The Cybersecurity Manufacturing Innovation Institute

Secure. TOGETHER.

DOE AMMTO & IEDO Joint Peer Review

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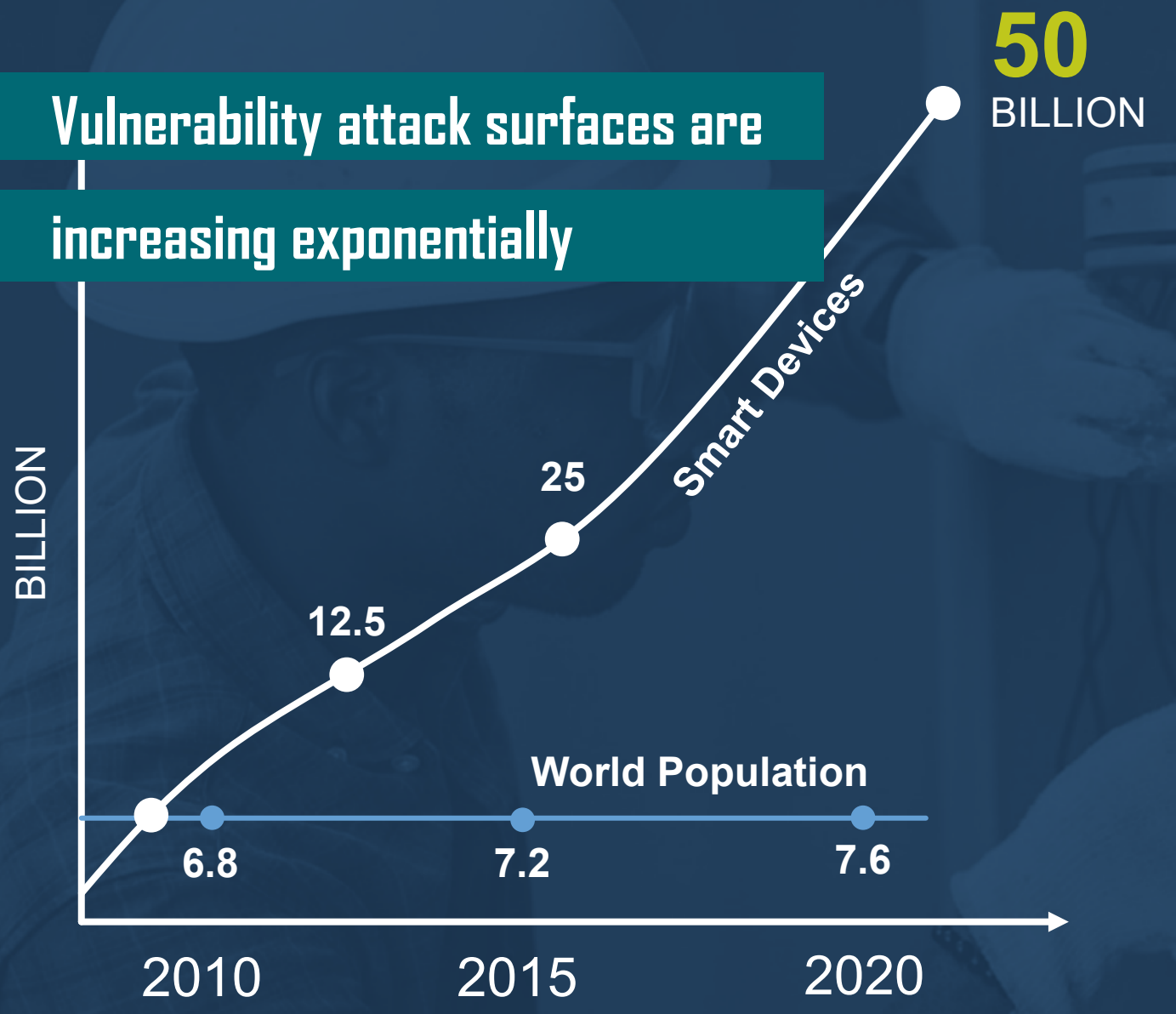
Challenge & Strategic Teaming Approach

Vulnerability attack surfaces are increasing exponentially



MANUFACTURING IS undergoing a DIGITAL TRANSFORMATION.

20%

Annual energy savings by manufacturers who digitize.

Manufacturers are digitizing at twice the rate of other businesses. **2x**

Today's "Secure Architectures"

Presently a Misleading terminology

- Connotes a conjoining of **perimeter defense + data security**
- Poor security controls that are applied only to a **limited aspect** of operations or supply chain
- Little, or no, context of **real physical** world consequences
- Often aligned to **compliance** requirements only

Versus “CyManII Defensible Architectures”

The Digital Engineering Lifecycle must be addressed across the entire supply chain

- **Every operation**, machine, and person is a “node” in this digital design (supply chain is seamless with operations)
- **Every node** is captured in a cyber-physical identity (passport) that is used for:
  - Guarantees of **physical functions**
  - Linkage of security to **product quality** and **energy / emissions** efficiency (embodied energy)
- **Verifiable security** properties that are extensible to multiple domains

Cyber-Physical Passport: makes your supply chains “born qualified” and “**rooted in trust**”

Cyber attackers are becoming increasingly funded and resourced, and therefore more sophisticated and agile.

The risk we face is that we are not able to maintain the necessary agility needed to meet these threats.

We must be more agile than our adversaries.

CyManII's Vision

is to secure U.S. manufacturers as they digitize by fortifying their physical systems with embedded cybersecurity and energy-efficient solutions.

Core Pillars

ε-PURE

1 Secure the digital thread

- Build defensible architectures
- Create identify-centric cyber-physical passports
- Secure a decarbonized ecosystem

2 Secure.*TOGETHER*

- Partner across industry's supply chain
- Cooperate across Govt stakeholders
- Focus on:
  - Manufacturing Sectors
  - Critical Energy Infrastructure
  - Data and beyond…

3 Create a cyber-informed workforce

- Focus on OT / ICS security
- Leadership on CIE
- Empower current workers
- Expand emerging workforce (students)

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CYMANII the cybersecurity manufacturing innovation institute

CYMANII

the cybersecurity manufacturing innovation institute

Our Team

300+

technical staff scientists and engineers with over 100 FTE developing SDA and other secure by design products and architectures

Our Members

60+

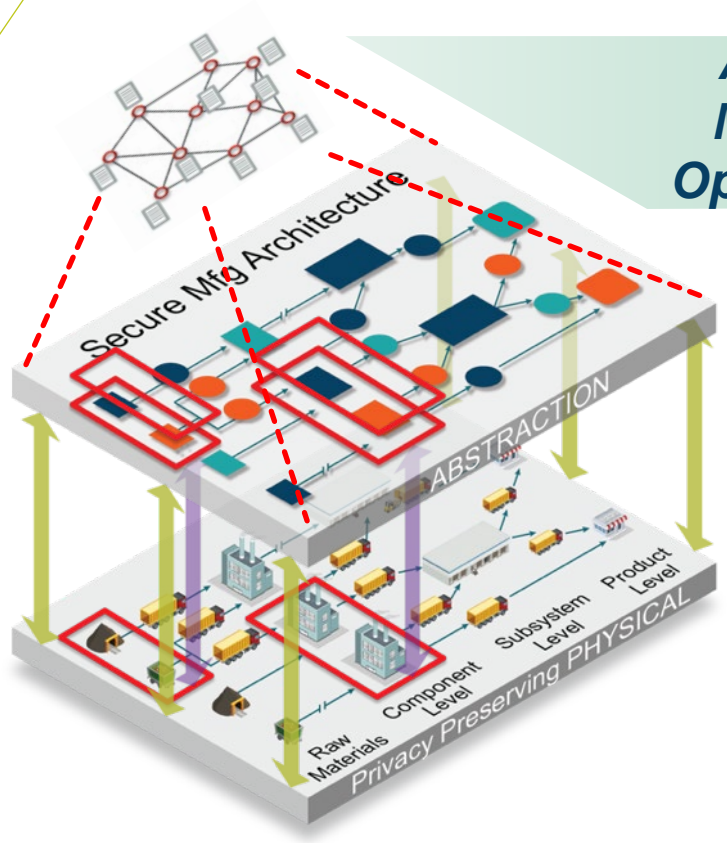
members from industry, DOE Laboratories, non-profits, other MII's, and universities

CyManII's Expansive Membership Network

Clemson University
DRAGOS
Michigan State University
OMNIGENCE
EPIcenter
The Composites iacmi Institute
Illinois
Cisco
REMADE Institute
SIEMENS
MTConnect
Indiana University
ptc
NCMS National Center for Manufacturing Sciences
INL Idaho National Laboratory 70 Years of Science & Innovation
Port San Antonio
Trident Technical College
University of Nebraska Lincoln
CACI Ever Vigilant
NETRISE
Boise State University
UC Davis
UCI University of California, Irvine
Rutgers
MITRE
Autodesk
DYNICS
hp
VCU
University of New Hampshire
University of Pittsburgh
Oak Ridge National Laboratory
EPRI Electric Power Research Institute
Purdue University
Ingevity
GE
TEXAS The University of Texas at Austin
University of Texas Arlington
Virginia Tech
The Association for Manufacturing Technology
VERACITY
Sandia National Laboratories
The University of Tennessee
CESMII The Smart Manufacturing Institute
George Mason University
UT Dallas
MISI Maryland Innovation & Security Institute
CNF Technologies Cyber Net Force
UTSA
The University of Texas at El Paso
M D The Digital Manufacturing Institute
NEXIGHT GROUP
Mazak
Texas Tech University
ABB
The University of Texas System Fourteen Institutions. Unlimited Possibilities.
Lockheed Martin
Carnegie Mellon University
ASME Setting the Standard
ISA
Cynalytica
The University of Oklahoma

Foundational Results & Demonstration Project Achievements

Secure Defensible Architecture (SDA)



Analysis
Modeling
Optimization

- Maximize E&E Efficiency
- Maximize Production
- Minimize Risk

Integrated Model of Automation & Supply Chain

- Perimeter defenses insufficient in modern **digital design lifecycle**
- We treat **Automation as nodes in Supply Chain** network

Framework for Security & Efficiency Across "Sectors"

- Digital **identity** = physical + cyber + energy (Cyber-Physical Passport)
- Automation **activities** validated across supply chain

Agile, Adequate, & Consequential Formalism to Validation

- **Targeted formal methods** and evidential basis for design & implementation
- Continuous Integration/Deployment (**CI/CD**) in manufacturing context

Unify security across the digital thread of design, build, deliver for industries of all sizes

THE Cyber-Physical Passport enables digital provenance tracking through *verifiable security guarantees.*

OPERATIONAL

Resilience

OPERATIONAL

Efficiency

Traceability across supplier boundaries.

Using a global ledger as well as physical and *virtual* watermarks, the CPP follows a product through its value chain, crossing suppliers and staying with the end product.

Verification of the digital thread.

Formal verification methods are used to continually assess the critical code along the product's lifecycle for accuracy and evidence of compromise.

Tamper-proof ledger.

The data captured in the CPP is protected and anonymized with use of a unique hash and permissioned blockchain where entities logging transactions are first authenticated.

Improved protection & system hardening.

A secure manufacturing architecture along with a multi-physics digital twin provide enhanced cyber protection and high-fidelity monitoring.

SDA Project Update: Cyber-Physical Passport on CNC parts

Results to Date: A key concept in SDA is automatically deploying a **Cyber-Physical Passport (CPP)** to support system hardening, provenance tracking, process verification, and attack monitoring:

- Needed both locally at the manufacturing site and across companies along the product's supply chain.
- CyManII demonstrated the CPP on a CNC's aluminum parts productions and verification of the parts' **digital authenticity** against intended **design** (@ONRL MDF).

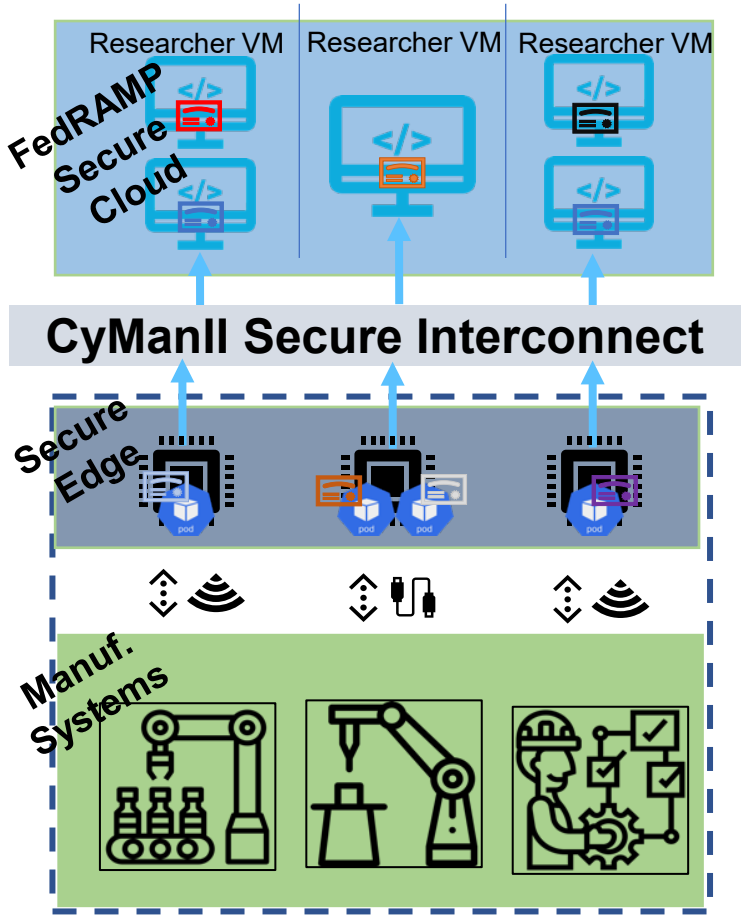
Future Work: Expand SDA framework and tools to support multiple innovations through **Industrial Use Case** pilots.

- Additive Manufacturing
- Smart Manufacturing enterprise (CESMII)
- Energy components supply chain

Secure Research and Development Infrastructure (SRDI)

Inherently incorporates security, agility, and automated updates

- **Innovation-independent** ecosystem to automate adding cybersecurity across “domains”
- **Rapidly share innovations** between researchers and product owners for collective benefit
- **Secure build chain** with code quality and security checks
- **CI/CD**: Continuous integration/ continuous deployment
- **Legacy** protocols secured as new verifiably secure architectures incrementally developed and deployed
- **Local/scalable compute** and secure storage supporting new secure architectures, whitelisting, and enforcement tools



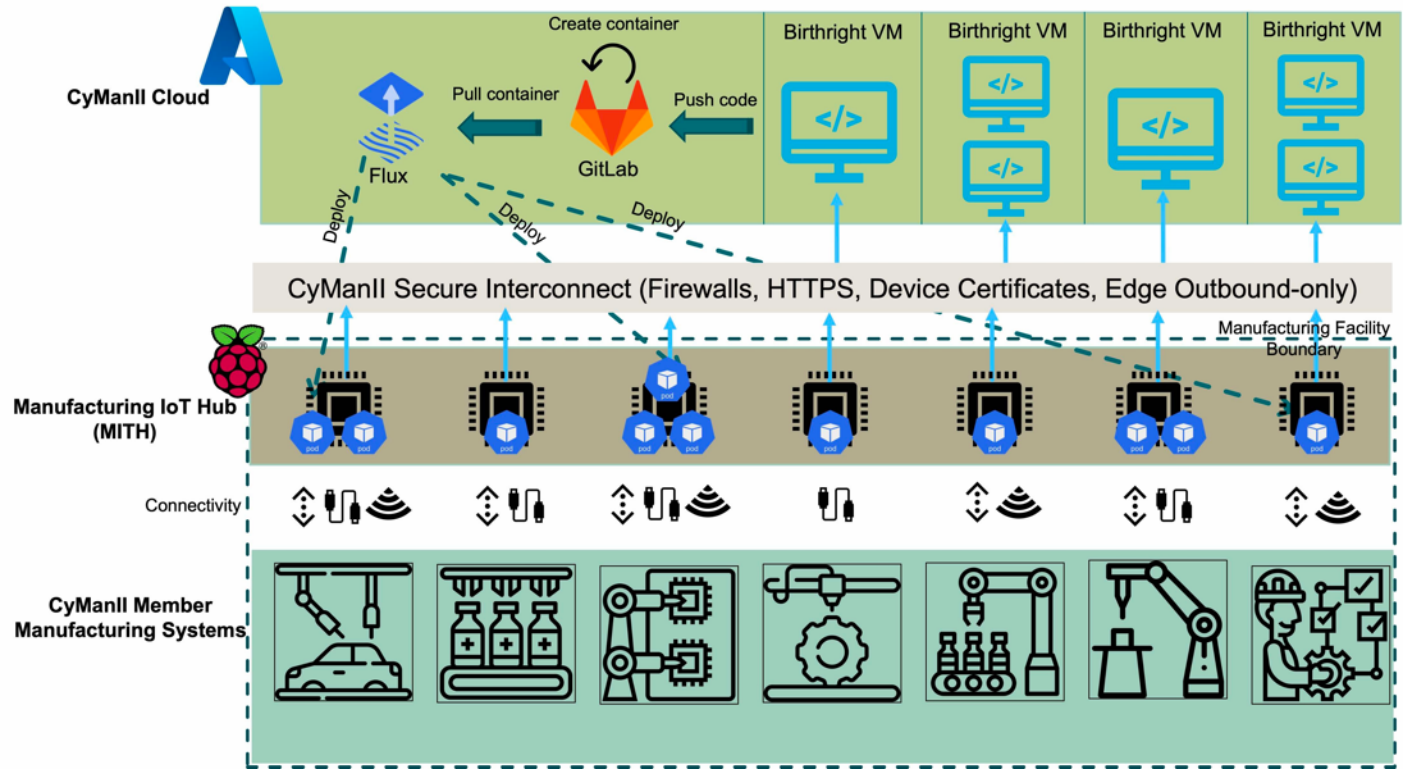
Enable, accelerate, and securely share innovations across industry partners

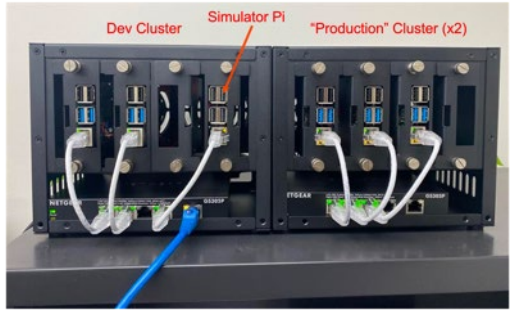
SRDI Project Update: Secure Pilots at ORNL MDF

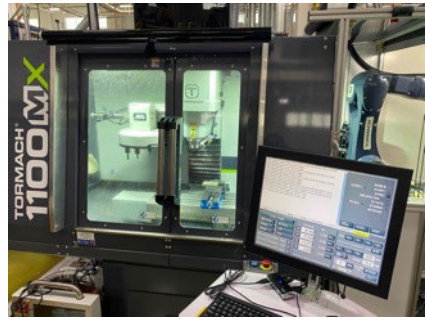
Results to Date: SRDI provides the secure development environment needed accelerate, integrate, and validate innovations.

- CyManII architected and operationalized key features of SRDI, with secure FedRAMP cloud hosted at UTSA linked to ORNL's Manufacturing Demo Facility (MDF).
- SRDI was used to conduct **12 different demonstrations** of how it can be used to support secure research.

Future Work: Expand research nodes to additional partners, additional code check tools, **Industry Use Case** integrations







Cybersecurity Vulnerability Challenge

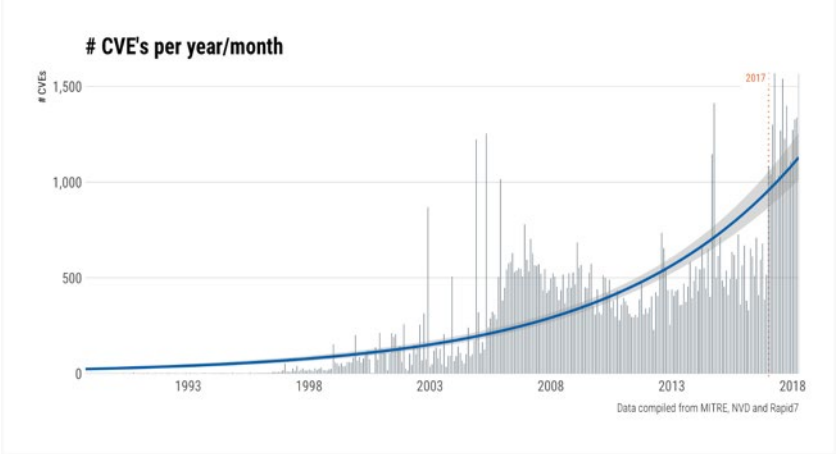
Challenge:

- Vulnerability trends significantly favor the attackers, present systems are not ”defensible”.
- If we continue to reactively chase and patch vulnerabilities, we will “lose the war” for national & economic security.

New Approach:

- Identify Cyber Weakness Enumerations that capture thousands of vulnerabilities at a time (1:10,000+)
- Create methods and tools that can systematically identify and eliminate/mitigate weaknesses
- Address these CWE’s in a priority fashion to cyber secure US Manufacturing

Current defenses are orders of magnitude behind:
- 10’s days vuln-to-exploit, 100+ days to patch, 200+ days to detect
- 10’s active vulnerability instances / device, 100-1000 latent vulnerabilities
- 100x the cost to fix in implementation vs design



4/2018 100k CVEs, ~600 CWEs
4/2023 214k CVEs, 933 CWEs

Across 1,063,482 platforms

100s to 1000s : 1 of CVEs-to-CWEs

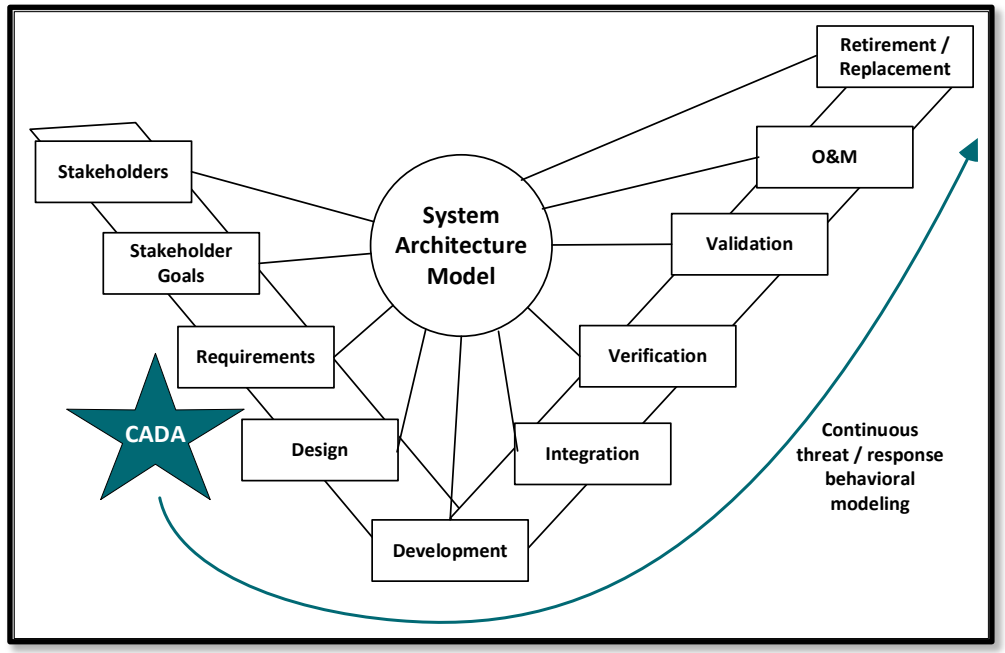
CVA Project Update: Define Fundamental Cyber Weaknesses

Results to Date: Cyber Weakness Enumeration (CWE) is a method for grouping classes of cyber vulnerabilities (CVEs) according to common threats and features.

- Established a **Special Interest Group** with MITRE to develop new CWEs specific to ICS/OT environments (initial 20).
- Developed **CyManII Attack Defense Annex (CADA)** to proactively investigate and systematically eliminate/mitigate weaknesses

Future Work: Structure CWEs to support **formal methods approaches for automated "discovery"** and mitigation earlier in the design-implement-operate lifecycle.

- Creates more coordinated approach Vulnerability Awareness (CVA).
- Applicable long term to both new ICS/OT CWEs and past IT CWEs.



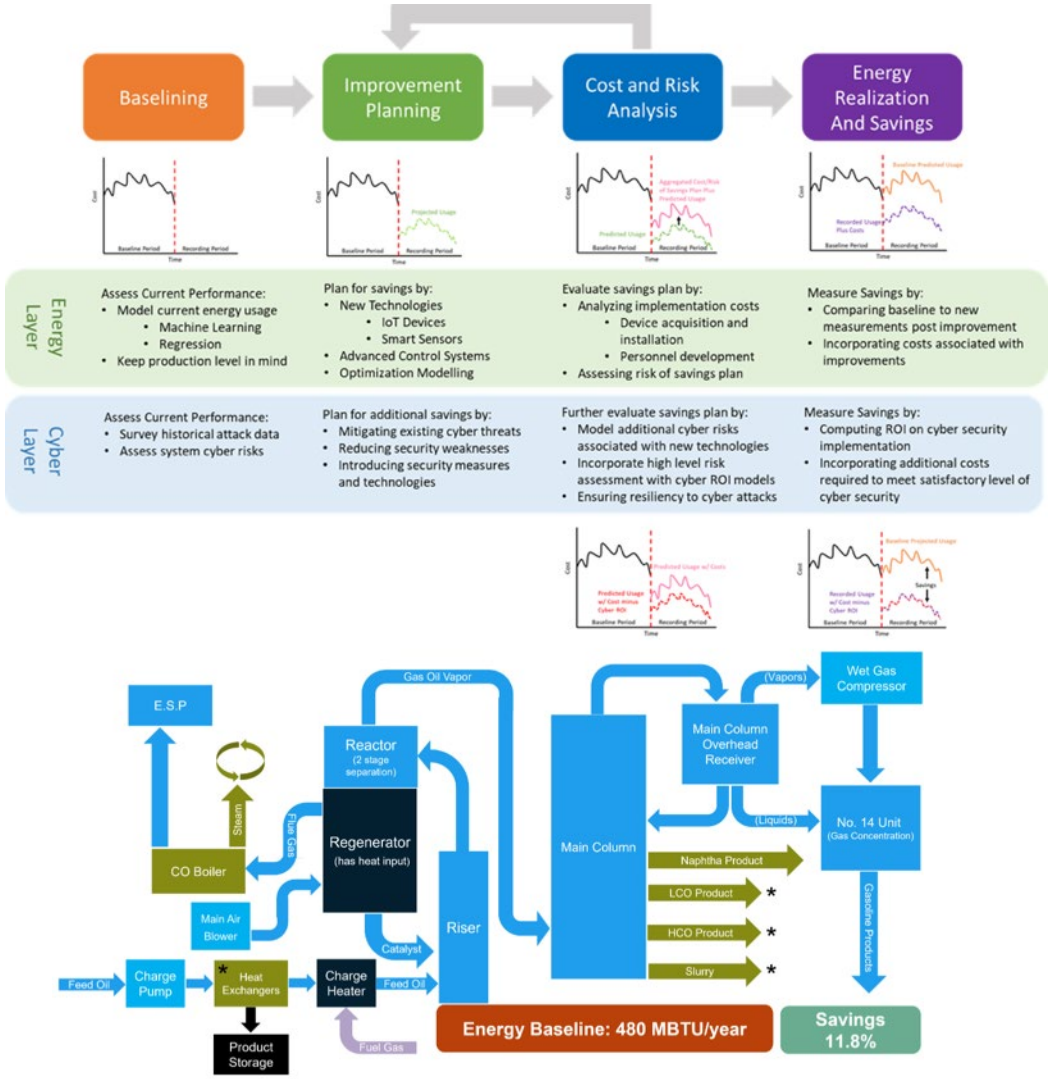
CEEQ Project Update: Securing Energy Savings

Impacts to Date: Developing Cybersecurity Energy & Emissions Quantification (CEEQ) approach with industry input and testing on physical systems.

- One use case modeled fluid catalytic cracking in an oil refinery against both energy and security parameters to achieve **12% energy savings** with secured digitization.
- Energy flow was modeled throughout the process, optimal head exchanger temperature was calculated, developed method to detect **ransomware** impacts.

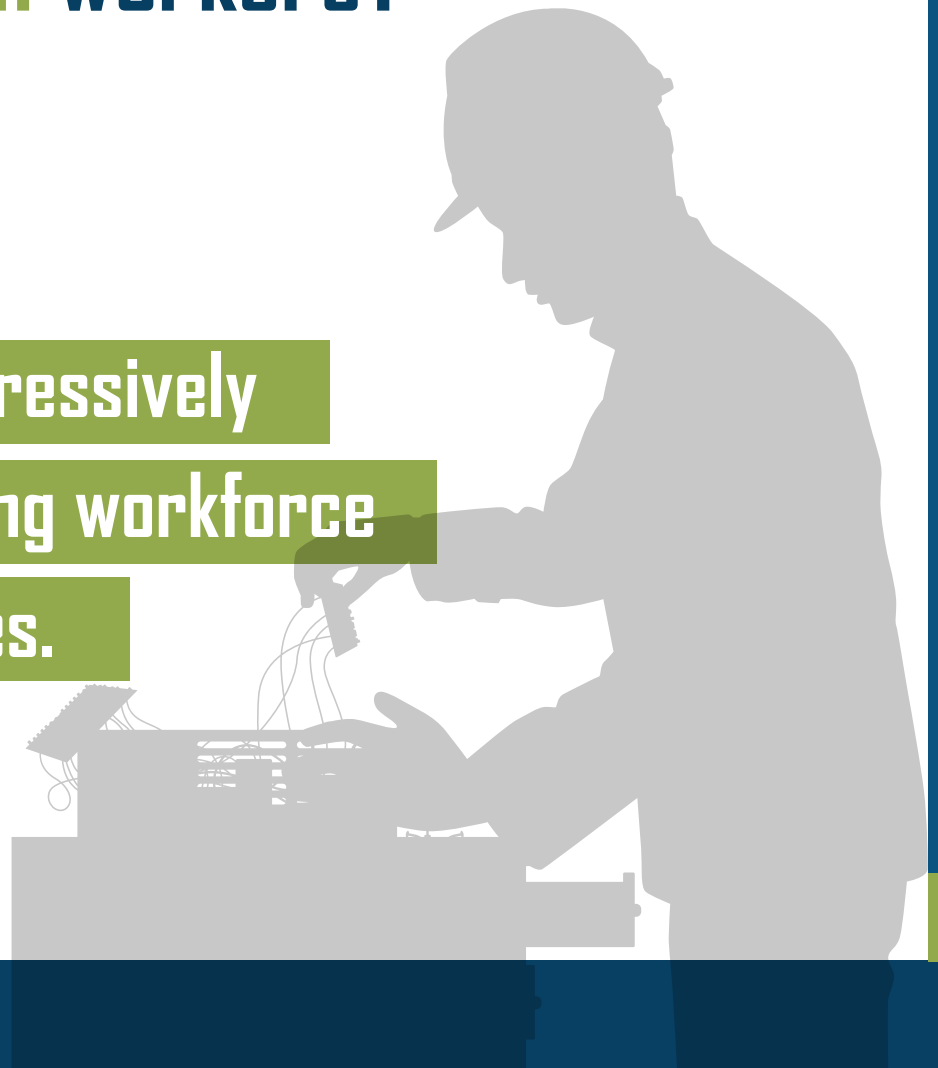
Future Work:

- Expand SDA's CPP & CEEQ methods/tools across variety of manufacturing sectors and processes.
- Create a secure **verifiable ecosystem** for energy efficient and **decarbonized supply chains**.



Workforce Development

Why 1 million workers?



We must aggressively reach the growing workforce with training that scales.

1m

13 million

manufacturing workers in March 2023

7.6%

Of the US manufacturing workforce

TrustWorks Update: Cybersecurity Training Manufacturers

Results to Date: Cybersecurity workforce training specific to manufacturing ICS/OT environment is in short supply.

- Efforts focused on developing novel cybersecurity training geared specifically toward **manufacturers**.
- Includes new asynchronous online content, in-person, virtual reality, and cyber range experiences.
- Piloted 1st of several **Regional Hubs (C4M)** with state of Texas funds for workforce / economic development.
- Developed a nation-wide network and a **"CyManII Sealed"** program to partner and scale for impact.

Future Work: Scaling in quantity of courses, regional hubs, and proactive impacts as SDA is advanced.

- Meet SMMs where they (& technology) **are at now**.
- Prepare for **future Secure Defensible Architectures**.
- University of Texas System-wide curriculum.

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C4M cybersecurity for manufacturing hub
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U.S. DEPARTMENT OF ENERGY