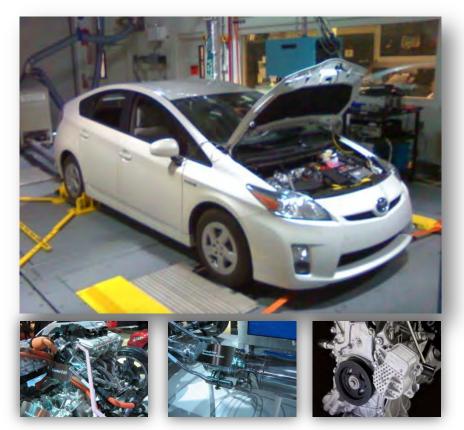
Approach/Strategy: 3rd Generation Toyota Prius

Gen 3 Toyota Prius Specifications

- Gasoline Engine
 - 1.8 liters Atkinson cycle engine, 98 hp@5200
- Electric Motors
 - Permanent magnet AC synchronous motors
 - Traction motor: 60 kW, 207 Nm
 - Generator: 41 kW, 40 Nm (observed)
- Traction Battery + Boost Converter
 - 201.6V, NiMH pack
 - HV Boost converter to 650V

Notable Features

- 51/48/50 City/Hwy/Combined MPG
- Advanced engine with EGR system
- Exhaust heat recovery system
- Significant accessory electrification
- Revised transmission with motor speed reduction



Approach/Strategy: Extensive Vehicle Instrumentation

Significant instrumentation contributes to detailed vehicle/component understanding (100+ signals available for most tests)

Engine Oil Temperature



Battery Voltage/Current



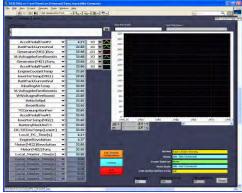
Direct Fuel Measurement



Engine Torque Sensor



Scan-tool OCR Module



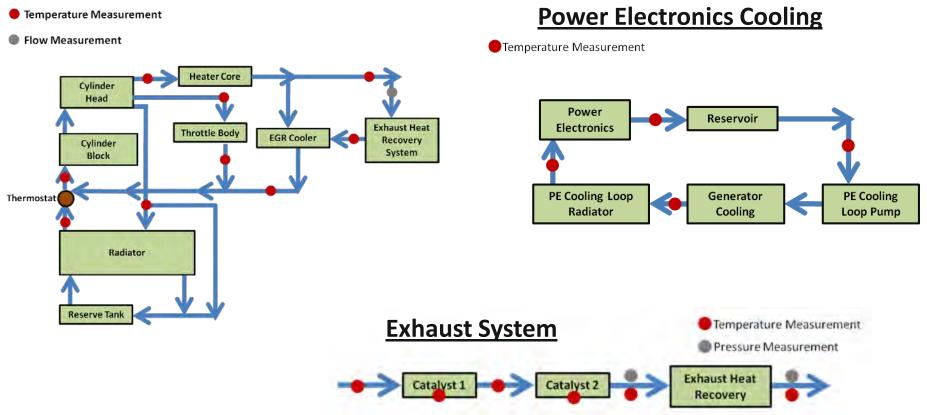
Trans. Oil Temperature



Approach/Strategy: Detailed Thermal Data Collection

Temperature and other measurements taken at numerous thermal nodes

Main cooling system



Thermal instrumentation to leverage 5-cycle laboratory upgrade

Accomplishments: Fuel Economy and Vehicle Operation

MY 2010 Vehicle Displays Improved Fuel Economy and More Electric-Only Capability

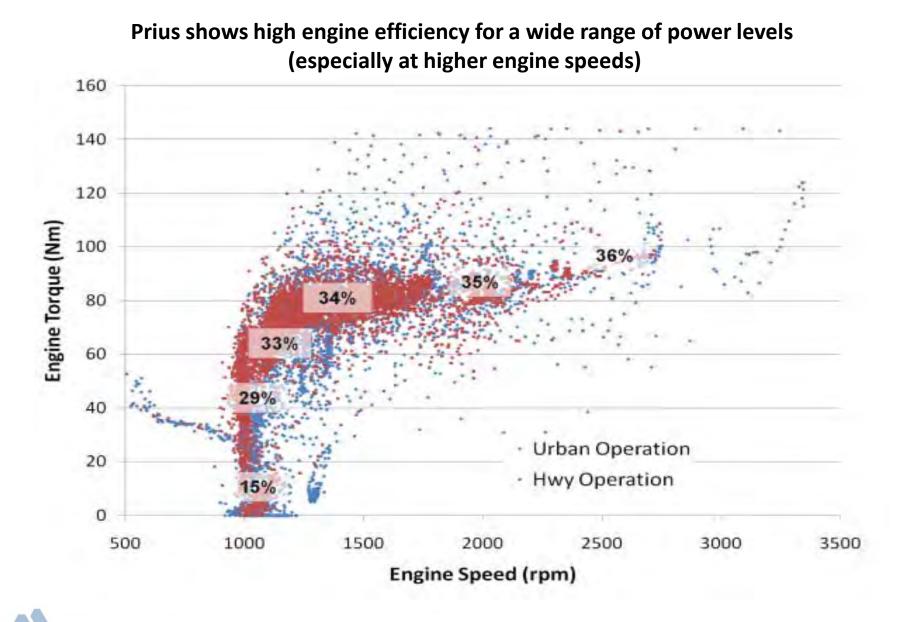
Fuel Economy

EV Operation

Despite larger vehicle size, Prius achieves Prius shows more EV operation, especially improved City and Highway fuel economy during cold-city cycle operation ~9% Improvement 2010 Prius 70 2004 Prius 50 60 Label Fuel Economy (mpg) 2010 Prius Engine-Off Percentage (%) 40 50 2004 Prius 30 40 30 20 20 10 10 0 EPA City **EPA Highway EPA** Combined City - Cold City - Warm Hwy

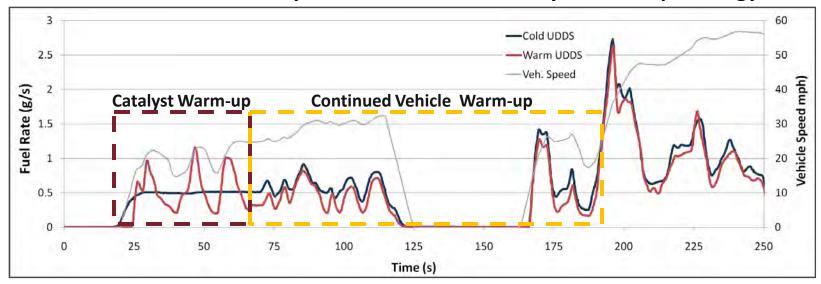
In-depth benchmarking seeks to better understand enablers for improvement

Accomplishments: In-depth Engine Operation and Efficiency

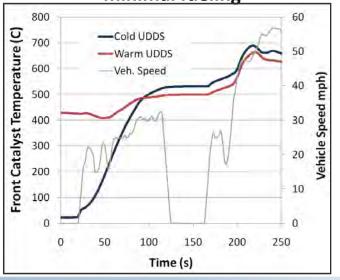


Accomplishments: Cold Engine Start Strategy Assessment

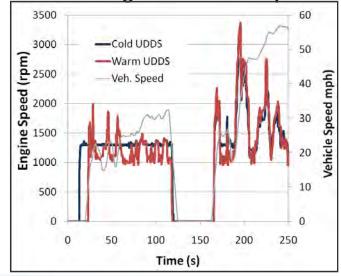
MY 2010 Prius uses a specialized cold-start/catalyst warm-up strategy



Fast catalyst warm-up with minimal fueling

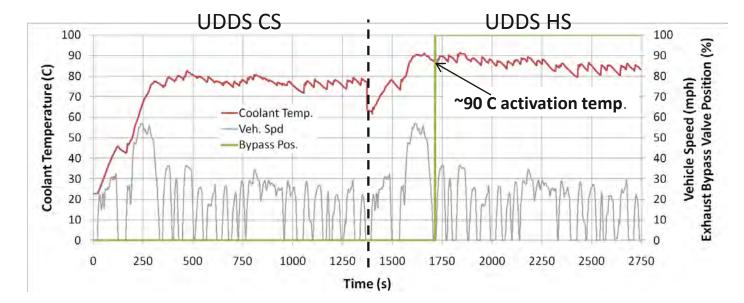


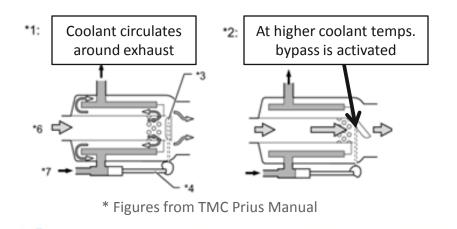
Reduced engine speed variability during vehicle warm-up



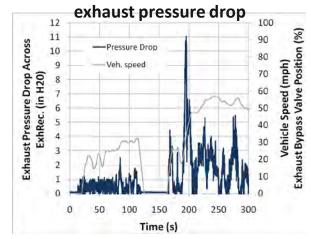
Accomplishments: Exhaust Heat Recovery System Evaluation

MY 2010 Prius utilizes an exhaust-to-coolant heat exchanger for improved warm-up. Larger impact expected during very cold ambient operation (FY11 testing)





System does show an appreciable

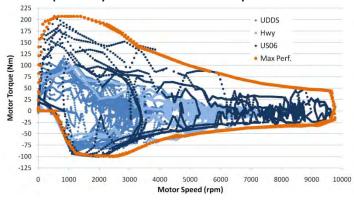


Accomplishments: Additional Component Usage and Analysis

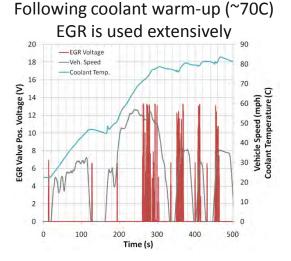
Boost Converter Boost sees significant use, appears to use a multi-level approach 60 650 -Est. Boosted Voltage -Meas. Batt Voltage 600 -Veh. Speed 50 550 500 450 Voltage (V) 400 350 300 250 200 150 150 400 100 200 250 300 350 Time (s)

Traction Motor

207 Nm, 54 kW observed capability, regen. capability reduced due to system limits

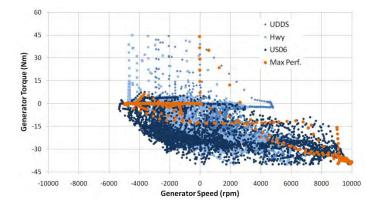


EGR Valve



Generator Motor

40 Nm, 41 kW observed capability



Accomplishments: Assessment of Battery Derating Strategy

US06 and Steady-state Operation

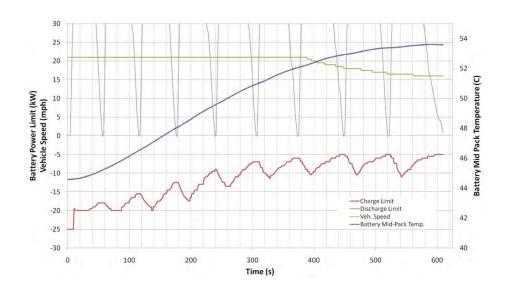
- Battery first begins to derate charge power near 40C (Discharge begins later)
- Recharge power continues to reduce as battery continues to heat

-21 43 42 -Battery Charge Limit -21.5 41 Battery Mid Pack Temp 40 Mid Pack Temperature (C) -22 39 Charge Power Limit (kW) 38 -22.5 37 36 -23 35 34 -23.5 33 32 -24 31 Battery 30 -24.5 29 28 27 -25 26 2X - US06 Steady-State Runs + cool-down -25.5 25 500 1000 1500 2000

Time (s)

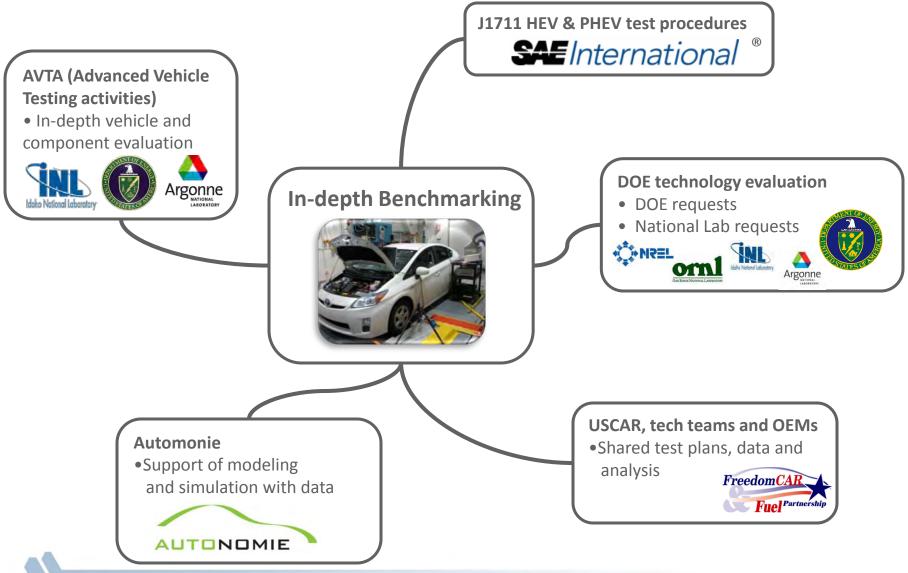
Repeat Accelerations (higher temps)

- Charge power continues to derate and appears to adjust with vehicle speed
- Discharge power begins to derate near 52 C



Collaborations and Coordination with Other Institutions

In-depth Benchmarking Informs Many Stakeholders



Future/On-going Work

On-going 2011 In-depth Vehicle Benchmarking:



VW Jetta TSI 1.4L boosted Engine with 7-speed DCT offers increased performance and improved fuel economy



Hyundai Sonata Hybrid Single-motor hybrid systems seeing renewed development as an alternative to power-split



Chevrolet Volt Benchmarking geared toward standards validation and exploration of EREV realworld fuel economy

* Vehicle Images from Wikipedia, all images released into the Public Domain

- Gen 3 Prius evaluation across a range of hot and cold ambient temperatures underway for FY2011
- Continued in-depth benchmarking of state-of-the-art vehicles for integration into DOE planning, target setting, modeling/simulation, and standards development activities

Summary

In-depth testing of the MY2010 Toyota Prius aids in DOE goals of petroleum displacement/reduction through data dissemination and technology assessment:

- MY 2010 Prius establishes state-of-the-technology hybrid vehicle baseline
 - Larger, more efficient engine with EGR
 - Alternative engine cold-start operating strategy
 - Greater engine-off operation
 - Exhaust heat recovery system for improved warm-up
 - Significant electrification of accessories
- Generates data for model development and validation to facilitate increased speed-to-market of advanced technology (1+ GB of test data)
- Supports codes and standards development for unbiased technology assessment

In-depth benchmarking data and analysis are highly leveraged within and outside the DOE (other national labs, OEMs, technical teams, enthusiasts)

Background Slides

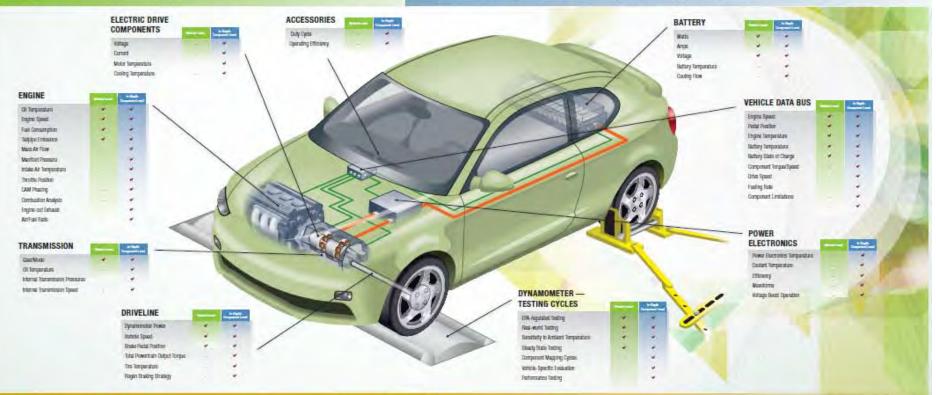
Advanced Vehicle and Component Research at Argonne's APRF

VEHICLE-LEVEL BENCHMARK RESEARCH

Vehicle Level Benommati Research to me mice leading performed on a wide variety of vehicles at Argomets Advanced Powentian Geoparch Racity (8795). Engineers use the bacitys two wheel once and blur wheel othe dynamoticless and state of the at instrumentation to invest important information in performance, take economy, exergy consumption and employers output. This date, which seeks to broady uncertained a specific vehicle, to official to evaluating the progress and varianty of put mice back the product information in performance.

IN-DEPTH VEHICLE AND COMPONENT-LEVEL RESEARCH

In Depth Verlice and Component Levis Research Takes whice evaluation is step further with invasive instrumentation and extensive testing to reveal even from significant data and thegri. By outfilling vertices with equipment such as longue services, power reservents and thempocouples, research et altain a more compared vertice as serviced. Including detailed component theory and operating blackagy evaluation. As compared to the standard vertice level Benchmark Research. This is useful approach provides more comprehensive data, component cheaplestration and understanding of the powertrain tagets operations. The schematic black lastices to very greater or such a provided by the two types of vertice explaints.



RESEARCH FINDINGS

An Energy Efficiency Analysis to gain understanding of the angles outfit strategy, listliny usage and management, withing algorithms, embasion and fuel consumption frade-offs, accessory load, management, real-world performance, therma wasale heat utilization, and composent efficiencies.

RESULTS APPLICATION

Working with the U.S. Department of Energy (DOE) and the automotive industry, Argonne's vehicle research is used to:

Bupport the DOE in evaluating current and future technologies, and developing transportation goals and policy for petroleum displacement

Aid in the development and optimization of advanced technologies to expand commercial applications

- Demonstrate alternative fuel benefits and promote energy diversity
- Provide antilased research results for many stakeholders

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