

Heavy Vehicle Drag Reduction: Experimental Evaluation and Design

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Sponsored by:

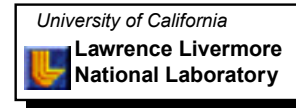


Collaborators

Fred Browand



Jason Ortega



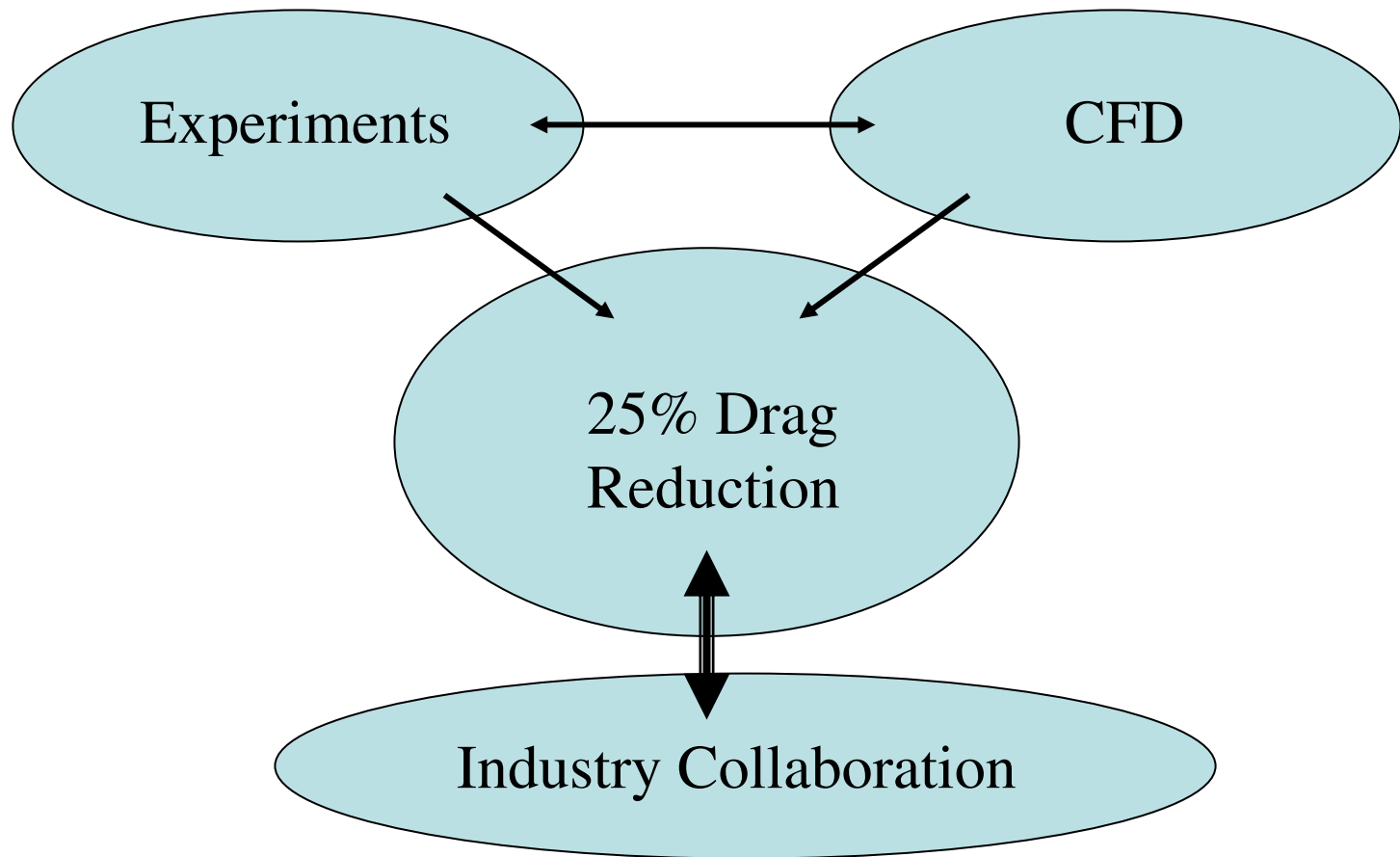
Bob Englar



Ross Scheckler



Experimental effort is critical to achieving consortium goal of 25% aerodynamic drag reduction



Experimental Project Objectives

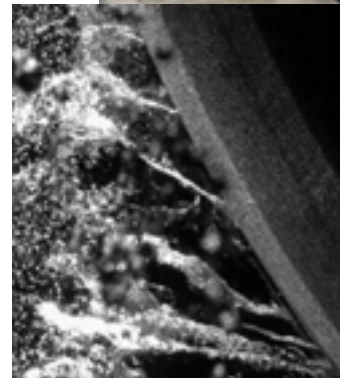
- Improved insight into important flow physics
- CFD validation through high-quality aerodynamics and flow-field data
- Develop and evaluate aerodynamic drag reducing concepts and demonstrate most promising at full scale
- Guidance and technology transfer to industry on aero-testing techniques, particularly Reynolds number
- Improved vehicle aerodynamic integration

Approach: Perform Focused Experiments

- Use appropriate facilities for various stages of development
 - Small-scale wind tunnels for concept screening
 - Large-scale wind tunnels for higher fidelity and Reynolds number effects evaluation
 - “On-road” tests for full demonstration
- Traditional measurements of force & moments plus mean and unsteady pressures
- Use advanced techniques to acquire previously unmeasured flow quantities for physics insight and CFD validation
 - Particle Image Velocimetry (PIV) for flow-field velocity
 - Oil-Film Interferometry for surface skin friction
 - Pressure Sensitive Paint for full-surface pressure distributions

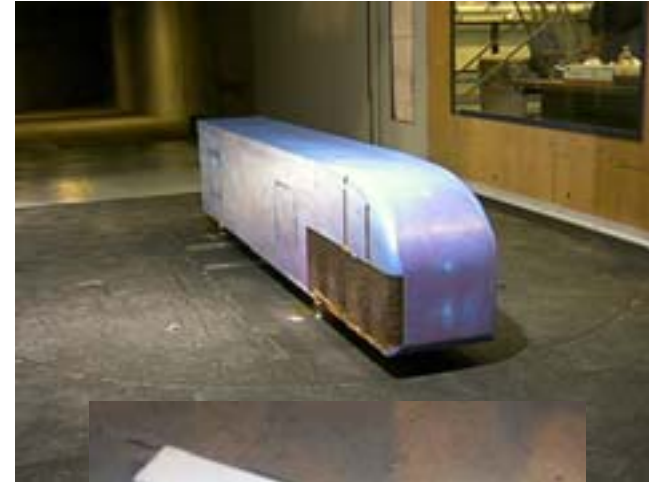
Industry Collaborations

- USC/NorCan/Wabash - evaluation of base flap drag-reduction device in controlled track test
- NASA ARC/Freightliner - aerodynamic design consulting for inlet, diffuser, and wall contouring of new full-scale tunnel in Portland
- GTRI/Volvo/Great Dane - Road and track evaluation of Coanda blowing concept
- USC/Michelin Tires - splash & spray research at USC
- NASA ARC/TMC - presentation on seasonal variation in drag



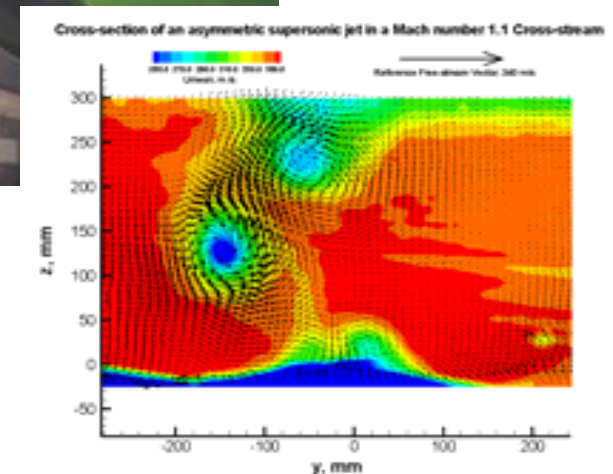
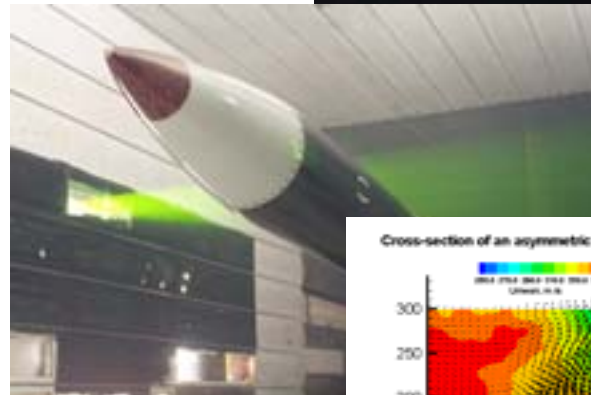
Technical Accomplishments

- **Improved understanding of flow physics**
 - Wake and tractor/trailer gap flows well documented
 - Effects of flow details on overall aerodynamic forces identified
- **Two detailed databases for CFD validation used by researchers and CFD vendors worldwide**
 - Simplified, Ground Transportation System (GTS)
 - Modified GTS (MGTS)
 - Generic Conventional Model (GCM)
- **Numerous drag-reduction concepts evaluated**
 - Wind-tunnel tests
 - Identified candidates for subsequent road testing
 - All documented - successes and failures
- **Established Re Criteria**
 - $Re > 1.5$ million (based on width)
 - $Re > 50,000$ (based on corner radius)



Value Added to NASA and Other Programs

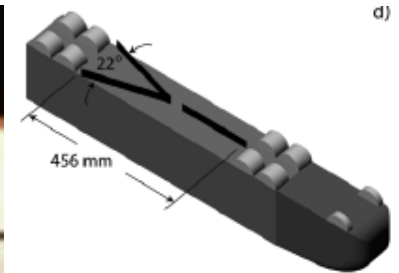
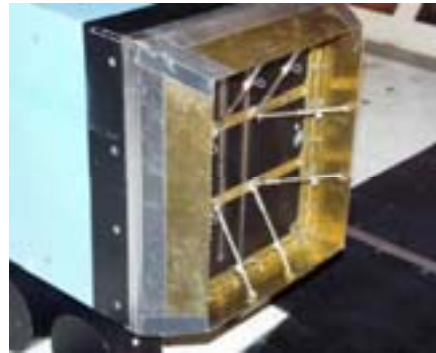
- **Development of large-scale PIV system was accelerated by DOE**
 - Early application of 3-D PIV in a large wind tunnel
 - ***First ever*** application of 3-D PIV in a large pressurized wind tunnel (Ames 12-Foot Pressure Wind Tunnel)
 - Second application in a pressurized wind tunnel was for a Sandia project in the Ames 11-Foot Transonic Wind Tunnel
- **Improved low-speed Pressure Sensitive Paint and Oil-Film Interferometry Skin Friction measurement techniques**



Drag-Reduction Concepts Studied

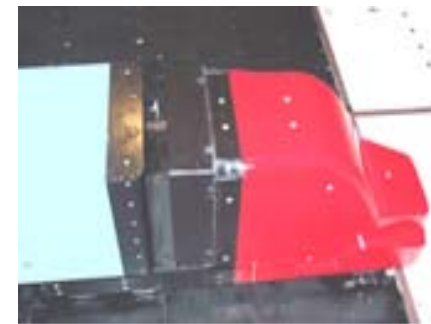
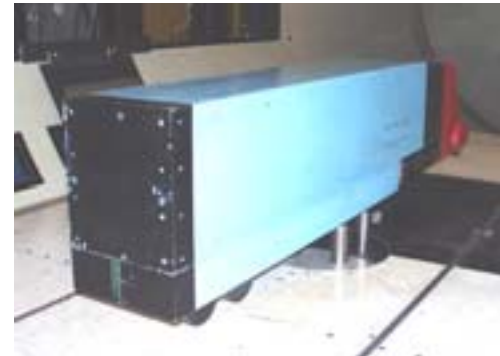
- **Trailer base**

- Base flaps
- Boat tail plates
- Rounded base corners
- Coanda blowing
- Unsteady blowing(synthetic jet)
- Trailer-mounted vortex generators
- “Winglets”
- Curved base flaps



- **Underbody flow**

- Belly box
- Skirts - side and wedge



- **Gap-flow control**

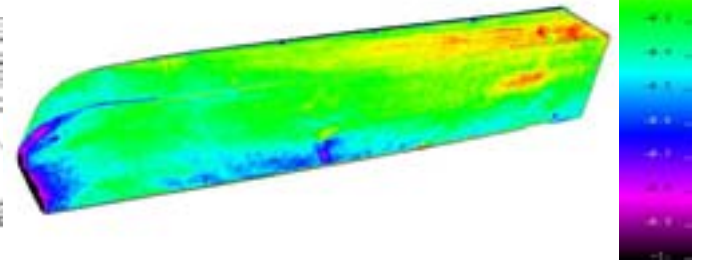
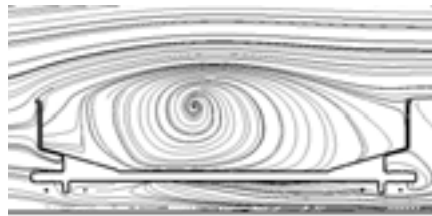
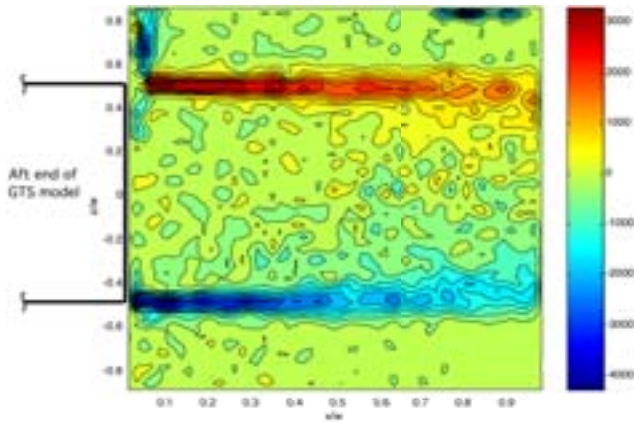
- Side/top extenders (std. practice)
- Splitter plate



Road Testing

- Base flaps
 - ~4% lower fuel use in track experiment (collaboration between USC, NorCan, and Wabash)
 - On-road evaluation done by NorCan/DFS showed over 6% fuel savings (0.5 mpg improvement with base flaps over 116,000 km test)
- Coanda blowing
 - Excellent collaboration between GTRI, Volvo, and Great Dane
 - ~ 4% lower fuel use (including passive effect of rounding base corners)
 - System complexity reduces likelihood of adoption

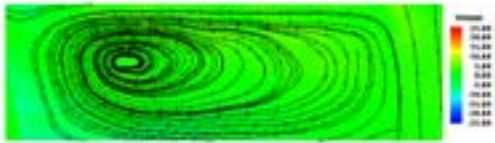




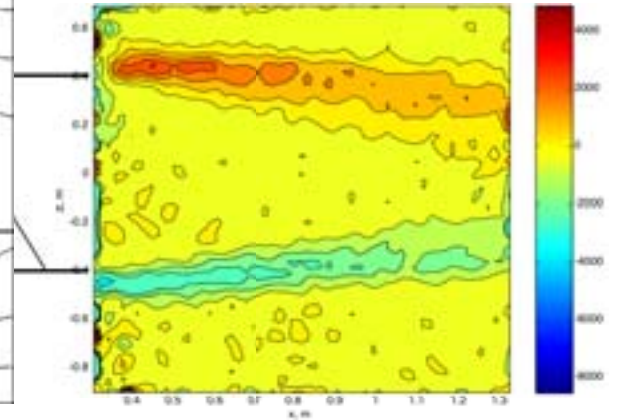
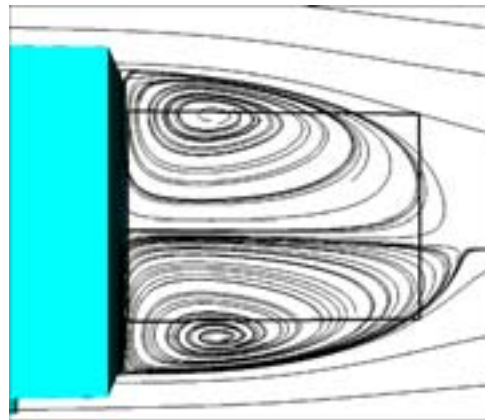
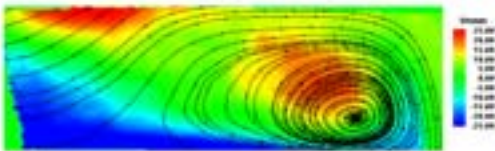
Flow Physics



25% gap height, 11 deg Tac, leading state



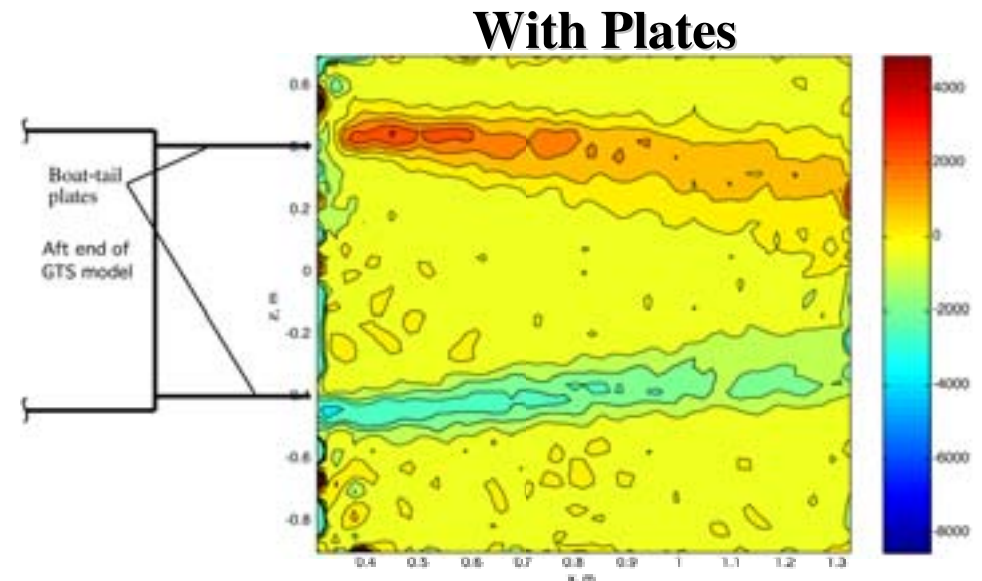
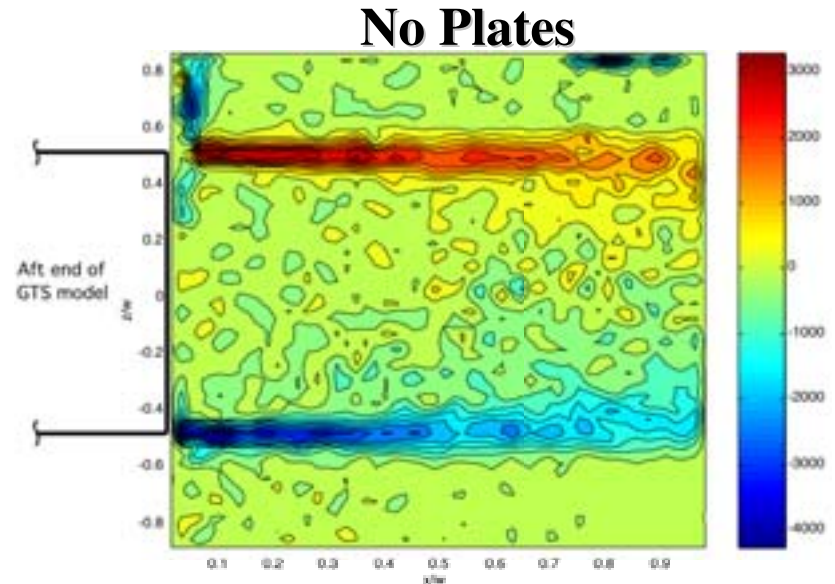
25% gap height, 10 deg Tac, high-drag state



Effect of Boat-Tail Plates



- Boat-tail plates cause wake to close more quickly (measured vorticity contours shown)
- Also stabilizes the wake, reducing the lateral oscillations
- Wind-averaged drag reduction of 0.06 due to plates



Gap flow studies

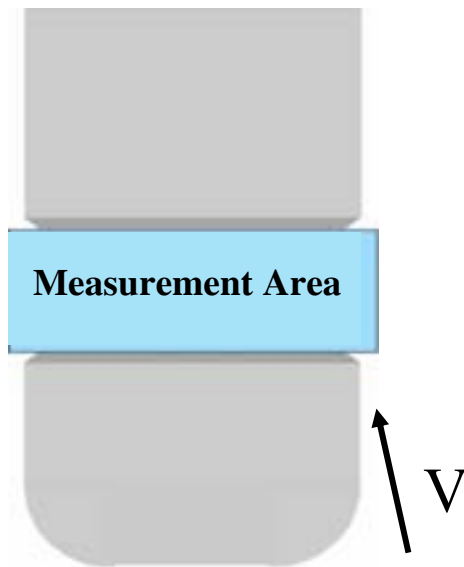
Modified GTS Geometry

- **Modified geometry studied at USC (increased corner radius and added tractor-trailer gap)**
 - Documented minimum corner radius criterion to eliminate separation ($Re_{\text{radius}} > 50,000$)
- **Identified flow patterns in tractor/trailer gap and their effect on drag**
- **Documented effect of gap distance on the flow/drag behavior of a tractor-trailer**



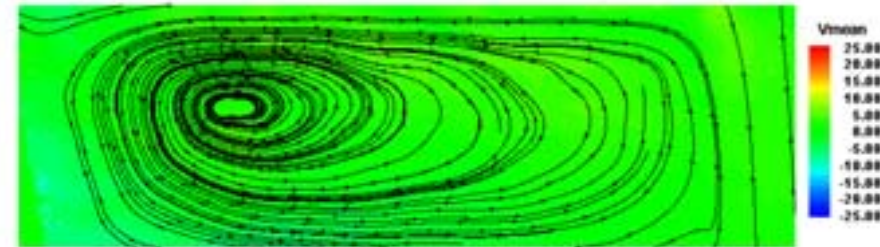
Understanding of Gap Flow Field

Flow field for a typical gap - at $\sim 10^\circ$ yaw shows 2 different flow patterns - resulting in either low or high drag



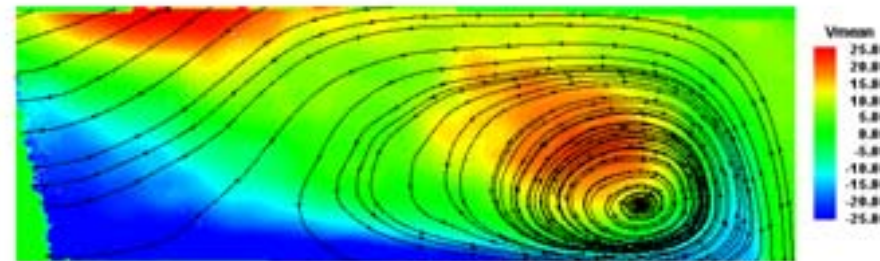
Low drag

25% gap height, 11 deg Yaw, low-drag state

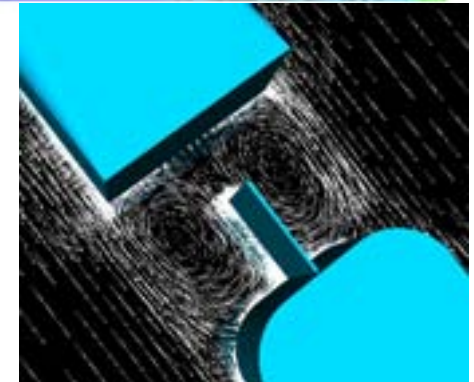


High drag

25% gap height, 10 deg Yaw, high-drag state



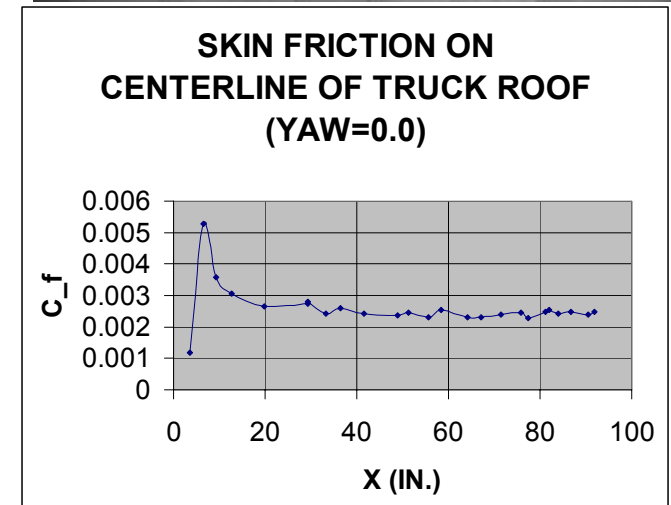
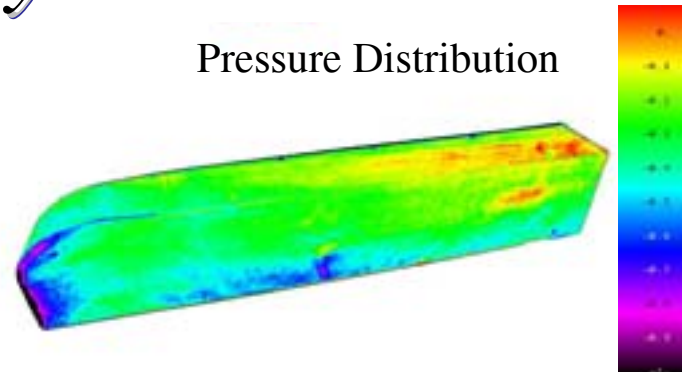
Led to splitter plate concept



CFD Validation Data

GTS Geometry

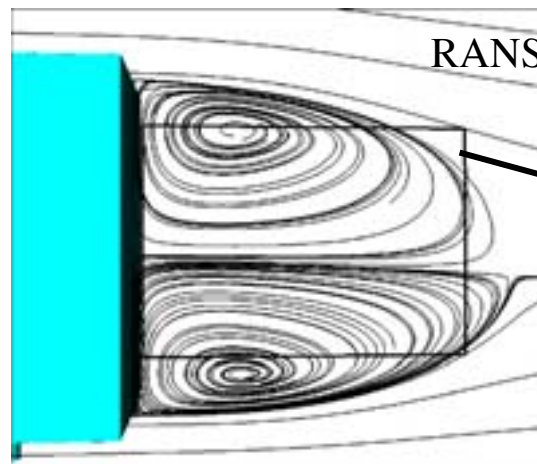
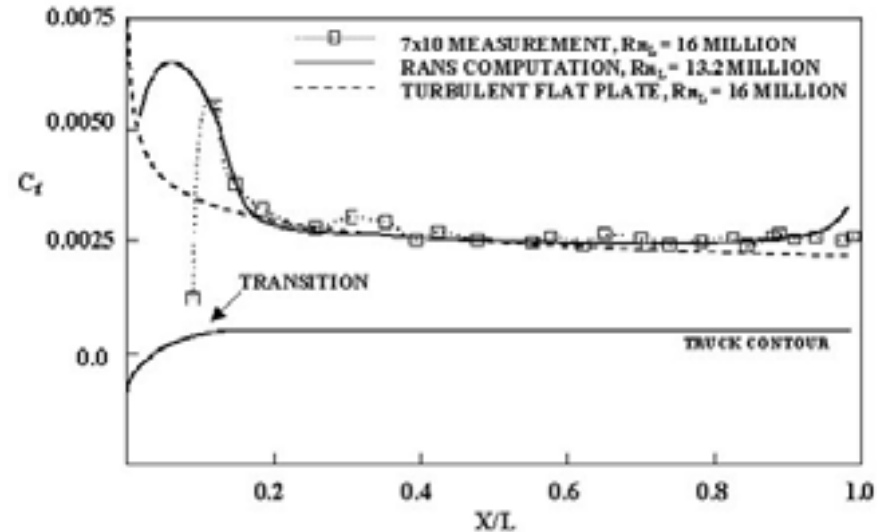
- Baseline flow field documented
 - Detailed pressure distribution using Pressure Sensitive Paint
 - Skin friction measurement
 - Details of flow separation around front corner documented using surface hot films and oil-flow visualization
 - Three-component velocity measurements in wake
- Effect of boat tail plates documented
 - Drag change
 - Effect on pressure distribution
 - Effect on wake structure and dynamics



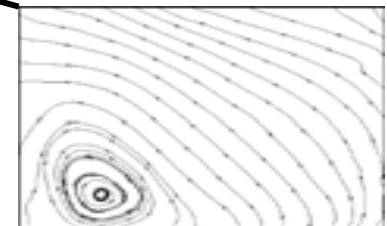
CFD Validation Experiments

- Data have been used by many researchers to validate codes
 - Consortium members
 - CFD vendors
 - US and international
- Requires significant interaction between disciplines to establish common understanding of data and how to best make comparisons
- Great progress in modeling accuracy - more to come

Predicted vs Measured Skin Friction Coefficient
GTS Geometry



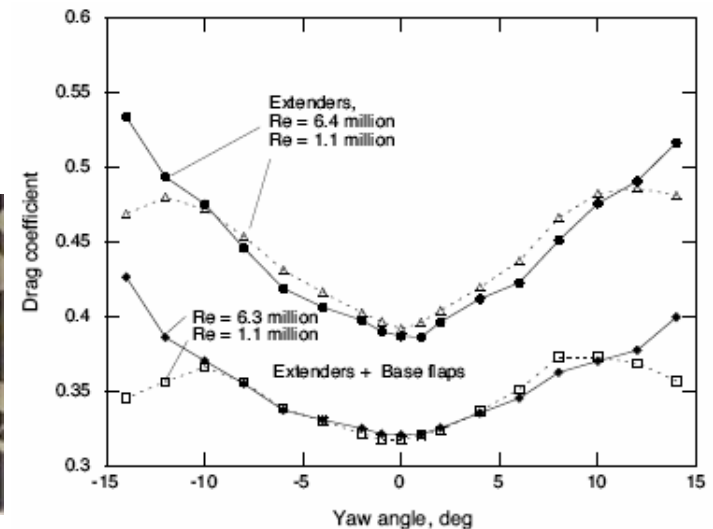
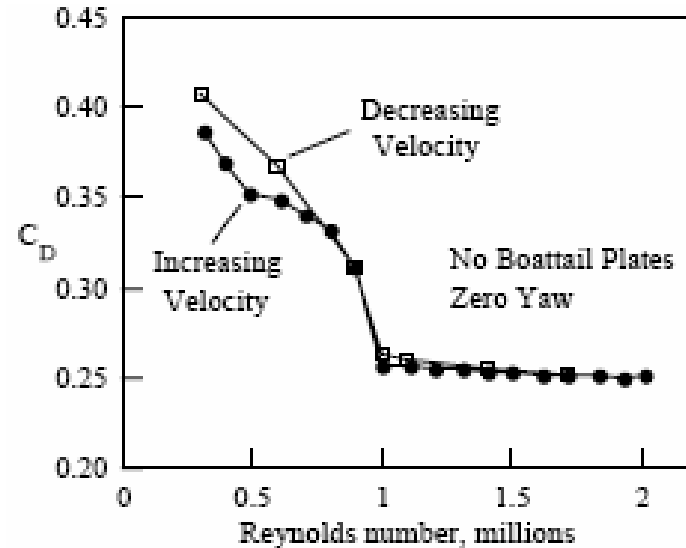
Predicted vs Measured Wake
Streamlines
vertical cut through wake



Time-Averaged
Measurements

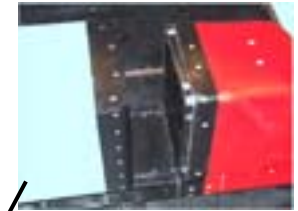
Reynolds-Number Effects - to provide confidence in sub-scale data

- Subscale testing can give accurate drag measurements
- For GTS geometry, zero-yaw drag showed hysteresis with velocity for $Re < 750,000$ - C_D nearly constant above $Re = 10^6$
- For GCM geometry, Re effects on C_D were isolated to yaw angles higher than $\sim 10^\circ$
 - **Not significant for wind-averaged drag**
 - **Tests in Ames 12-Foot Pressure Wind Tunnel (up to 5 atm.)**
 - **Vary Re with density to eliminate Mach number effects**

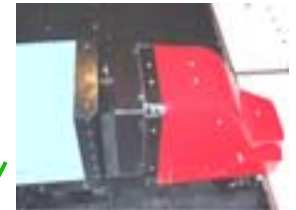


Experimental Activities

- Development of drag-reduction devices in wind-tunnel and road tests
- Improved understanding of flow physics



No Gap Treatment



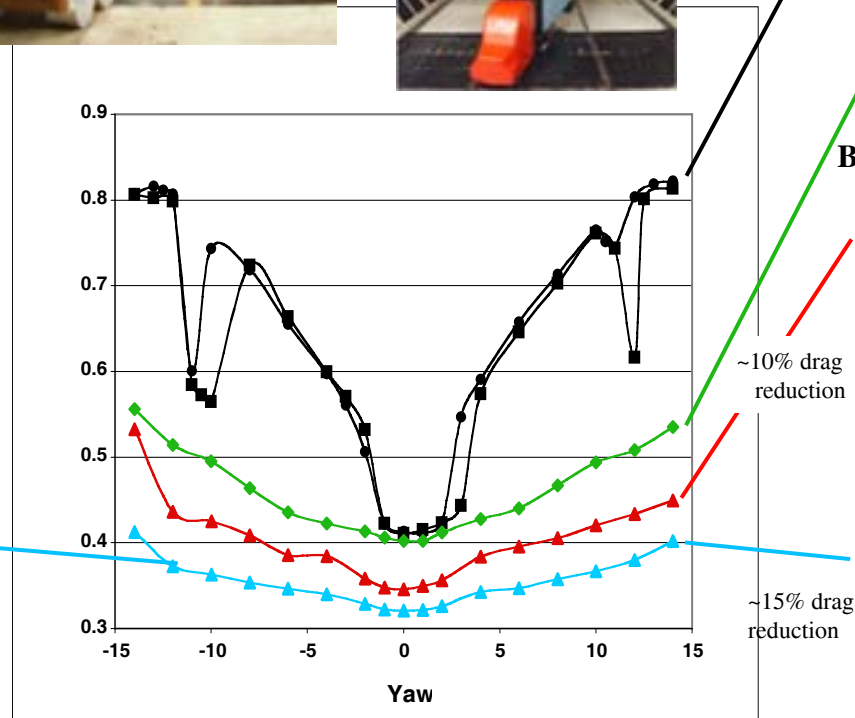
Baseline Side and Roof Extenders



Lowboy Trailer



Trailer Base Flaps



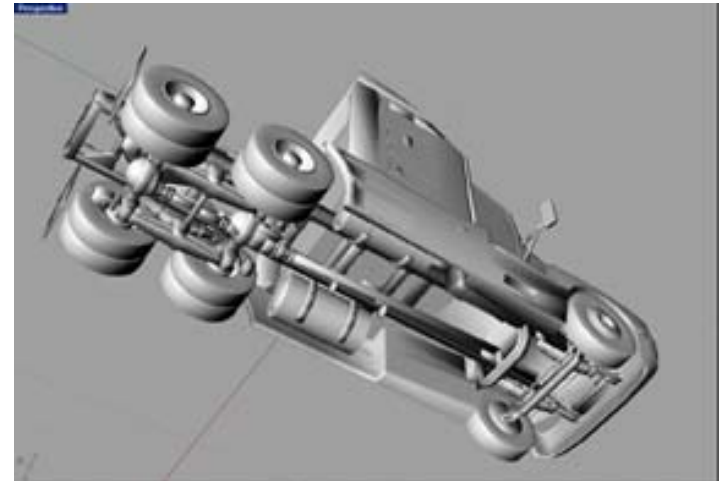
Discovery Experiments

- Ongoing effort used to screen new ideas quickly & cheaply
- Small wind tunnel with limited instrumentation
- Stereo-lithography models to include important geometric details
- Future
 - Cooling and underbody flow research
 - ‘Flow conditioning’

3- by 4-Foot Wind Tunnel and simple model



T-600 model for underbody flow study



Cooling and Underbody Flows

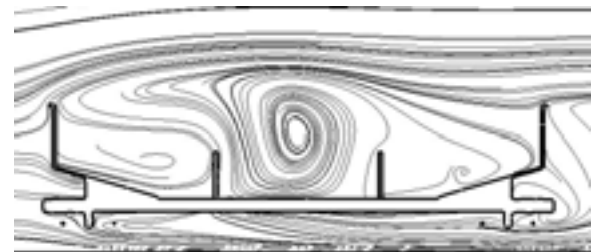
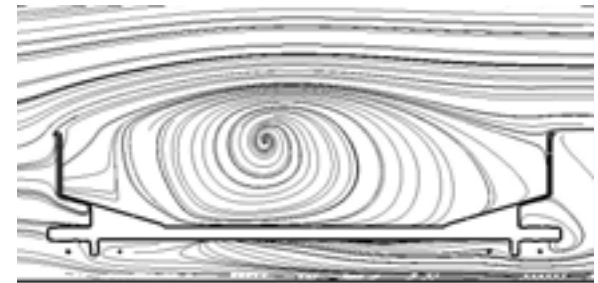
- Look at applying general aviation cooling approach to trucks
 - Reduce losses in flow path
 - Direct air where needed for both radiators and auxiliary equipment
 - Improved driver visibility
- Examine tractor underbody flow and ways to reduce drag and better manage the air
 - Improved brake cooling
 - Better management of air flow using natural pressure distribution



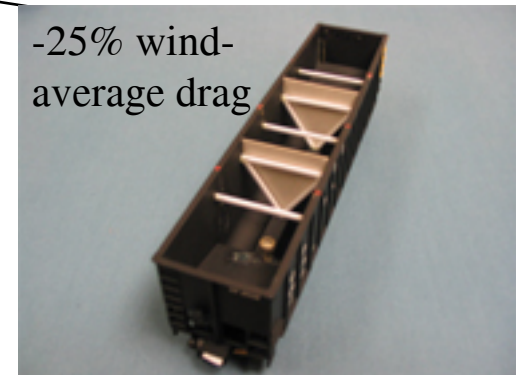
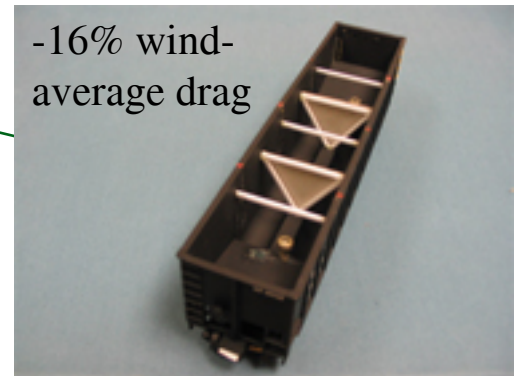
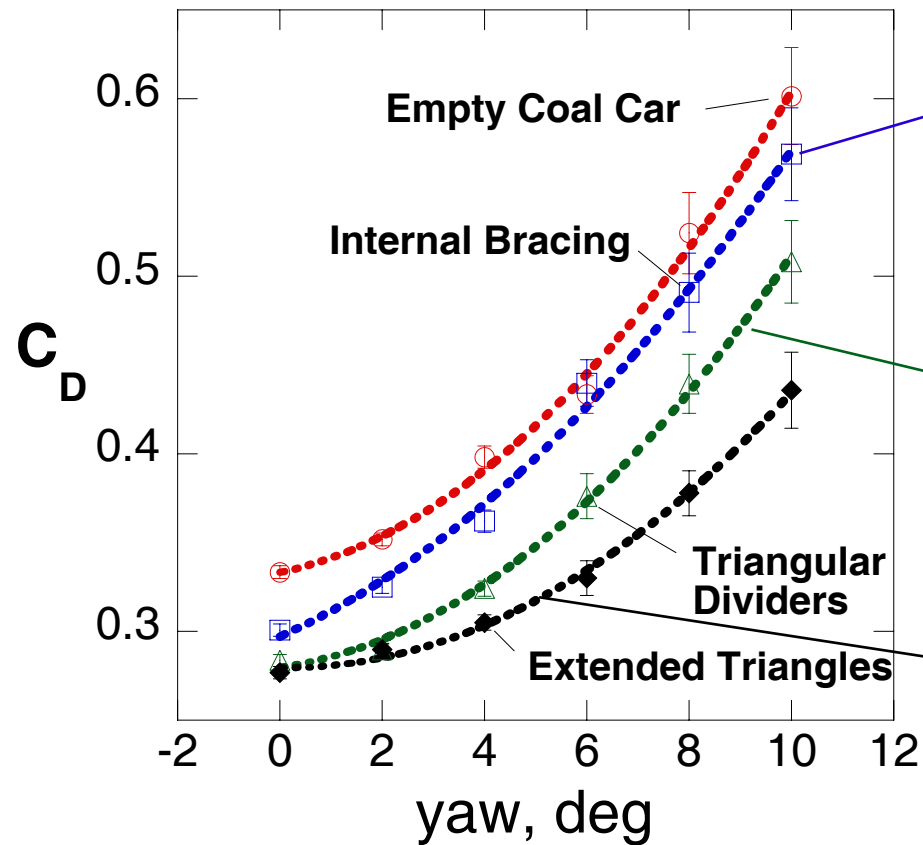
Coal Car Aerodynamic Drag Reduction

- Original charter of team included rail issues
 - Total = 1 billion tons, 66% carried by rail
 - Average coal haul = 696 miles
- Aero Drag Reduction Potential
 - *Fuel consumption: empty \approx full*
 - Aero drag \sim 15% of round-trip fuel consumption
 - 25% reduction \rightarrow 5% fuel savings (75 million gal/year)
- Found that dividing cargo volume with simple dividers provided \sim 25% drag reduction
- Record of Invention on concept - patent in process

Idea: Splitter(s) in pickup trucks



Effect of Bracing & Dividers on Coal-Car Aerodynamic Drag



Collaborator: FREIGHTCAR AMERICA
Paper presented at the 2005 Joint Rail Conference
and 2005 Railroad Environmental Conference

Summary

Drag Reduction Technology

- Identified and tested numerous drag-reducing techniques
 - Trailer base
 - Tractor/trailer gap
 - Underbody/skirts
 - Active and passive
- Gap/base 'flow conditioning' under study by LLNL
- Full-scale testing
 - Base flaps - over 6% fuel used reduction seen in on-road evaluations
 - Coanda blowing - ~4% fuel used reduction but significant system complexity and air-pumping costs

Summary

Flow Physics & CFD Validation

- High-quality validation data
 - Pressure distributions
 - Skin friction
 - Off-body velocity field
- Better understanding of
 - Re sensitivity - guidance for more reliable testing
 - Gap flows and effects on overall drag
 - Wake structure and effects of boat tail/base flaps

Future Work

- Vehicle aerodynamic design integration
 - External component design
 - Cooling flow-path integration
 - Underbody treatment
- Subscale evaluation of new concepts
 - ‘Flow conditioning’
 - Underbody flow devices
- Continued interaction with industry

Program Review – DOE Consortium for Heavy Vehicle Aerodynamic Drag Reduction

Relevance to DOE Objectives

- Class 8 trucks account for 11-12% of total US petroleum consumption
- 65% of energy expenditure is in overcoming aerodynamic drag at highway speeds
- 12% increase in fuel economy is possible and could save up to 130 midsize tanker ships per year

Approach

- Good Science: Computations in conjunction with experiments for insight into flow phenomena
- **Near-Term Deliverables: Design concepts and demonstration (wind tunnel, track, road testing)**
- Information Exchange: collaboration with industry, dissemination of information (website, conferences, workshops)

Accomplishments

- DOE Consortium: MYPP with industry, leveraged ASCI funds, complimentary, LDRD/Tech Base, University, NASA funds
 - We understand flow mechanisms/restrictions, how to design, and model/test/evaluate
- Supporting DOE objective while addressing industries' most pressing issues
 - **Computational modeling:** choice of turbulence models/wall functions, grid/geometry refinement, commercial tools, validated methodology and tools for industry guidance and use
 - **Experiments: advanced diagnostics at relevant highway speeds in pressure wind tunnel, realistic geometry with and without devices, validation database, experimental scaling - Determined if and when okay to test scaled models at reduced speeds, and road/track tests**
 - **Design:** boattails, baseflaps, blowing, splitter plate, wedges/skirts – 8 Records of Invention and 3 Patents
- Increased fuel economy : >4% base treatment, >6% skirts/wedges, ~2% gap device, savings 4,200 millions of gal/yr
- **Other transportation issues that benefit, e.g., reduce drag of empty coal cars by 20 %, savings 1-2 millions of gal/yr**
- Addressing consequences with aerodynamics and use of devices - Underhood, brakes, visibility, etc

Technology Transfer/Collaborations

- Multi-Lab (LLNL, ANL, SNL, NASA, GTRI), multi-university (USC, Caltech, UTC, Auburn) effort with NRC-Canada
- Industry
 - Vehicle Aero - PACCAR CRADA, design of Freightliner wind tunnel
 - Devices – track tests/WT experiments/computations with NORCAN/WABASH, Volvo/Great Dane, Solus, Aerovolution
 - Underhood - CAT CRADA complete, new Cummins CRADA, NRC-Canada full-scale wind tunnel testing
 - Safety - Michelin splash/spray funding, sought DOT support
 - Fleets – US Xpress, Dana, DFS, Payne

Future Directions – Integrated vehicle design

- Getting devices on road
 - Develop less obtrusive/optimized device concepts and transfer technology to industry
 - Demonstration wind tunnel, track, road tests - leverage work with Dana/ORNL, NRC-Canada, TMA
- Underhood - improved aerodynamics with enhanced thermal control
- Economic/duty cycle evaluation with PSAT
 - Provide mechanistic data, review road/track test plans, provide needed assistance in calibration/evaluation to Dana/ORNL