# Recovery Act – An Interdisciplinary Program for Education and Outreach in Transportation Electrification

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This presentation does not contain any proprietary, confidential, or otherwise restricted information

# Overview

### Timeline

- Start: Nov 2009
- Finish: Oct 2012
- Status: 85% Complete

# Budget

Funding	Total
• DOE:	\$2.978M
<ul> <li>Industry:</li> </ul>	\$0.750M

# **Technical Targets**

- Graduate and Undergraduate Interdisciplinary Engineering Instruction
- Targeted to on-campus and distance-learning
- · Hands-on laboratories for all participants

# **Barriers and Risks**

- Lack of established curriculum
- Lack of established books & reference materials
- Industry needs not clearly defined

# Partners

- Project Lead
  - Michigan Technological University
- Industry
  - 3M
  - ABB
  - AVL
  - Argonne National Laboratory
  - Detroit Diesel
  - Halibrand
  - Eaton
  - EMP Engineered Machine Products
  - Engineering Society of Detroit
  - GM
  - Horiba
  - Kohler
  - MathWorks
  - Michigan Green Jobs
  - National Instruments
  - Pace
  - Phoenix International
  - Schweitzer Engineering Laboratories
  - Wineman Technologies
  - Woodward

# Introduction

### **Hybrid Electric Drive Vehicle Engineering**

### **Primary objectives:**

- Development of an interdisciplinary curriculum that can lead to a professional master's degree with a focus on preparing students to work in industry and train those already in industry.
- Undergraduate and graduate certificates in Advanced Electric Vehicle Engineering; with the graduate certificate focused on distance learning for engineers working in industry and displaced engineers.
- Development of a **mobile laboratory** that includes subsystem learning stations, electrified vehicle software and hardware in the loop systems, a portable vehicle chassis dynamometer, and will utilize HEV's provided by GM. This laboratory serves as a key enhancement to the distance learning laboratories and to established university outreach activities.

# **Curriculum Development and Outreach**

## **Hybrid Electric Drive Vehicle Engineering**

Program Goals:

- 1. Develop courses that lead to an Undergraduate Certificate
- 2. Develop courses that lead to a Graduate Certificate
- 3. Develop a Program of Study Leading to a Professional Masters with a certificate in Hybrid Electric Drive Vehicle Engineering (M.Eng.)
- 4. Design and Fabricate a Mobile Laboratory for Instruction and Outreach

The Interdisciplinary Curriculum is Offered Both On-Campus and Through Distance Learning

# **Objectives**

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### **Three-Year Objectives:**

- Develop a master of engineering degree, and graduate and undergraduate certificate programs in Advanced Electric Drive Vehicles
- Target enrollment of 120 graduate students with an expected 50% split of on campus and distance students
- Address work force needs and competencies in emerging electric vehicle technologies for US based industries
- Promote and raise awareness for transportation sustainability through electric propulsion systems with outreach programs

### Year 3 Objectives:

- Curriculum Development: Course content completed, continuous improvements based on results of evaluations
- Mobile Laboratory: Operational, learning stations integrated, and commissioned
- Collaborate with industry partners to identify work force needs and potential students
- Second round of course delivery along with course assessments
- Delivery of "Propulsion Systems for Electric Vehicles Laboratories" courses on campus MEEM/EE 4295 "Intro" and MEEM/EE 5296 "Advanced" via Mobile Laboratory
- Develop Outreach (Public Education) materials and deliver outreach activities

# **VT ARRA Program Relevance**

### **Relevance to VT program goals:**

- Create an education program to retrain the existing workforce and create the next generation of engineers to:
  - Develop energy efficient and environmentally friendly technologies
  - Develop EDV's to reduce dependence on fossil fuels and increase energy security,
- Conduct outreach to K-12 to attract youth to engineering and science education
- Educate the public on the technologies and benefits of vehicle electrification

**Relevance to the ARRA goals:** This education is needed to support the creation of new jobs as well as save existing ones, spur economic activity, and invest in long-term economic growth:

#### This program is directly relevant to and will impact the VT ARRA program:

- Retrain displaced engineers
- Educate incumbent engineers in **Vehicle Electrification Technologies**, which will impact jobs in transportation related industries.
- Educate the next generation of engineers trained in innovative vehicle technologies

# **Milestones**

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Month/Year	FY10 & FY 11 Milestones	Status				
Dec-2009	Dec-2009 Pilot Course taught to 96 distance students					
Aug - 2010	Aug - 2010Modifications Complete for on-campus "Propulsion Systems for Electric Drive Vehicles Laboratory" courses					
Aug - 2010	Development and Modification Complete for 7 courses	Complete				
Dec - 2010	First Round of Teaching Courses Complete	Complete				
Dec - 2010	Mobile Lab 2 <sup>nd</sup> Stage Simulators	Complete				
Dec - 2010	Senior Design Teams 1-4 Complete HEV Projects	Complete				
May - 2011	Mobile Laboratory Complete/Commissioned	Complete				
May - 2011	May - 2011 Development of Outreach Materials for 1st year					
Aug -2011	All Course Development Complete	Complete				

Month/Year	FY12 Milestones	Status as of March
Dec 2011	Senior Design Teams 5-6 Complete HEV Project	Complete
Dec 2011	Development and Modification Complete for 8th and Final Course	Complete
Dec 2011	Second Round of Teaching Courses Complete	On Schedule
May 2012	Enterprise Teams Integrate Final Stage Simulators to Mobile Lab	On Schedule
Aug 2012	Proposed Outreach Components Developed	On Schedule
Aug 2012	Program Running in Sustainable Mode	On Schedule

- Development of two key Interdisciplinary Courses in Propulsion for HEV: Create and implement these courses to provide students with background knowledge in propulsion systems
- Development of two associated Laboratories: Create and provide learning opportunities through hands-on laboratory experiences
- New Course Development: New courses in e-machines, electromechanical systems, energy conservation, vehicle dynamics, embedded systems, and battery management in electric vehicles
- Enhancing Existing Courses: Improving current courses in electrical, chemical, materials, and mechanical engineering to provide cross access to respective departmental students

# **Objective-Specific Approaches: Curriculum Development**

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- An **Interdisciplinary team** of faculty and staff in four engineering departments to develop and teach the courses.
- Courses are dual listed among four departments to attract a diverse student pool
- Industry guided curriculum development:
  - Partnered with Michigan Academy for Green Mobility Alliance (MAGMA) a organization lead by the automotive industry in partnership with the state and training providers
    - MTU persons serve on the directors, advisory, curriculum and funding committees
    - MTU certificate program was the first of the DOE sponsor programs that received full MAGMA approval for our certificate as assessed by industry experts
    - MAMGA identifies students, both incumbent and displaced engineers to participate in the program. Funding for tuition covered through State/Federal Grants
    - Preparing short courses with hands-on laboratories to be delivered on-sight via the mobile laboratory (HEV introduction, E-Machines, Batteries, Embedded software, ...)

# **Objective-Specific Approaches: Curriculum Development**

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ME = Mech. Eng CM = Chem Eng.

5XXX = Grad.

MY = Mat.Sci & Eng.

ENT = Enterprise

Depart: EE = Elect. Eng.

Level: 3XXX = UG 4XXX = UG Tech Elect

# Schedule of new course development, modifications to courses, delivery, and corresponding enrollments

				10		10		10		11		11		11		12		12		12	
New Courses	w Courses			Spi	ring	Sum	mer	Fall		Spring		Summer		Fall		Spring		Summer		Fall	
Name	Dept.	Number	Credits	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С
Intro. To Prop. Systems for HEV	EE/ME	4295	3					9	42					11	37					T(DL)	Т
Adv. Prop. Systems for HEV	EE/ME	5295	3	64						6	20					1	32				
Intro. To Prop. Systems for HEV Laboratory	EE/ME	4296	1	D			D	Х	13					X	15			T(DL)			Т
Adv. Prop. Systems for HEVLaboratory	EE/ME	5296	1	D			D	D		X	4					X	10	T(DL)			
Advanced Electric Machines	EE	5221	3				D	15	30					9	18						
Vehicle Battery Cells and Systems	MY/CM	5760	3	D			D	5	7					19	4					T(DL)	Т
Vehicle Dynamics	ME	4450/5450	3											D		6	34				
Distributed Embedded Control Systems	EE/ME	4750/5750	3	Х	22		М			X	27					Х	37				
(	istance Le	arning Enroll	lment	64				29		6				39		7					
Tra	ditional Ca	ampus Enroll	lment		22				92		51				74		113				
				1	0	1	0	1	.0	1	1	1	1	1	1	1	.2	1	2	1	2
Modified Courses				Spi	ing	Sum	mer	Fr	all	Spr	ing	Sum	mer	E	-	Sni	ring	Sum	mer	Es	all in the second se
				90.		Jam										- Shi	illig	Jam	inici		
Name	Dept.	Number	Credits	DL	C	DL	С	DL	C	DL	C	DL	С	DL	С	DL	С	DL	С	DL	C
Name Intro. to Motor Drives	Dept. EE	Number 3221	Credits 4	DL X	с 65	DL	C M	DL	C	DL X	C 56	DL	C M	DL	с	DL X	C 45	DL	C	DL	с
Name Intro. to Motor Drives Power Electronics	Dept. EE EE	Number 3221 4227	Credits 4 3	DL X	C 65	DL	C M	DL 15	C 26	DL X	C 56	DL	C M M	DL 29	с 40	DL X	C 45	DL	C	DL T(DL)	с Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab	Dept. EE EE EE	Number 3221 4227 4228	Credits 4 3 1	DL X	C 65	DL	C M	DL 15 X	C 26 14	DL X	C 56	DL	C M M	DL 29 X	C 40 27	DL X	C 45	DL	C	DL T(DL)	с Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations	Dept. EE EE EE EE	Number 3221 4227 4228 5230	Credits 4 3 1 3	DL X	C 65	DL	C M	DL 15 X	C 26 14	DL X	C 56	DL	C M M M	DL 29 X X	C 40 27 7	DL X	C 45	DL	C	T(DL)	с Т Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection	Dept. EE EE EE EE EE	Number 3221 4227 4228 5230 4223/5223	Credits 4 3 1 3 3	DL X	C 65	DL	C M	DL 15 X M	C 26 14	DL X 29	C 56 26	DL	C M M M	DL 29 X X	C 40 27 7	DL X	45		C	T(DL)	с Т Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab	Dept. EE EE EE EE EE EE EE	Number 3221 4227 4228 5230 4223/5223 4224/5224	Credits 4 3 1 3 3 1	DL X	65	DL	C M	DL 15 X M M	C 26 14	DL X 29 X	C 56 26 16	DL	C M M	DL 29 X X	C 40 27 7	DL X	45		C	T(DL)	т Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering	Dept. EE EE EE EE EE EE EE	Number 3221 4227 4228 5230 4223/5223 4224/5224 4225/5250	Credits 4 3 1 3 3 1 3 3	DL X 27	C 65 32	DL	C M	DL 15 X M M	C 26 14	DL X 29 X X X	C 56 26 16 11	DL	C M M M	DL 29 X X M	C 40 27 7	DL X 27	C 45 31		C	T(DL)	с Т Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering Intro to IC Engines	Dept. EE EE EE EE EE EE EE EE ME	Number 3221 4227 4228 5230 4223/5223 4224/5224 4225/5250 4220	Credits 4 3 1 3 1 3 1 3 3 3 3 3	DL X 27	C 65 32		C M M	DL 15 X M M	C 26 14	DL X 29 X X 9	C 56 26 16 11 87	DL	C M M	DL 29 X X M	C 40 27 7	DL X 27 8	C 45 31 40	T(DL)		T(DL)	т Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering Intro to IC Engines Internal Combustion Engines II	Dept. EE EE EE EE EE EE EE ME ME	Number 3221 4227 4228 5230 4223/5223 4224/5224 4225/5250 4220 5250	Credits 4 3 1 3 1 3 3 3 3 3 3	27	C 65 32 17		C M M	DL 15 X M M	C 26 14	DL X 29 X X 9	C 56 26 16 11 87	DL	C M M M	DL 29 X X X M	C 40 27 7 	DL X 27 8	C 45 31 40	T(DL)		T(DL) T(DL) T(DL)	C T T T T
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering Intro to IC Engines Internal Combustion Engines II	Dept. EE EE EE EE EE EE ME ME	Number 3221 4227 4228 5230 4223/5223 4224/5224 4225/5250 4220 5250	Credits 4 3 1 3 1 3 3 3 3 3 3	27	C 65 32 17		C M M	DL 15 X M M	C 26 14	DL X 29 X X 9	C 56 26 16 11 87	DL	C M M M	DL 29 X X M 1	C 40 27 7 	DL X 27 8	C 45 31 40	T(DL)		T(DL)	т Т Т Т
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering Intro to IC Engines Internal Combustion Engines II	Dept. EE EE EE EE EE EE ME ME	Number 3221 4227 4228 5230 4223/5223 4224/5224 4225/5250 4220 5250	Credits 4 3 1 3 1 3 3 3 3 3	27	C 65 32 17		C M M	DL 15 X M M	C 26 14	DL X 29 X X 9 38	C 56 26 16 11 87		C M M M	DL 29 X X X M 1 30	C 40 27 7 7 35	DL X 27 8 35	C 45 31 40	T(DL)	C	T(DL) T(DL) T(DL)	C T T T T
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering Intro to IC Engines Internal Combustion Engines II	Dept. EE EE EE EE EE EE ME ME Oistance Le	Number           3221           4227           4228           5230           4223/5223           4224/5224           4225/5250           4220           5250	Credits 4 3 1 3 1 3 3 3 3 1 ment ment	27 27	C 65 32 17		C M M	DL 15 X M M 15	C 26 14	DL X 29 X X 9 38	C 56 26 16 11 87	DL	C M M M	DL 29 X X X M 1 30	C 40 27 7 7 35	DL X 27 8 35	C 45 31 40 116	T(DL)		T(DL)	C T T T
Name Intro. to Motor Drives Power Electronics Power Electronics Lab Power System Operations Power System Protection Power System Protection Lab Distribution Engineering Intro to IC Engines Internal Combustion Engines II	Dept. EE EE EE EE EE EE ME ME Oistance Le	Number           3221           4227           4228           5230           4223/5223           4224/5224           4225/5250           4220           5250	Credits 4 3 1 3 1 3 3 3 ment ment	27 27	C 65 32 17 114		C M M	DL 15 X M M 15	C 26 14	DL X 29 X X 9 38	C 56 26 16 11 87 196		C M M M	DL 29 X X M 1 30	C 40 27 7 35 109	DL X 27 8 35	C 45 31 40 116	T(DL)		T(DL)	т Т Т Т

10

# **Objective-Specific Approaches: Curriculum Development**

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### Schedule of existing course delivery, and corresponding enrollments

				1	.0	1	0	1	.0	1	1	1	1	1	1	1	2	1	2	1	2
Existing Courses				Spi	ring	Sum	mer	F	all	Sp	ring	Sum	mer	Fa	all	Spi	ring	Sum	mer	Fa	all
Name	Dept.	Number	Credits	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С	DL	С
Electric Energy Systems (EE/Non EE)	EE	3120	3	11	27	10	5	Х	60	33	40	17	4	Х	34	16	39			T(DL)	Т
Power System Analysis 1	EE	4221	3					22	37					34	41					T(DL)	Т
Power System Analysis 2	EE	4222	3	28	38					15	30					24	40				
Advanced Methods in Power Systems	EE	5200	3					13	9					18	14					T(DL)	Т
Classical Control Systems	EE	4261	3					Х	27					Х	32					Х	Т
Thermodynamics/Fluid Mechanics (Non ME)	ENG	3200	4	Х	112			Х	77	Х	106			Х	76	Х	117			Х	Т
Principles of Energy Conversion	ME	4200/5290	3	Х	39			25	33					21	46					T(DL)	Т
Dynamic Systems and Controls	ME	4700	(DL)/	2	108			Х	126	Х	103			Х	109	Х	119	Т	Х	Х	Т
Advanced Thermoddynamics	ME	5200	3					4	51			15	Х	5	68					T(DL)	Т
Experimental Design in Engineering	ME	5670	3					Х	12					Х	23			Т	Х	Т	Т
Optimization	ME	5680	3							7	22	15	Х							Т	Т
Dynamic Systems and Signal Analysis	ME	5700	4					2	25			9	Х	Х	26					Х	Т
Linear Systems	ME	5715	3	Х	24					4	16									T(DL)	Т
Fuel Cell Technologies	ME	4260/5220	3					7	25					6	35						
Senior Capston Design (4 Projects, Avail DL)	EE/ME	4901/4911	2&2	Х	20			Х	20	Х	5			Х	5	Х	5				
Fuel Cell Fundamentals	CM/ENT	3974	1					Х	23					Х	23					Х	Т
Fundamentals of Hydrogen as an Energy Carri	E CM/ENT	3977	1					Х	15											Х	Т
Hydrogen Measurements Laboratory	CM/ENT	3978	1																		
Enterprise Courses	ENT	29XX-49XX	1																		
						10		72		50						40					

368

Traditional Campus Enrollment

5 540

216

532 320

## **Objective-Specific Approaches: Mobile Laboratory**

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### **Mobile Laboratory Development:**

- Courses
- Outreach
- Public Education



## **Objective-Specific Approaches: Mobile Laboratory**

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## **Objective-Specific Approaches: Mobile Laboratory**



# **Objective-Specific Approaches: Outreach**

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### The Mobile Laboratory is our key to outreach activities

### **Examples of Outreach to date:**

- Mind Trekkers Tour
- Michigan Tech Summer Youth
- Michigan Tech Orientation Week
- K-12 visits to Local Schools
- Houghton Girl Scouts
- Keweenaw Cub Scouts
- Western UP Science Fair
- NSF RET and REU

### Scheduled Outreach:

- Council of University **Transportation Centers**
- USA Science & Engineering Festival
- High School Enterprise in Partnership with GM
- Local fairs, parades, & K-12 visits



**Pre-college youth** 

hybridization

**Pre-college youth** examining the effect of axle gear ratio on vehicle acceleration

Students examining electrical vehicle charging with an EREV



# Objective-Specific Approaches: Outreach Hybrid Vehicle Gaming Software

 Blue Marble Student Enterprise Group developing a HEV software game for education and outreach.

- Targeted K-12 students to virtually and interactively examine and experience vehicle hybridization and understand the operational characteristics while being a immersive fun game.
- To be Distributed on CD/Jump Drives at outreach events with the Mobile Lab and other events and via download from the web.
- Status:
  - Base environment (tracks, backgrounds) completed.
  - Vehicle physics models complete including hybrid and IC drivetrains.
  - Graphics models of several vehicles under development including conventional and hybrid vehicles (e.g., Ford Mustang, Chevy Volt...)

### Beta release set for April 2012

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# A interdisciplinary team of thirteen experienced educators and researchers with different but complimentary technical expertise to:

- Established innovative, effective and engaging teaching and delivery methods for newly developed and current courses
- Work closely with OEMs and suppliers to ensure the program meets work force needs
- Distance Learning courses delivered with the same material and quality of instruction as traditional classroom based courses
- Deliver hands-on instruction with simulators and laboratories at the subsystem and vehicle level
- Target to concentrated locations (e.g, South East Michigan) by partnering with Michigan Academy Green Mobility Alliance

# **ME/EE 4295 Intro to Propulsion for HEV**

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- Introduction to HEV/EV history, hybrid architecture for series and parallel systems
- Model-based design in Simulink, IC engines, electric machines, electric drive systems, regeneration braking, power electronics, battery models as RC circuits. Students develop the Hybrid Vehicle Simulink model.
- Introduction of drive cycles and driver controls, effects of road conditions and energy efficiency over a specified drive cycle.
- The final HVM included torque blending between the IC Engine and E-Motor, Engine-stop, transmission gear selection based on ICE torque request and fuel usage in each available gear, regeneration during braking and over-all fuel economy for a given drive cycle. The IC Engine model contained the torque, fuel flow rate and engine speed from a current production engine. The E-Drive model is based on a production, PM motor with a student developed controller.



halibu Baseline Highway Drive Cycle, 2009 at MTU, time in seconds

120

The HVM modeled in Simulink, this particular student included "extras" such as a Power Electronics module, a Friction Brake module with a complete front/rear brake bias algorithm for regeneration and determination of vehicle jerk for drive quality comparison.

The target velocity (drive cycle) and the vehicle velocity for a HEV with torque blending, a finite ratio transmission and a shift criteria to minimize fuel usage. The vehicle modeled is a large SUV.

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# Model Based: Analysis Assessment Design Control





### **Final Project**

- 1. Model and validate a production HEV
- 2. Design a new HEV and compare existing HEV's
- 3. Develop high order model for component and integrate into full vehicle model

Verification and Validation are key components. Must evaluate performance and fuel economy.

# ME/EE 4296 & 5296 Intro & Advanced HEV Laboratory Courses

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### 4296

- The HEV is analyzed as a series of energy conversion processes
- The vehicle is studied from a sub-system perspective
  - Body / Chassis (aerodynamics / rolling resistance)
  - Battery
  - Engine
  - Electric Machine

Preparing for Powertrain tests in the Mobile Lab





Coast down testing to understand rolling resistance and aerodynamic effects



Setting up to log baseline data on the Configurable HEV



- Focused on systems level integration
- Vehicle Development Process
- Final Project involves the optimization of the Configurable HEV through *hardware* and *software* changes

Measuring mass of the Configurable HEV for model validation



#### Michigan Technological University 2012 Merit Review

### Task 1

- Course content/material development complete for all courses
- Industry guided curriculum based on workforce needs
- Enrollment of students into newly developed graduate and undergraduate certificate programs and masters program, student recruitment continues; enrollment numbers increasing,

### Task 2

- Mobile Lab operational for courses and outreach
- System integration and optimization at the vehicle level
- Mobile Lab learning stations and test cell assembly complete

## Task 3

- Four Senior Design teams developed a Configurable Hybrid Electric Vehicle and integrated with laboratory courses taught using mobile lab.
- Additional Senior Design team developed HEV Outreach Learning Activity Station
- Enterprise teams developing Learning Station Software
- Graduate Students developing outreach activities

### Task 4

- Second round of course delivery completed for all but one course
- Course and instructor evaluations completed
- Integrating continuous improvement into course modifications

#### **3-Year Project Technical Tasks**

- 1. Curriculum Development
- 2. Mobile Laboratory Development
- 3. Outreach Development & Execution
- 4. Course Delivery & Evaluation

# Technical Accomplishments & Progress - Task 1 Curriculum Development

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- Course content and materials developed for all 8 of the new courses
- Course content and materials developed for all of the 9 modified courses
  - Improved courses with updated material EREV/BEV/battery technologies and provide interdisciplinary access to the respective departmental students
- Collaboration with MAGMA and industry to identify current and future workforce needs,
  - Working with industry and state to identify and enroll distance learning students.
  - Working with industry to provide short courses based on technical needs.
- Undergraduate and Graduate Certificates in place, along with a masters program, actively recruiting new students both on campus and distance learning
  - Graduate certificate focused on distance learning for engineers working in industry and displaced engineers.
- Started a new HEV Undergraduate/Graduate Enterprise (40 students): 80mpg PHEV Cruze – Enables students further vehicle development education and experiences

- Mobile Lab Team has completed configuration and assembly of learning stations. Mobile lab operational Summer 2011.
  - Utilized for courses, short courses, and outreach
  - Chevy Volt is an integral component for courses and outreach
  - Several HEV themed outreach activities have been developed
- Four Senior Design Teams completed design and build of the prototype **Configurable Hybrid Electric Vehicle (CHEV)** for the Mobile Laboratory. The vehicle operates as an HEV with torque blending between the motor and engine, regenerative braking, and engine auto-stops. The CHEV is also used for outreach.
- Hybrid Enterprise Teams engaged to develop **Interactive Electric Drive Vehicles Software** for Education and Outreach activities. Teams have acquired an opensource vehicle gaming engine, and have begin incorporating various HEV solid and physics based vehicle models into the game.

# Technical Accomplishments & Progress - Task 3 Outreach (Public Education)

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The Mobile Laboratory is our key to established outreach activities, maximizing the educational experience with hands-on learning experiences for all levels of students (K-12, Undergrad & Graduate).

- Enhancement of NSF Research Experiences for Undergraduate Students (EEC-1062886):3 year program for undergraduate research on Advanced Propulsion and Fuel Technology for Sustainable Transportation - Started summer 2011
- Enhancement of NSF Research Experiences for Teachers (EEC-10009617): 3 year program providing high school teachers research educational activities in Sustainable Transportation Technologies - Started summer 2011
- Undergraduate student teams involvement in Outreach Development:
  - Four Senior Design teams developed Configurable Hybrid Electric Vehicle.
  - A Senior Design team in partnership with GM completed design and construct an in-situ fuel consumption meter that will be used for the on-road and configurable HEVs in the course laboratories.
  - Additional Senior Design team to designed and built a Hybrid Electric Bike demonstration that can be used K-12 and community outreach. Senior Design team participated in a four city Mind Trekkers Tour sponsored by AT&T with their initial design concept.
  - BlueMarble Enterprise Team developing Interactive Electric Drive Vehicles Software for Education and Outreach activities. The program is specifically targeted at K–12 grade students, general public, community college, and non-degree seeking undergraduates to raise awareness for hybrid vehicles.

# Technical Accomplishments & Progress - Task 3 Outreach (NSF - Research Experiences for Undergraduates) <sup>25</sup>

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### Research in Advanced Propulsion and Fuel Technology for Sustainable Transportation

Research opportunity for undergraduate students to participate in interdisciplinary research in advanced hybrid propulsion and renewable fuels in transportation.

## Summer 2011 Program

- First year of three year program
- 9 REU students from 6 universities participated
- A series of professional development and ethics education seminars
- REU projects have contributed to the development of the mobile lab, HEV test bench, and several HEV teaching laboratories
- Program contributes to the development of a larger and diverse workforce in the areas of sustainable energy and transportation



- Course delivery to date: (Second round completed)
  - <sup>o</sup> 8 Newly developed courses
  - 9 Modified courses
  - 19 existing courses that are program electives delivered
- Enrollment:
  - Enrollment numbers increasing for both on campus and distance learners.
  - Majority of distance learners are employed or displaced engineers
- Distance Learning conducted with the same content and quality of materials as on campus courses.
- Courses taught by interdisciplinary team of faculty
  - Mechanical, Electrical, Materials Science & Engineering, Chemical Engineering Departments, and Industry Experts







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### **Course Delivery Fall 2011**

#### **New Courses**

- EE/ME 4295 (11 DL / 37 Campus)
- EE/ME 4296 (15 Campus)
- EE
- MY/CM 5760 (19 DL / 4 Campus)

### Intro Propulsion Systems for HEDV Intro Propulsion Systems for EDV Laboratory 5221 (9 DL / 18 Campus) Advanced Electric Machines Vehicle Batteries, Cells, and Systems

### **Modified Courses**

- EE 4227 (29 DL / 40 Campus)
- EE 4228 (27 Campus)
- EE 5230 (7 Campus)
- ME 5250 (1 DL/35 Campus)

**Power Electronics Power Electronics Laboratory Power Systems Operations** Internal Combustion Engines II

### **Existing Courses**

• Thirteen existing courses; of those four were taught via **distance learning** in addition to on campus. (84 DL / 532 Campus)

### Total Course Enrollment Fall 2011: 153 DL / 715 Campus

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### **Course Delivery Spring 2012**

### **New Courses**

- ME/EE 5295 (1 DL / 32 Campus)
- ME/EE 5296 (10 Campus)
- ME/EE 4750/5750 (37 Campus)
- ME 4450/5450 (6 DL / 34 Campus)

Advanced Propulsion Systems for HEV Adv. Propulsion Systems for HEV Laboratory Distributed Embedded Control Systems Vehicle Dynamics

### **Modified Courses**

- EE 3221 (45 Campus)
- EE 4225/5250 (27 DL / 31 Campus) Distribution Engineering
- ME 4220 (8 DL / 40 Campus)

Intro to Motor Drives Distribution Engineering Intro to IC Engines

### **Existing Courses**

• Five existing courses; of those two were taught via **distance learning** in addition to on campus. (40 DL / 320 Campus)

### Total Course Enrollment Spring 2012: 82 DL / 549 Campus

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- Traditional MTU survey of teacher effectiveness for each course taught every semester for both on campus and distance learning students
- Additional surveys were given
  - ° Survey distributed Fall 2010, Spring 2011, and Fall 2011
  - 3 classifications of questions
    - Introduction and general questions (4 questions)
      - Students had prior knowledge of hybrid and electric vehicle systems, which improved over the duration of the course
    - Course-based questions (6 questions)
      - Students were highly supportive of classroom content, teaching methods, and laboratory experiences
    - Program-based questions (4 questions)
      - Significant numbers liked distance learning component
      - -Students expressed interest in graduate certificate

•	Results	)
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#### Comparison of course survey results.

Fall 2010 (%)	Spring 2011 (%)	Fall 2011 (%)							
I took these courses because they were part of the (graduate or undergraduate)									
certificate in hybrid electric drive vehicle engineering.									
21%	30%	62.5%							
I took these courses because they were part of the Masters of Engineer									
emphasis in hybrid electric	drive vehicle engineering.								
12.5%	9%	58%							
After taking these courses,	I am interested in the (gradua	te or undergraduate)							
certificate in hybrid electric drive vehicle engineering.									
50%	70%	87%							
After taking these courses, I am interested in the Masters of Engineering with									
emphasis in hybrid electric	drive vehicle engineering.								
29%	39%	61%							

# **Team Collaborations**

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### Project Lead

• Michigan Technological University – Education Provider, Program Developer

### Industry

- 3M graphic package for mobile laboratory
- ABB components for dynamometer drives
- AVL HEDV instrumentation, HIL components, controls expertise
- Argonne National Laboratory graduate student internships
- Detroit Diesel class 8 2006 Freightliner tractor
- Halibrand CHELM components, engineering support
- Eaton power management software and controls, battery technology expertise, transmission
- EMP Engineered Machine Products engineering support and coolant pumps
- Engineering Society of Detroit marketing, student recruitment, classrooms
- GM vehicles/vehicle components, student recruitment
- Horiba automotive test systems and expertise
- Kohler engines, engineering support
- MathWorks software and software expertise
- Michigan Green Jobs marketing, student recruitment
- National Instruments hardware for the data acquisition and control of the test cells
- PACE computers, monitors, and software, training
- Phoenix International electric motor, motor drives, engineering support
- Schweitzer Engineering Laboratories electric power systems and expertise
- Wineman Technologies software for the data acquisition and control
- Woodward energy controllers, controller software and controls expertise

# **Future Work**

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### **Remainder of FY12**

- Continue marketing HEV certificates and recruiting students at both undergraduate /graduate level (ongoing)
- Course Assessments and continuous improvements (ongoing)
- Enterprise teams integrate final stage simulators to Mobile laboratory and provide web versions (May, 2012)
- Final outreach during funding period complete (August, 2012)
- All course modifications including DL portions and courses and repeating outreach, senior design, and enterprise activities have been taught at least once. (August, 2012)
- Program running in a sustainable mode. (August, 2012)

- Interdisciplinary curriculum is in place with sustainable enrollments.
- Students across the College can integrate these courses into their degree programs at all levels.
- Mobile lab is operational and continues to be developed.
- Outreach content has been developed and continues to be developed.
- Outreach activities have started.
- Course assessment indicates student satisfaction is increasing with each semester.





