

Data Collection for Improved Cold Temperature Thermal Modeling and Strategy Development

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Sponsored by Lee Slezak

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U.S. Department of Energy

Energy Efficiency and Renewable Energy

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Overview

Timeline

- 1Q 2010-current
- 50% complete
 - Complete evaluation of Gen 2 Prius
 - Begun evaluation of 2010MY Gen 3 Prius
 - Leverages APRF benchmarking and Environment Canada vehicle testing

Budget

- Total project funding
 - FY10 funding: \$200k
 - FY11 funding: \$300k

Barriers

- Barriers addressed
 - Cold ambient testing shows significant fuel consumption increase (w/o creature comforts)
 - Engineered solutions could have potential drastic petroleum use reduction

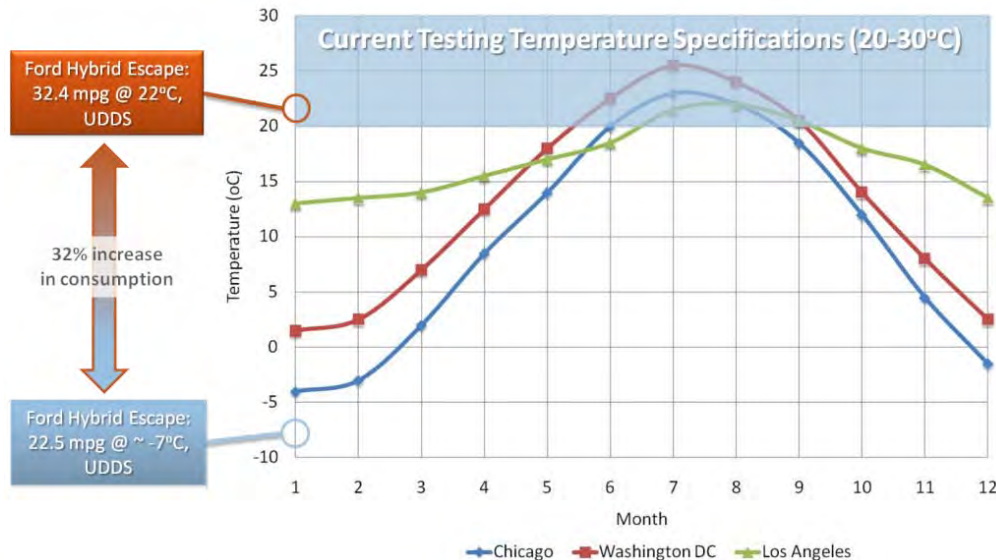
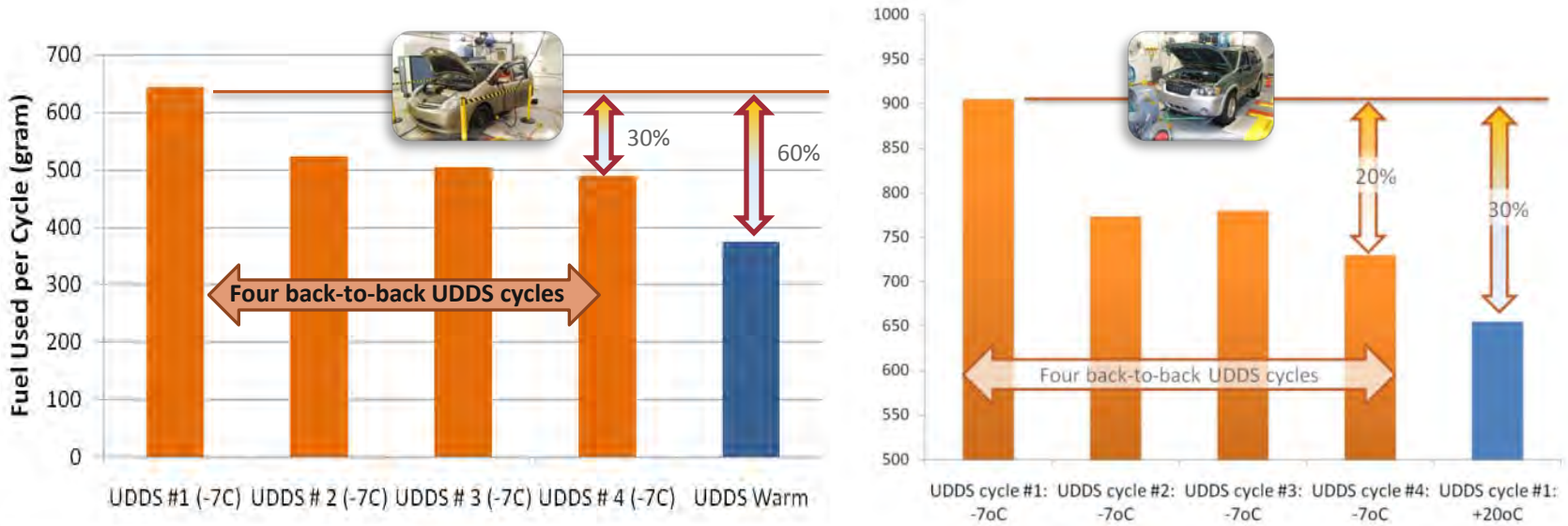
Partners

- Environment Canada



Relevance: Cold ambient temp greatly reduces hybrid fuel economy

Majority of fuel economy testing does not reflect real world ambient conditions

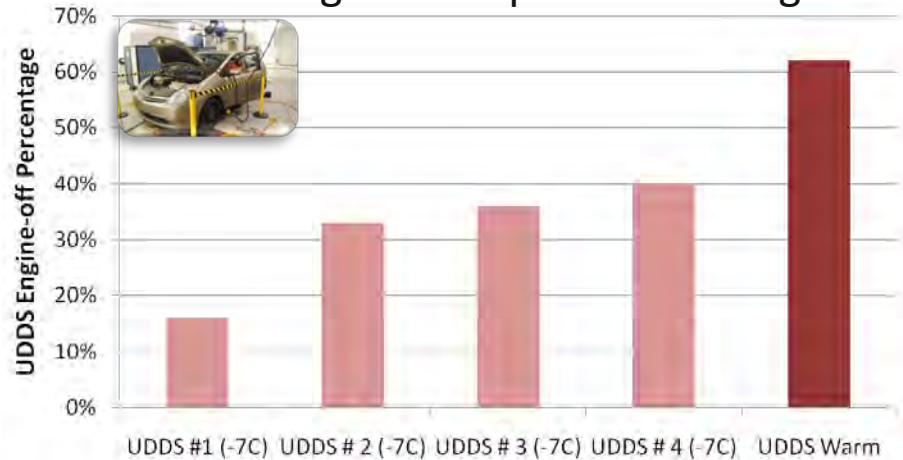


Relevance: Cold operation impacts vehicle operation and efficiency

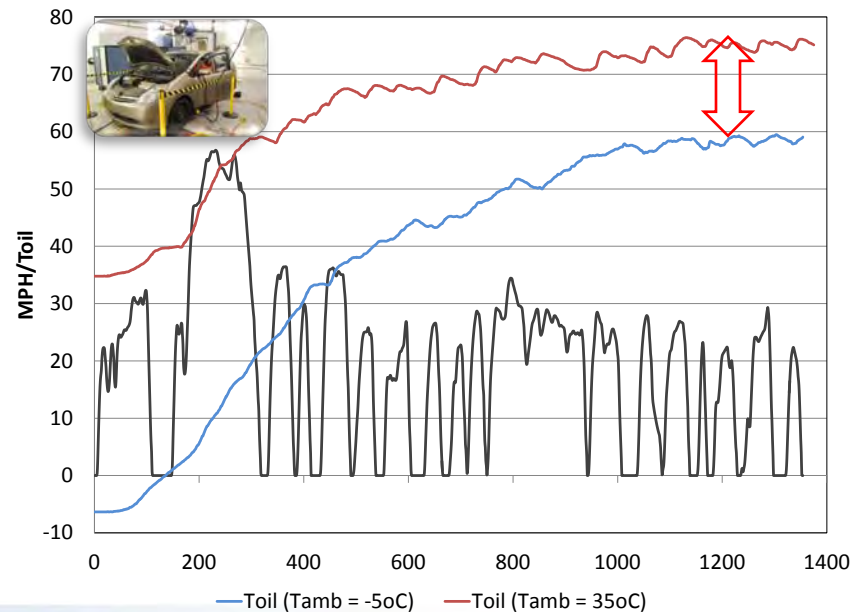
Engine-off operation changes dramatically under cold ambient conditions and during vehicle warm-up

Engine efficiency differs throughout the entire warm-up period as a function of ambient temperature

UDDS engine-off operation changes

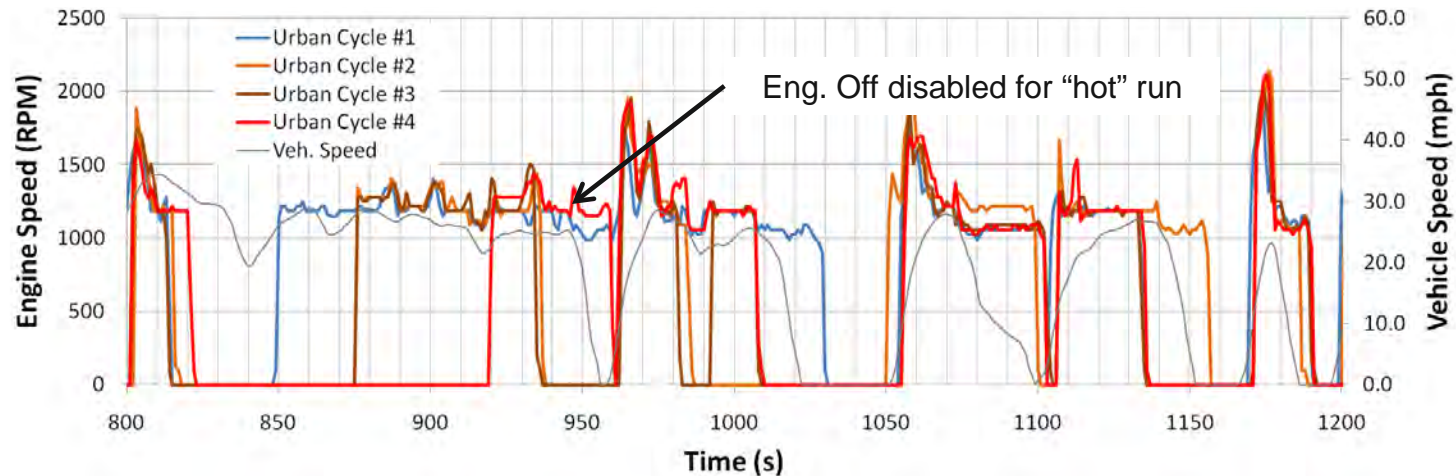


Steady state temperature reduced

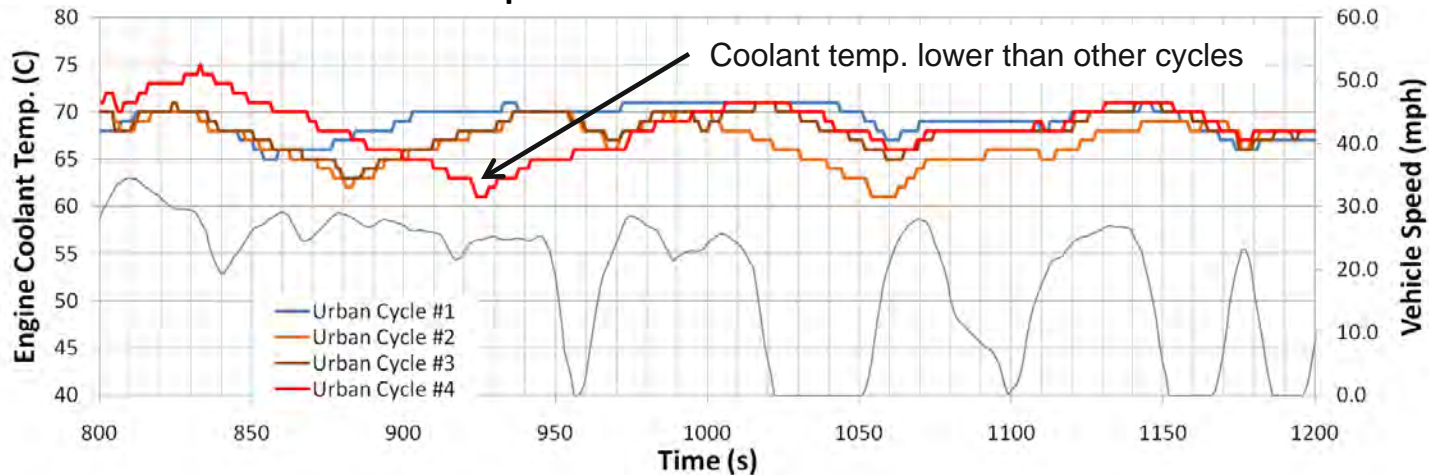


Relevance: Cold ambient operation still affects vehicle controls after initial warm-up

Usage Oscillation Due to Engine-off Cool-down to Ambient



Coolant Temperature Oscillation Due to Cool-down



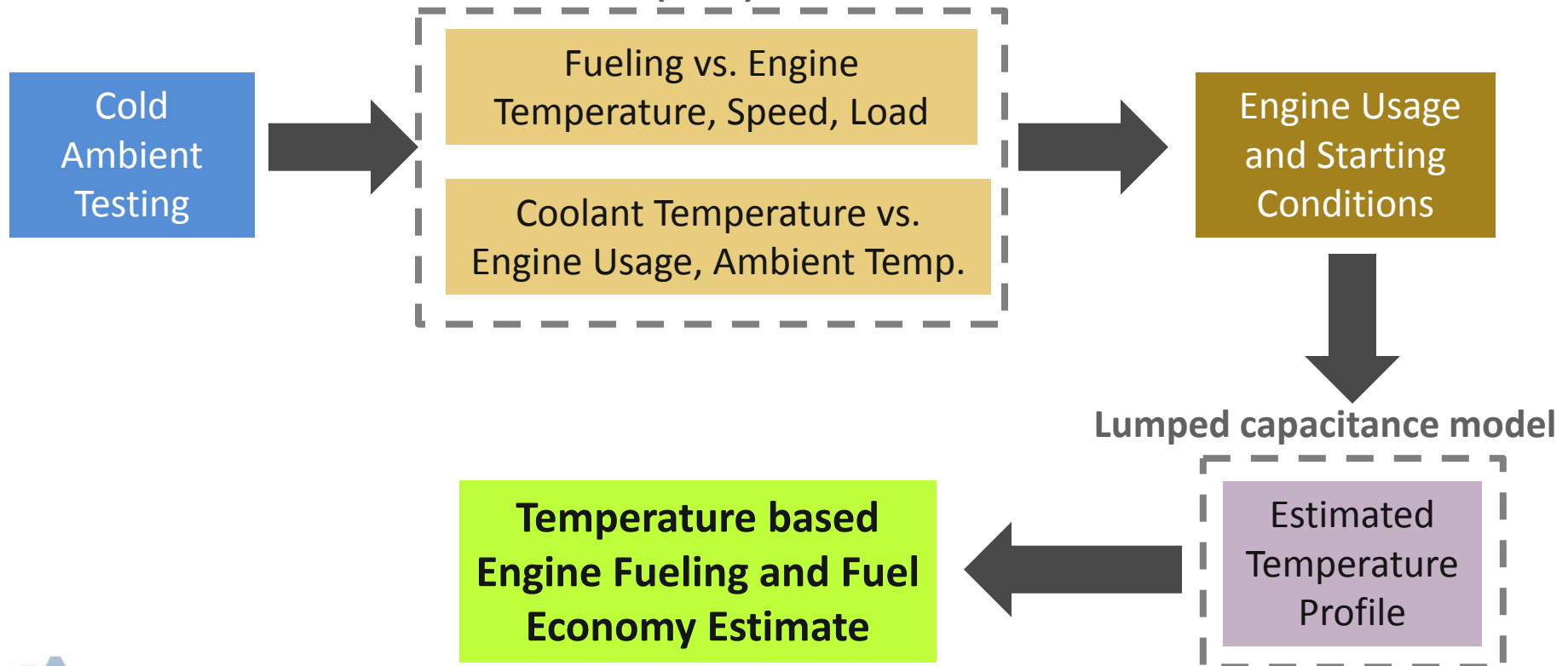
* Cool-down issue is even larger for PHEVs



Approach: Combine RSM fueling map with temp prediction model

- **Simple methodology to estimate the impact of cold engine temperature on engine efficiency and estimate engine thermal state given usage and ambient temperature**
 - Current methodology uses coolant temperature, but can be generalized to other temperatures
 - Methodology uses response surface and empirical data-fitting techniques
 - Techniques result in simplified general models

Response Surface Methodology Model (RSM)



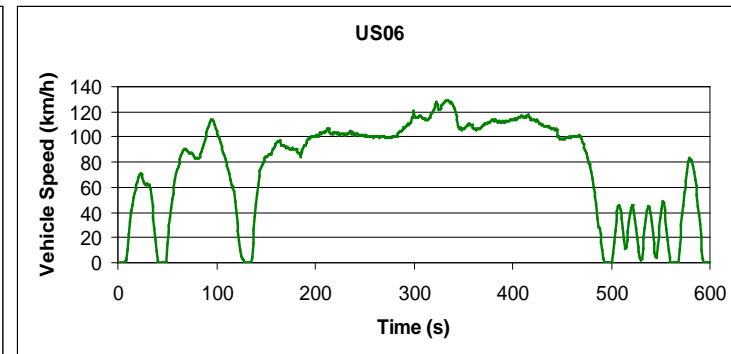
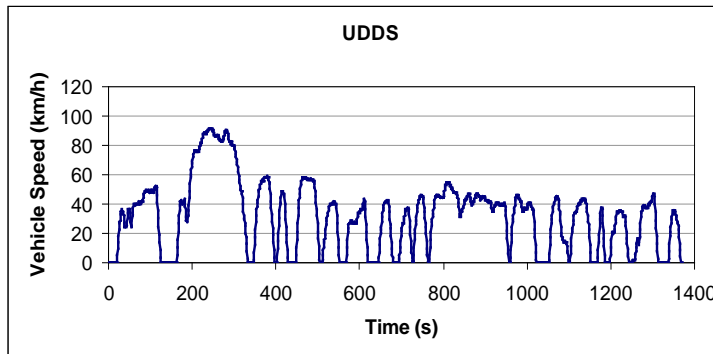
Approach: Experimental setup

- Hymotion Prius was used for vehicle testing and methodology development



Signal	Description	Notes
Vehicle Speed	Dynamometer/ CAN measured	Drive trace measurement
Engine RPM	CAN/ spark frequency	Model input
Brake Torque	CAN	Flywheel torque, model input
T_oil	Dipstick thermocouple	Model input
T_coolant	CAN	Model input
Fuel Flow	Emissions Bench carbon count	Model input

- Vehicle testing focused on the UDDS and US06 cycles to obtain a cross section of usage



Approach: Data from multiple cycles at varied temperatures

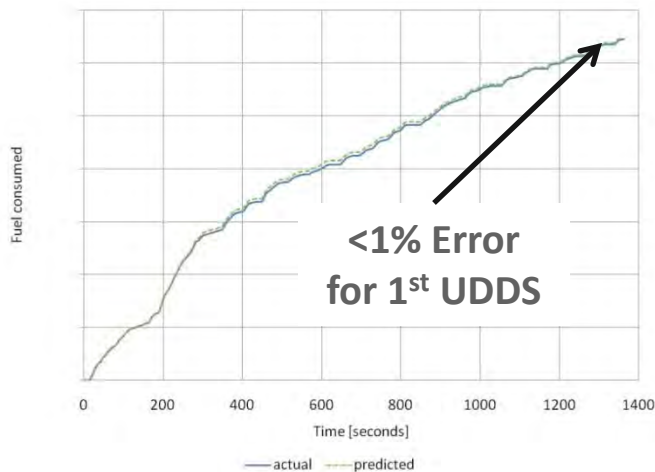
- **Project will develop a methodology for estimating the impact of engine thermal state on engine efficiency during cold ambient operation**
 - Quantifying/qualifying magnitude of losses highlight benefit for engineered solutions
 - Opportunity to greatly reduce all season, real world fuel consumption



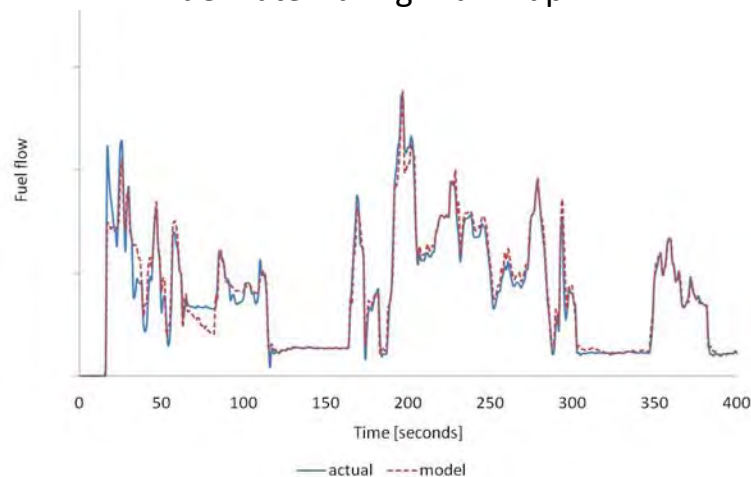
Accomplishments: Fueling map response surface development

- Estimated fueling versus temperature and load works well (within 1%)

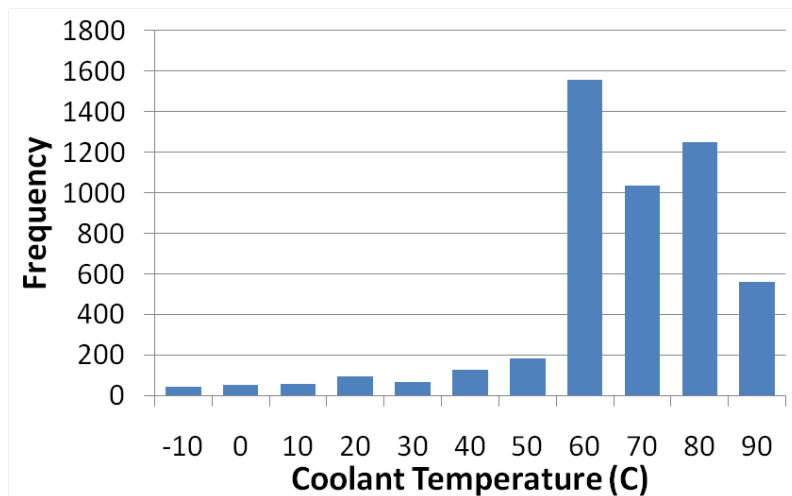
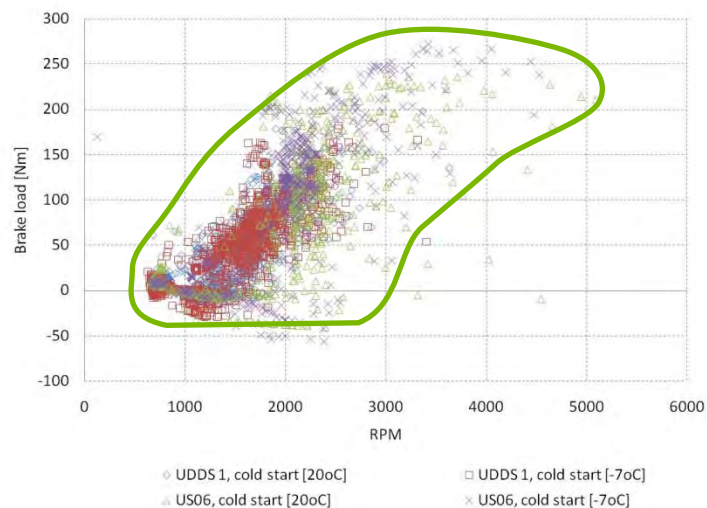
UDDS Estimated vs. Actual Fuel Used



Fuel Rate During Warm-up

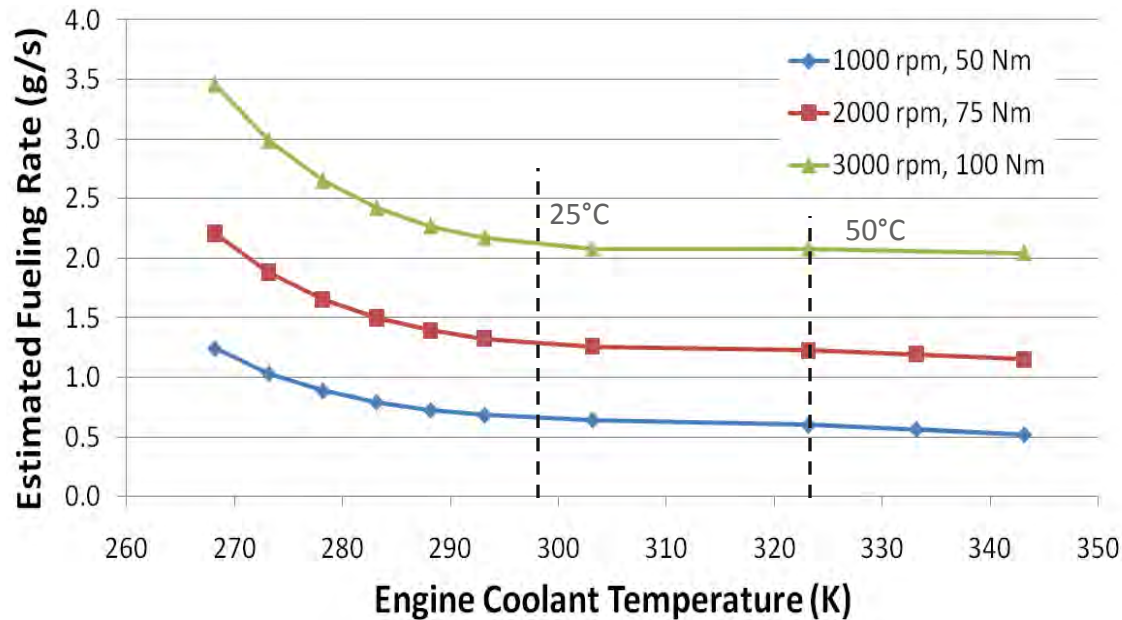


- For more robust estimations, additional low temperature testing required

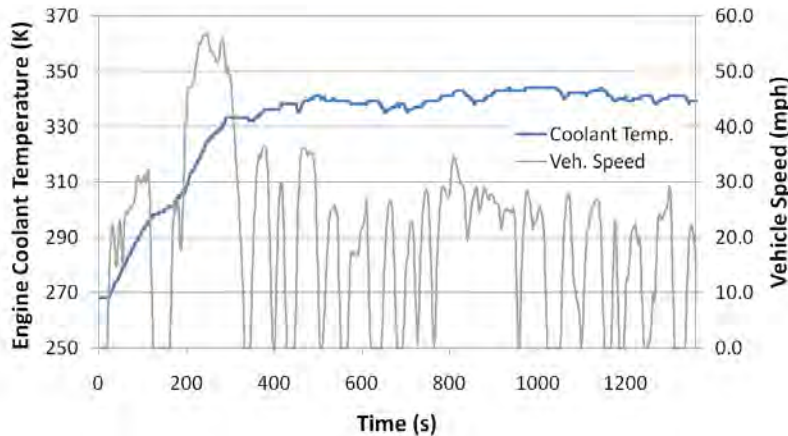


Accomplishments: Fueling rate sensitive to temperature

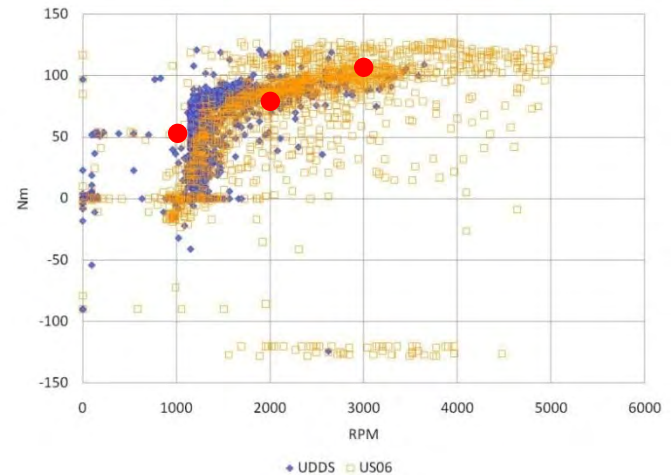
Estimated fueling map shows a strong sensitivity to coolant temperature



UDDS cycle coolant temperature



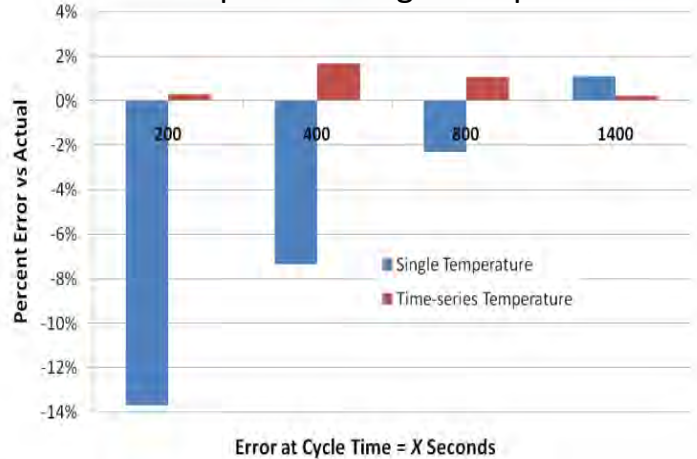
UDDS engine speed/load points



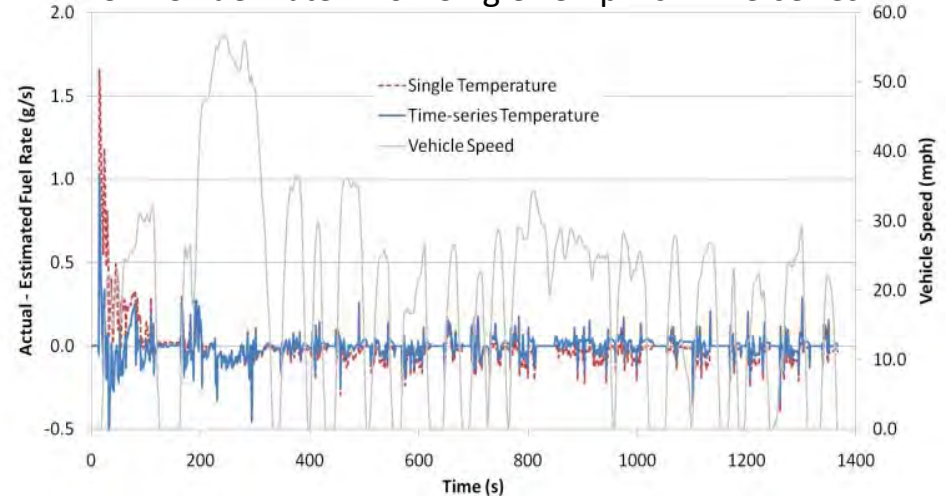
Accomplishments: Temperature resolution sensitivity

- Using a single temperature does not provide adequate estimation during warm-up
 - Necessary to determine the number of points required to adequately reduce error

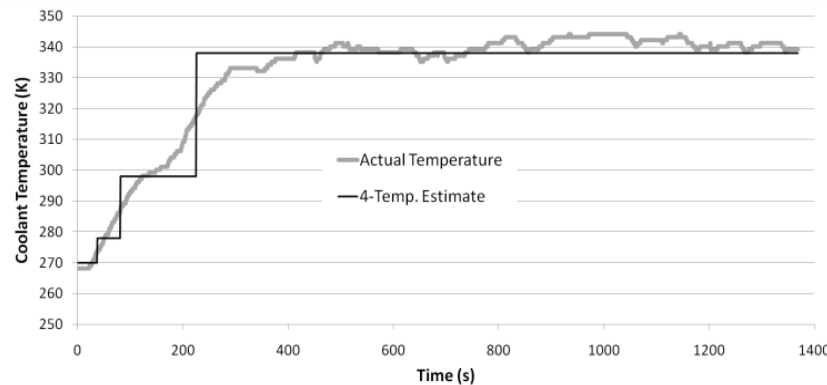
Total Fuel Comparison: Single Temp. vs. Time-series



UDDS Fuel Rate Error: Single Temp. vs. Time-series



- In this example, at least four temperatures are needed to evaluate the previous UDDS comparison points within 1%

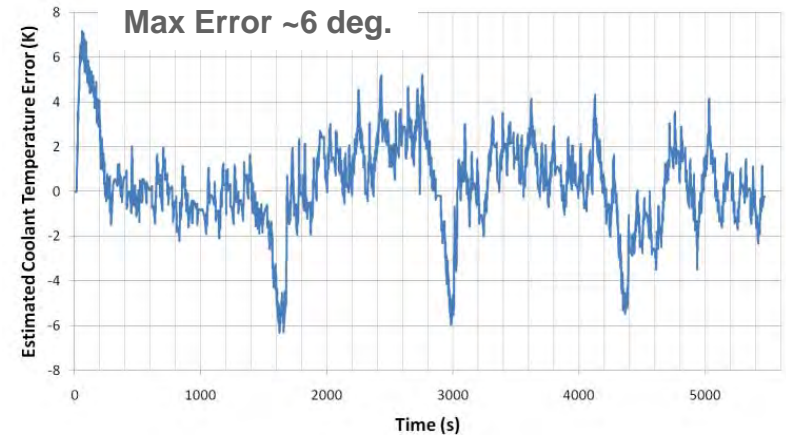
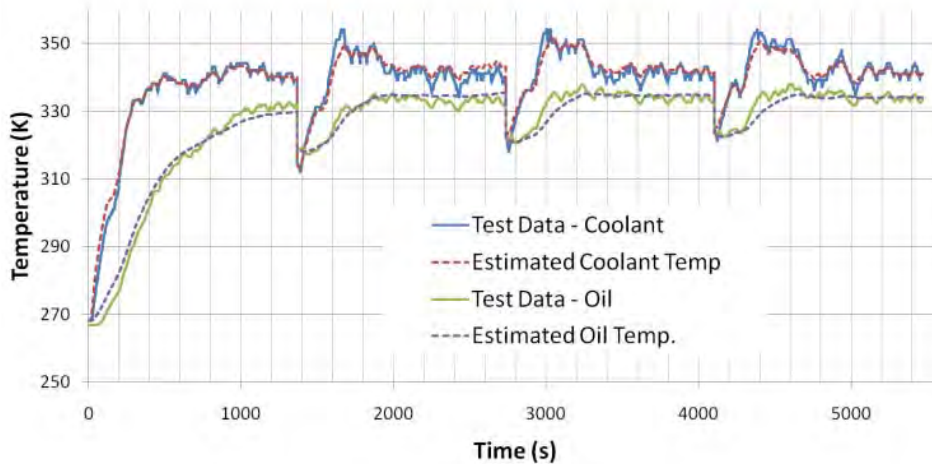


While only 4 points are required, minimal points would not allow for control strategy optimization/ characterization of where losses are most prevalent

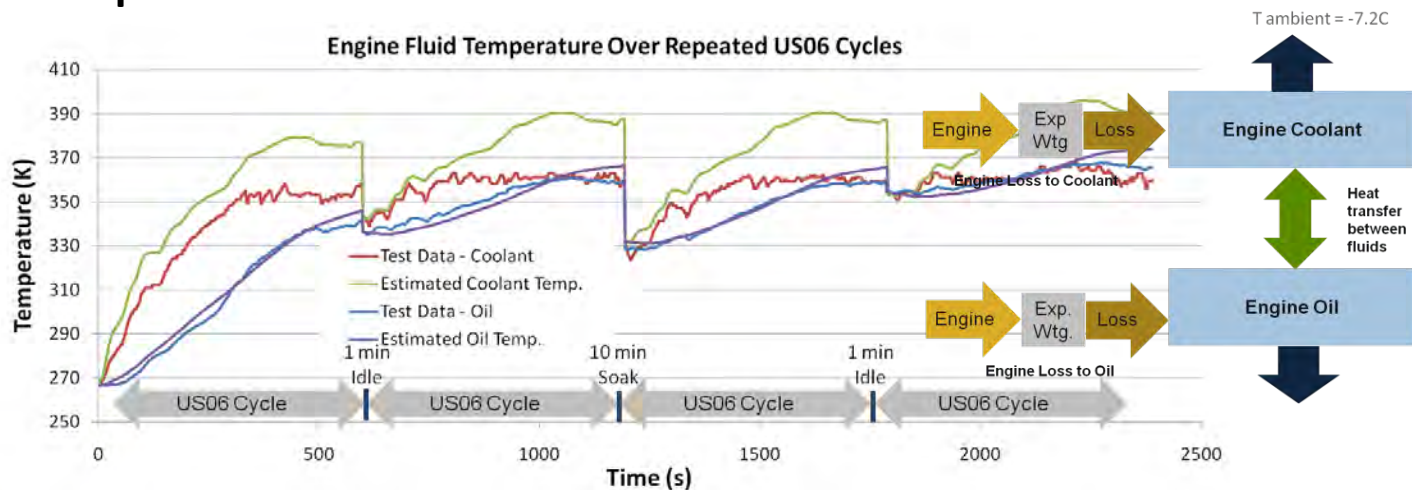


Accomplishments: Estimating thermal state

- Developed technique works well for estimating UDDS coolant temperature



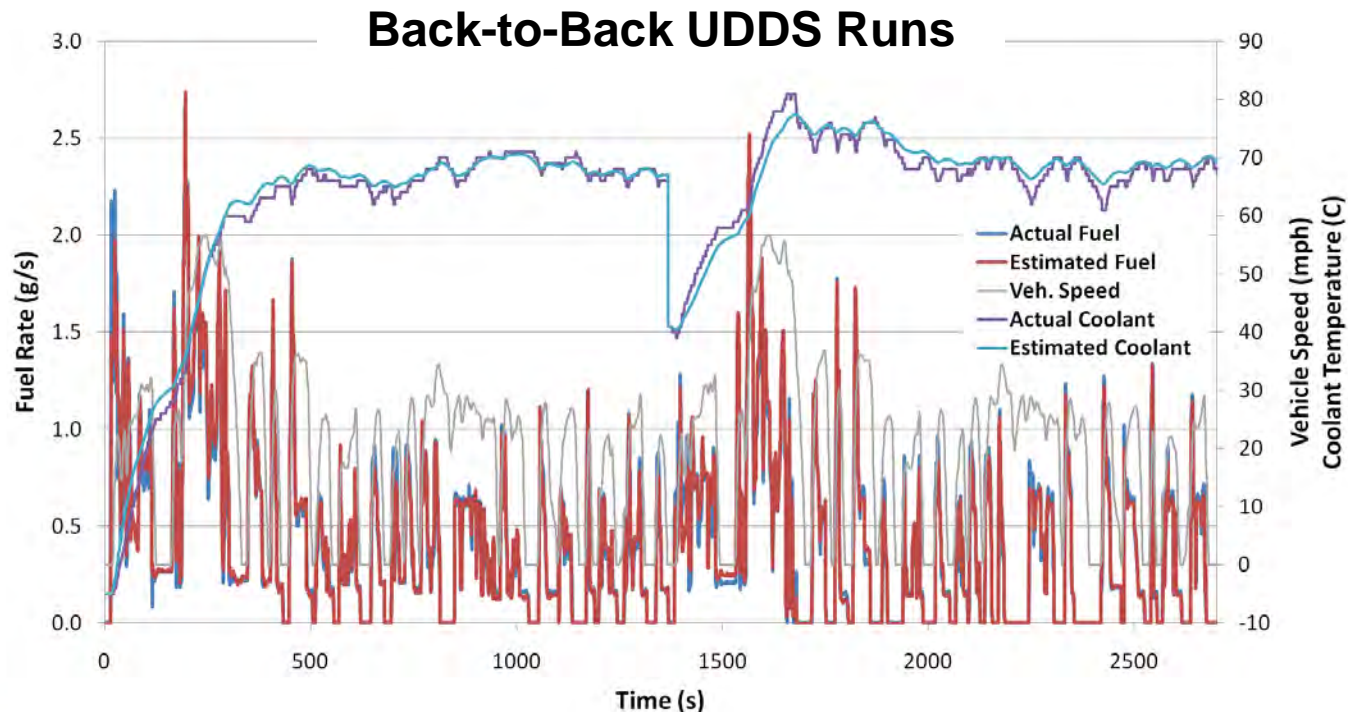
- During US06 cycle operation, coolant temperature is over estimated due to significant thermostat operation



Accomplishments: Model works well predicting UDDS/US06

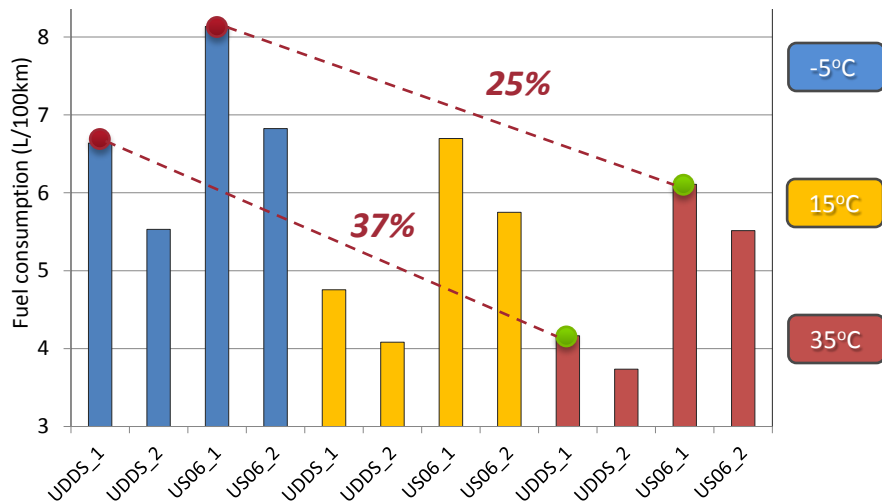
Modeled UDDS and US06 cycles when operating in cold ambient conditions

Cycle	Percent Error of Actual versus Estimated Grams Fuel Used (%)
UDDS #1	1.3
UDDS #2	0.7
US06 #1	3.0
US06 #2	4.4

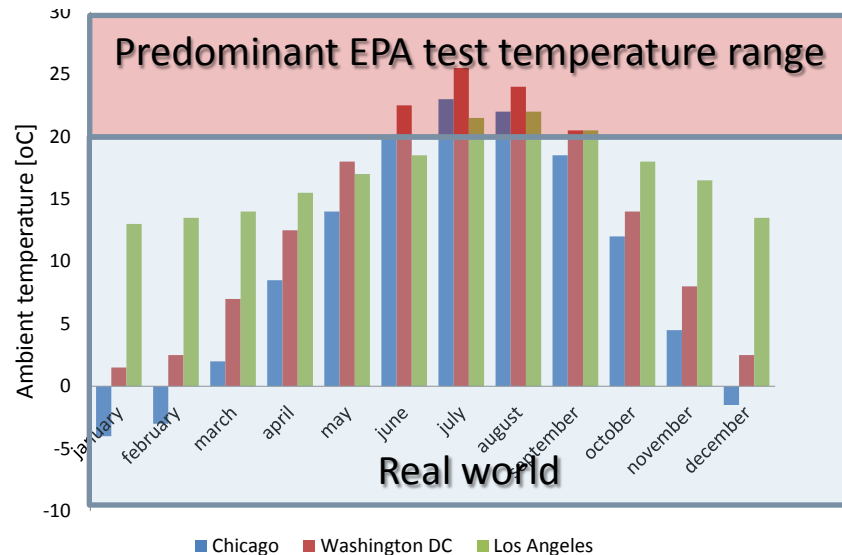


Accomplishments: Early results clearly show large petroleum reduction potential*

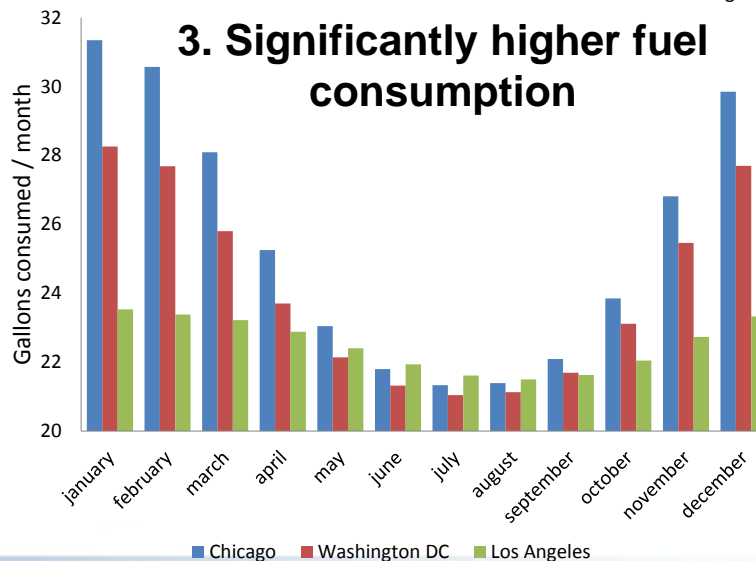
1. Testing at multiple temps...



2. Greater variation in real world...



3. Significantly higher fuel consumption

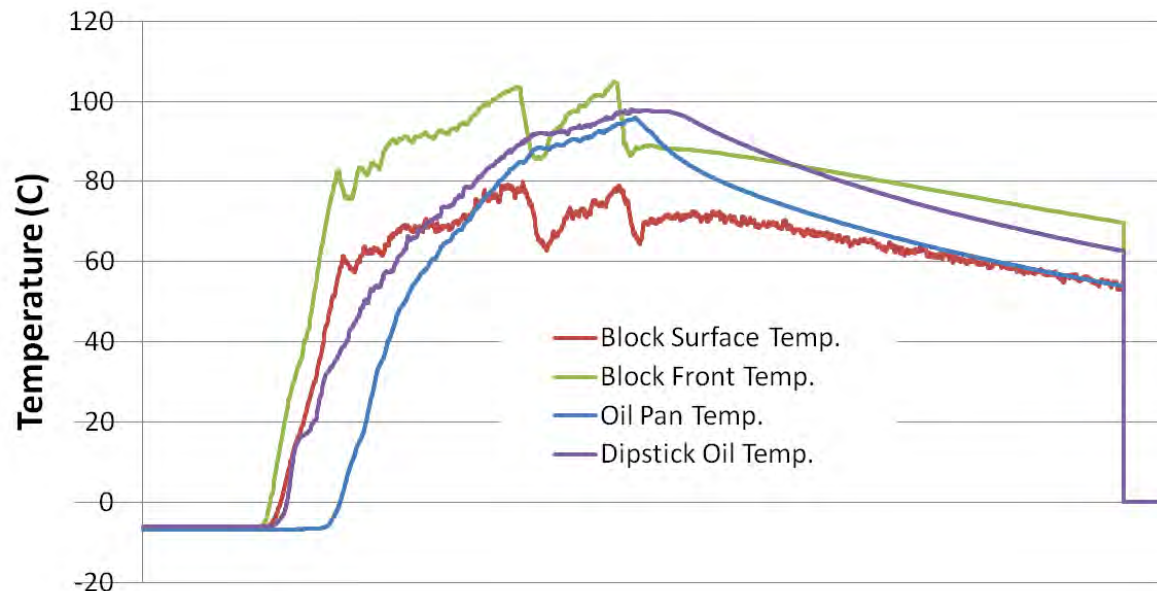


*Results shown are trends from experimental, not modeling data

Conclusions/Proposed future work

- **There are still many open issues to investigate**
 - Improve procedure/technique for model development
 - Define potential for engineered solutions to reduce real world fuel consumption
 - Incorporate creature comfort features into modeling effort (NREL)
 - Incorporate catalyst light off features into modeling effort (ORNL)
 - Further investigate thermal linkages between components
 - Ensure robustness with additional vehicle testing leveraging APRF thermal capability upgrade and continuing Environment Canada collaboration

Alternative Temperature Signals and Cool-down



Collaborations and coordination with other institutions

Environment Canada
• Testing and tech support



J1711 HEV & PHEV test procedures

- Early thermal worked used in guidance



APRF

- Warm testing data collected at APRF
- APRF under construction to begin cold testing



Automonie

- Development of thermal capability in models



DOE technology evaluation

- Future collaborative potential with ORNL/NREL



Summary

- Current vehicle testing protocols under represent real world ambient conditions
- Methodology developed to predict real season fuel consumption in HEV's
 - Response surface fueling rate modeling technique finalized
 - Lumped capacitance temperature modeling technique developed
- Modeling shown to be relatively accurate relative to experimental data
 - Model vs. experimental fuel consumption data within a few %
- Results demonstrate significant engineering potential to reduce petroleum consumption
- Further work needs to be complete to assess how much efficiency can be gained and the most effective pathways

Publications

- I. *"PHEV Energy Management Strategies at Cold Temperatures with Battery Temperature Rise and Engine Efficiency Improvement Considerations"*, Shidore, Neeraj, S., Jehlik, F., Rask, E., SAE World Congress, Detroit, SAE 2011-01-0872
- II. *"Development of Variable Temperature Brake Specific Fuel Consumption Engine Maps"*, Jehlik, F., Rask, E., SAE Powertrain Fuels and Lube Conference, San Diego, SAE 2010-01-2181
- III. *"Simplified Methodology for Modeling Cold Temperature Effects on Engine Efficiency for Hybrid and Plug-in Hybrid Vehicles"*, Jehlik, F., Rask, E., Christenson, M., SAE Powertrain Fuels and Lube Conference, San Diego, SAE 2010-01-2213
- IV. *"Methodology and Analysis of Determining Plug-In Hybrid Engine Thermal State and Resulting Efficiency"*, Jehlik, F., SAE World Congress, Detroit, Mi., SAE 2009-01-13081

